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Main Index



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Sawing Tables

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Specification

GENERAL DESCRIPTION

The Visofold 1000 described in this manual is suitable for domestic or commercial applications and provides various opening options within impressive dimension and weight limitations using slim-line sections.

PROFILE SPECIFICATION

The frames are constructed of aluminium alloy extrusion to BS EN 755, extruded from 6063 T6 alloy. The external aluminium alloy extrusion is pre-treated and finished either in :-

- a) Anodised to BS 3987: 1987, grade AA25 to a natural self colour.
- b) Polyester powder organic coating to BS 6496.

GENERAL MANUFACTURING

Frames are made by cutting the profiles with accurate 45° mitred ends using Tungsten Carbide Tipped Saw Blades, operating at approximately 3000 rpm.

The joints of the outer frame are made using mechanically fixed corner cleats unless a low threshold is used which requires stainless steel self tapping screws to be fixed through the vertical members of the outerframe. Door joints are achieved with the use of mechanically fixed corner cleats. All joints should be sealed using an adequate sealant.

Care should be exercised when using products not supplied by Smart Systems Ltd as no responsibility can be accepted.

RECOMMENDED DESIGN LIMITATIONS

- Minimum Sash Width: 700mm**
- Maximum Sash Width: 1200mm (Sash widths over 900mm require ACDV295)**
- Maximum Sash Height: 2500mm (dependant on site conditions)**
- Maximum Sash Weight: 100kg**

Specification

DRAINAGE

As with all dry glazed systems, it is recommended that the system is drained and ventilated as shown in this manual. IF IN DOUBT, ASK.

OUTER FRAME MANUFACTURING INFORMATION

The outer frame members are cut with 45° mitred ends to the overall size required.

The mitred ends are then prepared using the punch tool ACDV900 to provide the access for the fixing block and to the grub screw that secures it.

All joints shall be sealed using ACSIL04 and with cleat glue ACSIL013.

Holes for the low threshold are drilled to the dimensions shown in the manual. All joints shall be sealed using ACSIL04

DOOR LEAF MANUFACTURING INFORMATION

The door stiles and rails are cut with 45° mitres to the overall size required. The horizontal rails of the last sash must be measured in to allow for fabrication tolerances.

All joints shall be sealed using ACSIL04 and with cleat glue ACSIL013.

DOOR FITTINGS

Visofold 1000 offers multi-point locking for the primary leaf which is locked by lifting the handle and turning the key of the europrofile cylinder.

Secondary doors are closed using either:

- a shootbolt which engages into the head and threshold using a rotating handle. There is no external access to the shootbolt locking.
- a lever/lever operated lock which engaged into the head and threshold. This option offers external access.

The cylinders may be ordered as keyed alike.

Important Note: Shootbolt handles are not designed to open & close the doors. ACDV234/ACDV274 'D' handles must be used.

Specification

GLAZING

All beads are cut to suit the glazing aperture on the fully assembled door for glazing either at factory or on site as required. Glazing is for 24, 28, 34, 36 & 38mm double glazed units only with square beads & 32-34mm double glazed units with sloped bead.

External gaskets are compatible with Pilkington Active sealed units.

Visofold 1000 Weather Performance - Open Out - Rebated Theshold

BS EN 1026: 2000 Air Permeability:	Class 4 600Pa
BS EN 1027: 2000 Watertightness:	Class E 750Pa
BS EN 12211: 2000 Resistance to Wind Load:	Class A4 1800Pa

IMPORTANT NOTE: Low thresholds have not been weather tested as they are unlikely to exceed UK exposure category 800 X shown below:

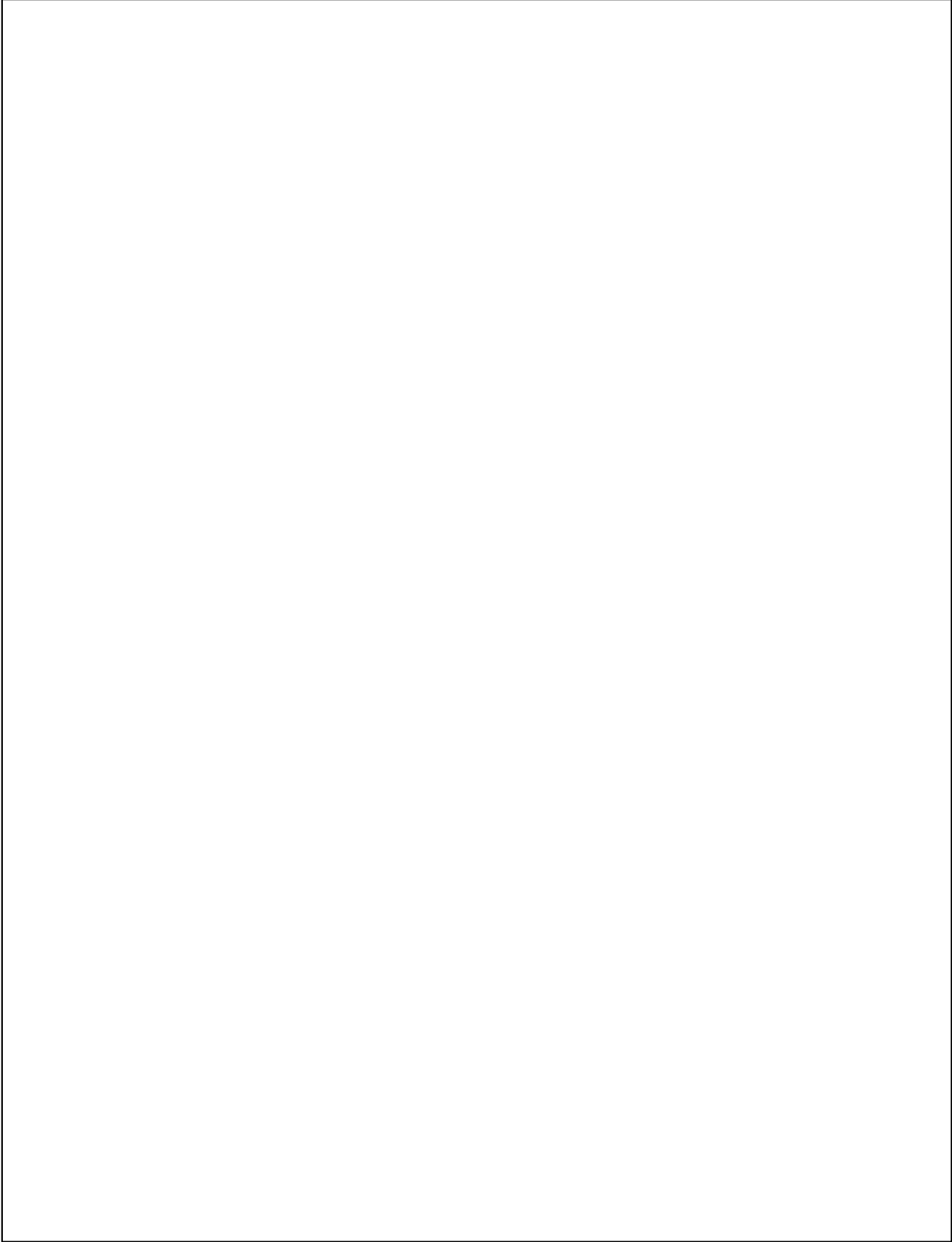
BS EN 1026: 2000 Air Permeability:	Class 1 150Pa
BS EN 1027: 2000 Watertightness:	Class 2A 50Pa
BS EN 12211: 2000 Resistance to Wind Load:	Class A2 800Pa

Visofold 1000 PAS24:2012

We have successfully tested a 3 Pane, open out, fully framed door to PAS24:2012 using the accessories shown on Page E38. The full report can be downloaded from www.smartsystems.co.uk

Visofold 1000 U Values

Please refer to the Smart Systems' Document L White Paper or contact the Technical Department.



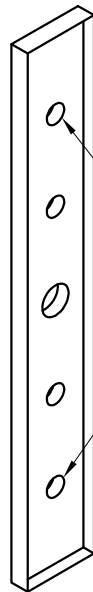
Bulletin

Product Recall

Some orders of powder coated ACDV331 hinges received since 16th March 2016 have been supplied with faulty stainless steel backplates with the incorrect thread size to the external holes.

Standard black & white hinges are unaffected.

Please liaise with our sales department to arrange replacement backplates & M5 grub screws.

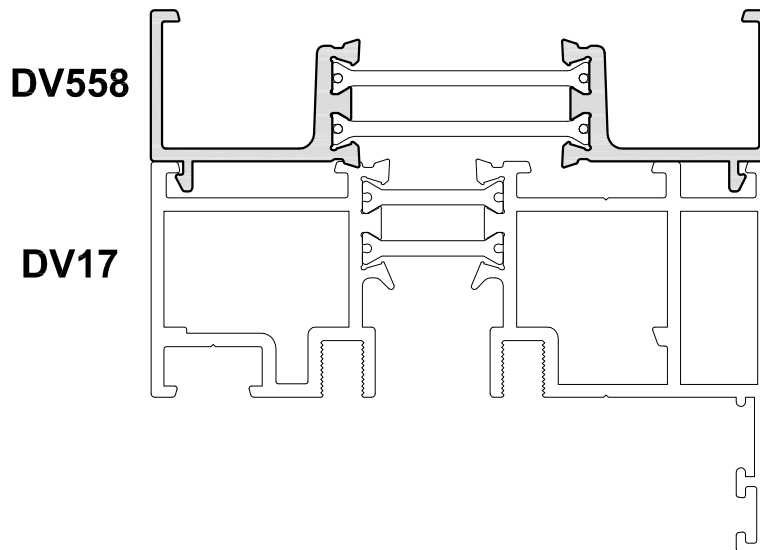
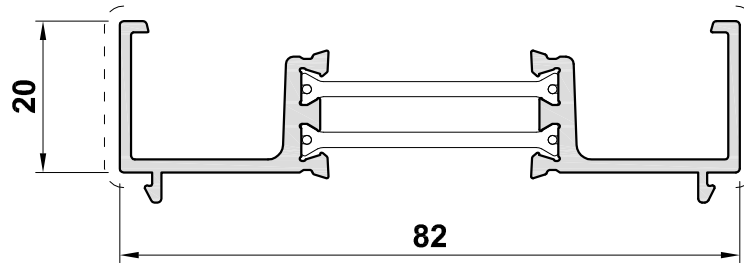


Outer holes have been incorrectly tapped for an M4 screw, therefore the supplied M5x9 screws will not fit.

Bulletin

DV558: New 20mm head extension for DV17

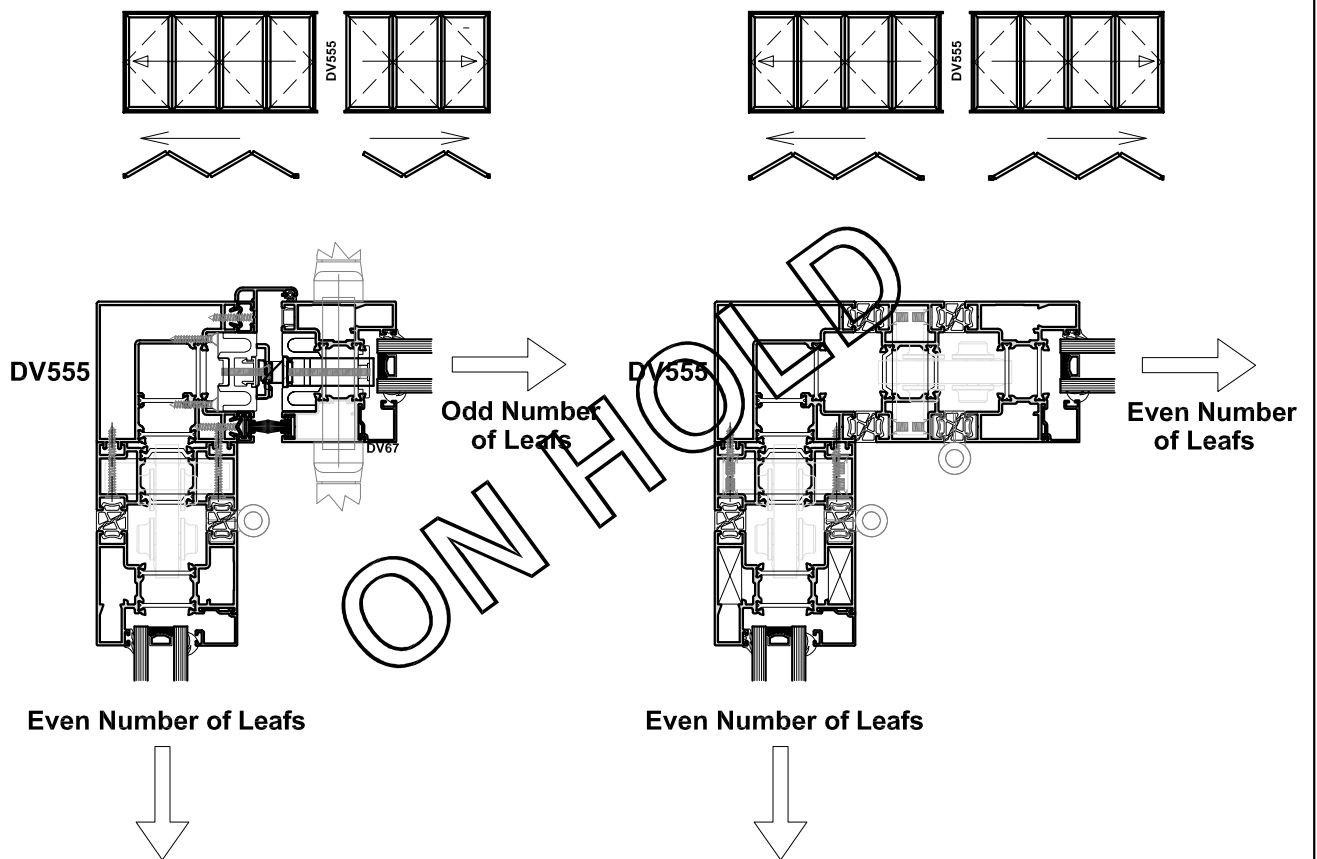
Number	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV558	305	41	21.77 ----- 5.31	0.97 ----- 0.96	6.5	1	✓	✓	✓	✓	✓



Bulletin

Open In DV555 Corner Post

Until further development, open in configurations with even sash numbers using the DV555 corner post should not be considered.



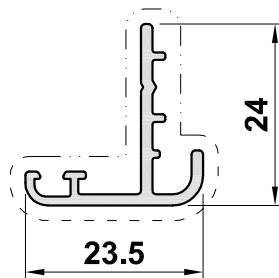
Bulletin

The stock lengths of DV56 & DV76 will be increased from 5m to 6.5m from February 2016.

Number	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
DV56	125	33	- ----	- ----	6.5	1	✓	✓	✓	✓	
DV76	143	42	- ----	- ----	6.5	1	✓	✓	✓	✓	

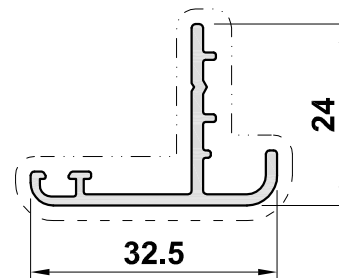
DV56

End Cap = ACDV56

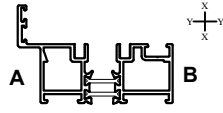
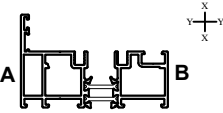
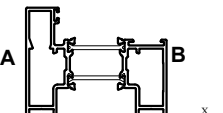
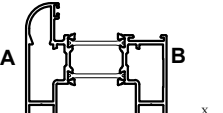
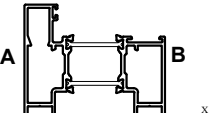
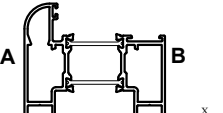
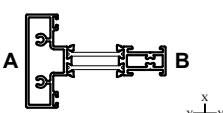
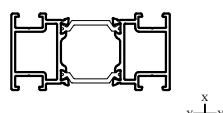
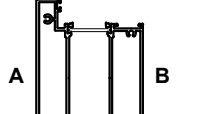


DV76

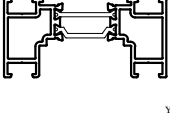
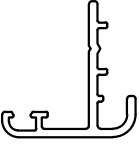
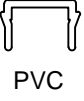
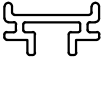

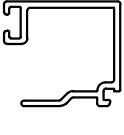

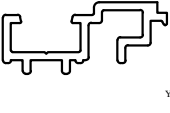
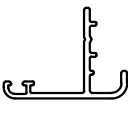
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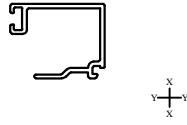
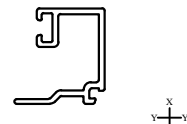
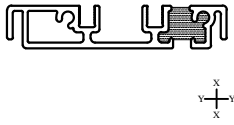
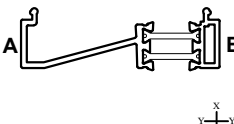
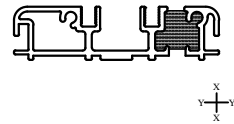
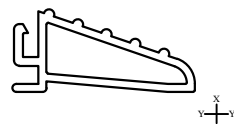
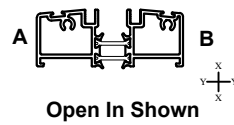
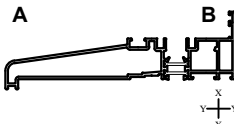
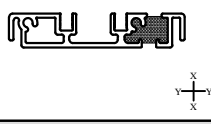
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DV14	 Open In Shown Reverse For Open Out	A13	462	100	37.0 ----- 8.9	7.8 ----- 4.3	6.5	1	✓	✓	✓	✓	✓
DV17	 Open In Shown Reverse For Open Out	A13	475	88	47.3 ----- 10.5	9.5 ----- 5.2	6.5	1	✓	✓	✓	✓	✓
DV23	 Open In Shown Reverse For Open Out	A14	422	122	43.0 ----- 10.6	16.2 ----- 5.8	6.5	1	✓	✓	✓	✓	✓
DV26	 Open In Shown Reverse For Open Out	A14	417	117	41.8 ----- 10.4	15.2 ----- 5.8	6.5	1	✓	✓	✓	✓	✓
DV28	 Open In Shown Reverse For Open Out	A15	422	122	42.6 ----- 10.5	16.5 ----- 5.9	6.5	1	✓	✓	✓	✓	✓
DV29	 Open In Shown Reverse For Open Out	A15	417	117	41.5 ----- 10.3	15.5 ----- 5.6	6.5	1	✓	✓	✓	✓	✓
DV30	 Open In Shown Reverse For Open Out	A16	325	99	28.3 ----- 6.2	6.7 ----- 2.7	6.5	1	✓	✓	✓	✓	✓
DV32	 Open In Shown Reverse For Open Out	A16	370	82	33.2 ----- 9.0	6.2 ----- 3.5	6.5	1	✓	✓	✓	✓	✓
DV35	 Open In Shown Reverse For Open Out	A17	577	219	69.8 ----- 16.6	97.6 ----- 17.9	6.5	1	✓	✓	✓	✓	✓
									A = Outside B = Inside	GOZ = Gold W = White Z = Black	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour		

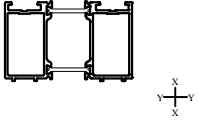
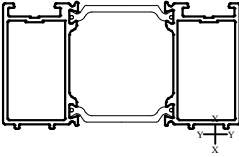
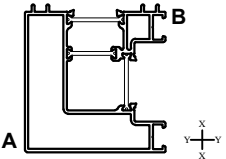
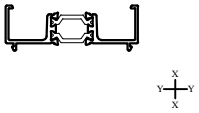
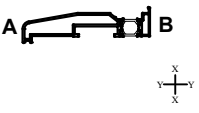
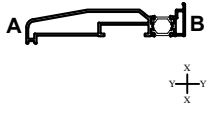
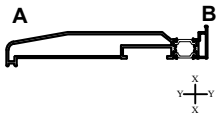
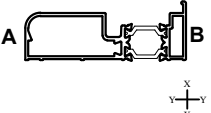
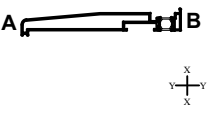
PROFILES : TECHNICAL INFORMATION

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DV38		A17	371	37	33.7 ----- 9.1	5.1 ----- 3.2	6.5	1	✓	✓	✓	✓	✓	
DV56		A18	125	45	- ----- -	- ----- -	5	1	✓	✓	✓	✓		
DV60	 PVC	A18	-	-	- ----- -	- ----- -	6	1	✓					
DV62		A18	59	X	- ----- -	- ----- -	4	1	✓					
DV64		A18	62	25	- ----- -	- ----- -	5	1	✓	✓	✓	✓		
DV67		A18	144	50	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓		
DV68		A18	98	4	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓		
DV75		A18	143	10	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓		
DV76		A18	143	42	- ----- -	- ----- -	5	1	✓	✓	✓	✓		
								A = Outside B = Inside		GOZ = Gold W = White Z = Black		MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour		



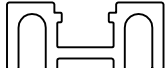
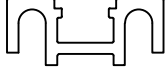


PROFILES : TECHNICAL INFORMATION

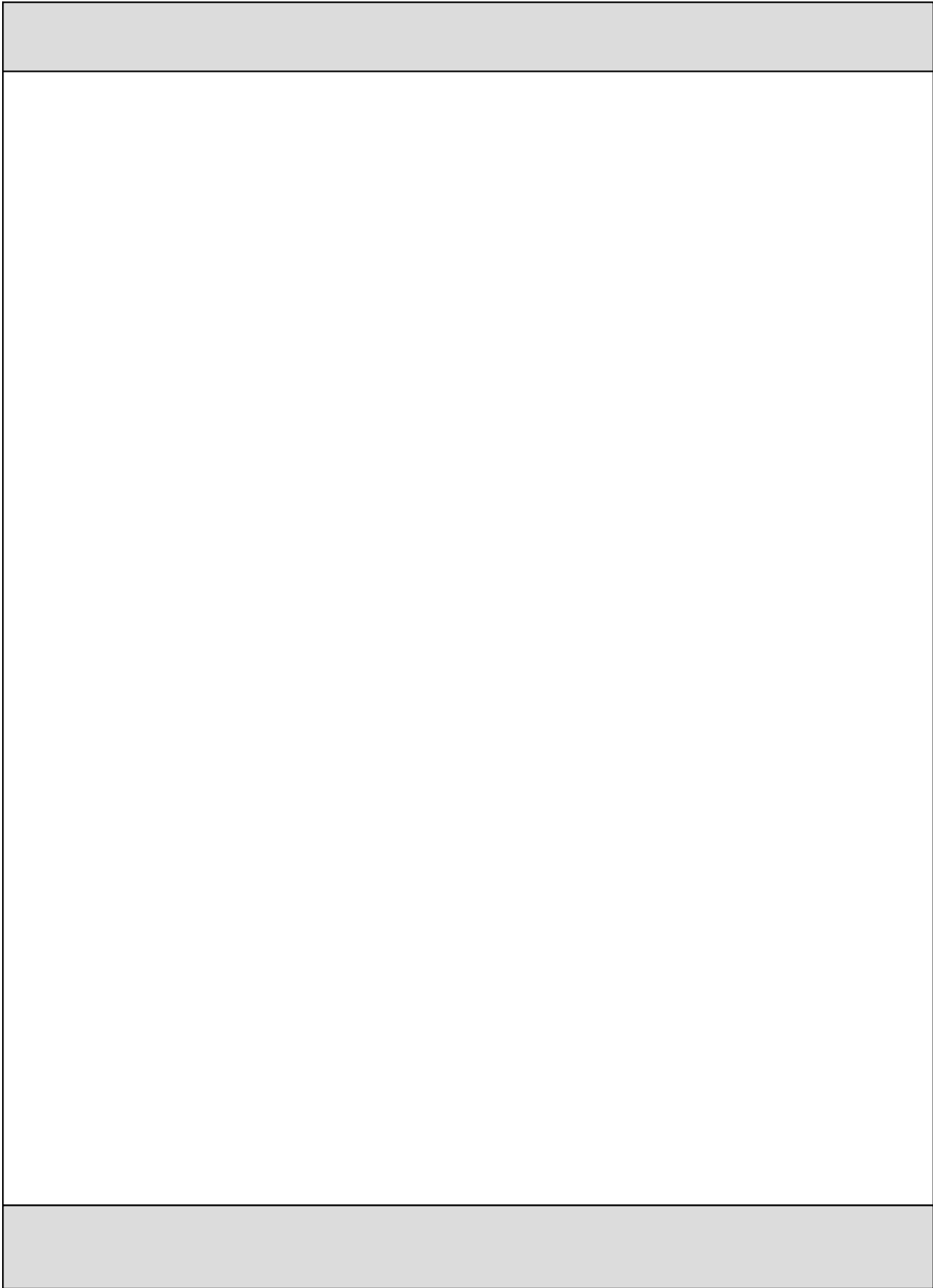
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DV161		A18	128	31	- ----- -	- ----- -	6.5	1	✓	✓	✓	✓	
DV171		A19	409	113	23.51 ----- 1.40	1.06 ----- 6.20	6.5	1		✓			
DV172		A19	631	97	30.1 ----- 8.0	12.8 ----- 6.0	6.5	1	✓	✓	✓	✓	✓
DV173		A20	473	119	- ----- -	- ----- -	6.5	1		✓			
DV174		A20	187	47	- ----- -	- ----- -	6.5	1		✓			
DV175	 Open In Shown Reverse For Open Out	A21	380	136	- ----- -	- ----- -	6.5	1	✓	✓			
DV176		A22	658	226	314.1 ----- 31.3	15.8 ----- 7.2	6.5	1	✓	✓	✓	✓	✓
DV271		A23	356	170	23.4 ----- 5.8	1.10 ----- 1.5	6.5	1		✓			
								A = Outside B = Inside	GOZ = Gold W = White Z = Black	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour			

PROFILES : TECHNICAL INFORMATION

Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M	
DV515		A23	356	85	27.16 ----- 7.76	14.38 ----- 6.75	6.5	1	✓	✓	✓	✓	✓	
DV516		A24	-	-	40.39 ----- 9.85	10.65 ----- 5.00	6.5	1	✓					
DV555		A24	544	150	46.95 ----- 12.23	56.06 ----- 14.46	6.5	1	✓	✓	✓	✓	✓	
DV559		A25	305	21	14.7 ----- 4.2	1.3 ----- 1.2	6.5	1	✓	✓	✓	✓	✓	
ETC152		A27	434	190	127.33 ----- 18.56	18.56 ----- 2.95	6.5	1	✓	✓	✓	✓	✓	
ETC157		A28	464	213	169.00 ----- 22.06	6.31 ----- 3.34	6.5	1	✓	✓	✓	✓	✓	
ETC158		A28	545	273	323.51 ----- 33.13	8.36 ----- 4.35	6.5	1	✓	✓	✓	✓	✓	
ETC178		A27	305	118	33.53 ----- 7.363	3.485 ----- 2.893	6.5	1	✓	✓	✓	✓	✓	
ETC179		A28	626	284	519.58 ----- 44.68	9.15 ----- 4.89	6.5	1	✓	✓	✓	✓	✓	
								A = Outside B = Inside		GOZ = Gold W = White Z = Black		MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour		

PROFILES : TECHNICAL INFORMATION

Number	Picture	Page	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
PCX15	 PVC	A26	-	-	- ----- -	- ----- -	4	1	✓				
EUD03	 PVC	A26	113	39	- ----- -	- ----- -	4	1	✓	✓			
PCX36	 PVC	A26	-	-	- ----- -	- ----- -	3	1	✓				
PCX38	 PVC	A26	-	-	- ----- -	- ----- -	3	1	✓				
VG52	 PVC	A26	-	-	- ----- -	- ----- -	7	1	✓				
VG53	 STAINLESS STEEL	A26	-	-	- ----- -	- ----- -	6.5	1	✓				
									A = Outside B = Inside	GOZ = Gold W = White Z = Black	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour		

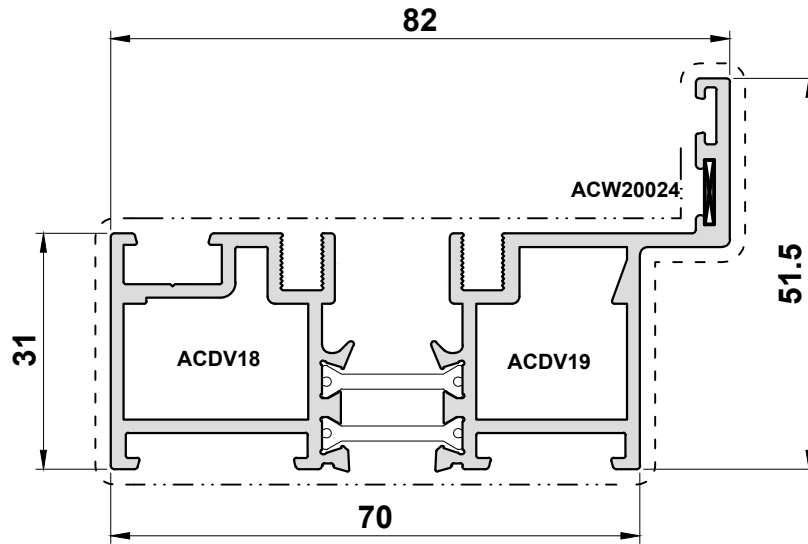


PROFILES : SCALE PROFILE DRAWINGS

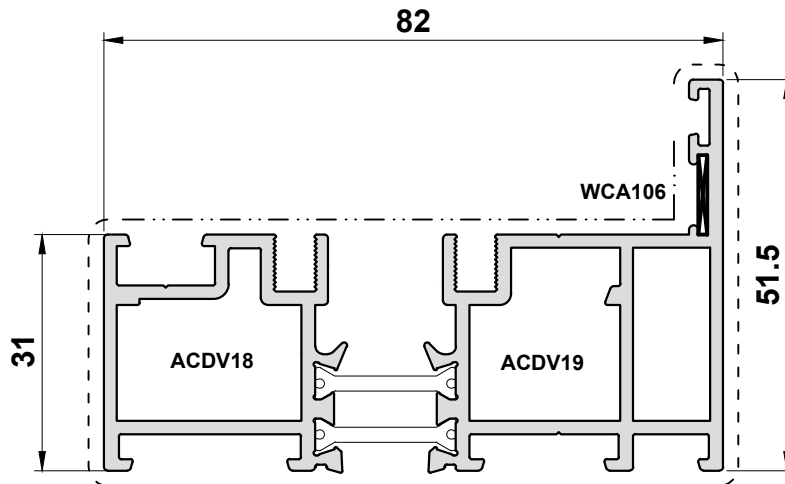
Primary Visible Side

Secondary Visible Side

DV14 Standard Outer Frame



DV17 Outer Frame



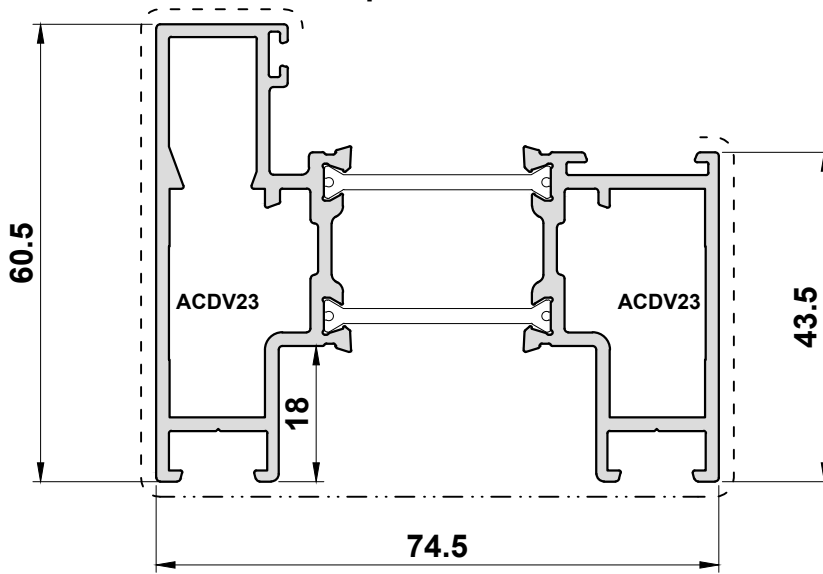
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

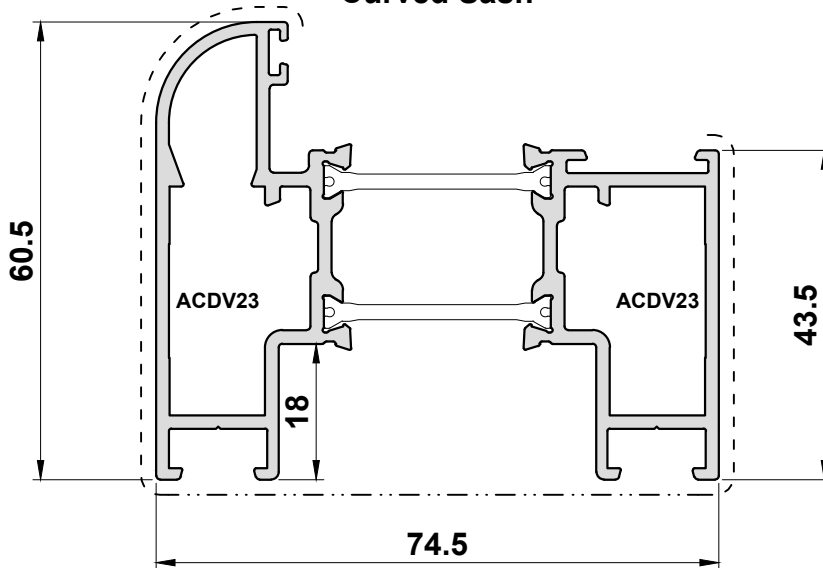
Primary Visible Side

Secondary Visible Side

DV23 Square Sash



DV26 Curved Sash



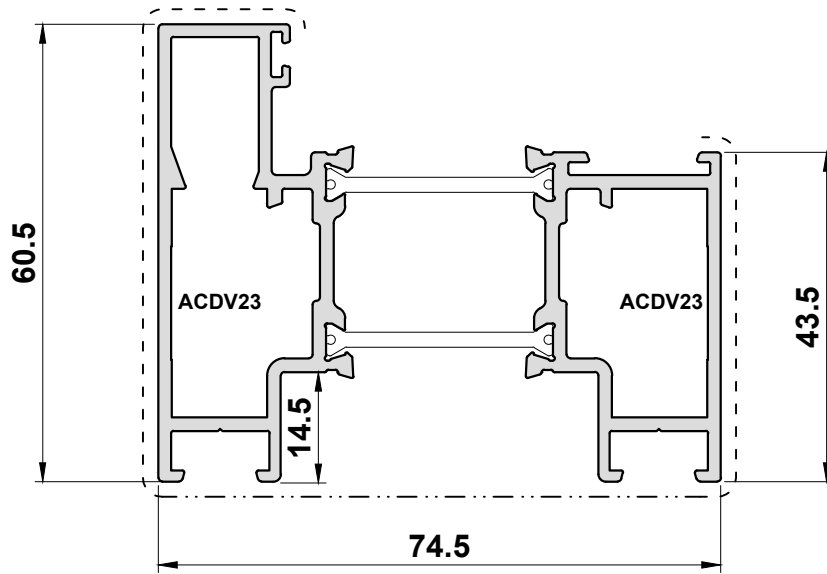
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

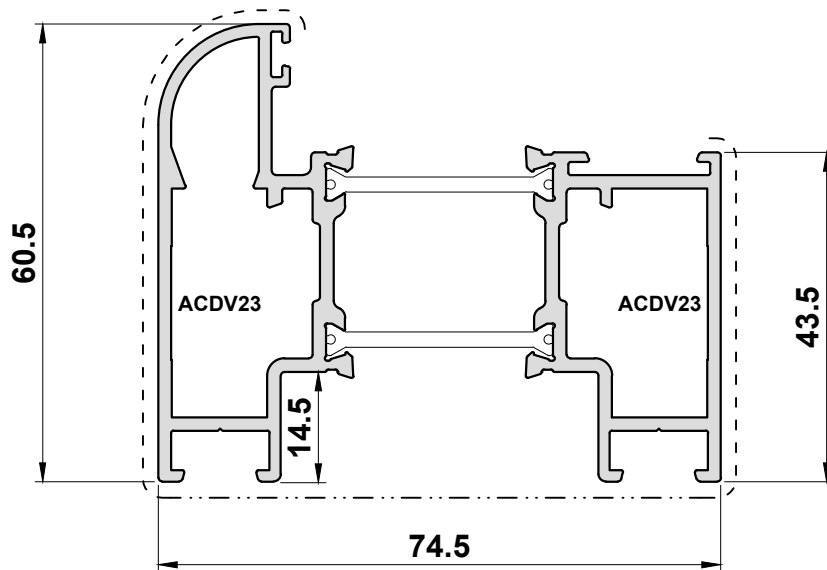
Primary Visible Side

Secondary Visible Side

DV28 Square Sash for Flat Handles*



DV29 Curved Sash for Flat Handles*



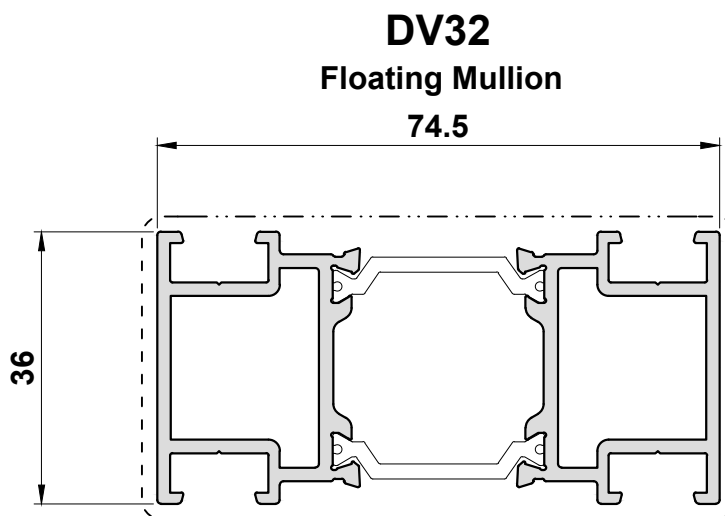
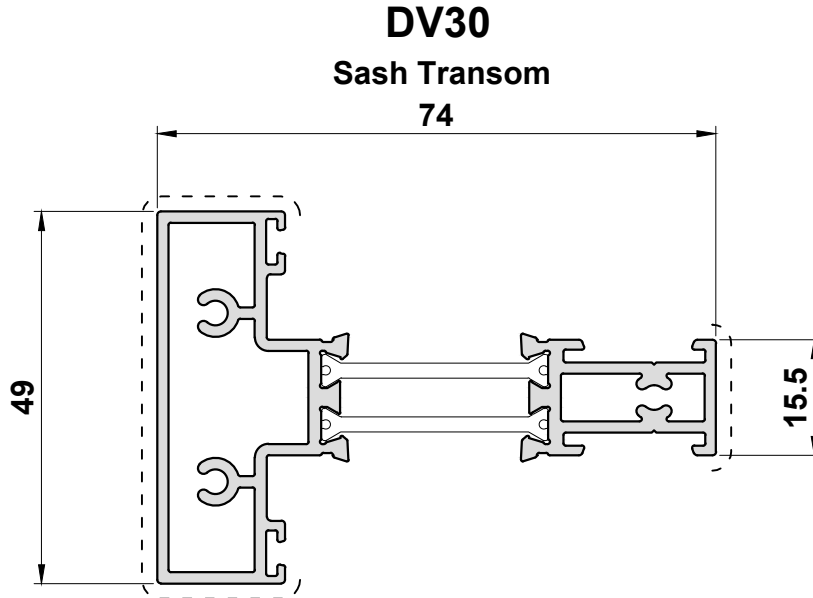
*ACDV501, ACDV502, ACDV524 & ACDV525

Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

Primary Visible Side

Secondary Visible Side



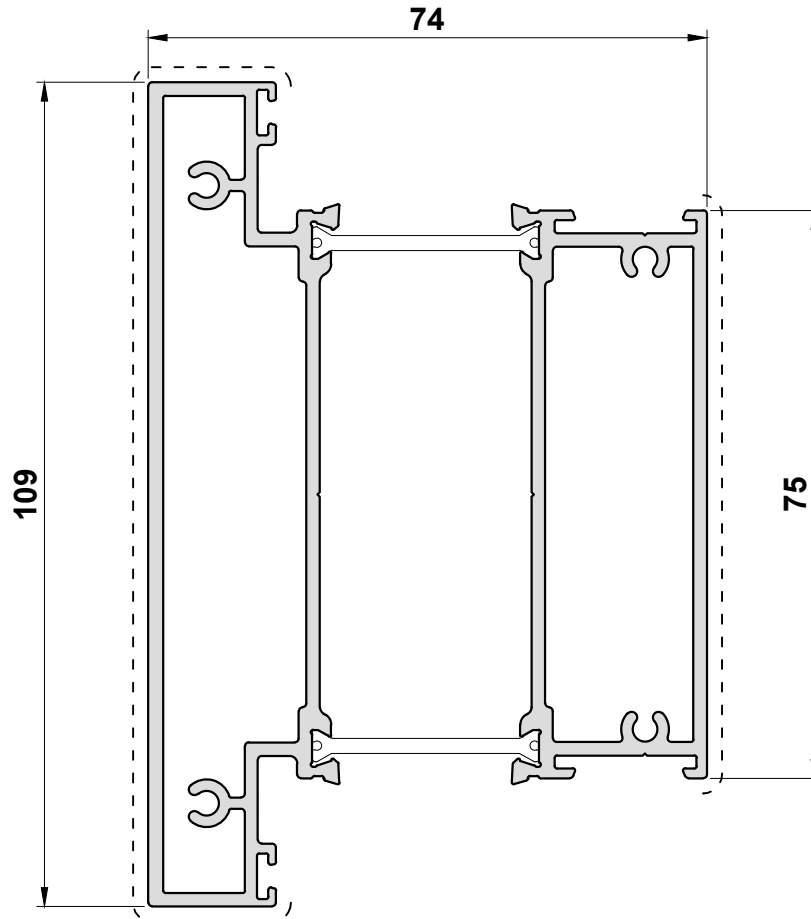
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

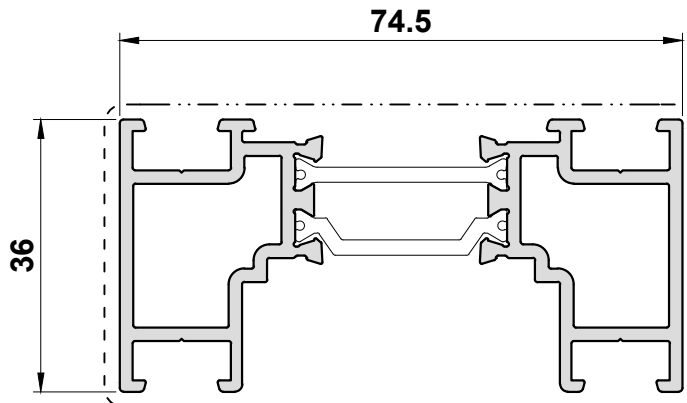
Primary Visible Side

Secondary Visible Side

DV35
Deep Sash Transom



DV38
Floating Mullion for Keep



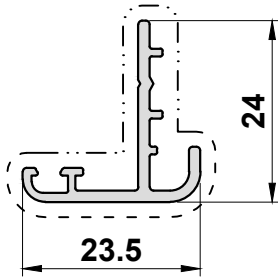
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

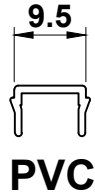
Primary Visible Side

Secondary Visible Side

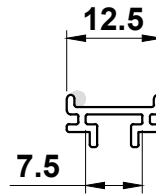
DV56
End Cap = ACDV56



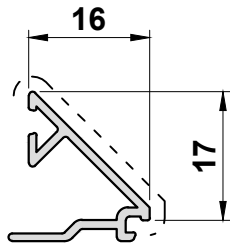
DV60
Infill Strip



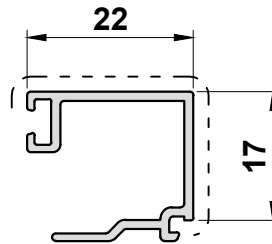
DV62
Woolpile Carrier



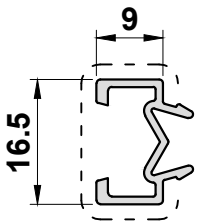
DV64
32-34mm Glazing



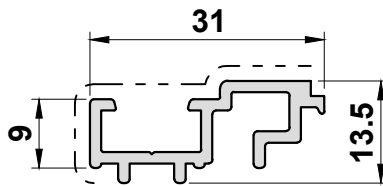
DV67
28mm Glazing



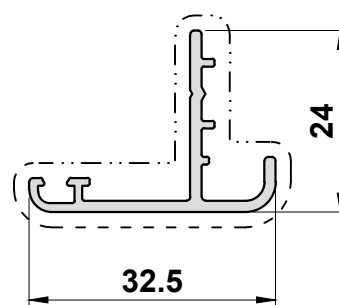
DV68
Gasket Carrier



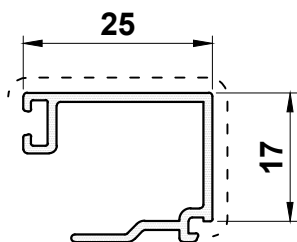
DV75
French Door Adaptor



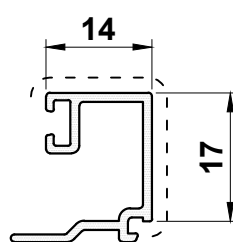
DV76
End Cap = ACDV76



DV160
24mm Glazing



DV161
34-38mm Glazing



Scale 1:1

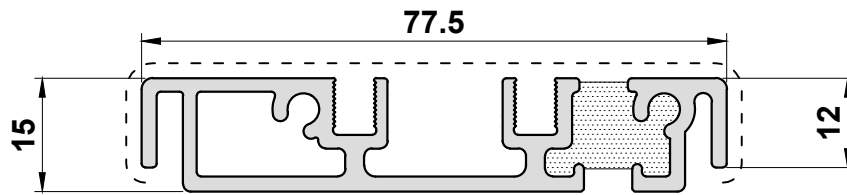
PROFILES : SCALE PROFILE DRAWINGS

Primary Visible Side

Secondary Visible Side

DV171*

Low Threshold
Open In Only

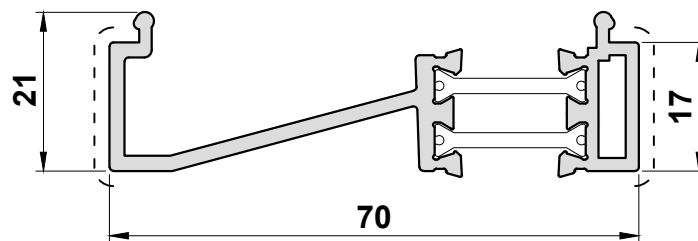


End Cap = ACDV171

***DV171 is non-rebated. Please use rebated threshold where enhanced weather performance is required.**

DV172

Flush Drainage Cill

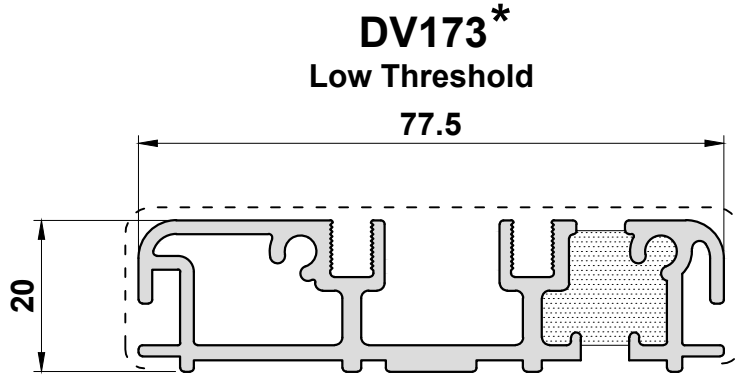


Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

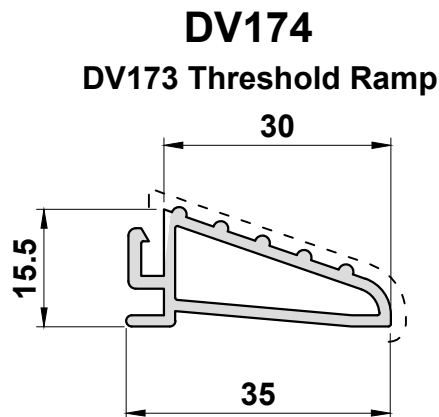
Primary Visible Side

Secondary Visible Side



End Cap = ACDV173

***DV173 is non-rebated. Please use rebated threshold where enhanced weather performance is required.**

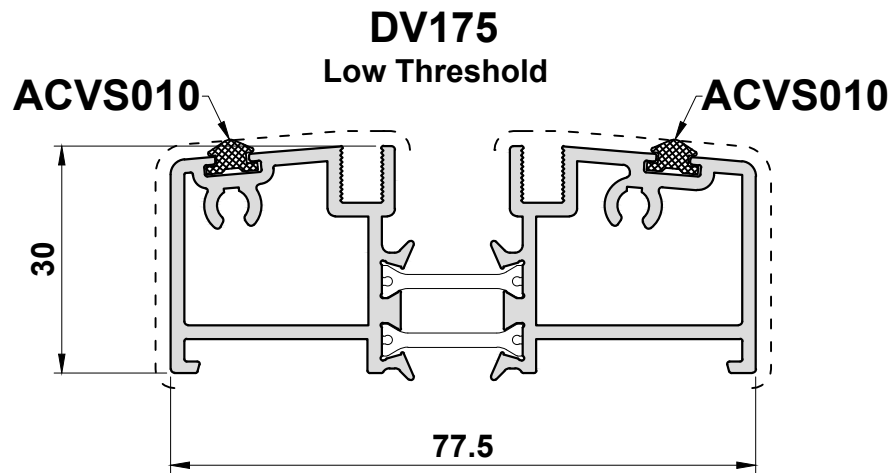


Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

Primary Visible Side

Secondary Visible Side



End Cap = ACDV175

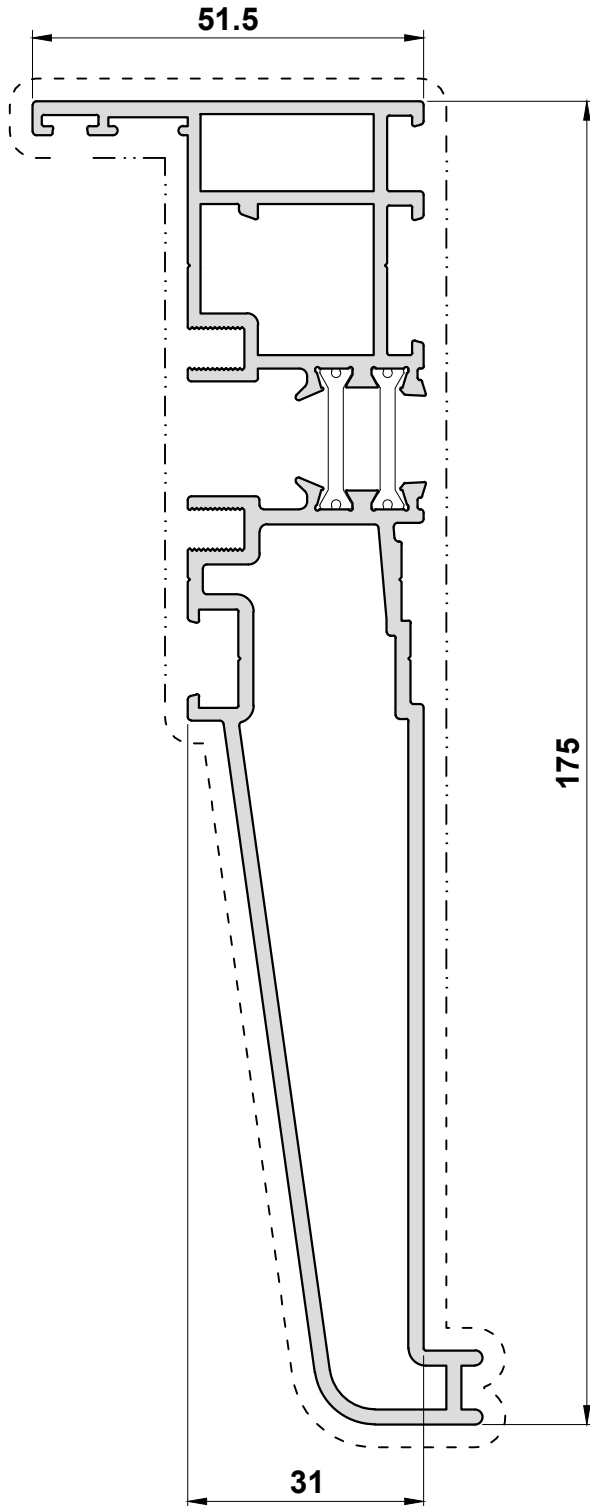
***DV173 is non-rebated. Please use rebated threshold where enhanced weather performance is required.**

Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

Primary Visible Side

Secondary Visible Side



DV176

Cill Threshold

Use With DV17 ONLY

OPEN OUT ONLY

End Caps = ACDV178

Connecting Brackets:
ACDV179

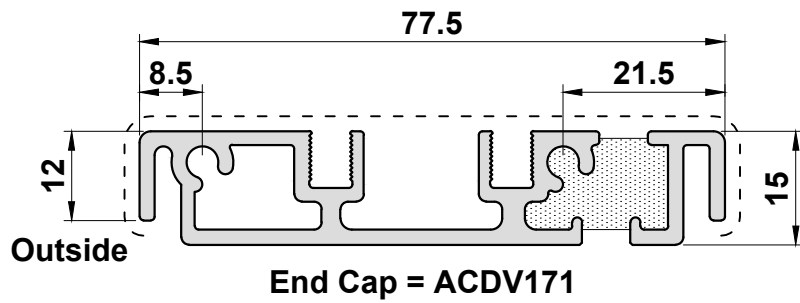
Scale 1:1

Primary Visible Side

Secondary Visible Side

DV271

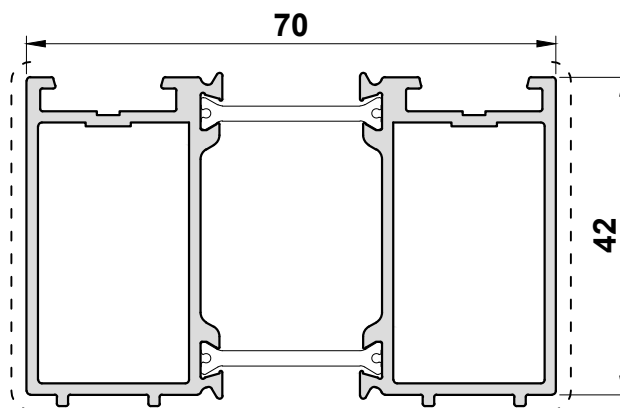
Low Threshold
Open Out Only



***DV271 is non-rebated. Please use rebated threshold where enhanced weather performance is required.**

DV515

Frame Extension



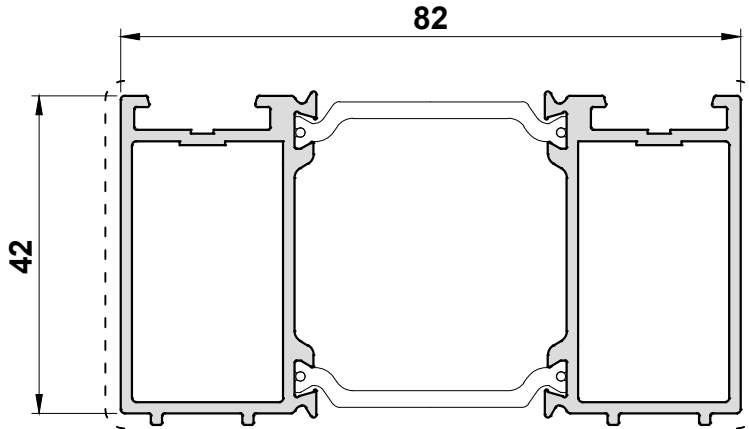
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

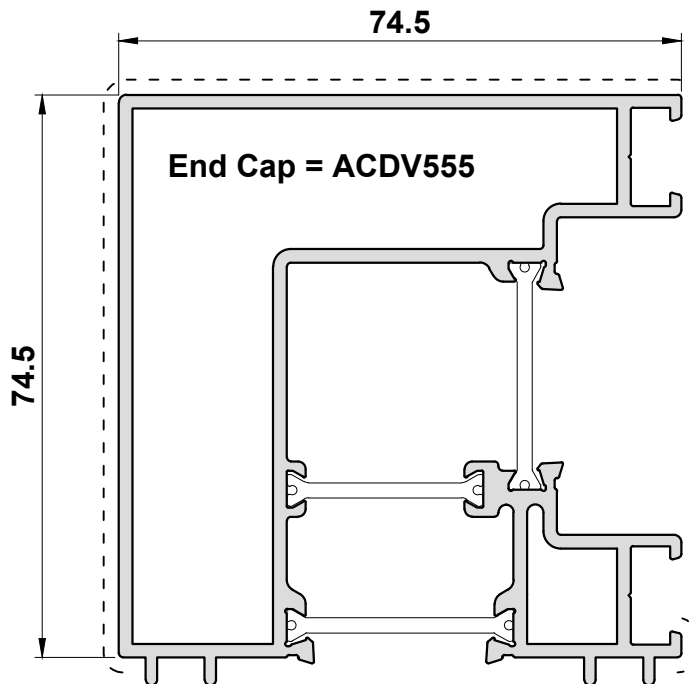
Primary Visible Side

Secondary Visible Side

DV516 DV17 Head Extension



DV555 Floating Corner Post



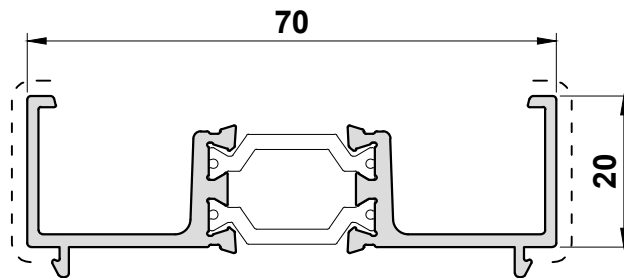
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

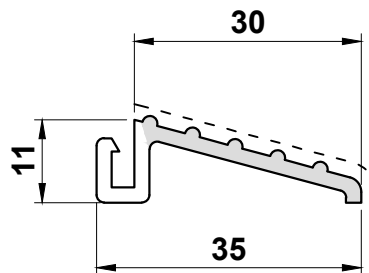
Primary Visible Side

Secondary Visible Side

DV559 Frame Extension



EUD03 DV171/DV271 Ramp



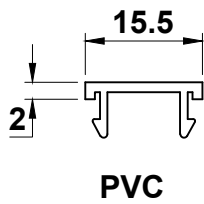
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

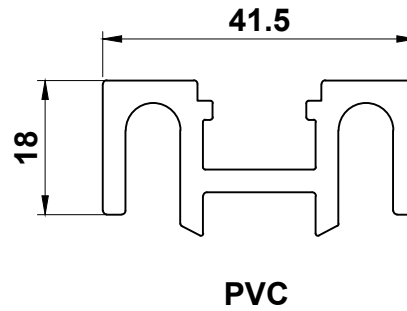
Primary Visible Side

Secondary Visible Side

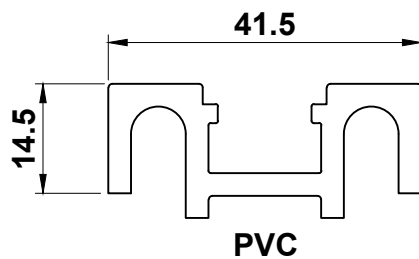
PCX15
Infill Strip



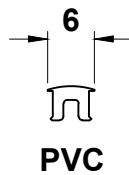
PCX36
Lock Packer



PCX38
Narrow Lock Packer



VG52
Track Infill Strip



VG53
Track



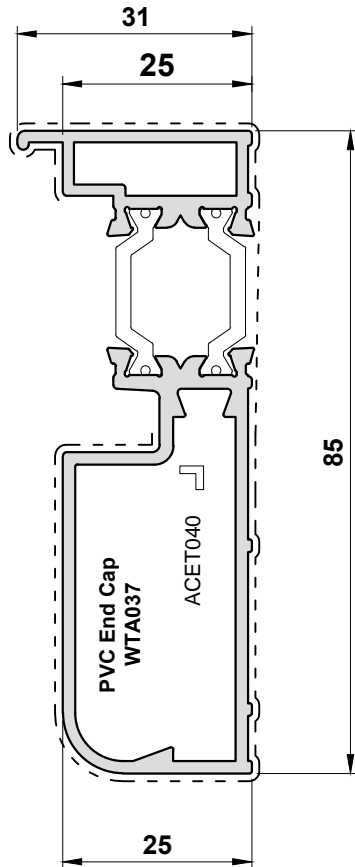
Scale 1:1

PROFILES : SCALE PROFILE DRAWINGS

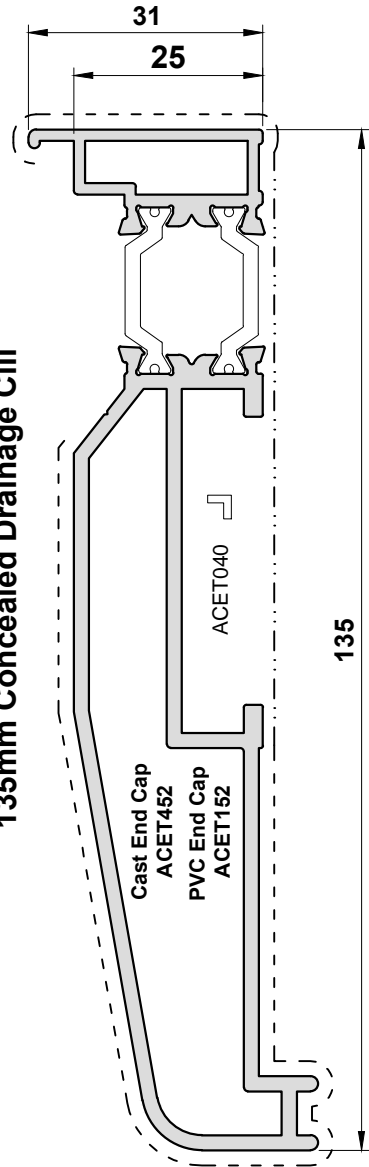
Primary Visible Side

Secondary Visible Side

ETC178
85mm Stub Cill



ETC152
135mm Concealed Drainage Cill



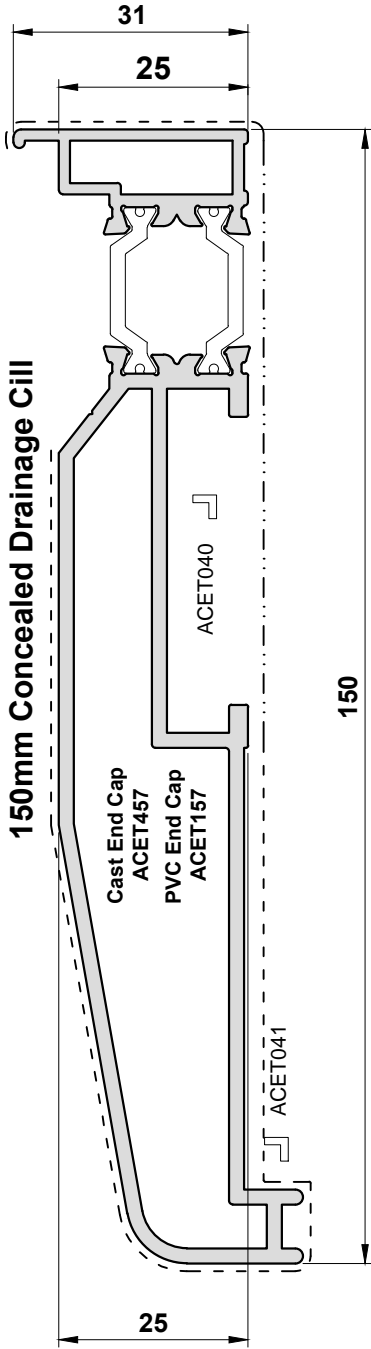
PROFILES : SCALE PROFILE DRAWINGS

Primary Visible Side

Secondary Visible Side

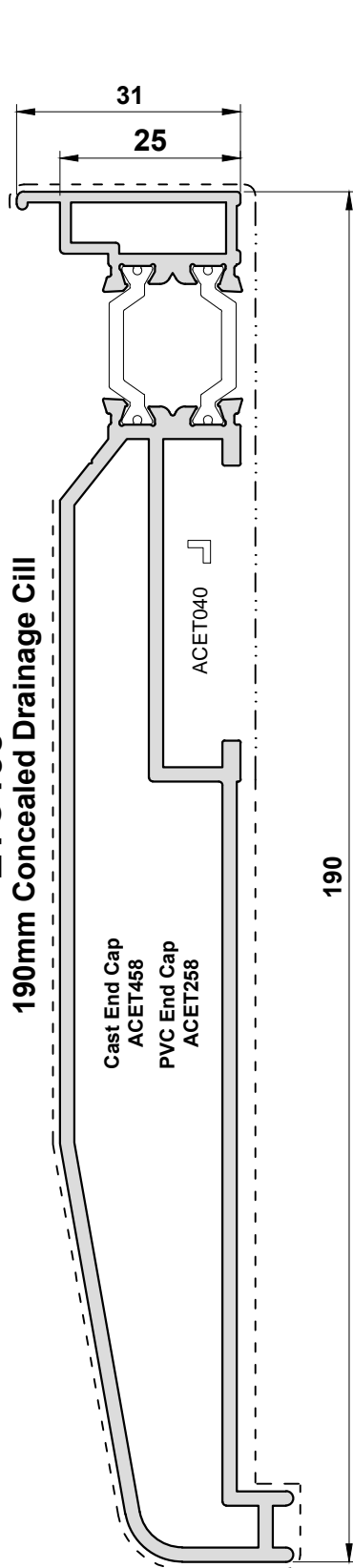
ETC157

150mm Concealed Drainage Cill



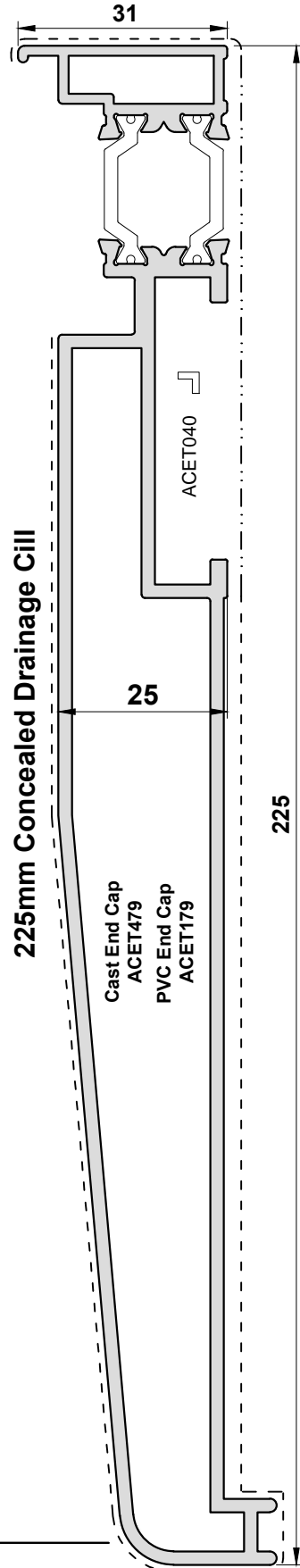
ETC158

190mm Concealed Drainage Cill



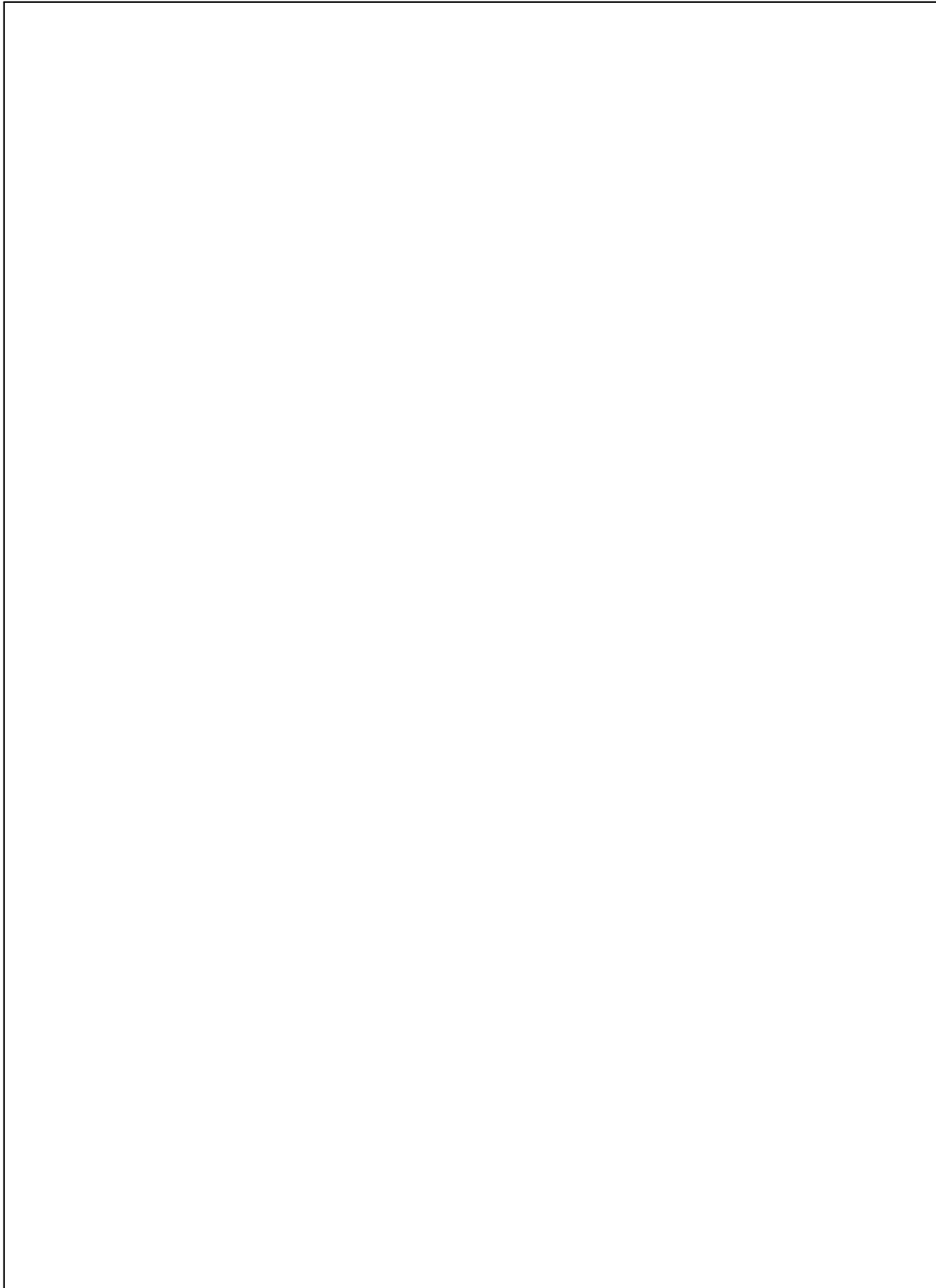
ETC179

225mm Concealed Drainage Cill



Section B

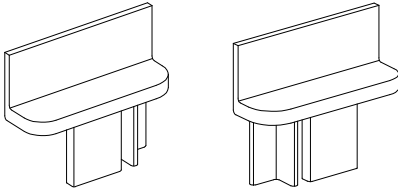
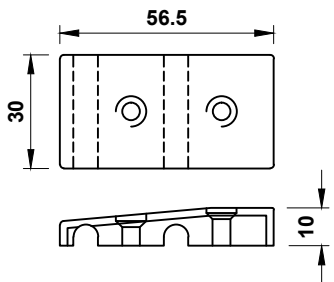
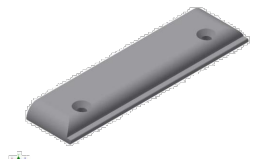
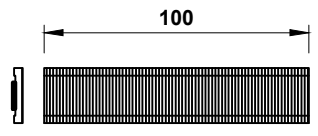
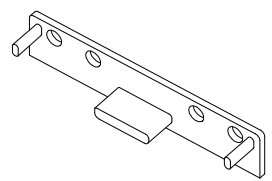

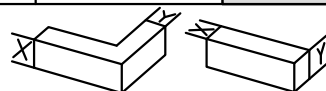
Visofold 1000
Accessories
Photos & Drawings



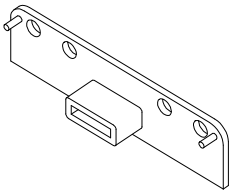
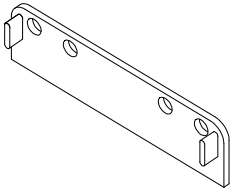
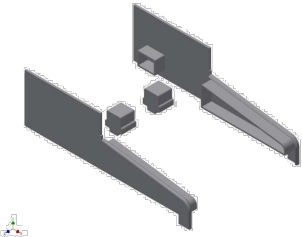



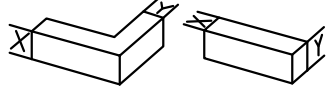
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	<p>ACDV18</p> <p>Mechanical Corner Cleat</p>	24	pack	<p>DV14</p> <p>DV17</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z																							
PC																							
	<p>ACDV19</p> <p>Mechanical Corner Cleat</p>	24	pack	<p>DV14</p> <p>DV17</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	<p>ACDV23</p> <p>Mechanical Corner Cleat</p>	24	pack	<p>DV23</p> <p>DV26</p> <p>DV28</p> <p>DV29</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	<p>ACDV26</p> <p>Crimping Corner Cleat</p> <p>Pneumatic Crimper Only</p>	24	pack	<p>DV23</p> <p>DV26</p> <p>DV28</p> <p>DV29</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z																							
PC																							
<p>LEFT HAND</p> <p>RIGHT HAND</p>	<p>ACDV56</p> <p>DV56 End Caps</p>	10	pairs	<p>DV56</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W	✓	Z	✓	PC	
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SA																							
KL																							
HP																							
M																							
GOZ																							
W	✓																						
Z	✓																						
PC																							
<p>T-BARS ACV665=2.5mm ACV666=3.0mm ACVL150=4.0mm</p> <p>Screw (Grub)</p>	<p>MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome</p>	<p>GOZ = Gold W = White Z = Black</p>																					

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
 <p>LEFT HAND RIGHT HAND</p>	<p>ACDV76</p> <p>DV76 End Caps</p>	10	pairs	DV76	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W	✓	Z	✓	PC	
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SA																							
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HP																							
M																							
GOZ																							
W	✓																						
Z	✓																						
PC																							
	<p>ACDV080</p> <p>Run Up Block</p>	50	pack	<p>DV14</p> <p>DV23</p> <p>DV26</p> <p>DV28</p> <p>DV29</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W	✓	Z	✓	PC	
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Z	✓																						
PC																							
	<p>ACDV081</p> <p>Anti-lift Security Block</p>	50	pack	<p>DV14</p> <p>DV23</p> <p>DV26</p> <p>DV28</p> <p>DV29</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W	✓	Z	✓	PC	
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M																							
GOZ																							
W	✓																						
Z	✓																						
PC																							
	<p>ACDV157</p> <p>Bridge Packer</p>	12	pack	<p>DV23</p> <p>DV26</p> <p>DV28</p> <p>DV29</p>	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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GOZ																							
W																							
Z	✓																						
PC																							
	<p>ACDV171</p> <p>Threshold End Cap (2mm Thick)</p>	10	pack	DV171	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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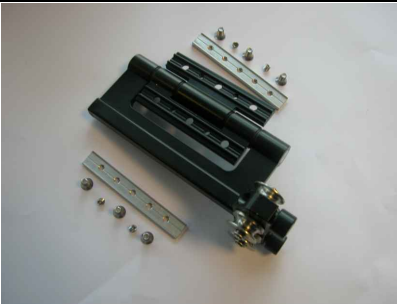

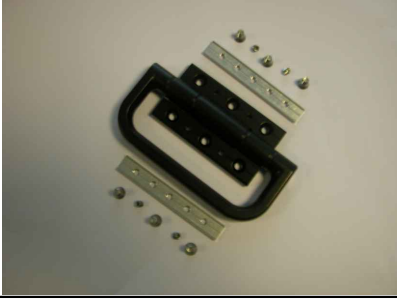


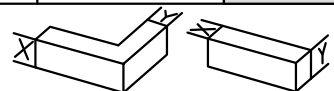
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour	
	ACDV173 Threshold End Cap (2mm Thick)	10	pack	DV173	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	✓
					PC	
	ACDV175 Threshold End Cap (2mm Thick)	10	pack	DV175	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	✓
					PC	
	ACDV178 Threshold End Cap (2mm Thick)	10	pairs	DV176	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACDV179 Connecting Bracket	1	set	DV17 DV176	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
	ACDV225 Shootbolt Operating Handle with Escutcheon	1	each	ACDV227 DV23 DV26 DV28 DV29 ACMX1604	MF	
					SA	
					KL	✓
					HP	✓
					M	
					GOZ	
					W	✓
					Z	✓
					PC	✓
 <p>T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p> <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black				


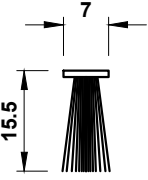

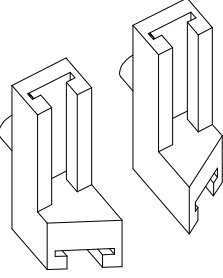


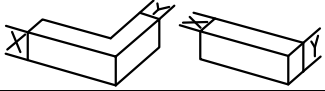
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACDV226 Shootbolt Operating Handle For Use Without Cylinder	1	each	ACDV227 DV23 DV26 DV28 DV29	MF SA KL ✓ HP ✓ M GOZ W ✓ Z ✓ PC ✓
	ACDV227 Shootbolt Gearbox	1	each	ACDV225 ACDV226 ACDV228 ACDV229 ACDV230 DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W ✓ Z ✓ PC
	ACDV229 Shootbolt Guides (For DV28/DV29 use ACDV299 shootbolt guides)	1	pair	ACDV225 ACDV226 ACDV227 ACDV228 ACDV230 DV23 DV26	MF SA KL HP M GOZ W Z ✓ PC
	ACDV230 Gear Box Cover Plate	1	each	ACDV225 ACDV226 ACDV227 ACDV228 ACDV229 DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z ✓ PC
					MF SA KL HP M GOZ W Z PC
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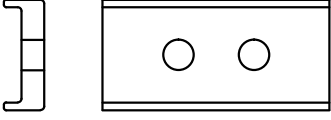


ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACDV232 Bottom Roller Carrier Includes Hinges	1	each	DV23 DV26 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td>✓</td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL	✓	HP	✓	M		GOZ		W	✓	Z	✓	PC	
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KL	✓																						
HP	✓																						
M																							
GOZ																							
W	✓																						
Z	✓																						
PC																							
	ACDV233 Top Guide Carrier Includes Hinges	1	each	DV23 DV26 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td>✓</td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL	✓	HP	✓	M		GOZ		W	✓	Z	✓	PC	
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Z	✓																						
PC																							
	ACDV234 D Handle Hinge Assembly Note: The chrome version of ACDV234 has a black hinge & chrome 'D'	1	each	DV23 DV26 DV28 DV29 DV32	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td>✓</td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td>✓</td></tr> </table>	MF		SA		KL	✓	HP	✓	M		GOZ		W	✓	Z	✓	PC	✓
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HP	✓																						
M																							
GOZ																							
W	✓																						
Z	✓																						
PC	✓																						
	ACDV241 Fixing Plate	50	pack	DV23 DV26 DV28 DV29 DV32	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACDV244 Flipper Gasket	100	m	DV14	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	✓																						
PC																							
	ACDV249 Brush Pile	250	m	ACDV249 DV171 DV173	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	✓																						
PC																							
	ACDV251 Lever/Lever Handles	1	pair	DV23 DV26 DV28 DV29 ACDV722 ACDV723	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td>✓</td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td>✓</td></tr> </table>	MF		SA		KL	✓	HP	✓	M		GOZ		W	✓	Z	✓	PC	✓
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HP	✓																						
M																							
GOZ																							
W	✓																						
Z	✓																						
PC	✓																						
	ACDV254 End Caps For Low Threshold	10	pairs	DV171 DV173	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	✓																						
PC																							
	ACDV258 50/50 Euro Cylinder for use with ACDV251 only For Keyed Alike Order ACDV258 SL	1	each	DV23 DV26 DV28 DV29 ACDV722 ACDV723	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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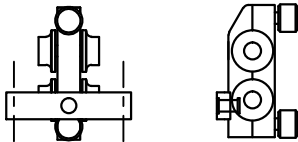
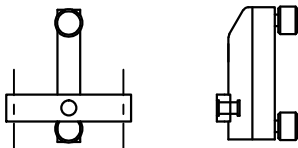
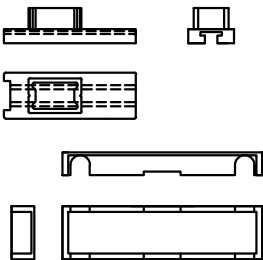
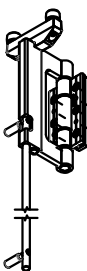
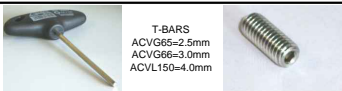
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour	
	ACDV262 M4 x 50 CSK S/S Screw	100	each	ACDV722 ACDV723	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
						ACDV264 M4 x 35 CSK S/S Screw
SA						
KL						
HP						
M						
GOZ						
W						
Z						
PC						
	ACDV265 M4 x 60 CSK S/S Screw	100	each	ACDV722 ACDV723		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	✓
					PC	
						ACDV268 Bubble Gasket with Arrow Head for Greater Compression. Note: ACDV268 is NOT recommended where DV32/38 is required due to increased friction.
SA						
KL						
HP						
M						
GOZ						
W						
Z	✓					
PC						
	ACDV270 Fixing Plate for Keeps in PCX36 to take M4 Fixing	10	pack	PCX36 ACDV722 ACDV723		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
					 	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome

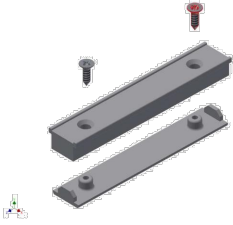
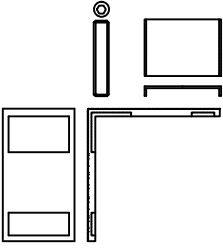




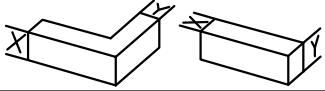
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACDV271 Packer for PCX36	50	pack	PCX36 ACDV722 ACDV723	MF SA KL HP M GOZ W Z PC
	ACDV272 Sealing Gasket	100	m	DV32 ACDV281 ACDV283 ACDV284	MF SA KL HP M GOZ W Z ✓ PC
	ACDV274 D Handle Hinge Assembly Note: The chrome version of ACDV234 has a black hinge & chrome 'D' For Open In Doors Black, White & Chrome	1	each	DV23 DV26 DV28 DV29	MF SA KL ✓ HP ✓ M GOZ W ✓ Z ✓ PC ✓
	ACDV275 Corner Gaskets to Join ACDV272 Around Sash 1 Set = 1 Sash To Order An Individual Corner Type, Specify Letter After Code: ACDV275/B	10	sets	DV23 DV26 DV28 DV29 ACDV272	MF SA KL HP M GOZ W Z ✓ PC
	ACDV276 Oversize Version of ACDV272 Only to be used when necessary	100	m	DV23 DV26 DV28 DV29 ACDV272	MF SA KL HP M GOZ W Z ✓ PC
	T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm Screw (Grub)			MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour	
	ACDV278 Channel Infill Gasket	250	m	DV14 DV17 DV176	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
						ACDV280 Mullion Bottom Roller
SA						
KL						
HP						
M						
GOZ						
W						
Z	✓					
PC						
	ACDV281 Mullion Top Guide	1	each	DV32 DV38 ACDV280 ACDV282		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	✓
					PC	
						ACDV282 Woolpile Carrier & Isolator
SA						
KL						
HP						
M						
GOZ						
W						
Z	✓					
PC						
	ACDV285 Top Guide with Shootbolt (Not compatible with DV28 & DV29)	1	each	DV14 DV23 DV26 DV28 DV29		
					SA	
					KL	✓
					HP	✓
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
					 <p>T-BARS ACV665=2.5mm ACV666=3.0mm ACV1150=4.0mm</p> <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACDV292 Brushpile Block for Low Threshold	1	each	DV171 DV173 DV175 DV271	MF SA KL HP M GOZ W Z ✓ PC
	ACDV295 Glass Adjustor Kit	10	pack	DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z PC
	ACDV296 Replacement Screw Cover Caps for ACDV225 & ACDV226	1	each	ACDV225 ACDV226	MF SA KL HP M GOZ W Z ✓ PC
	ACDV297 Gearbox with Cylinder Below Spindle	1	each	ACDV298	MF SA KL HP M GOZ W Z PC
	ACDV298 Gearbox Cover	1	each	ACDV297	MF SA KL HP M GOZ W Z ✓ PC
	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black			






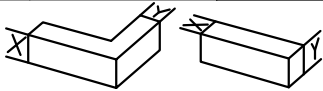
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour	
	ACDV299 Shootbolt Guide	1	each	DV28 DV29	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	✓
					PC	
	ACDV305 Magnetic Door Holder Use Screws ACET060 & MUA025	1	each	DV23 DV26 DV28 DV29	MF	✓
					SA	
					KL	✓
					HP	✓
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACDV308 Magnetic Door Holder Use Screws ACET060 & MUA025	1	each	DV23 DV26 DV28 DV29	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	✓
	ACDV309 Small Magnetic Door Holder. To be used where there is no external handle. Use Screws ACET060 & MUA025	1	each	DV23 DV26 DV28 DV29	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	✓
	ACDV328 Nylon Coated Stainless Steel Shootbolt Locking Rods - Length 1300mm	1	each	ACDV225 ACDV226 ACDV227 ACDV229 ACDV230 DV23 DV26 DV28 DV29	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
 <p>T-BARS ACVG66=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p> <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black				

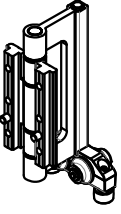
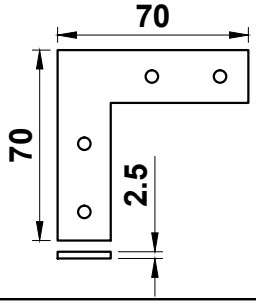
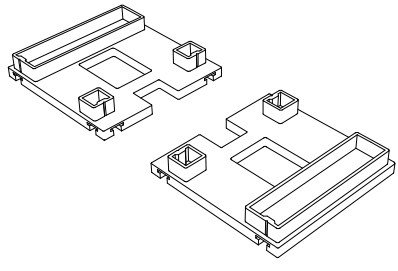

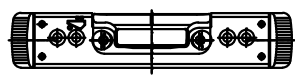


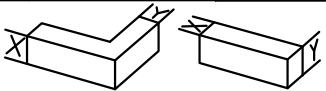
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACDV331 Intermediate Hinge	1	each	DV14 DV23 DV26 DV28 DV29 DV32	MF SA KL ✓ HP ✓ M GOZ W ✓ Z ✓ PC
	ACDV332 Retained Bottom Roller	1	each	DV23 DV26 DV28 DV29	MF SA KL ✓ HP ✓ M GOZ W ✓ Z ✓ PC
	ACDV333 Retained Top Guide	1	each	DV23 DV26 DV28 DV29	MF SA KL ✓ HP ✓ M GOZ W ✓ Z ✓ PC
	ACDV351 High Security Lever/Lever Handle Cannot be powder coated to match frames	1	each	ACDV722 ACDV723 ACDV727	MF SA ✓ KL HP M GOZ W ✓ Z ✓ PC
	ACDV501 L/R Locking Handle with Escutcheon	1	each	ACDV297 DV28 DV29	MF SA KL ✓ HP ✓ M GOZ W ✓ Z ✓ PC
	T-BARS ACVG66=2.5mm ACVG66=3.0mm ACVL150=4.0mm Screw (Grub)			GOZ = Gold W = White Z = Black	
	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome				

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACDV502 L/R Non-Locking Handle	1	each	ACDV297 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td>✓</td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL	✓	HP	✓	M		GOZ		W	✓	Z	✓	PC	
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	ACDV524 Non-Locking Flat Shootbolt Handle Colour Options: ACDV524 = Powder coated ACDV524A = Chrome baseplate with powder coated lever ACDV524B = Powder coated baseplate with chrome lever	1	each	ACDV297 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td>✓</td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td>✓</td></tr> </table>	MF		SA		KL	✓	HP	✓	M		GOZ		W	✓	Z	✓	PC	✓
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	ACDV525 Locking Flat Shootbolt Handle Colour Options: ACDV525 = Powder coated ACDV525A = Chrome baseplate with powder coated lever ACDV525B = Powder coated baseplate with chrome lever	1	each	ACDV297 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td>✓</td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td>✓</td></tr> </table>	MF		SA		KL	✓	HP	✓	M		GOZ		W	✓	Z	✓	PC	✓
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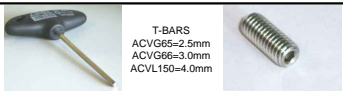
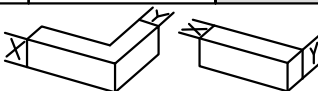
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACDV532 Bottom Roller with Steel Pin for Dead-loading (Drill jig = ACDV902)	1	each	ACDV902	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL	✓	HP		M		GOZ		W	✓	Z	✓	PC	
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PC																							
	ACDV552 Outer Frame Fixing Bracket	4	pack	ACDV951 DV14 DV171 DV173 DV175 DV271	<table border="1"> <tr><td>MF</td><td>✓</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF	✓	SA		KL		HP		M		GOZ		W		Z		PC	
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	ACDV555 End Cap for DV555 (Top & Bottom)	10	pack	DV555	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W	✓	Z	✓	PC	
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	ACDV582 Cill & Head Gasket	100	m	DV14 DV17 DV176	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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	ACDV733 Top & Bottom Shootbolt Keep	1	each	ACDV727 ACDV737 ACDV738 DV23 DV26 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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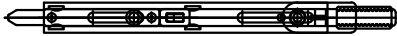
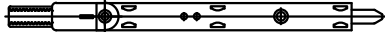


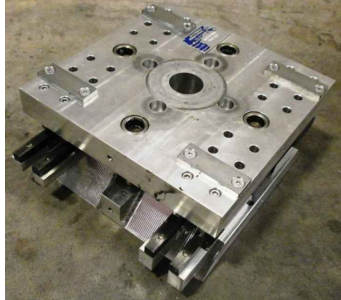
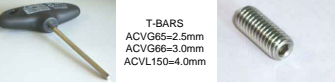

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	<p>ACDV722</p> <p>Multi Point Lock Kit with LEFT HAND Full Height Keep</p> <p>Viewed Externally</p> <p>Left Hand Open Out Right Hand Open In</p>	1	each	<p>DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38</p>	<table border="1"> <tr><td>MF</td><td>✓</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF	✓	SA		KL		HP		M		GOZ		W		Z		PC	
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	<p>ACDV723</p> <p>Multi Point Lock Kit with RIGHT HAND Full Height Keep</p> <p>Viewed Externally</p> <p>Left Hand Open In Right Hand Open Out</p>	1	each	<p>DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 PCX36 PCX38</p>	<table border="1"> <tr><td>MF</td><td>✓</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF	✓	SA		KL		HP		M		GOZ		W		Z		PC	
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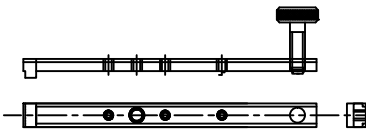
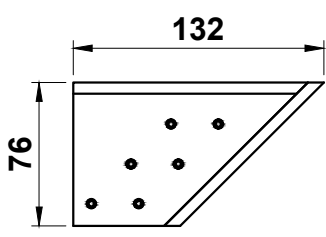
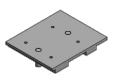

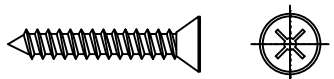
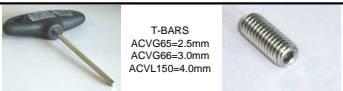
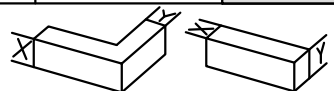
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACDV727 Secondary Door Lock	1	each	ACDV501 ACDV502 DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 DV75 PCX36 PCX38	<table border="1"> <tr><td>MF</td><td>✓</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF	✓	SA		KL		HP		M		GOZ		W		Z		PC	
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	ACDV728 Balcony Door Lock with Snapper Catch Operated by ACDV501/502 to match shootbolt handle No external access	1	each	ACDV501 ACDV502 DV14 DV17 DV23 DV26 DV28 DV29 DV32 DV38 DV75 PCX36 PCX38	<table border="1"> <tr><td>MF</td><td>✓</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF	✓	SA		KL		HP		M		GOZ		W		Z		PC	
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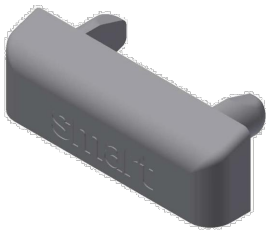

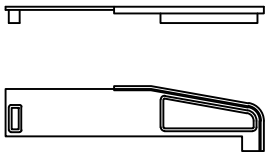
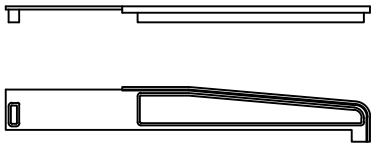


ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACDV737 Bottom Shootbolt	1	each	ACDV727 ACDV733 ACDV738 DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z PC
	ACDV738 Top Shootbolt	1	each	ACDV727 ACDV733 ACDV737 DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z PC
	ACDV742 200mm Shootbolt Extension	1	each		MF SA KL HP M GOZ W Z PC
	ACDV744 400mm Shootbolt Extension	1	each		MF SA KL HP M GOZ W Z PC
	ACDV900 Punch Tool Base unit: ACIP911 (supplied separately)	1	each	DV14 DV17 DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z PC
	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black			

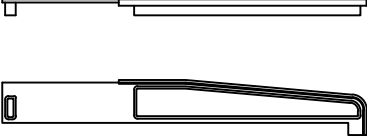

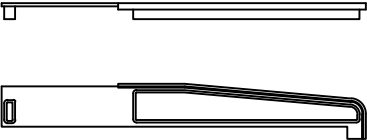

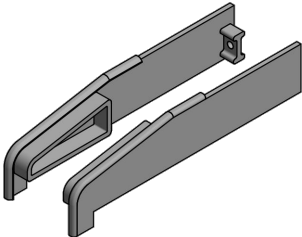


ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACDV902 Drill Jig for ACDV532	1	each	DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z PC
	ACDV951 Marking Jig for 90° corners	1	each	ACDV552 DV14 DV171 DV173 DV175 DV271	MF SA KL HP M GOZ W Z PC
	ACDV952 Drill Jig for DV17 & ACDV179	1	each	ACDV179 DV17	MF SA KL HP M GOZ W Z PC
	ACDR052 No. 10 x 2" Pan Head S/S Self Tapper	200	pack	DV14 DV171 DV173 DV175	MF SA KL HP M GOZ W Z PC
	ACET060 No. 7 x 1" CSK S/S Self Tapper	100	pack		MF SA KL HP M GOZ W Z PC
 <p> T-BARS ACVG66=2.5mm ACVG66=3.0mm ACVL150=4.0mm </p> <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black			

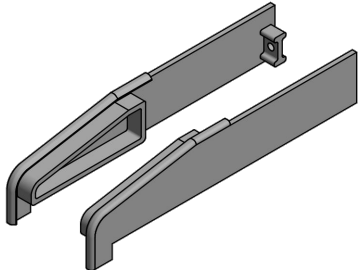
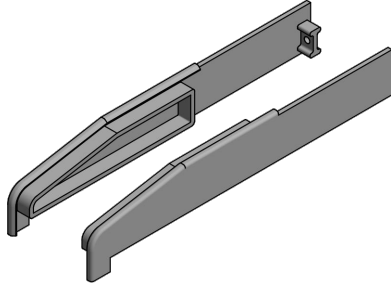
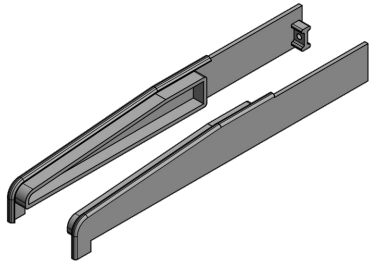
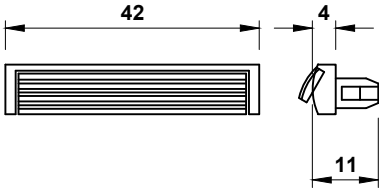


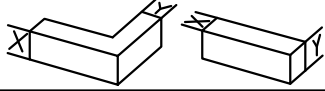
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour	
	ACET067 No. 7 x 1/2" CSK S/S Self Tapper	100	pack		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
	ACET131 Drainage Cap	100	pack		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACET133 M5 x 50mm CSK S/S Screw	100	pack	ACDV225 ACDV226 ACDV227	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
	ACET152 Cill End Cap (pair)	10	pairs	ETC152	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACET157 Cill End Cap (pair)	10	pairs	ETC157	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
 <p>T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p> <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black				

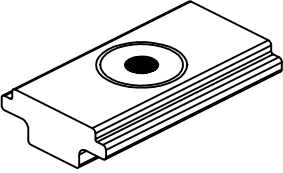

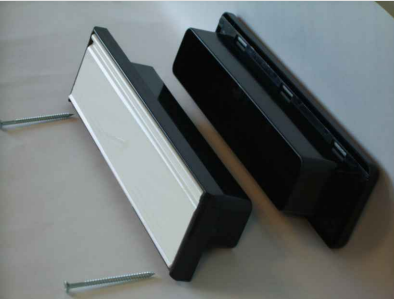



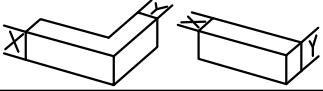
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour	
	ACET179 Cill End Cap (pair)	10	pairs	ETC179	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
						ACET190 4.3 x 45mm CSK S/S Polyamide Screw
SA						
KL						
HP						
M						
GOZ						
W						
Z						
PC						
	ACET258 Cill End Cap (pair)	10	pair	ETC158		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
						ACET290 4.3 x 20mm CSK S/S Polyamide Screw
SA						
KL						
HP						
M						
GOZ						
W						
Z						
PC						
	ACET452 Cast Cill End Caps	1	pair	ETC152		
					SA	
					KL	✓
					HP	✓
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
					 	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome




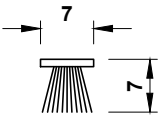


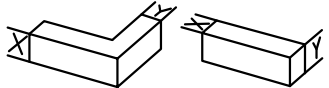
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour	
	ACET457 Cast Cill End Caps	1	pair	ETC157	MF	✓
					SA	
					KL	✓
					HP	✓
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACET458 Cast Cill End Caps	1	pair	ETC158	MF	✓
					SA	
					KL	✓
					HP	✓
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACET479 Cast Cill End Caps	1	pair	ETC179	MF	✓
					SA	
					KL	✓
					HP	✓
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACGSL045 Drainage Cap	100	pack		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	✓
					Z	✓
					PC	
	ACMX01604 45 Half Cylinder For Keyed Alike Order <u>ACMX01604SL</u>	1	each	ACDV225 ACDV227	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
 <p>T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p> <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black				

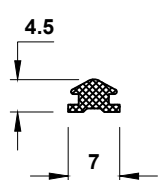
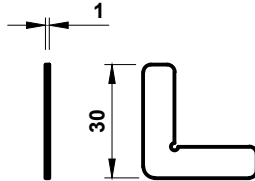


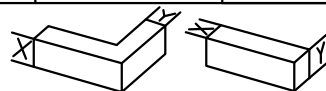
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACSG023 M4 Fixing Plate	50	pack	DV14 ACDV722 ACDV723 ACSG071	MF SA KL HP M GOZ W Z PC
	ACSG071 M4 x 40mm CSK S/S Screw	1	each	ACDV241	MF SA KL HP M GOZ W Z PC
	ACSH471 Letterplate 250mm x 65mm with Brush Fitting Cut Out 220mm x 45mm	1	each	DV35	MF SA KL ✓ HP M GOZ W ✓ Z ✓ PC ✓
	ACVG31 3mm Retained Gasket	200	m	DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z ✓ PC
	ACVG131 4mm Retained Gasket	100	m	DV23 DV26 DV28 DV29	MF SA KL HP M GOZ W Z ✓ PC
	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome			GOZ = Gold W = White Z = Black	








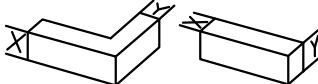
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACVG34 5mm Wedge Gasket	100	m	DV23 DV26 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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	ACVG340 6mm Wedge Gasket	200	m	DV23 DV26 DV28 DV29	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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	ACVL032 Flipper Gasket	100	m	DV56 DV76	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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	ACSR012A Woolpile	100	m	ACSH032 ACDV283	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	ACVL159 Glue	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACVS010 PVC Strip	7.3	m	DV175	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	✓	PC	
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	ACW20024 Chevron	100	pack	DV14	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	MUA025SSZ No. 6 x 1" CSK S/S Self Tapper	100	pack		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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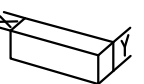
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACMX09700 Alu. Polish	1	each		<table border="1"> <tr><td>MF</td><td>✓</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF	✓	SA		KL		HP		M		GOZ		W		Z		PC	
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	ACMX09761 Maxi Gloss	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	ACMX09762 Alu. Bright	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	ACMX09763 Teflon Spray	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	ACMX09764 Maxi Clean	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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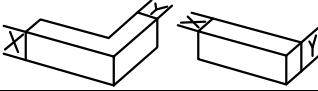
ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour
	ACMX09765 Glue Cleaner	1	each		MF SA KL HP M GOZ W Z PC
	ACMX09770 Roll & Wrap 100mm	1	each		MF SA KL HP M GOZ W Z PC
	ACMX09775 Grip Handwrap	1	each		MF SA KL HP M GOZ W Z PC
	ACMX09801 Protective Tape 50mm	1	each		MF SA KL HP M GOZ W Z PC
	ACMX09802 Protective Tape 70mm	1	each		MF SA KL HP M GOZ W Z PC
 <p>T-BARS ACVG66=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p>  <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour	M = Dual Colour GOZ = Gold W = White Z = Black			

ACCESSORIES : PHOTOS & DRAWINGS

Image	Part Code	Pack	Unit	Application	Colour																		
	ACMX09803 Protective Tape 100mm	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	ACMX09830 Rubber Sealant	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	ACSIL04 Sealing Glue Order with suffix of KL colour (eg.ACSIL04KL005) or BL=Black/WP=White/ CL=Clear	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td>✓</td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>✓</td></tr> <tr><td>Z</td><td>✓</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL	✓	HP		M		GOZ		W	✓	Z	✓	PC	
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	ACSIL08 Silicon Gun	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
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	ACSIL013 Glue for Mitre	1	each		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
MF																							
SA																							
KL																							
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PC																							
 <p>T-BARS ACVG66=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p>  <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour				M = Dual Colour GOZ = Gold W = White Z = Black	 																	

ACCESSORIES : PHOTOS & DRAWINGS

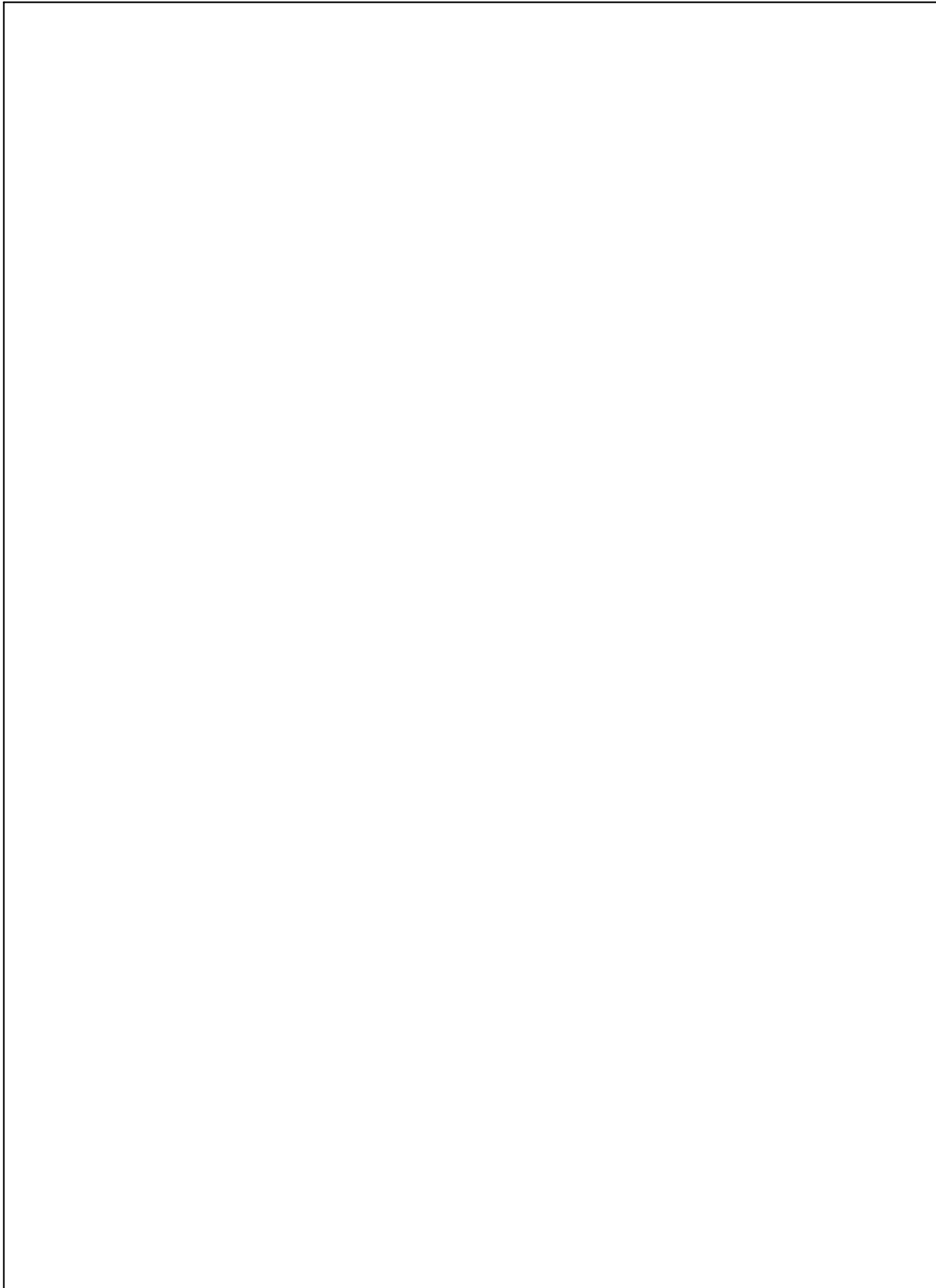
Image	Part Code	Pack	Unit	Application	Colour																		
	<p>ACSIL014 Anti-Corrosion Coating</p>	<p>1</p>	<p>each</p>		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z		PC	
MF																							
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Section C

Scale Elevations

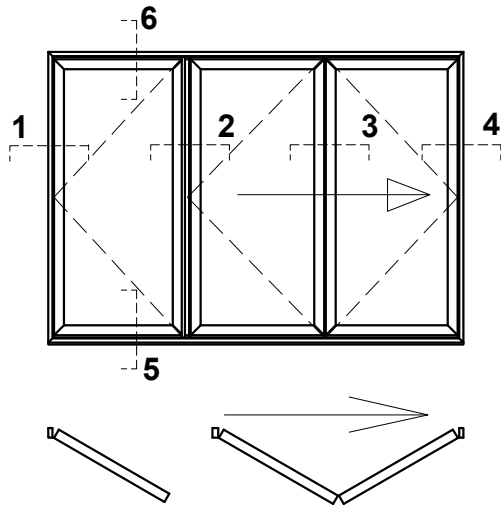
Open Out - C03-C35

Open In - C37-C70

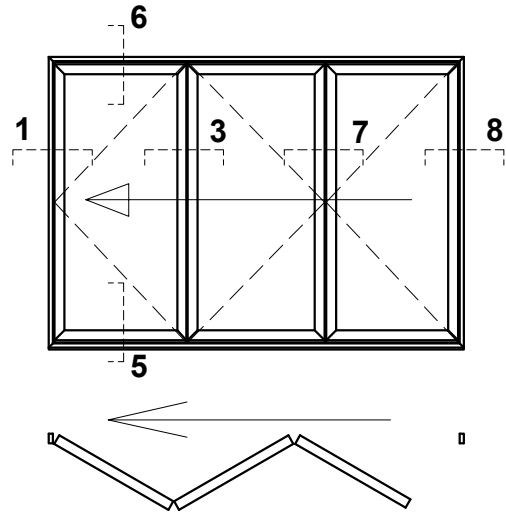


Open Out - Scale Elevations

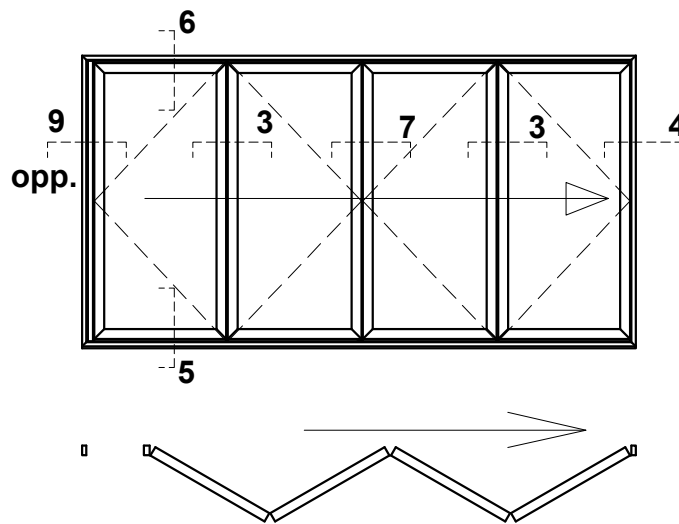
Type 1e



Type 2e



Type 3e

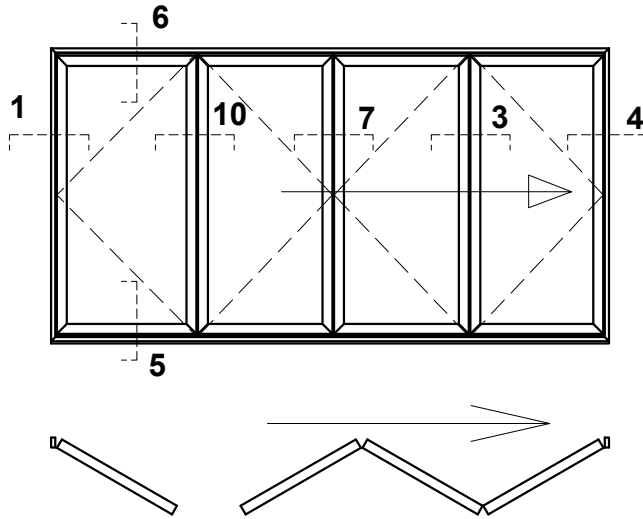


No External Access Or Traffic Door With This Design

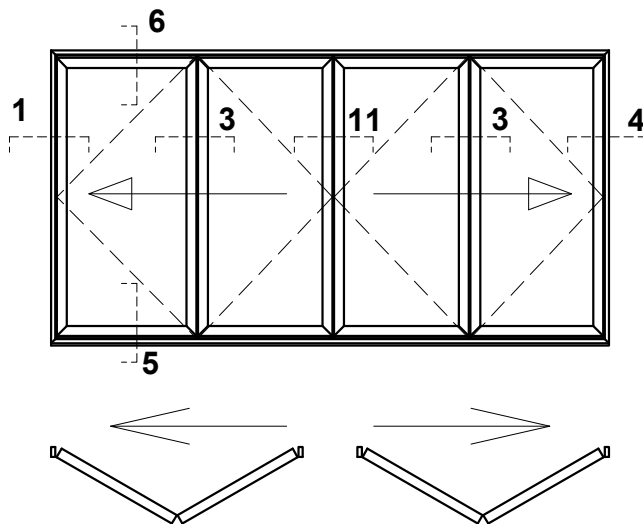
Do Not Scale From This Drawing

Open Out - Scale Elevations

Type 4e



Type 5e

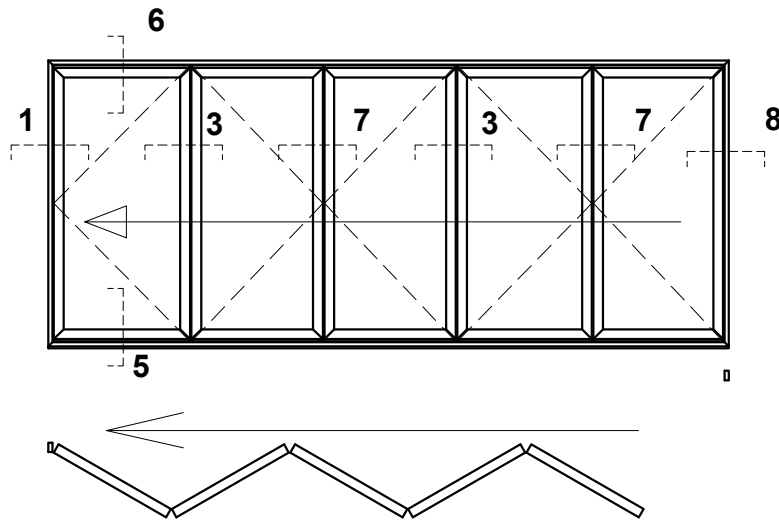


No External Access Or Traffic Door With This Design

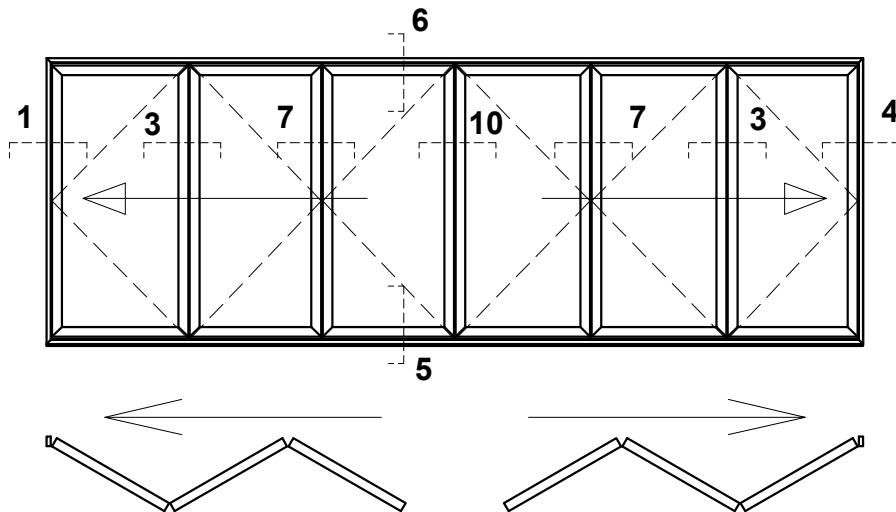
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Open Out - Scale Elevations

Type 6e



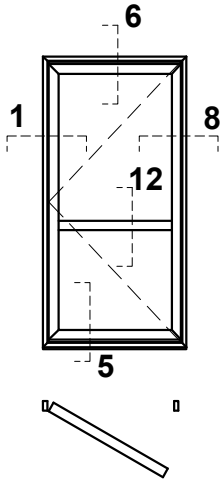
Type 7e



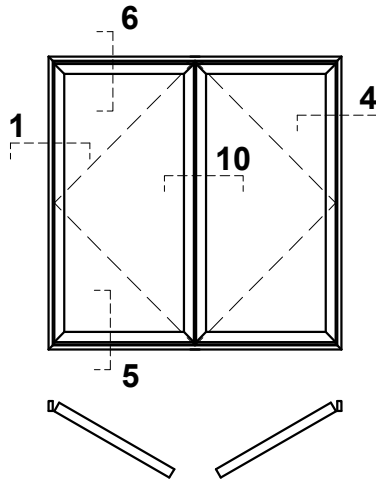
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Open Out - Scale Elevations

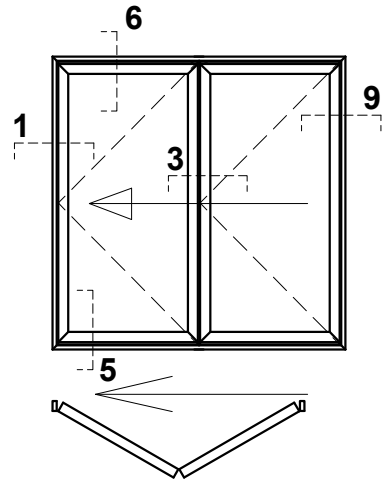
Single Swing Door



Double Swing Door

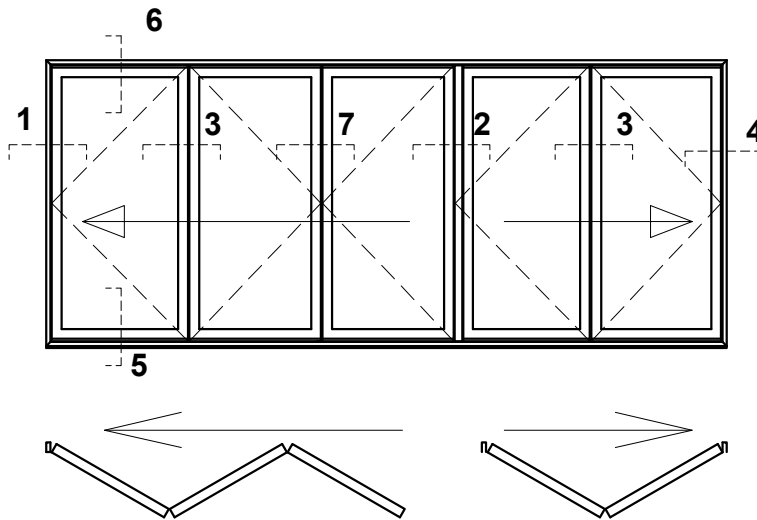


Double Slide Door



No External Access Or Traffic Door With This Design

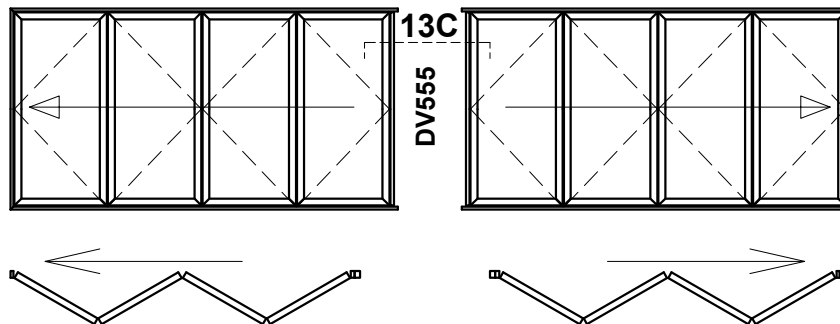
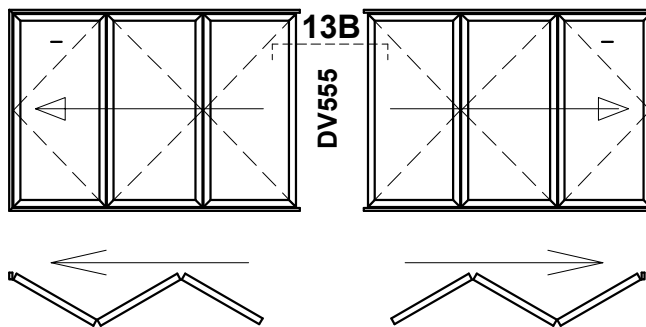
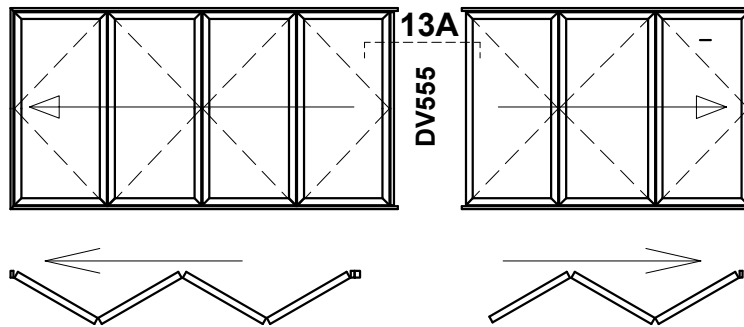
3/2 Split Door



Do Not Scale From This Drawing

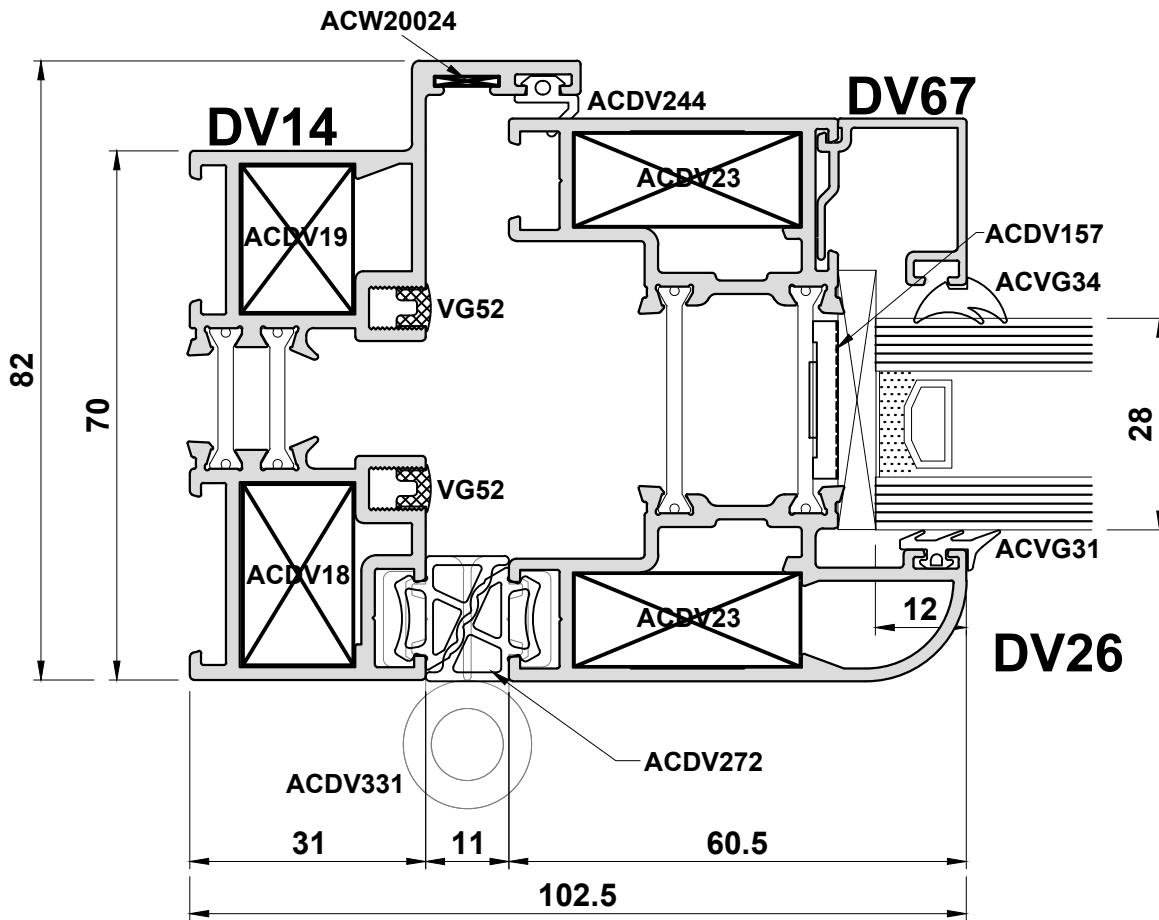
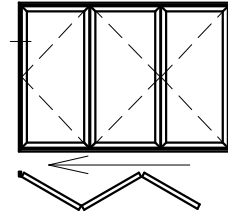
Open Out - Scale Elevations

Removable 90° Corner Post Configurations



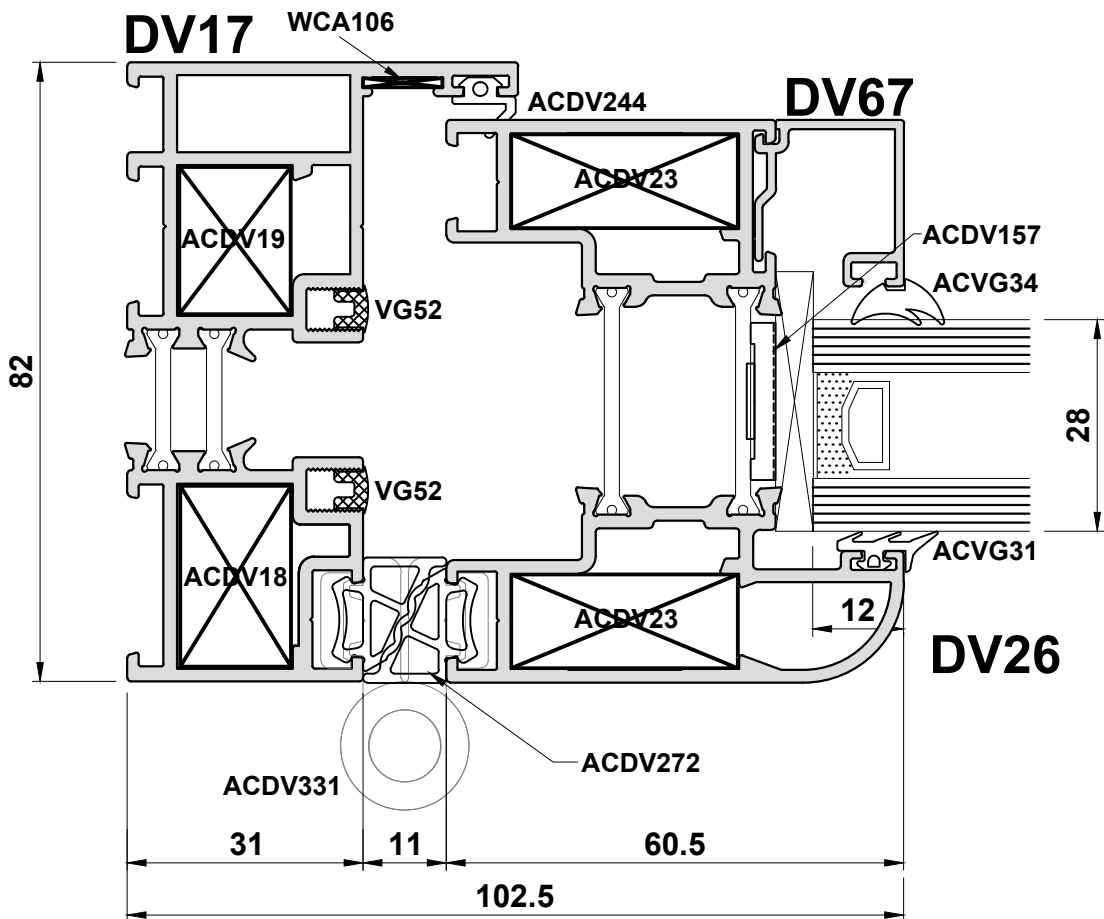
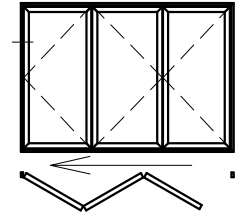
Do Not Scale From This Drawing

Open Out - Detail 1A



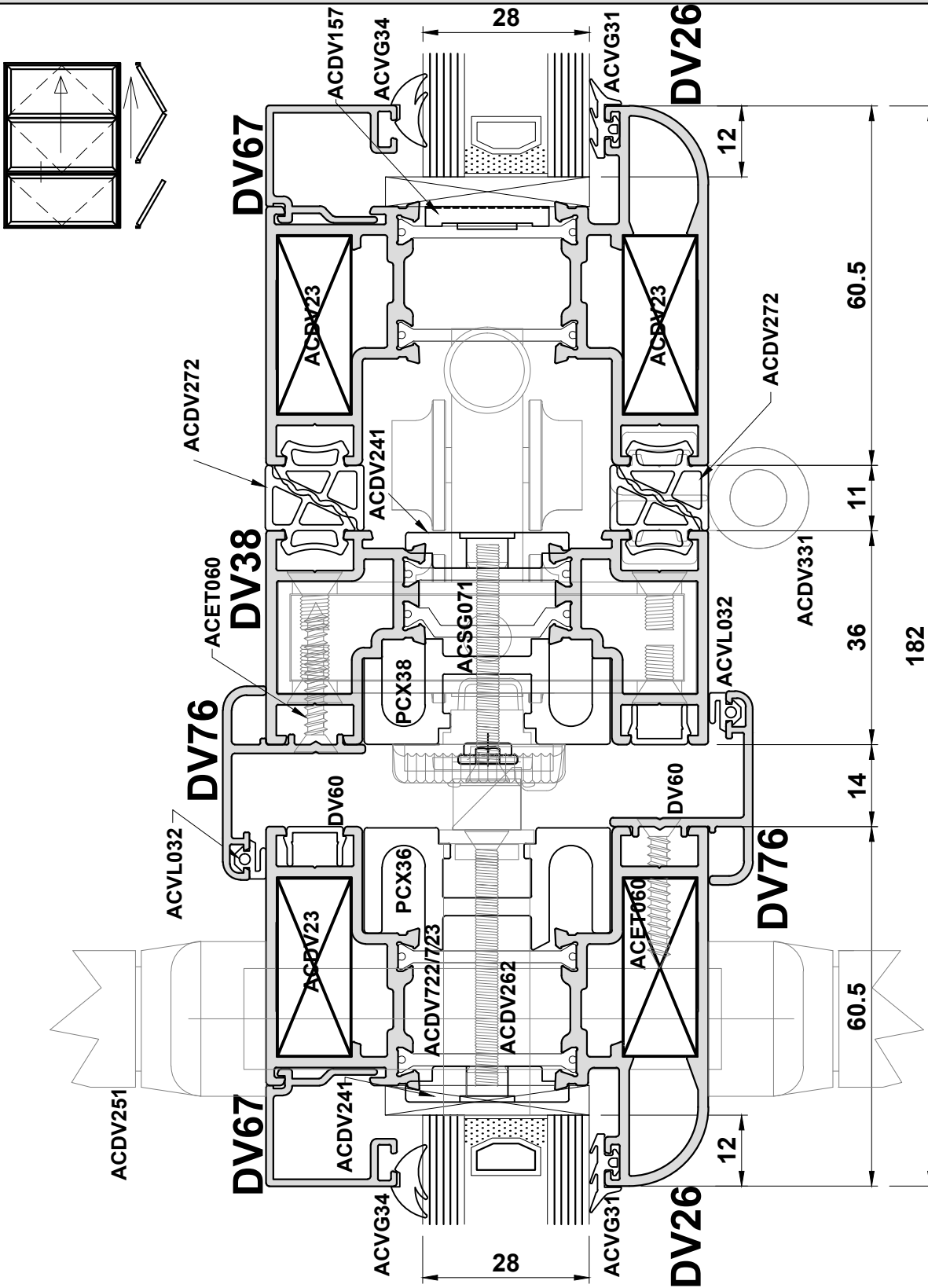
Do Not Scale From This Drawing

Open Out - Detail 1B



Do Not Scale From This Drawing

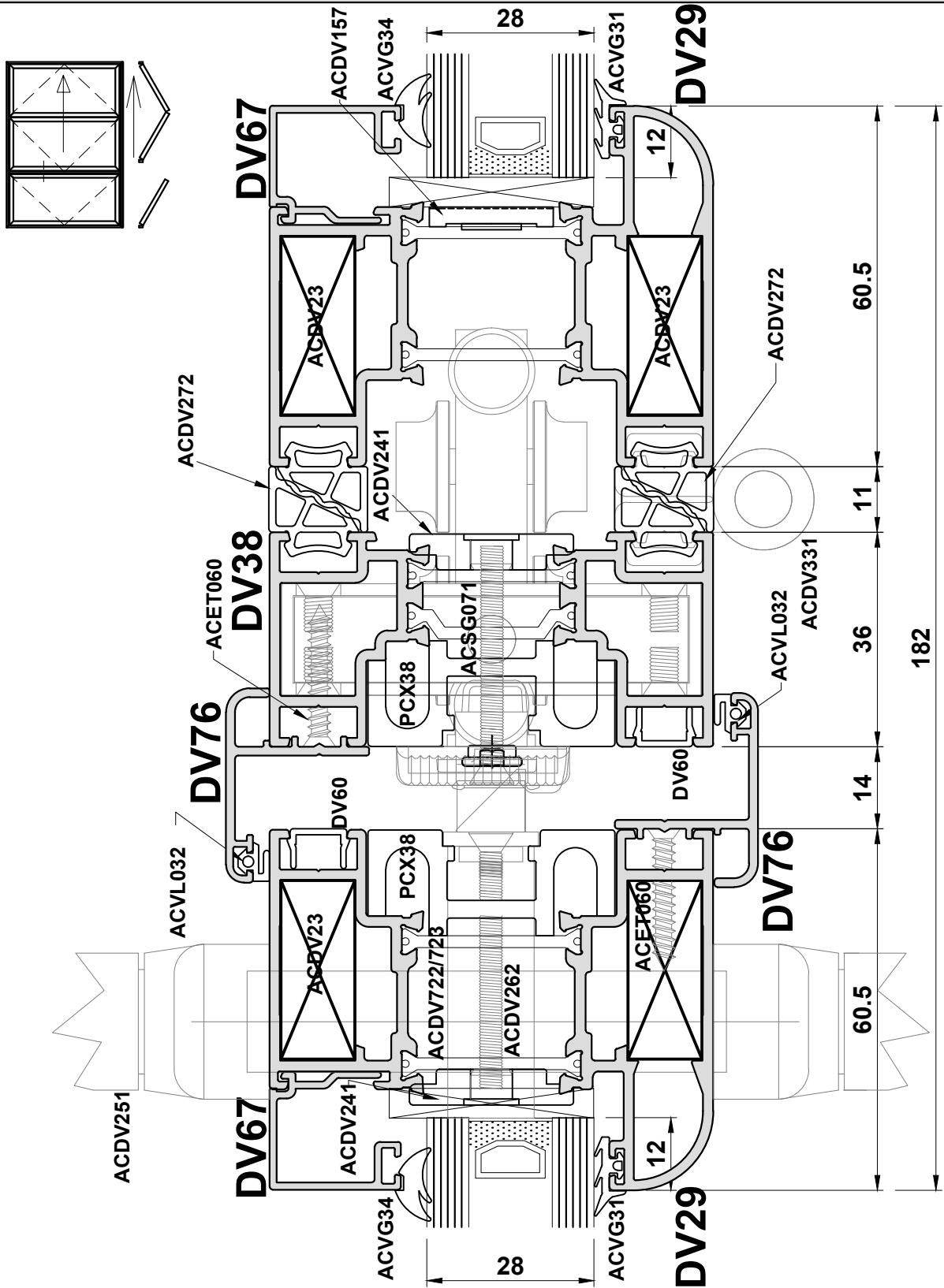
Open Out - Detail 2A



Do Not Scale From This Drawing

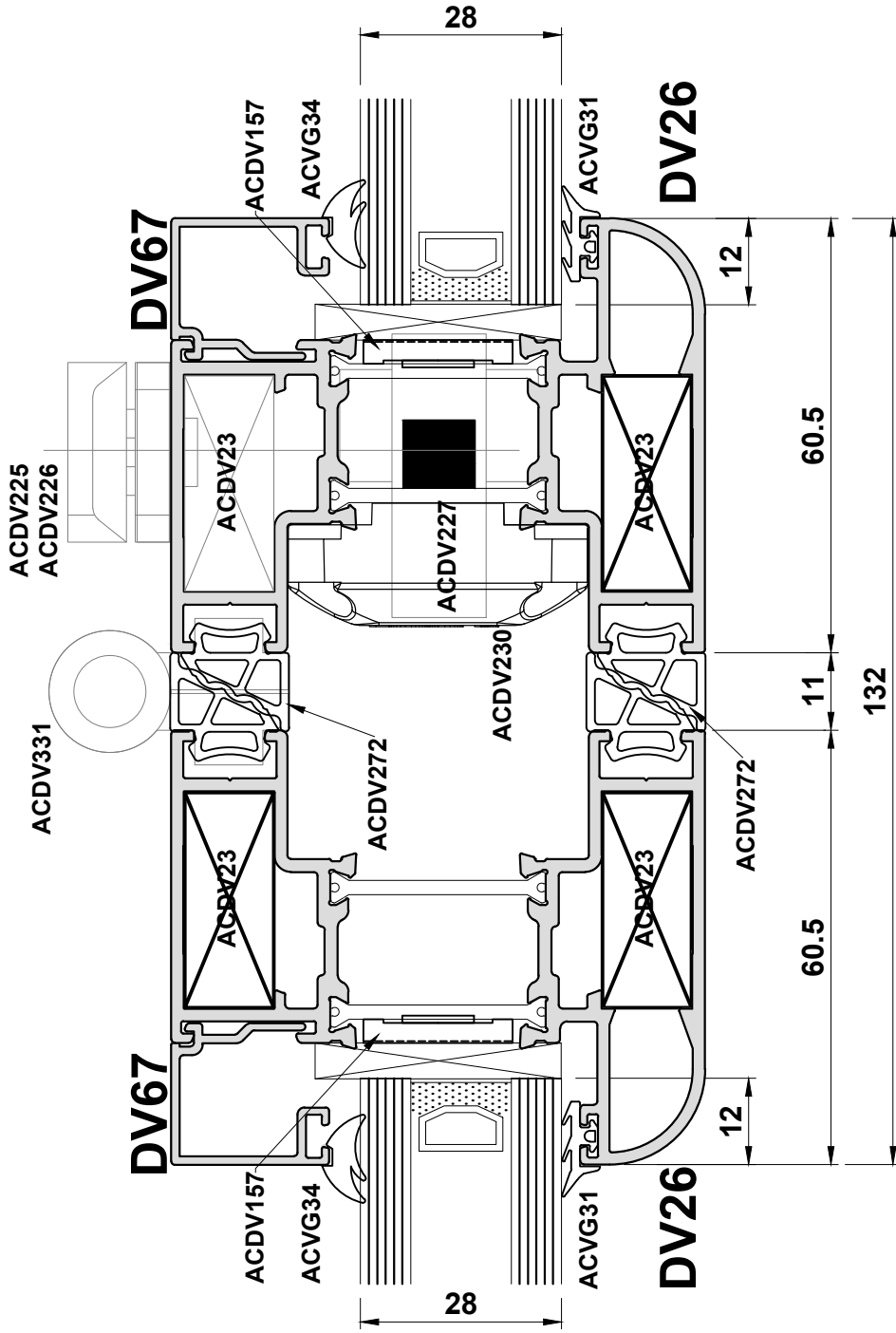
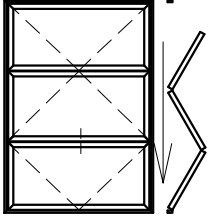
SECTIONS : SCALE ELEVATIONS

Open Out - Detail 2B



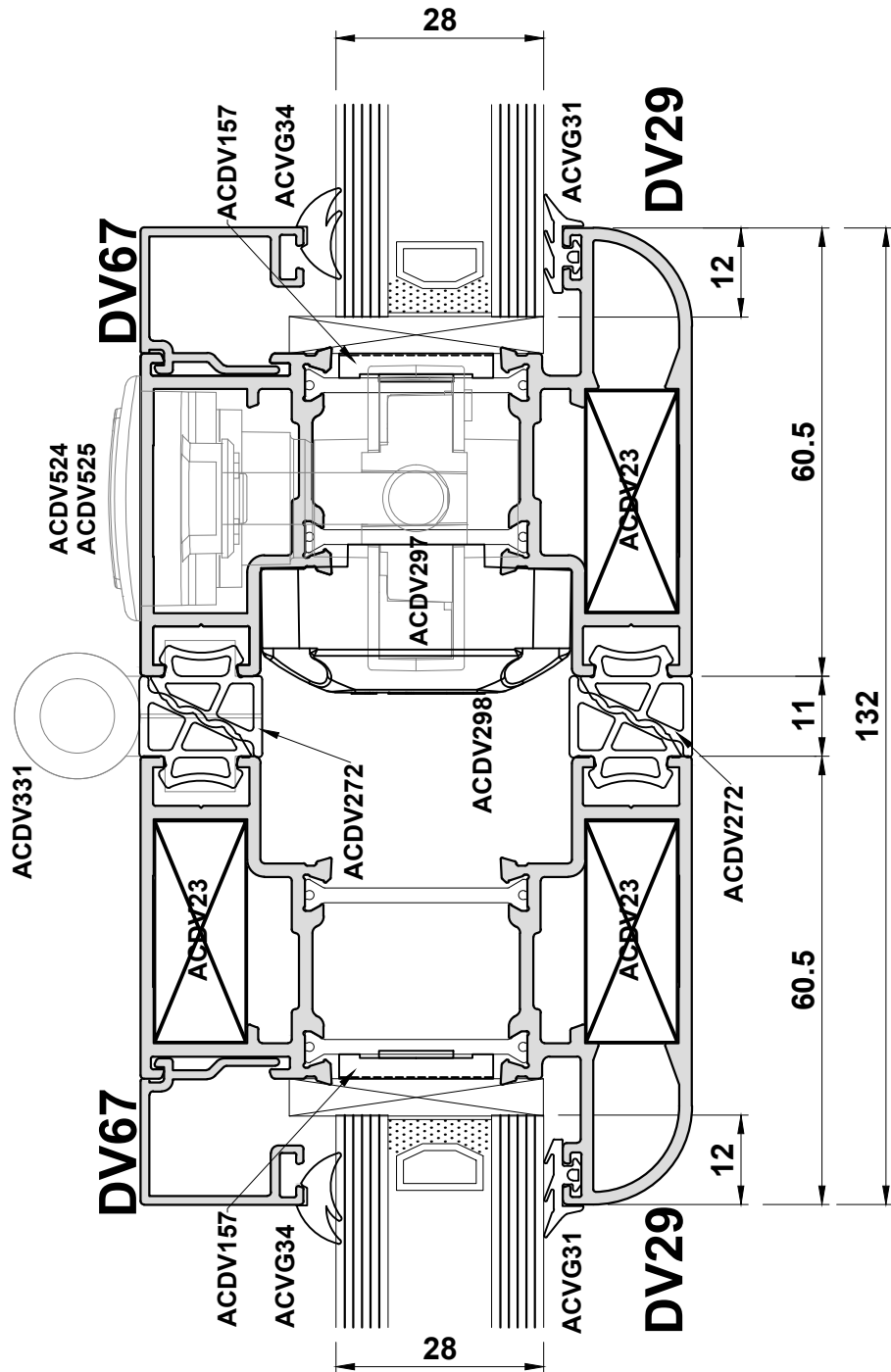
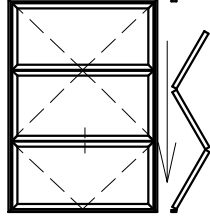
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Open Out - Detail 3A



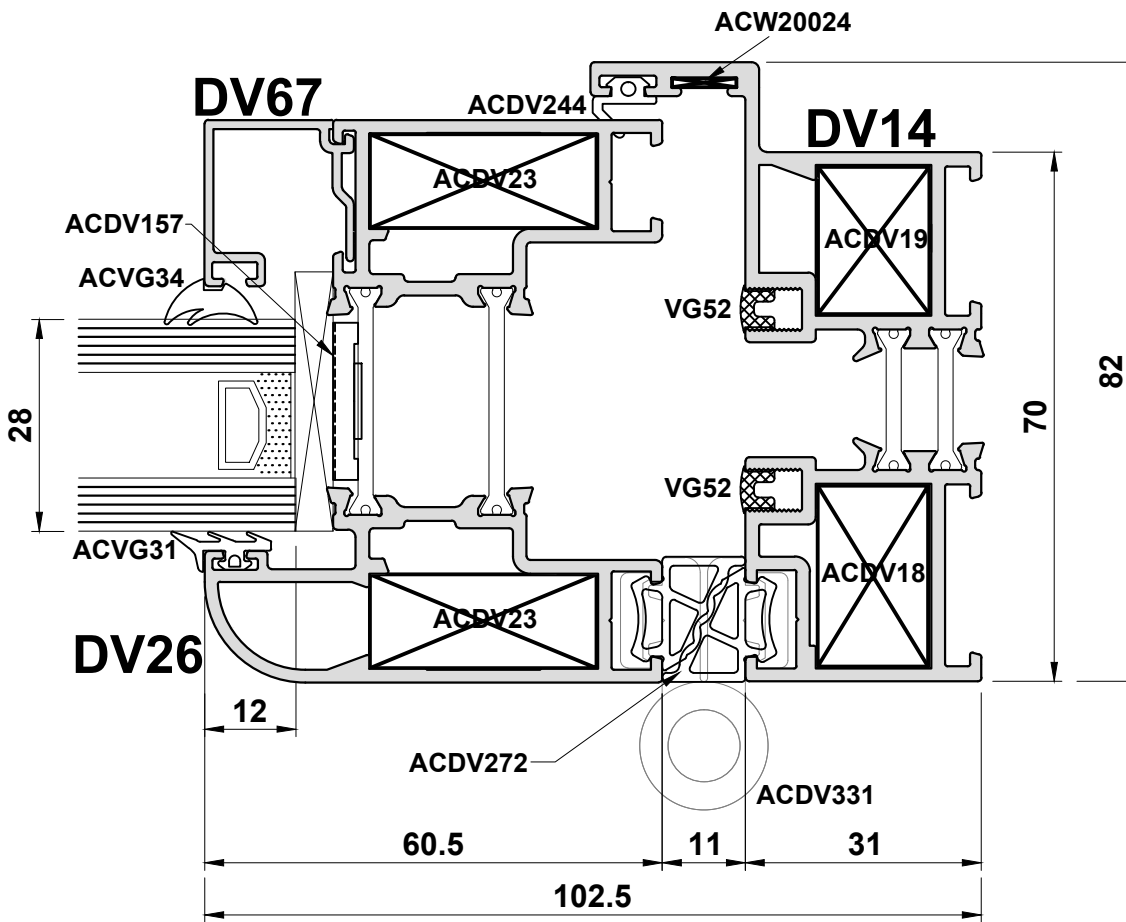
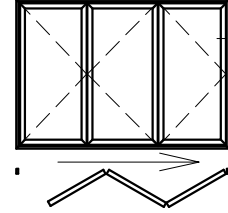
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Open Out - Detail 3B



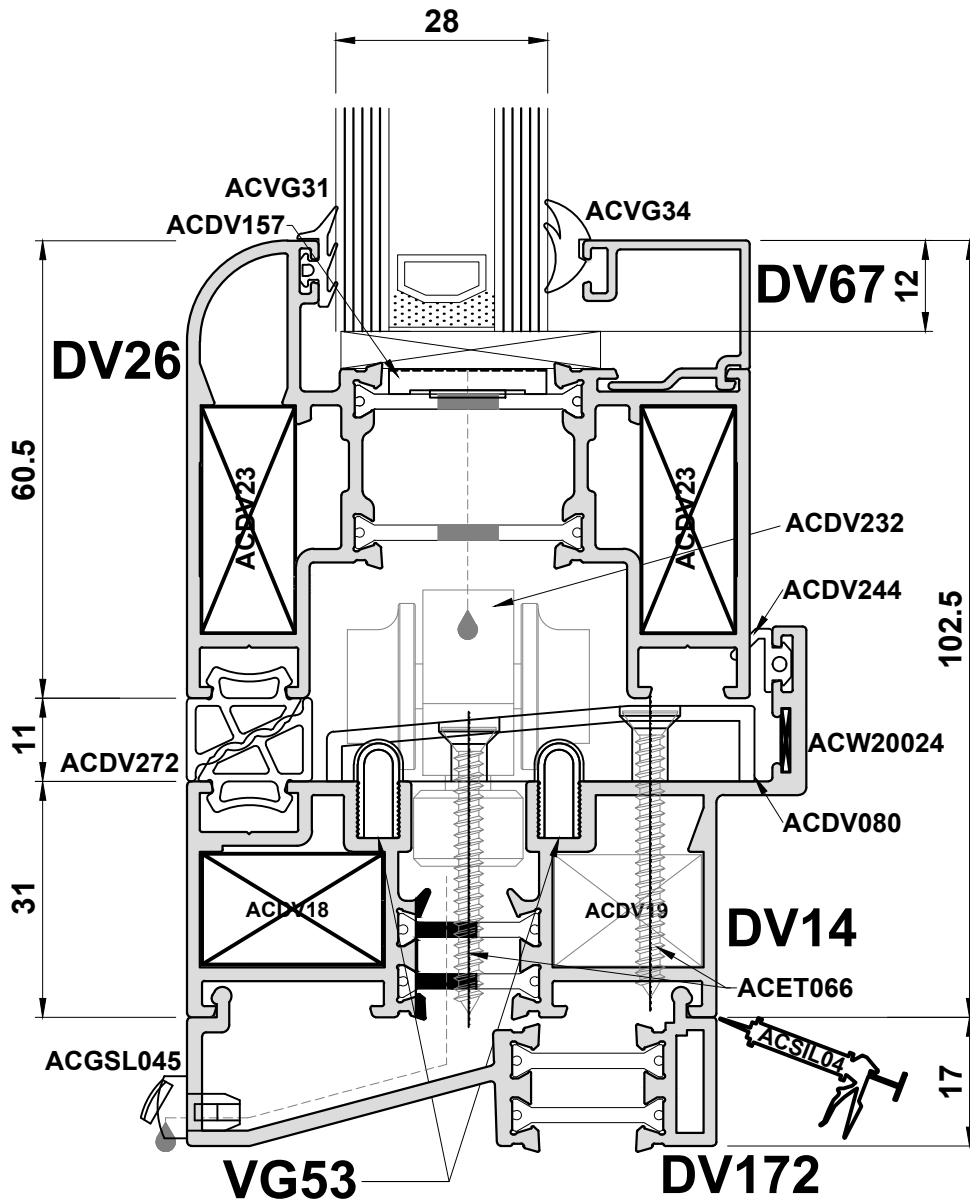
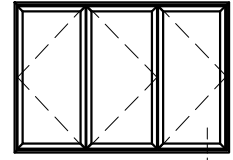
Do Not Scale From This Drawing

Open Out - Detail 4



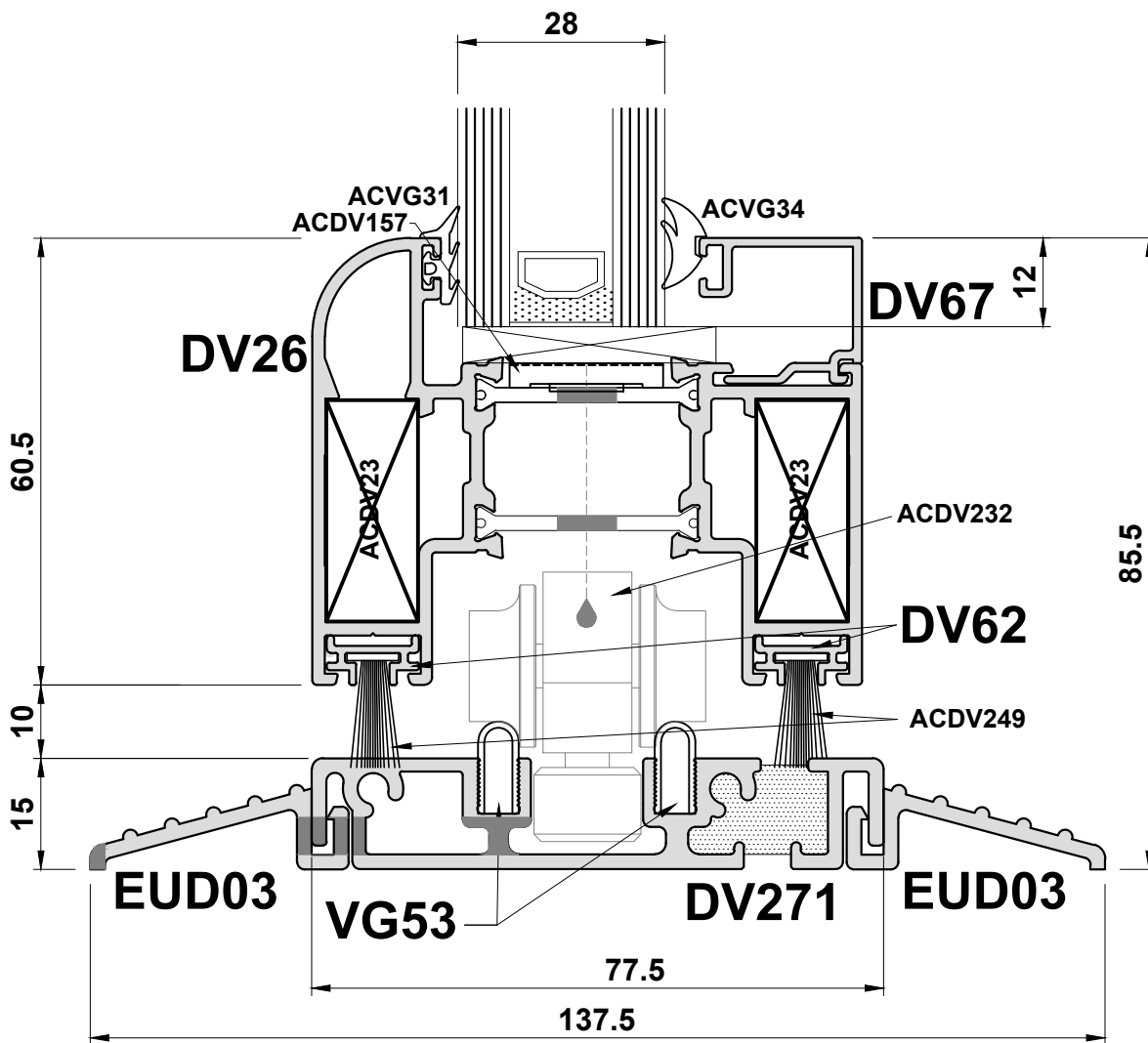
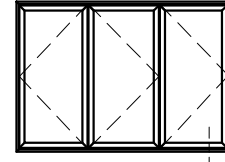
Do Not Scale From This Drawing

Open Out - Detail 5A



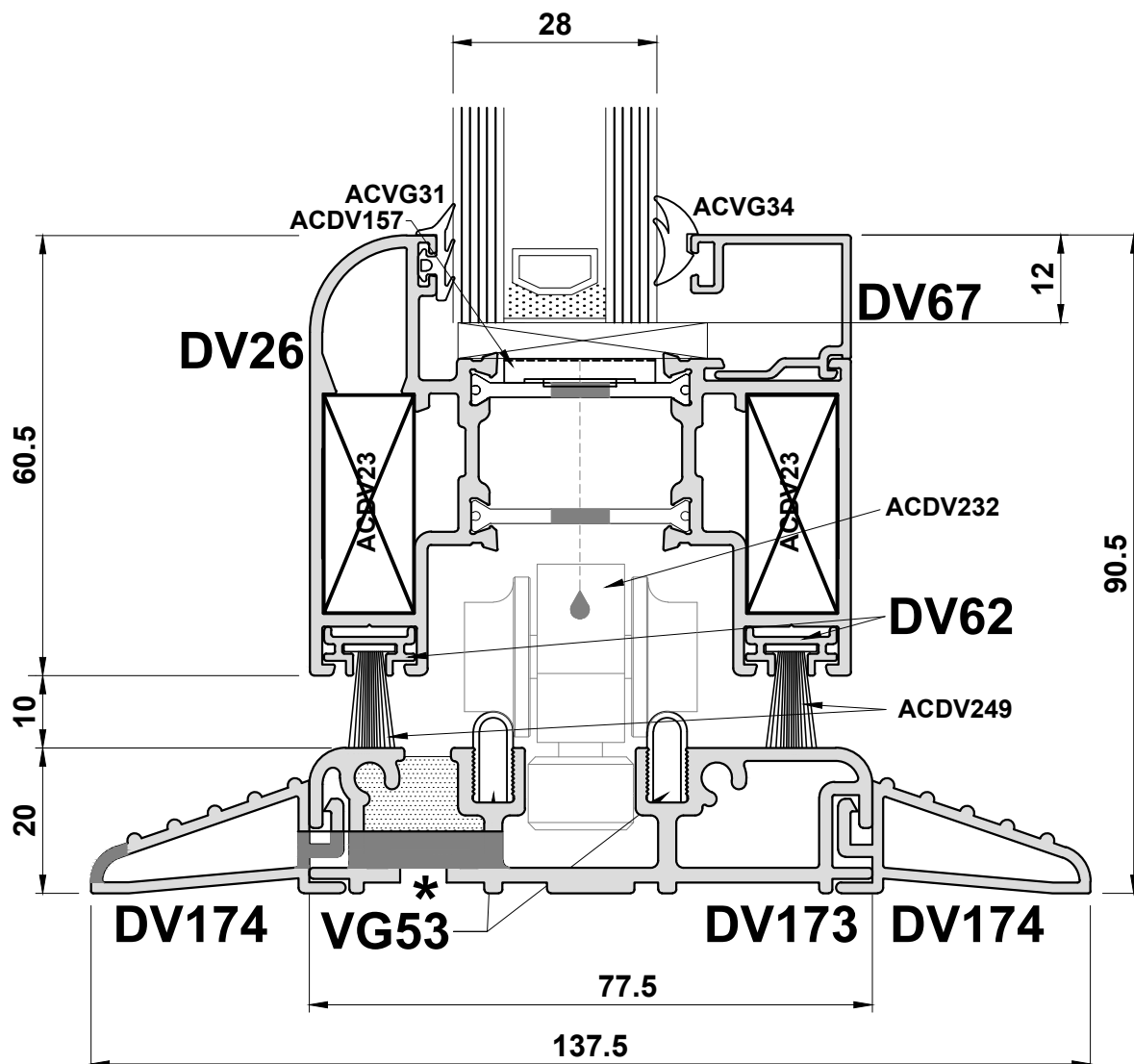
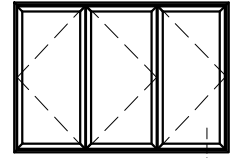
Do Not Scale From This Drawing

Open Out - Detail 5B



Do Not Scale From This Drawing

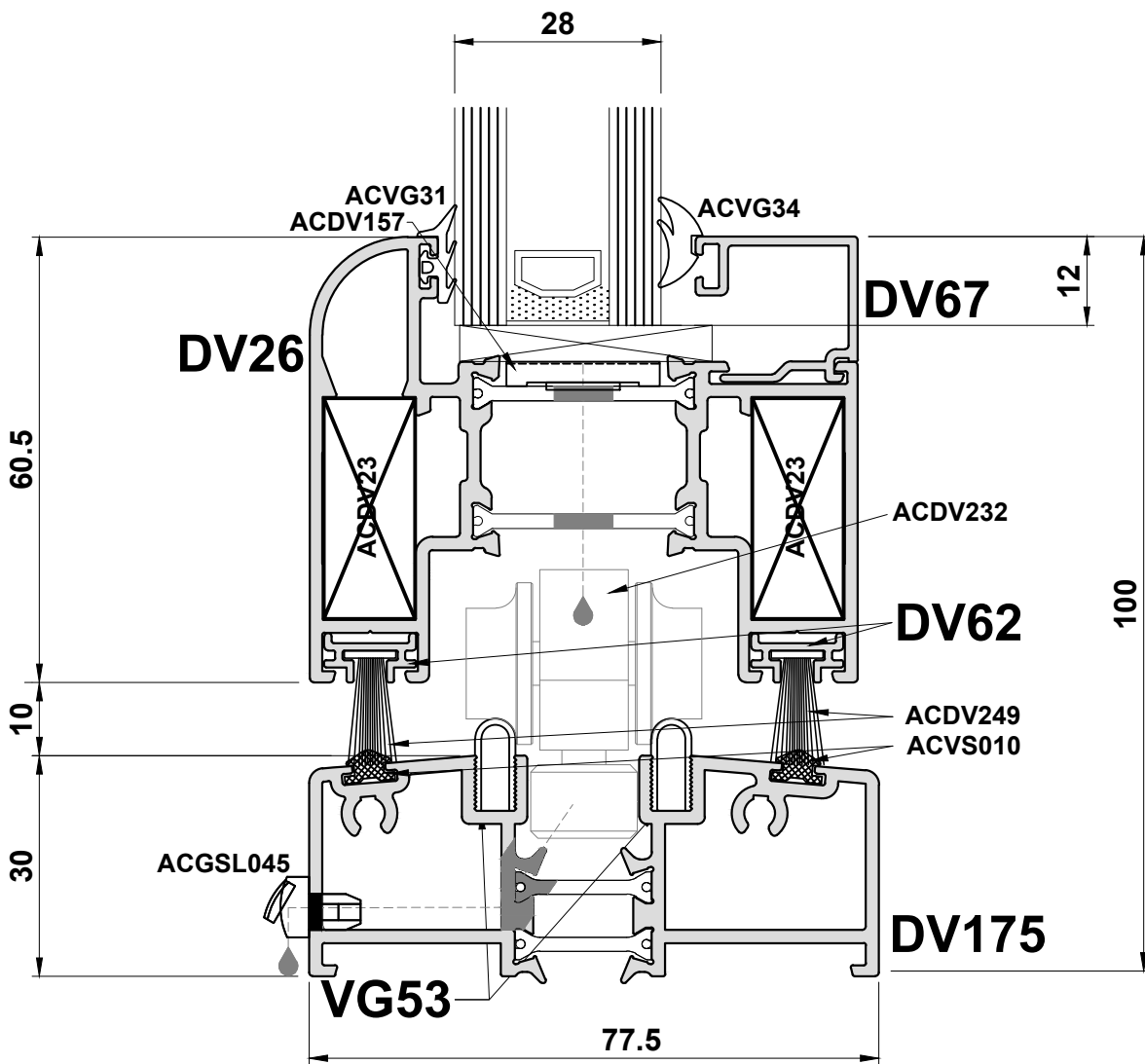
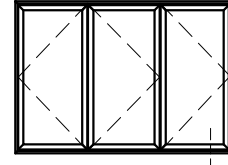
Open Out - Detail 5C



* Cut in small block & seal to prevent seepage through any gap in resin.

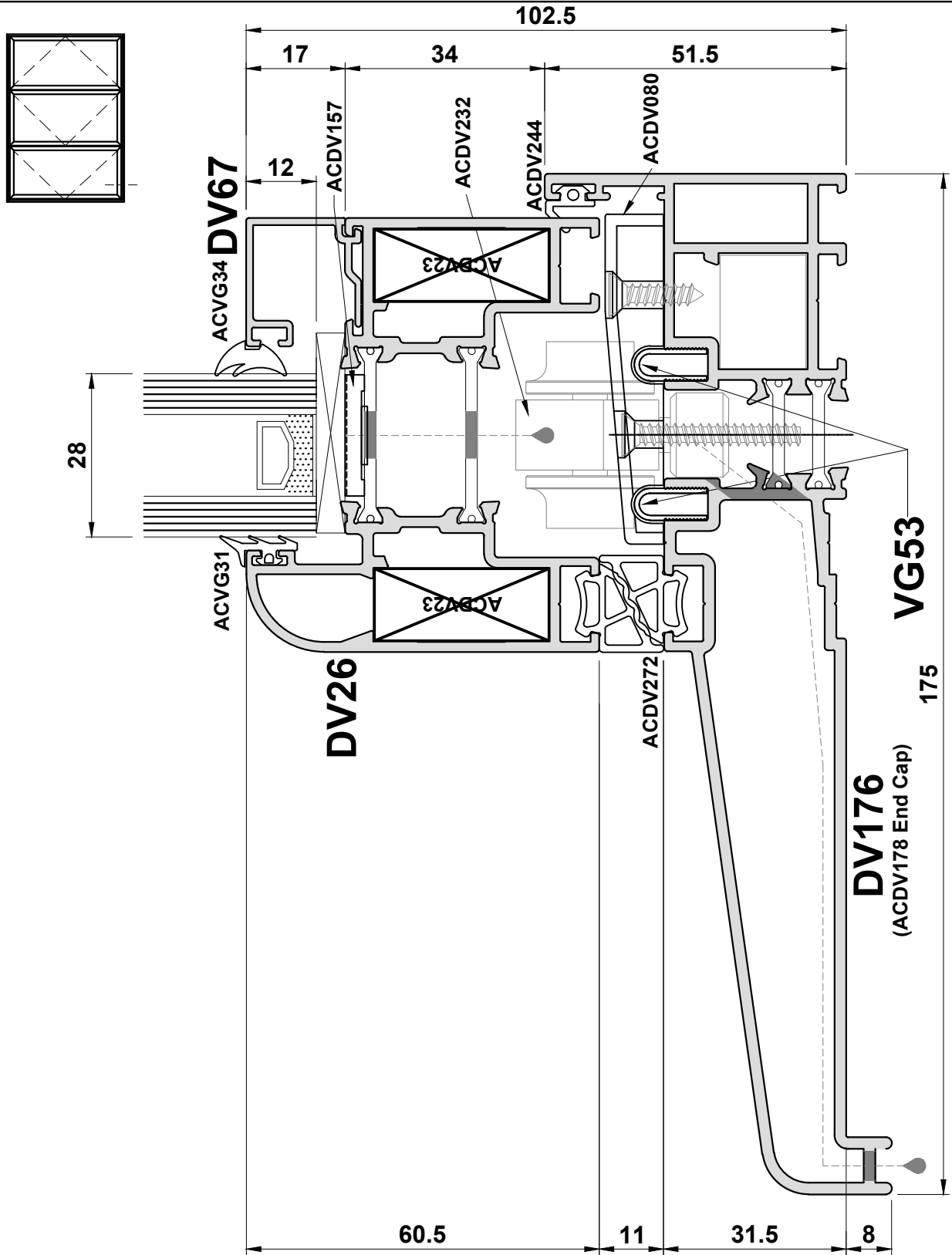
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Open Out - Detail 5D



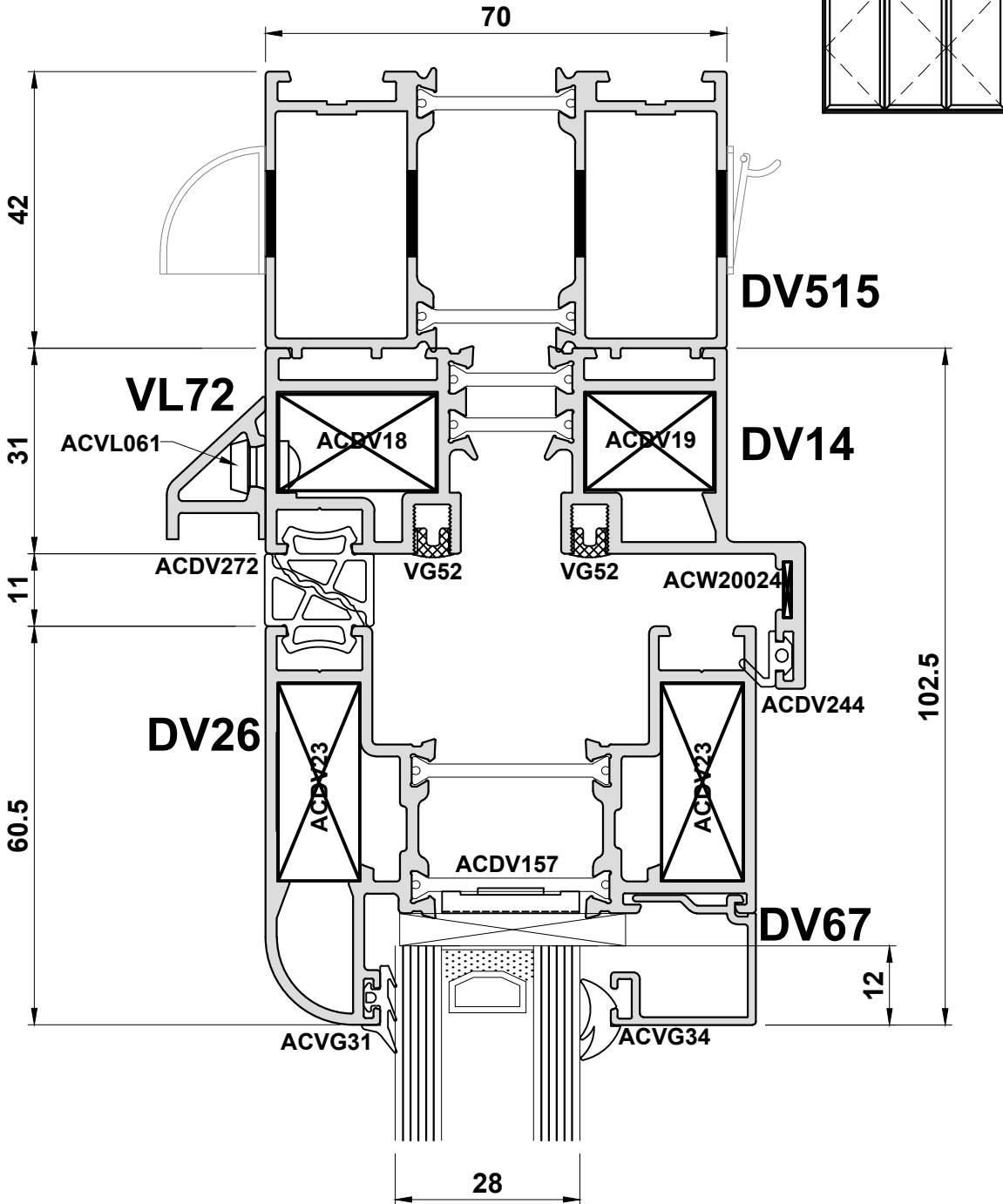
Do Not Scale From This Drawing

Open Out - Detail 5E



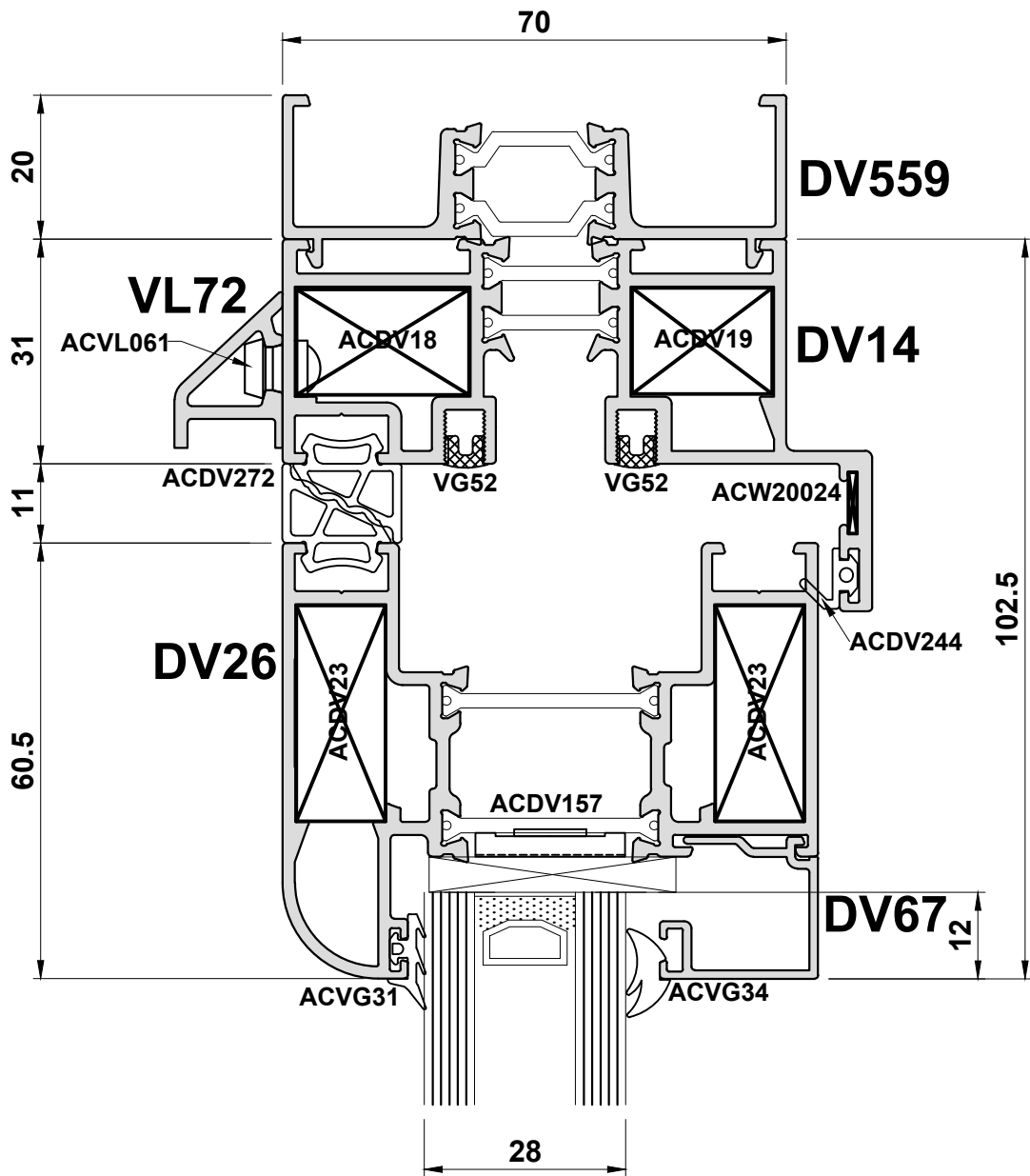
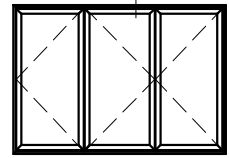
Do Not Scale From This Drawing

Open Out - Detail 6A



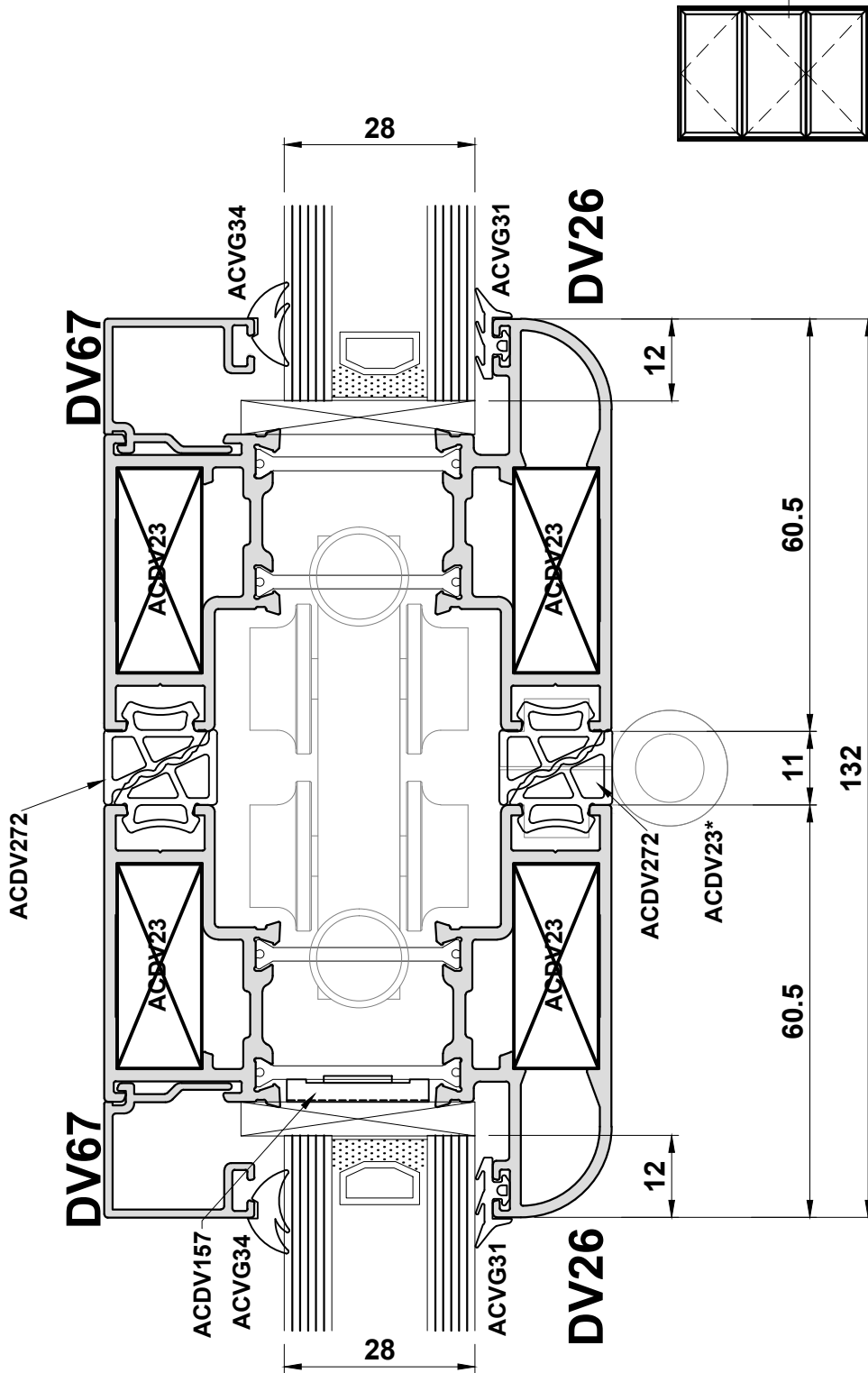
Do Not Scale From This Drawing

Open Out - Detail 6B



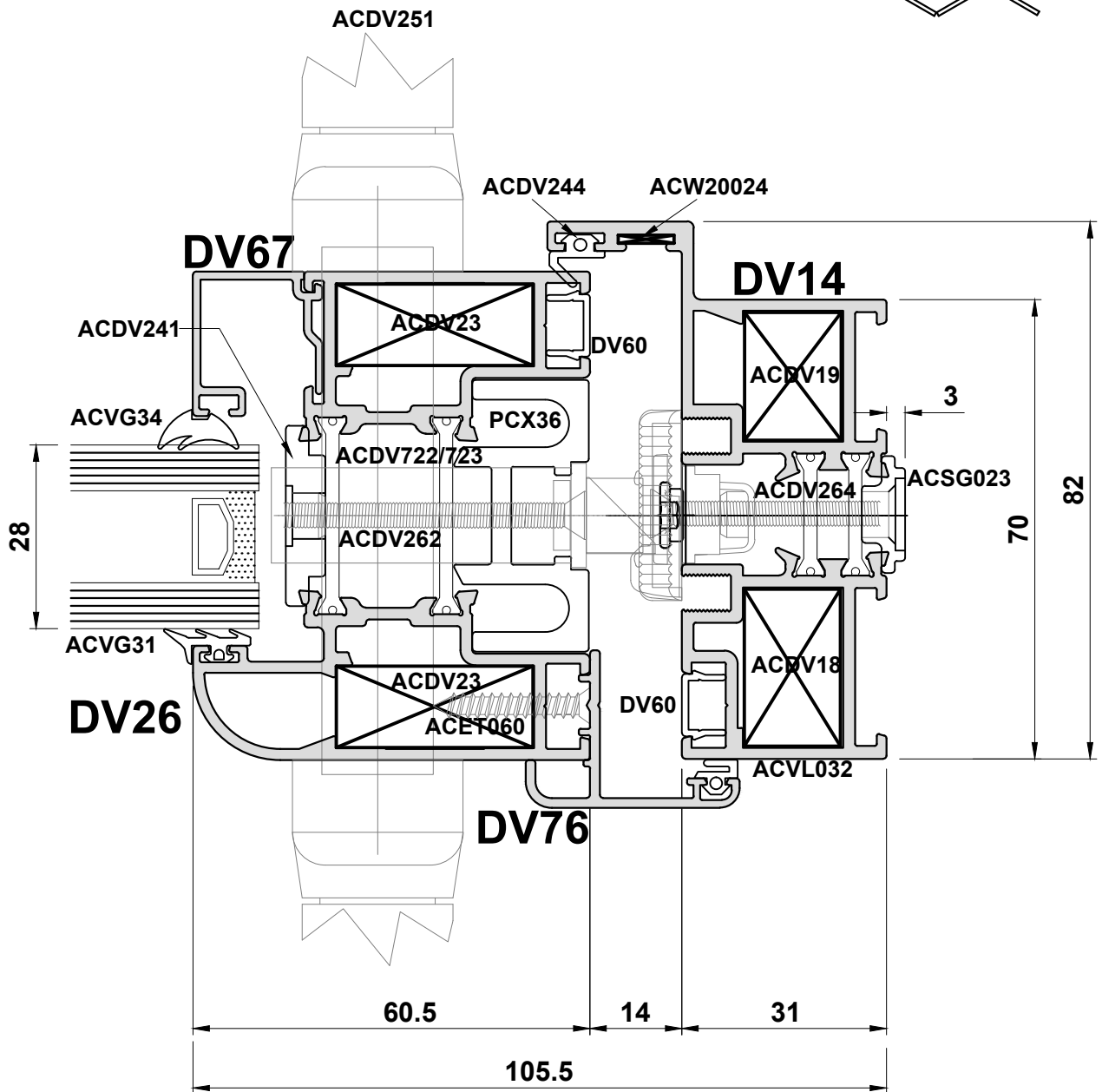
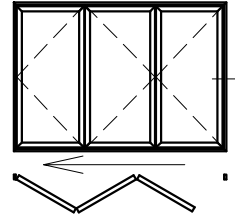
Do Not Scale From This Drawing

Open Out - Detail 7



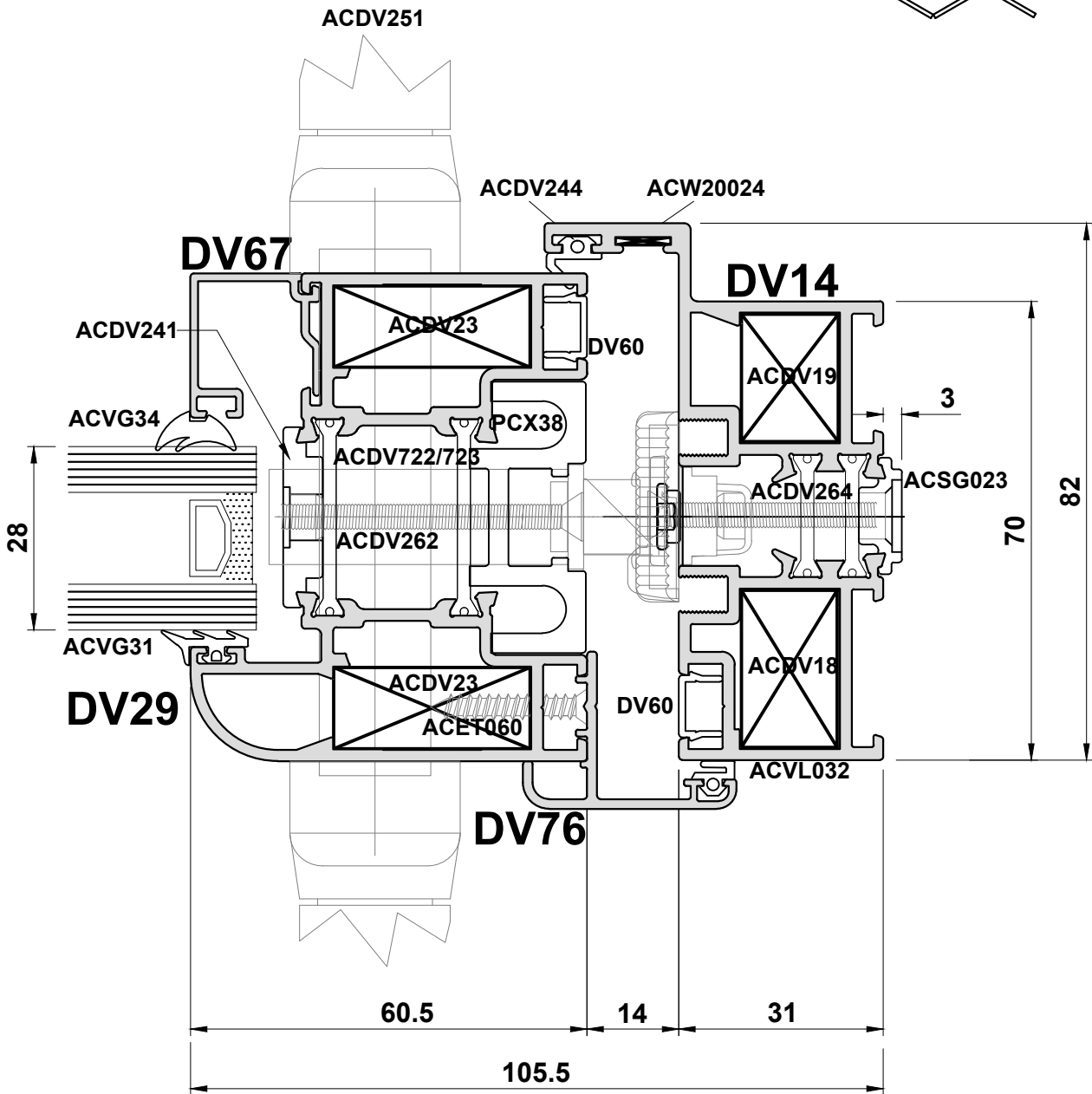
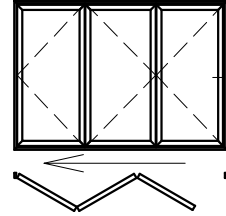
Do Not Scale From This Drawing

Open Out - Detail 8A



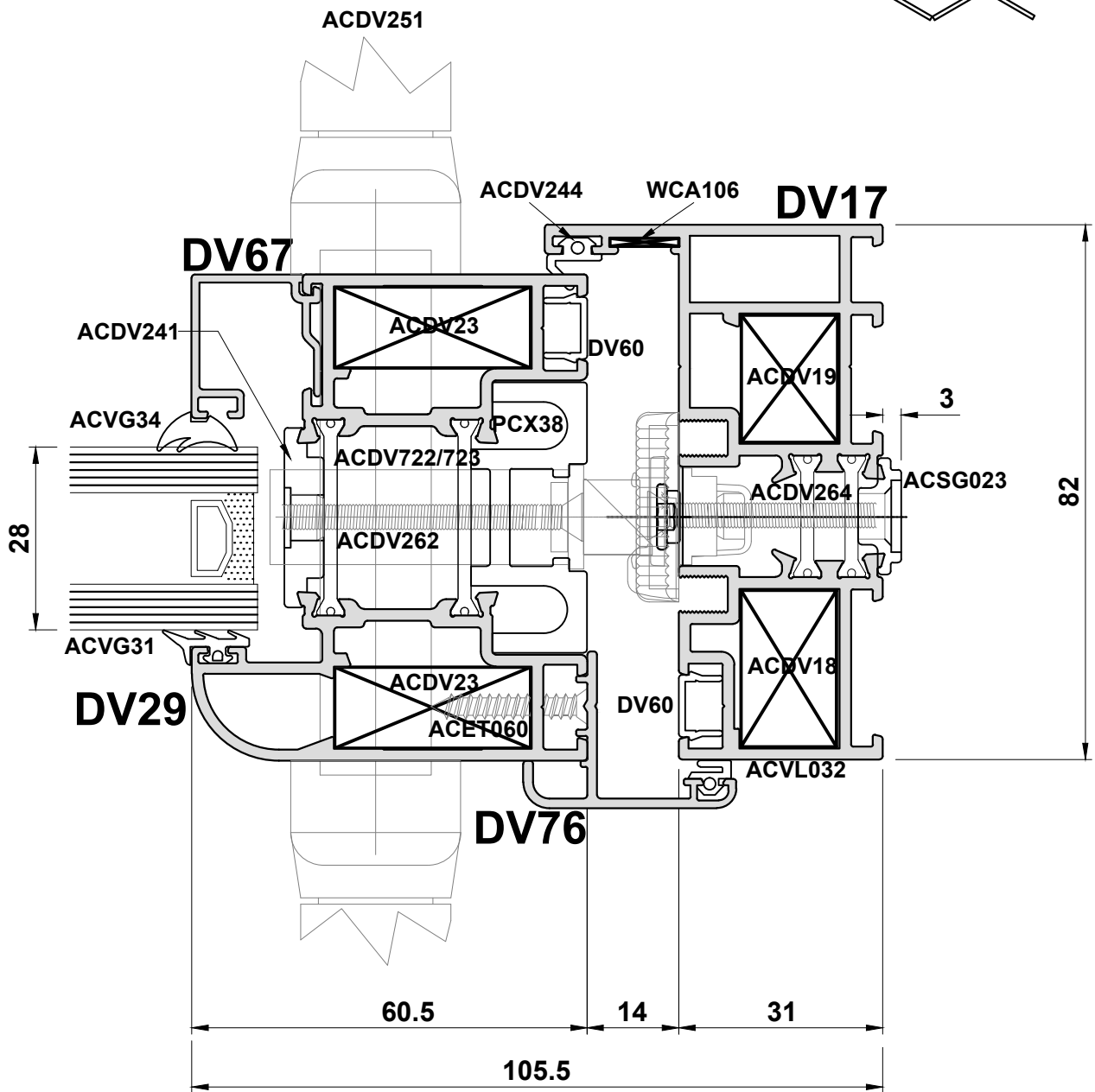
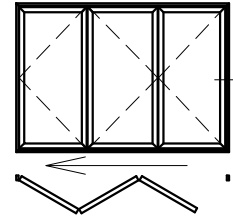
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Open Out - Detail 8B



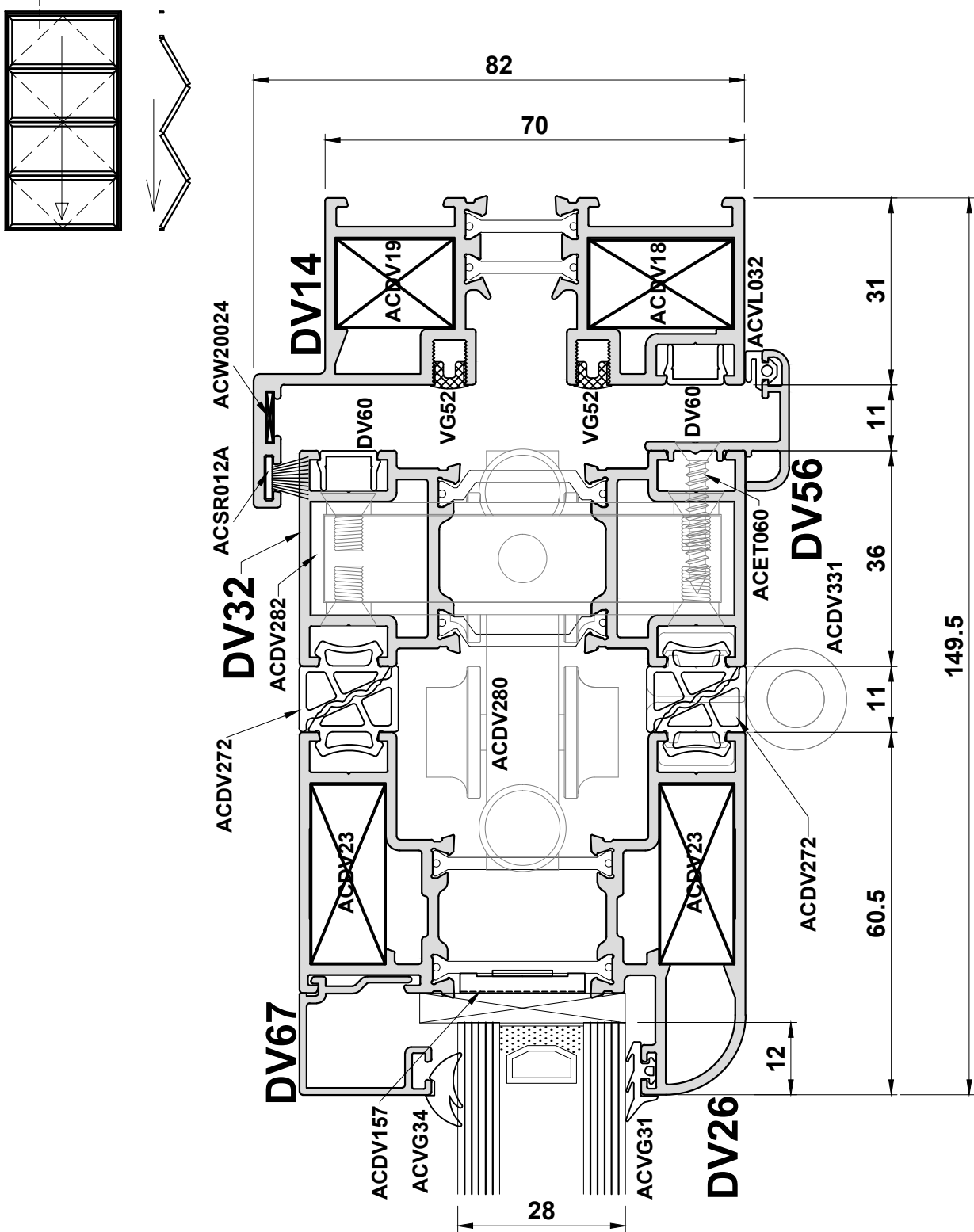
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Open Out - Detail 8C



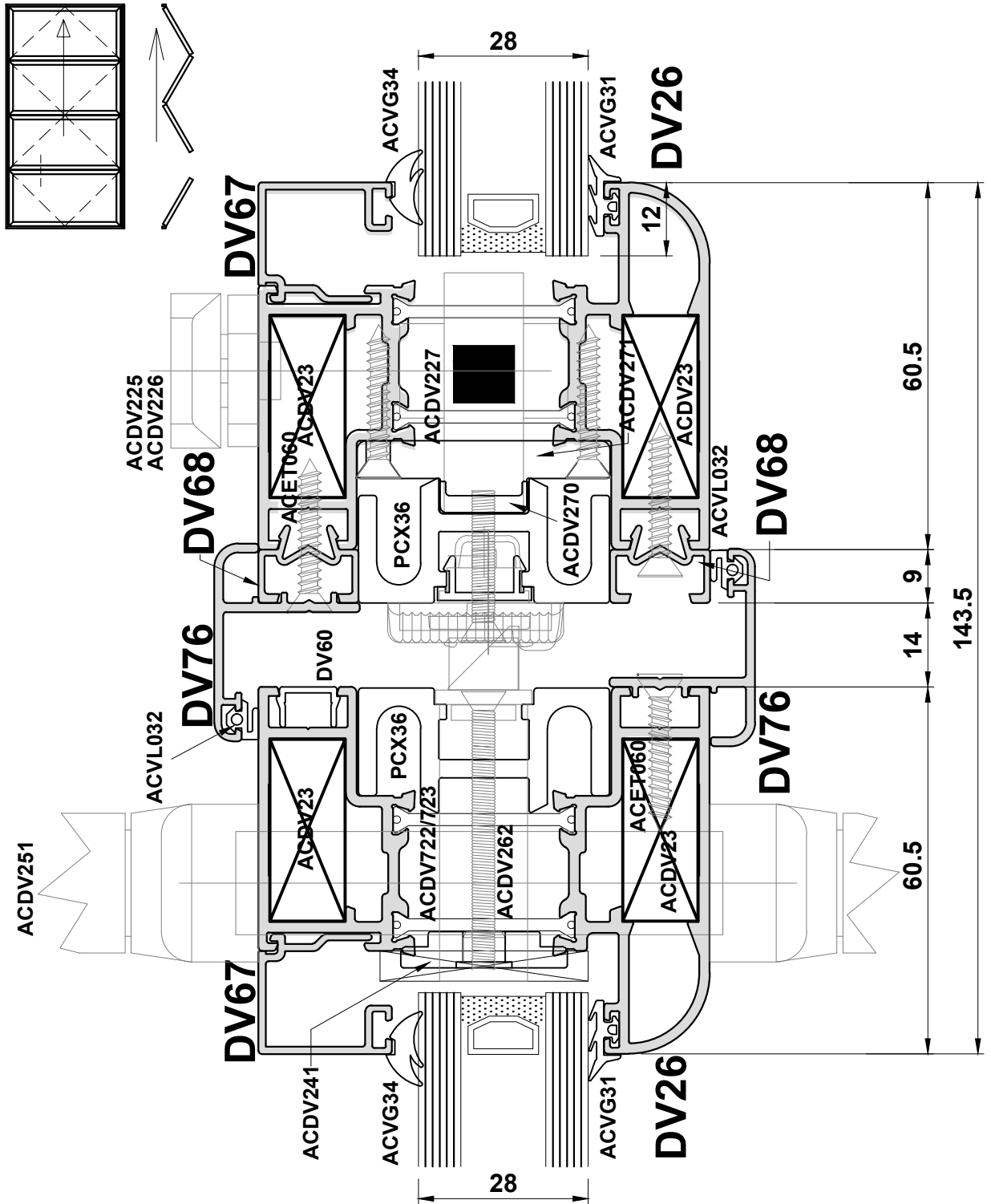
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Open Out - Detail 9



Do Not Scale From This Drawing

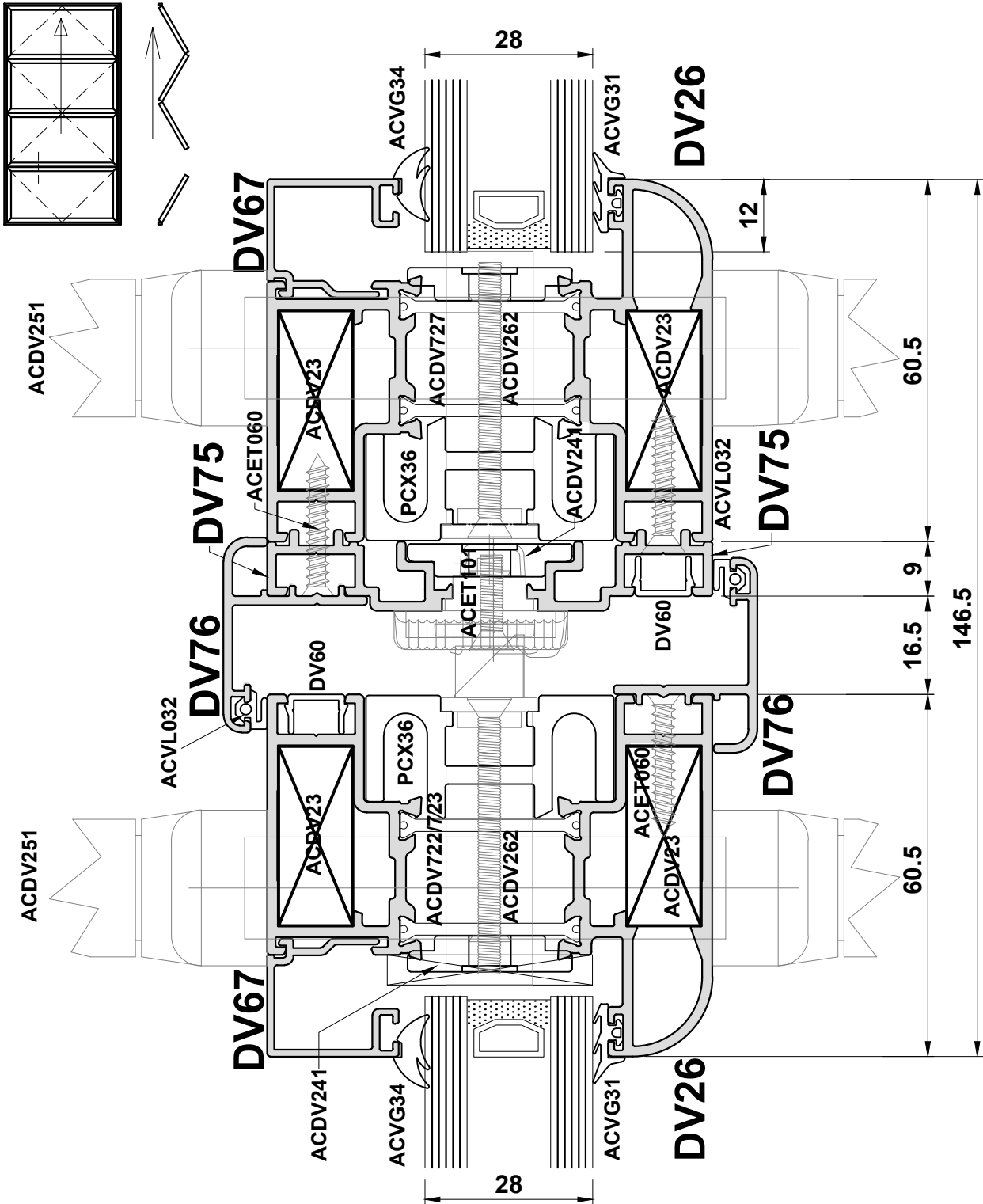
Open Out - Detail 10A



Do Not Scale From This Drawing

SECTIONS : SCALE ELEVATIONS

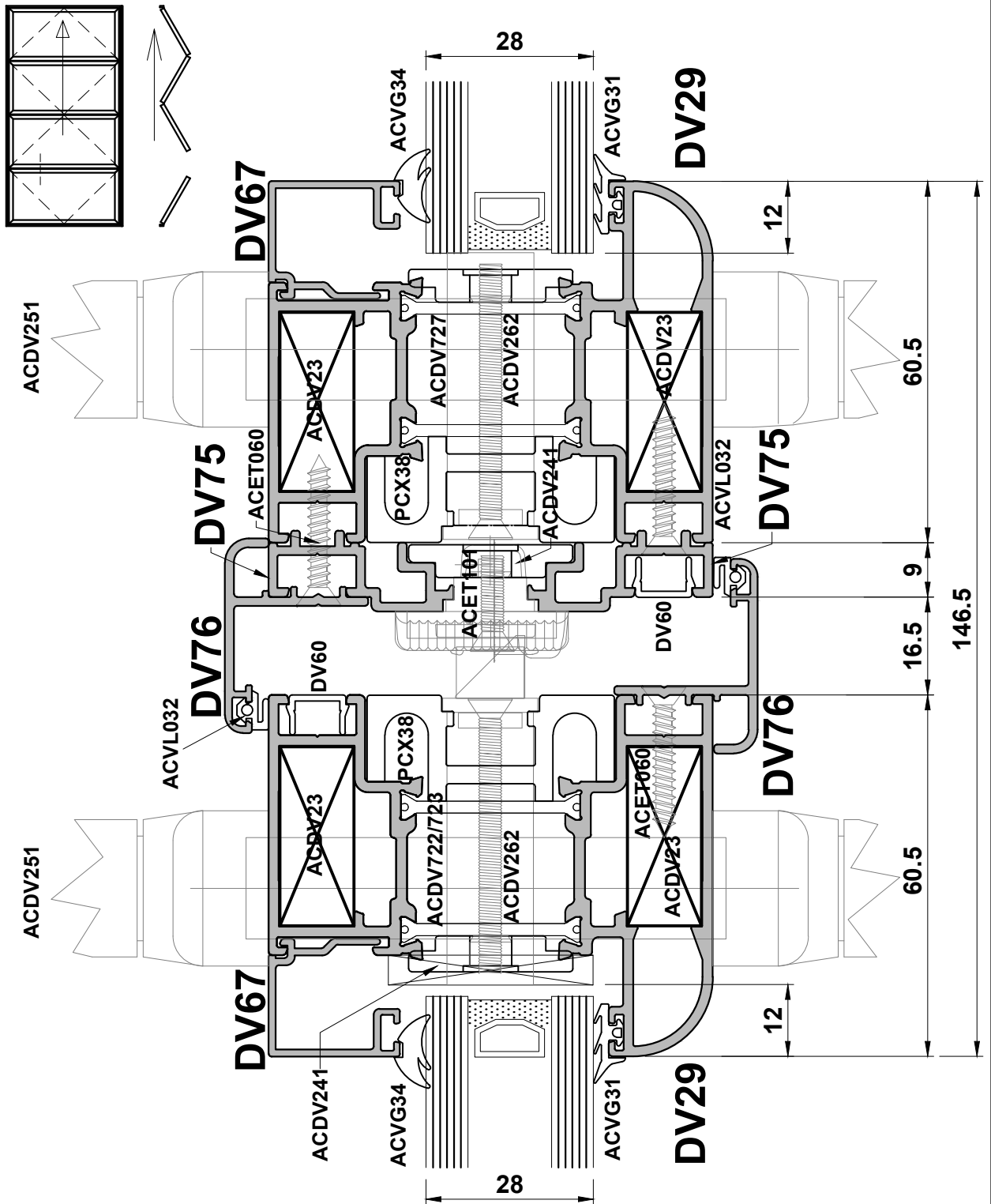
Open Out - Detail 10B



Do Not Scale From This Drawing

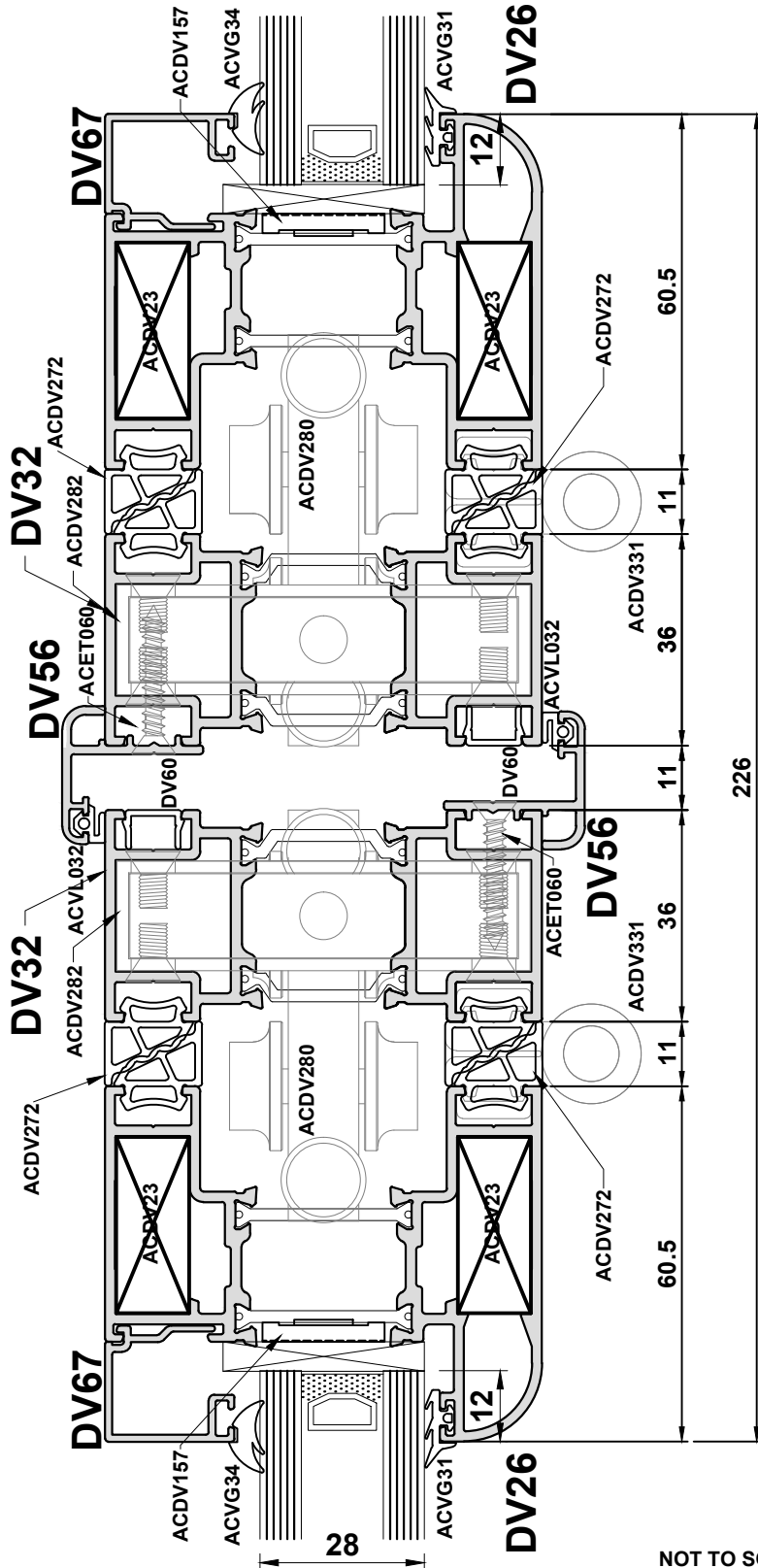
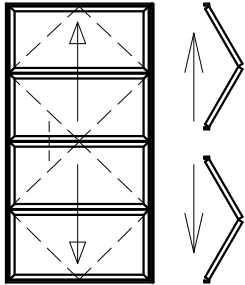
SECTIONS : SCALE ELEVATIONS

Open Out - Detail 10C



Do Not Scale From This Drawing

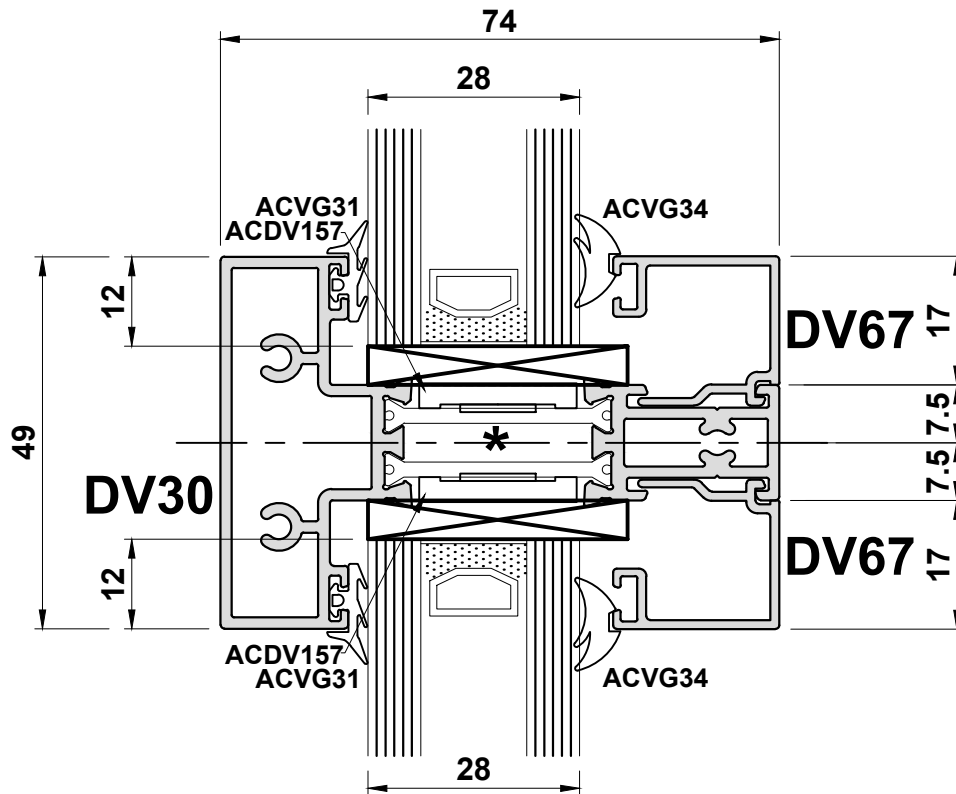
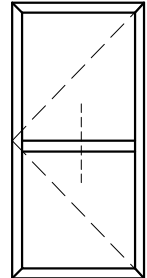
Open Out - Detail 11



NOT TO SCALE

Do Not Scale From This Drawing

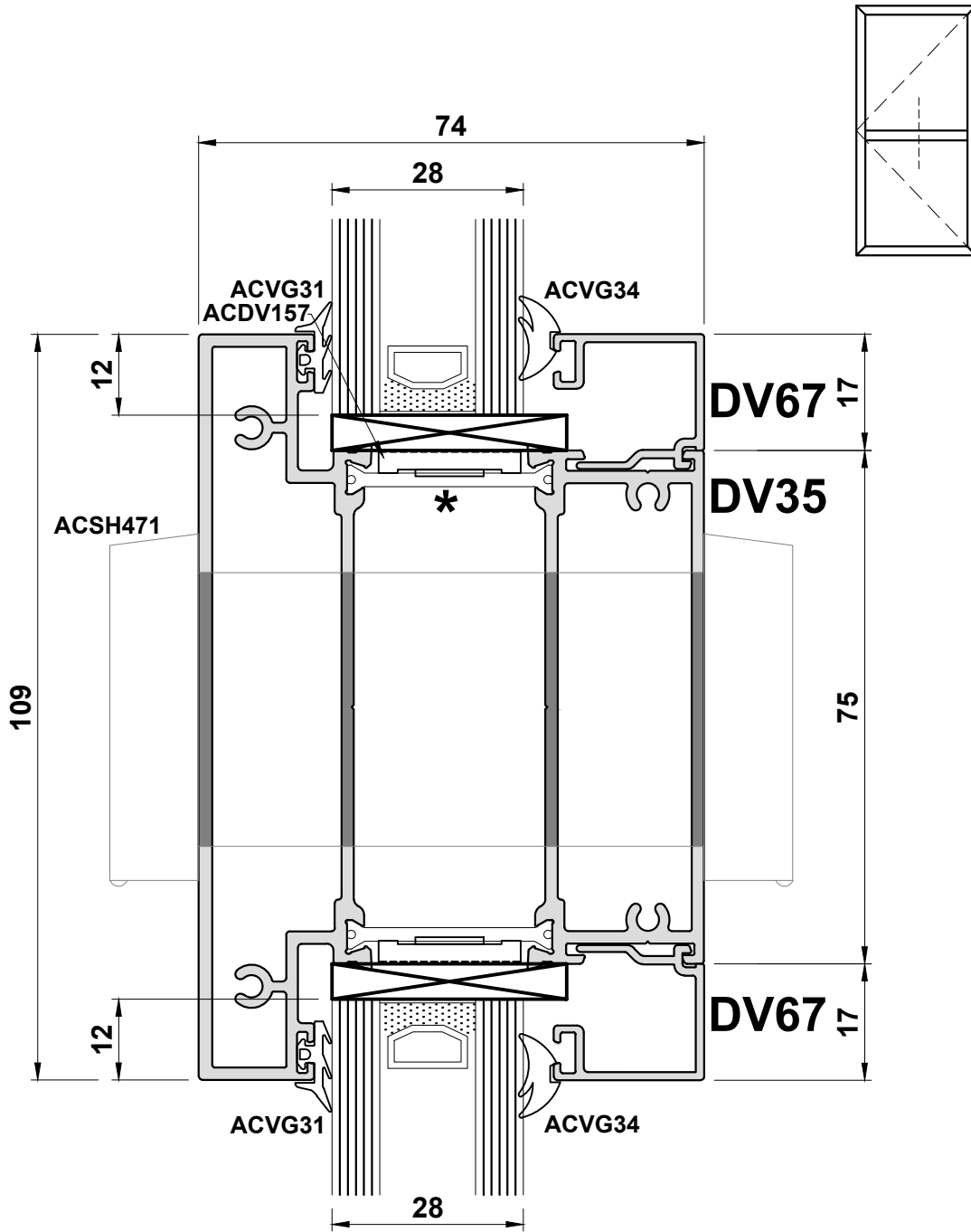
Open Out - Detail 12A



* Drained at join to stile

Do Not Scale From This Drawing

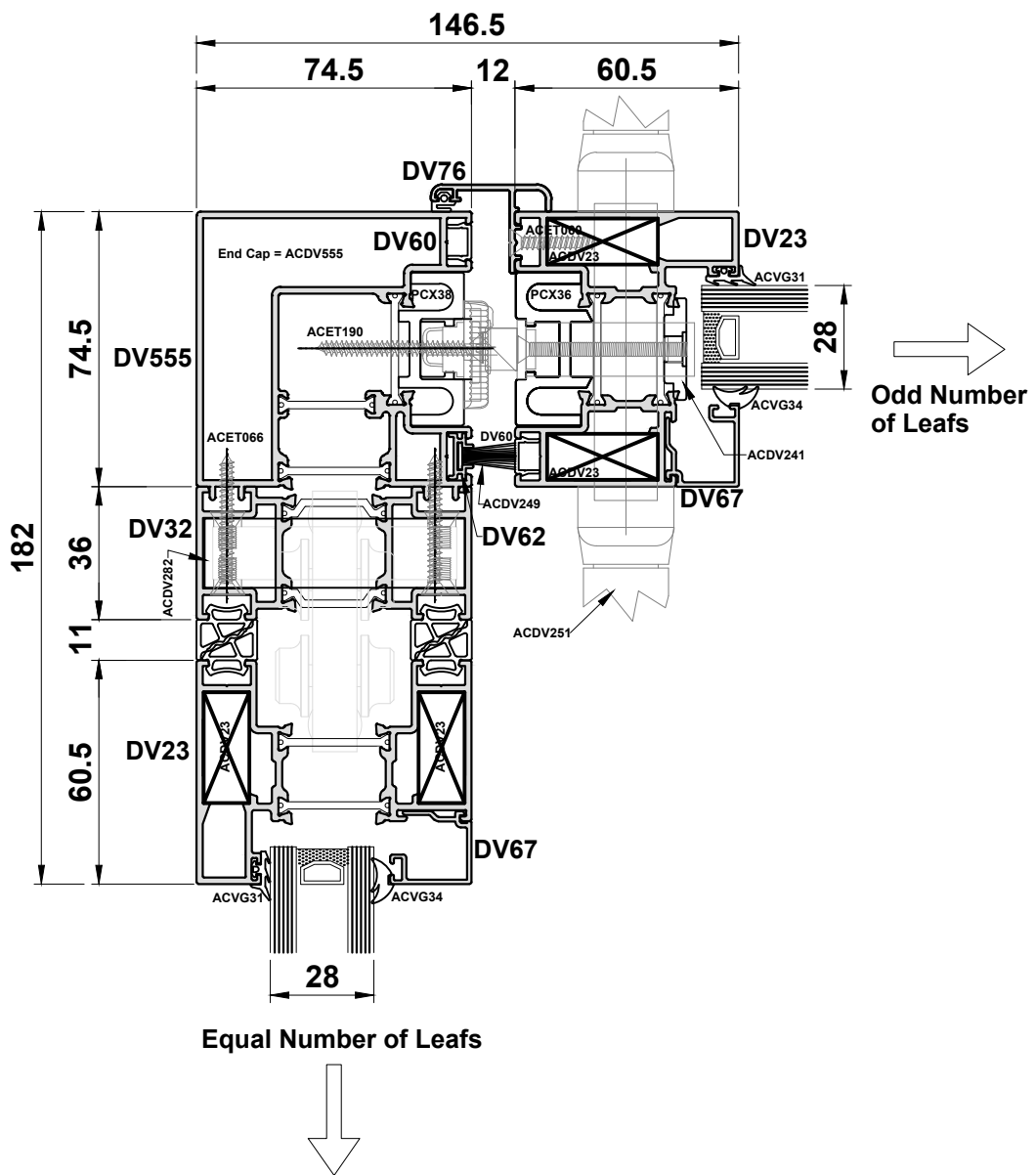
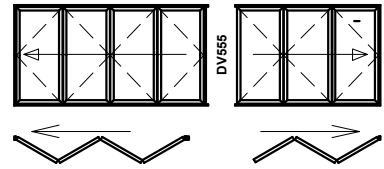
Open Out - Detail 12B



* Drained at join to stile

Do Not Scale From This Drawing

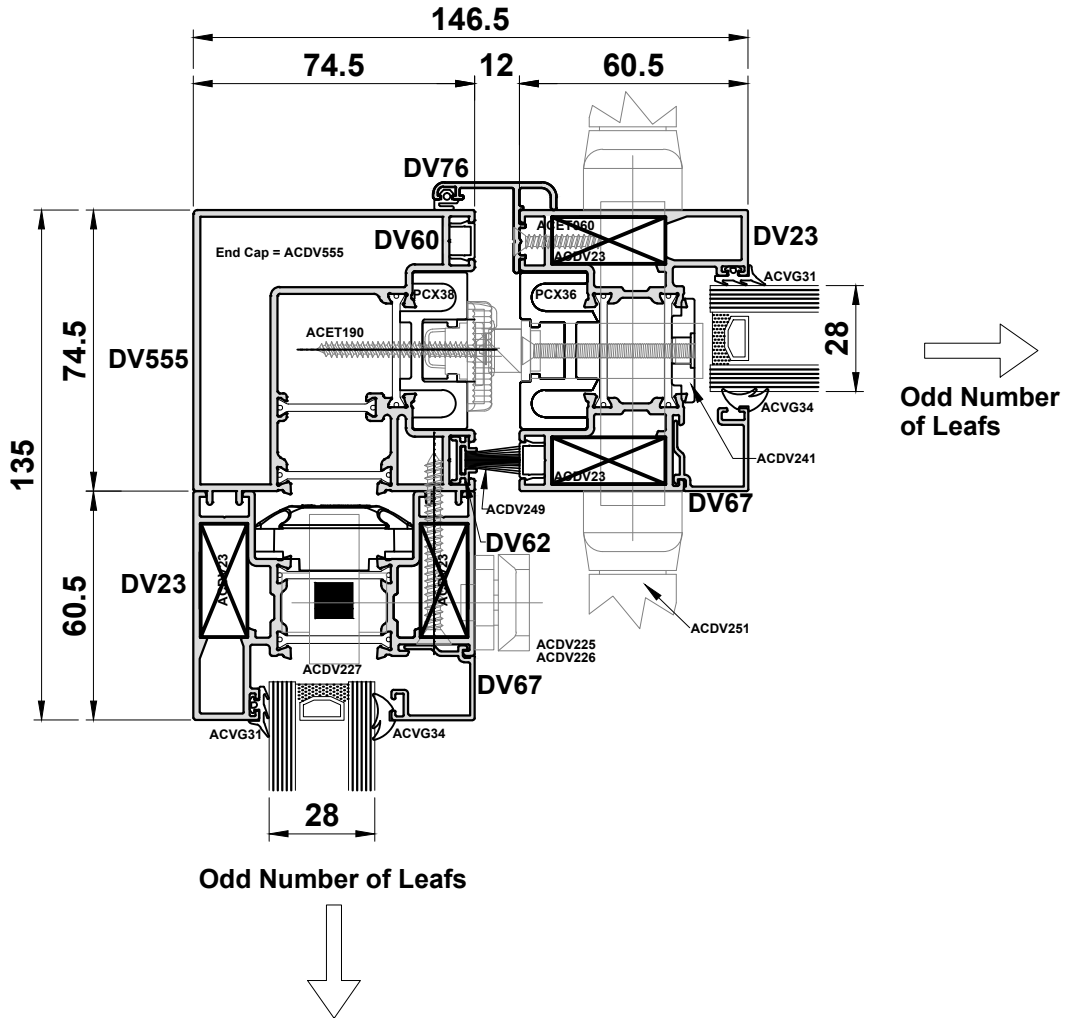
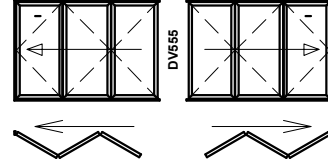
Open Out - Detail 13A



NOT TO SCALE

Do Not Scale From This Drawing

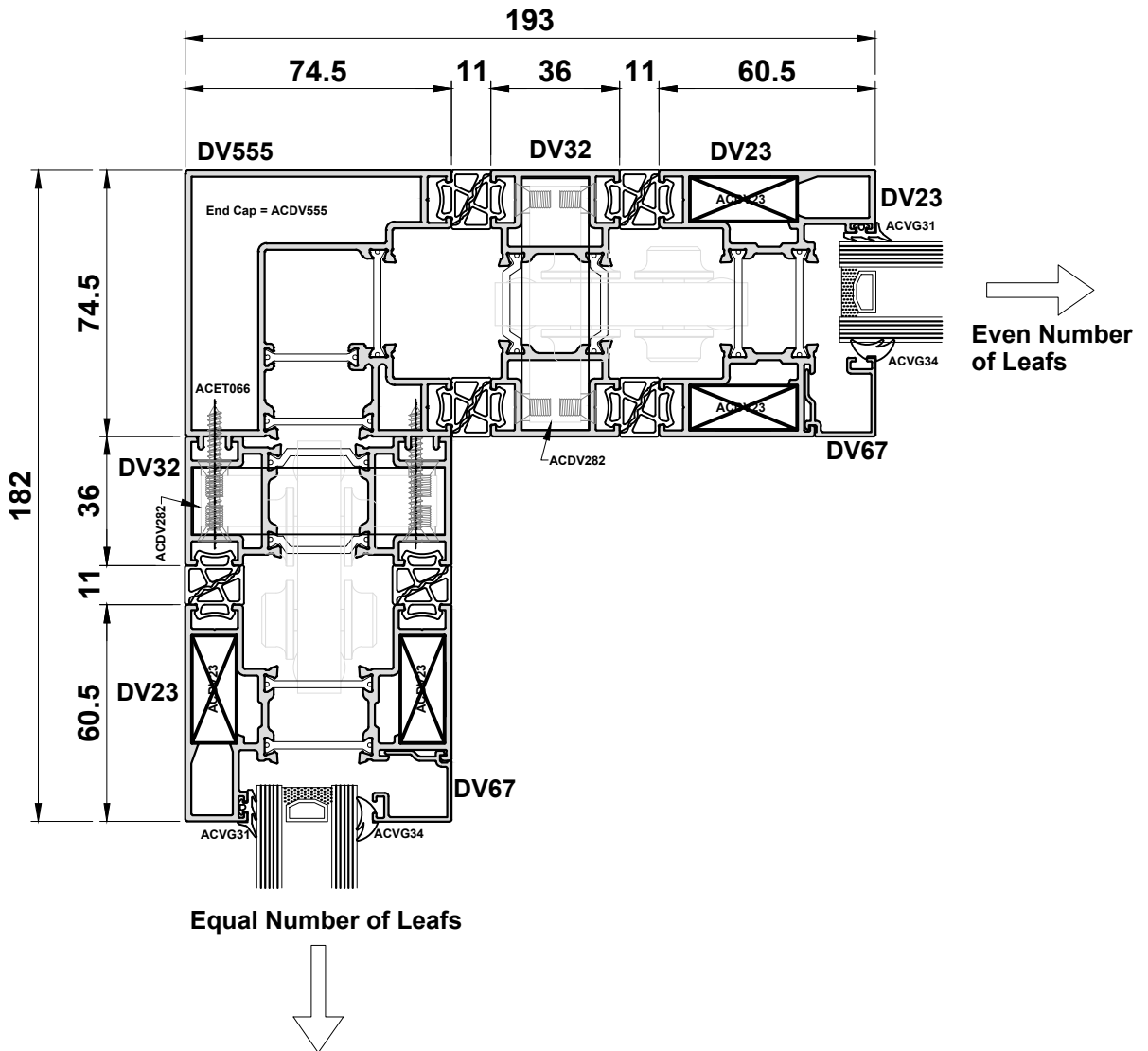
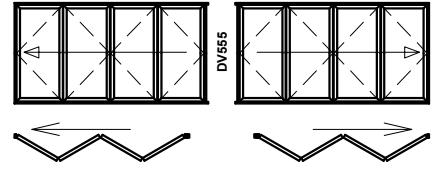
Open Out - Detail 13B



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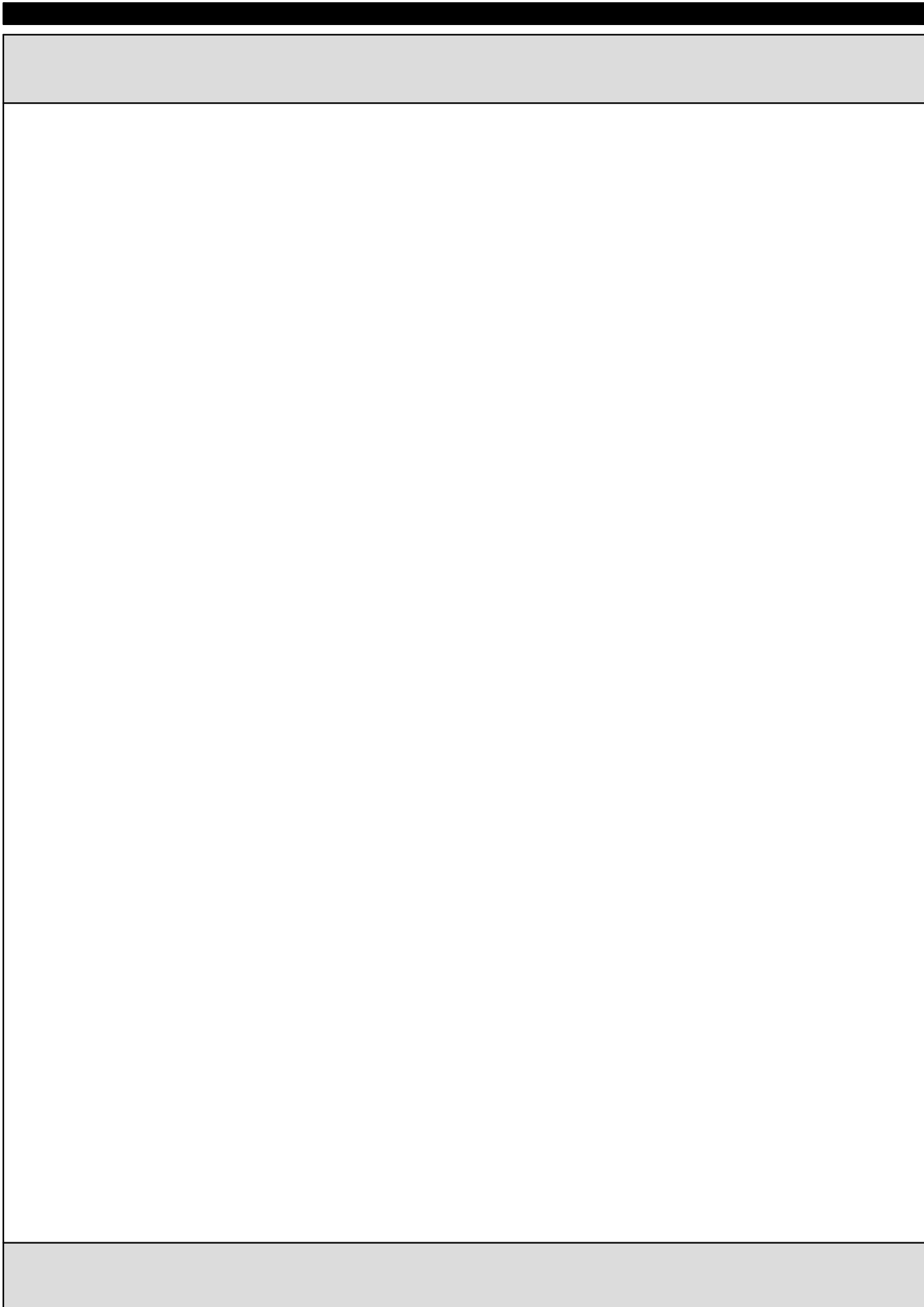
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Open Out - Detail 13C



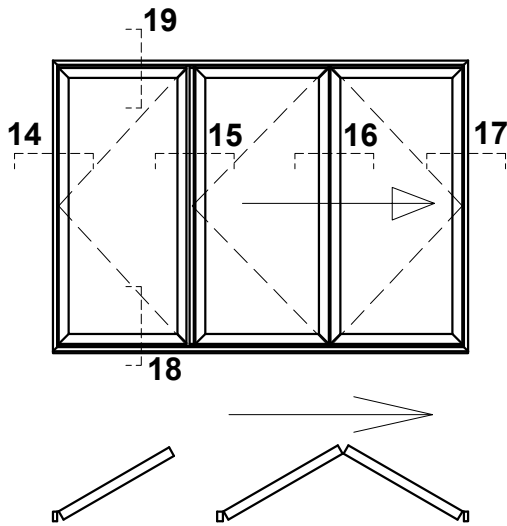
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Do Not Scale From This Drawing

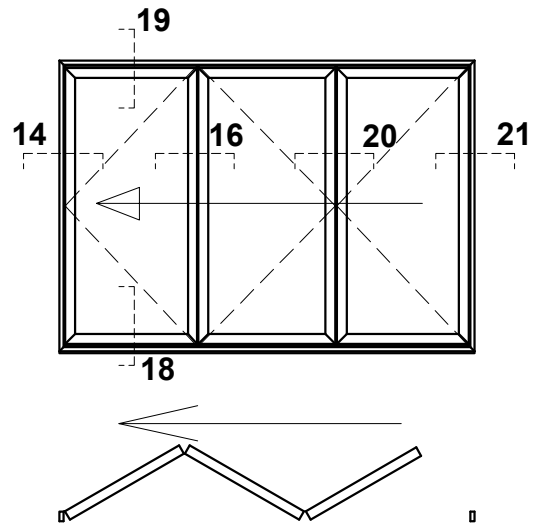


Open In - Scale Elevations

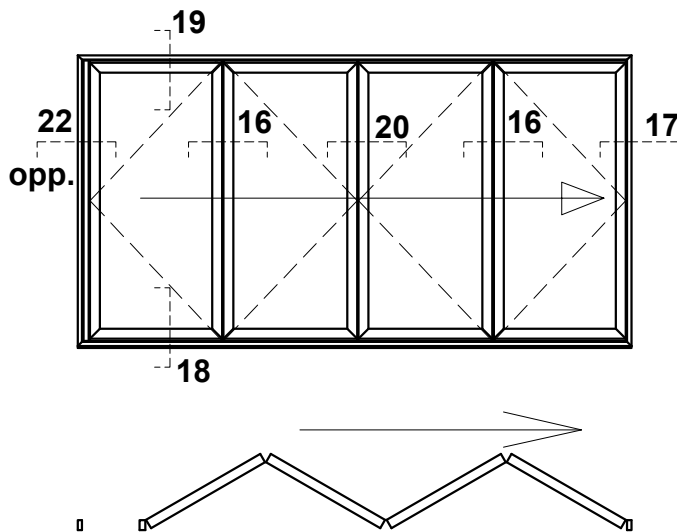
Type 1i



Type 2i



Type 3i

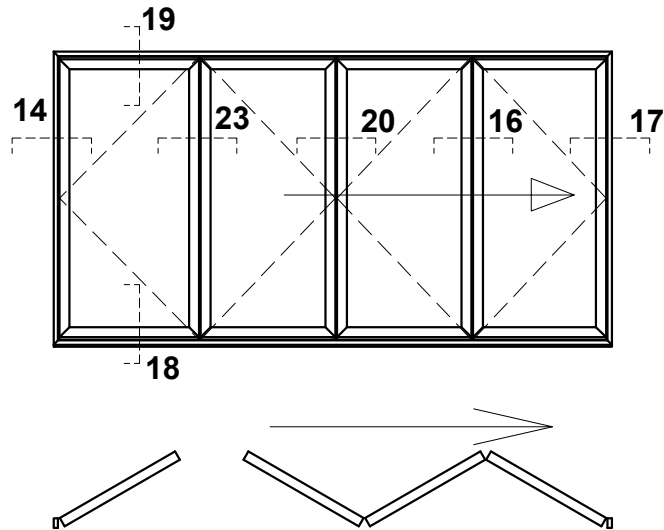


No External Access Or Traffic Door With This Design

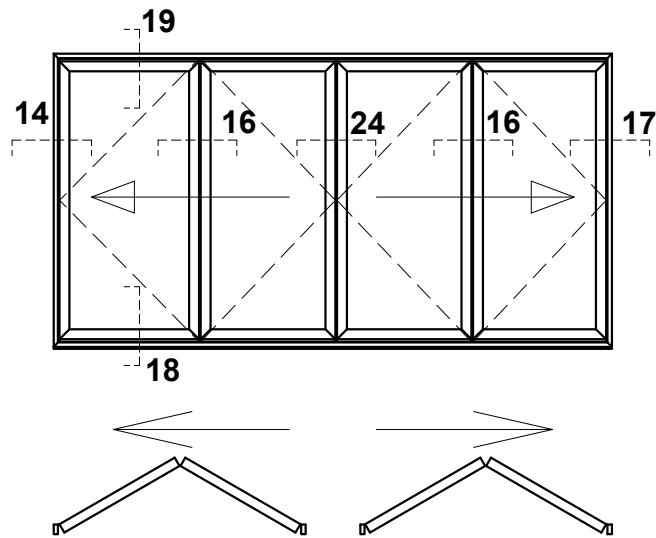
Do Not Scale From This Drawing

Open In - Scale Elevations

Type 4i



Type 5i

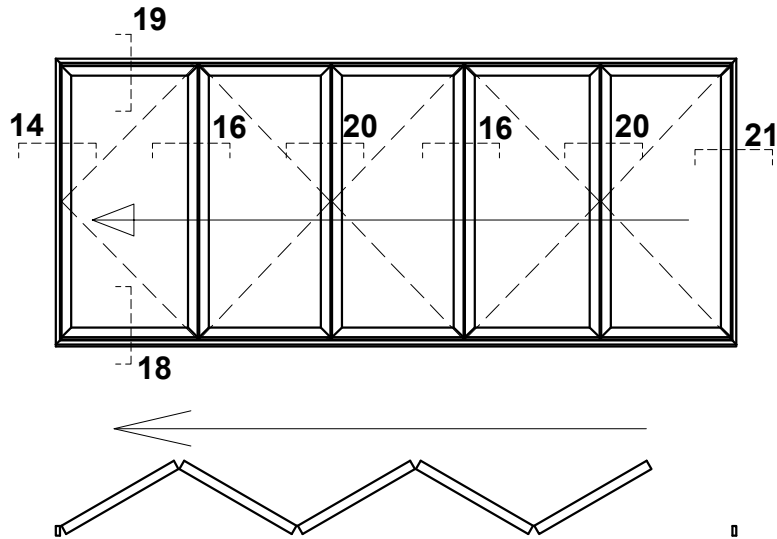


No External Access Or Traffic Door With This Design

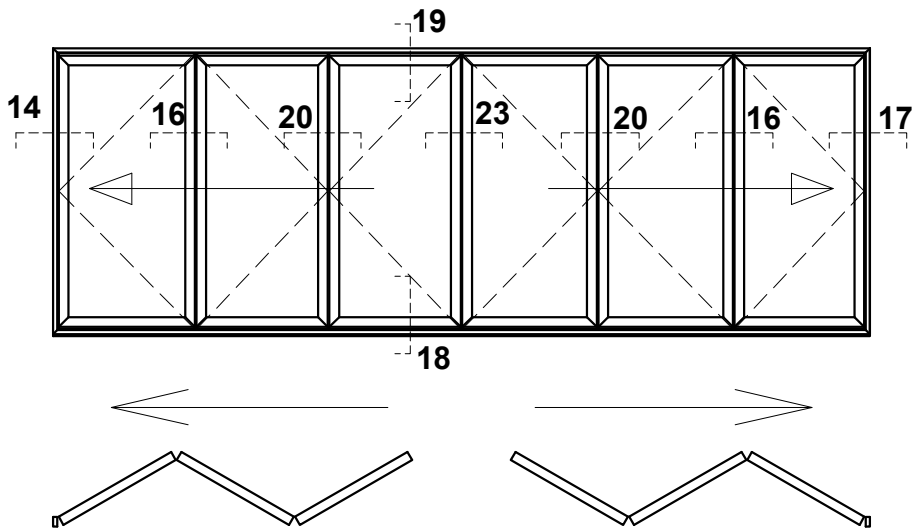
Do Not Scale From This Drawing

Open In - Scale Elevations

Type 6i



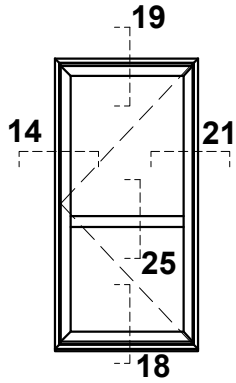
Type 7i



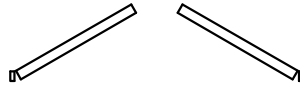
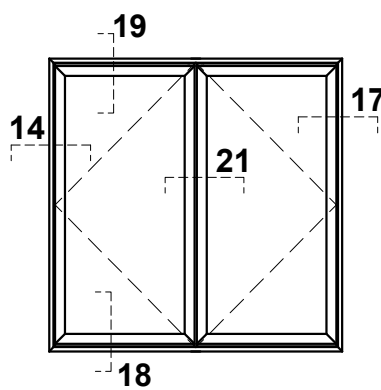
Do Not Scale From This Drawing

Open In - Scale Elevations

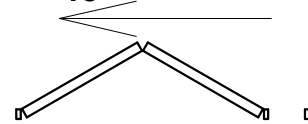
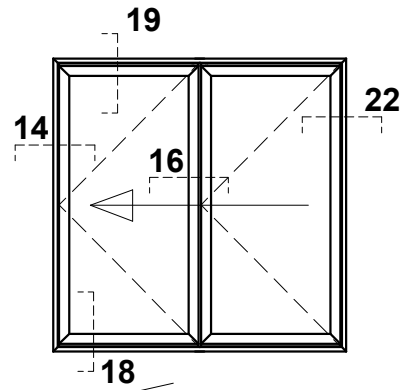
Single Swing Door



Double Swing Door

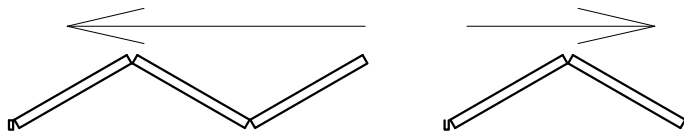
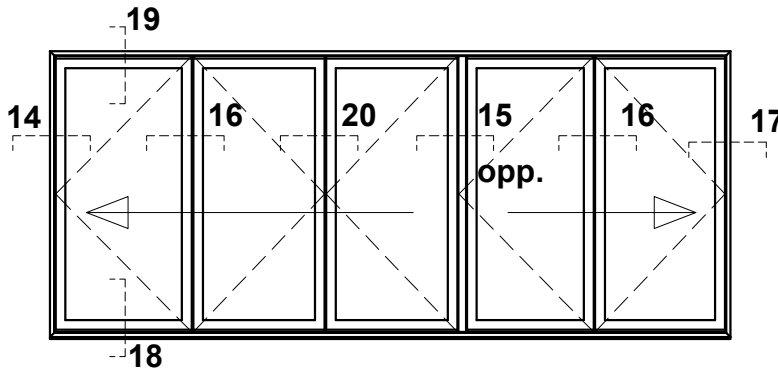


Double Slide Door



No External Access Or Traffic Door With This Design

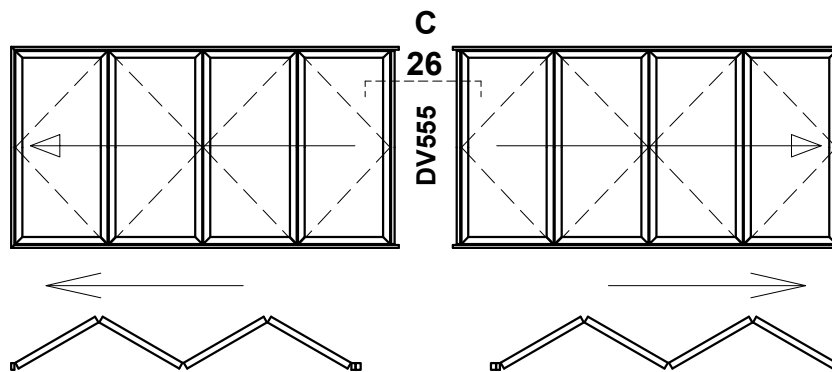
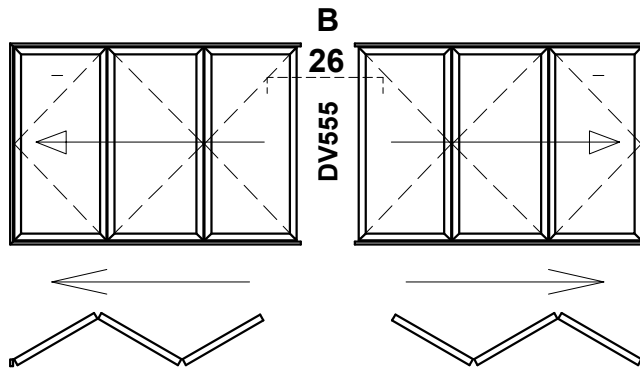
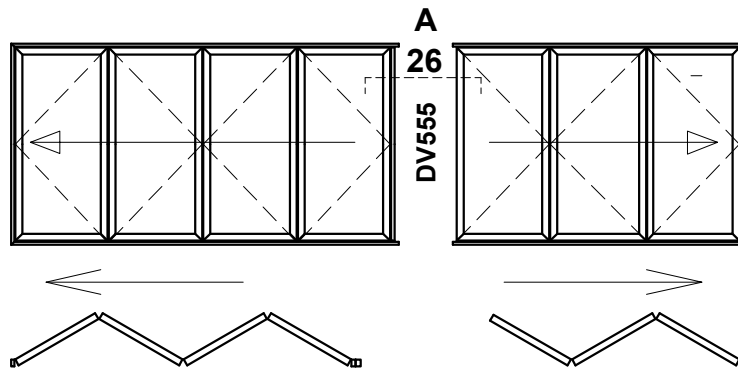
3/2 Split Door



Do Not Scale From This Drawing

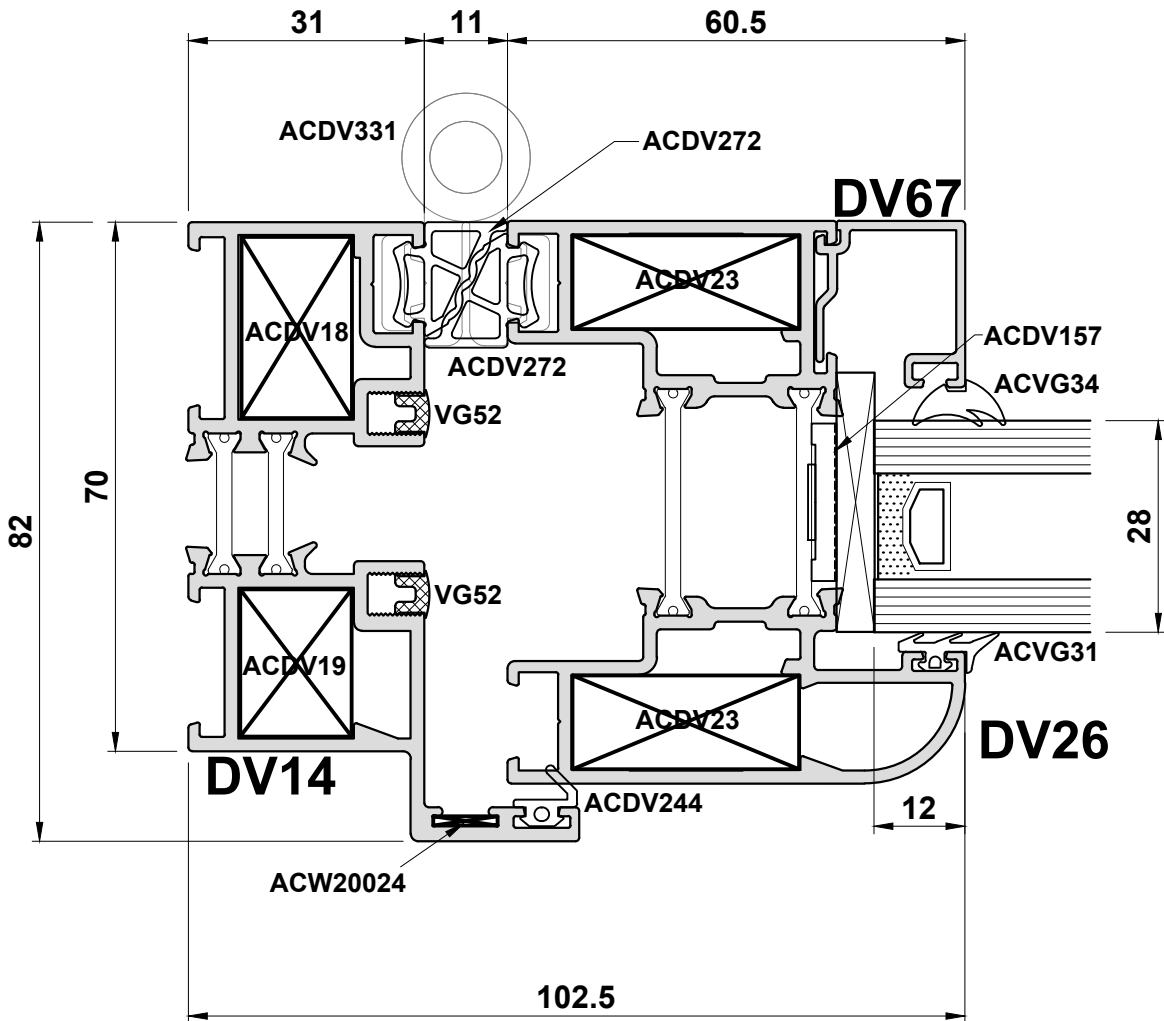
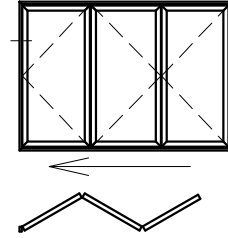
Open In - Scale Elevations

Removable 90° Corner Post Configurations



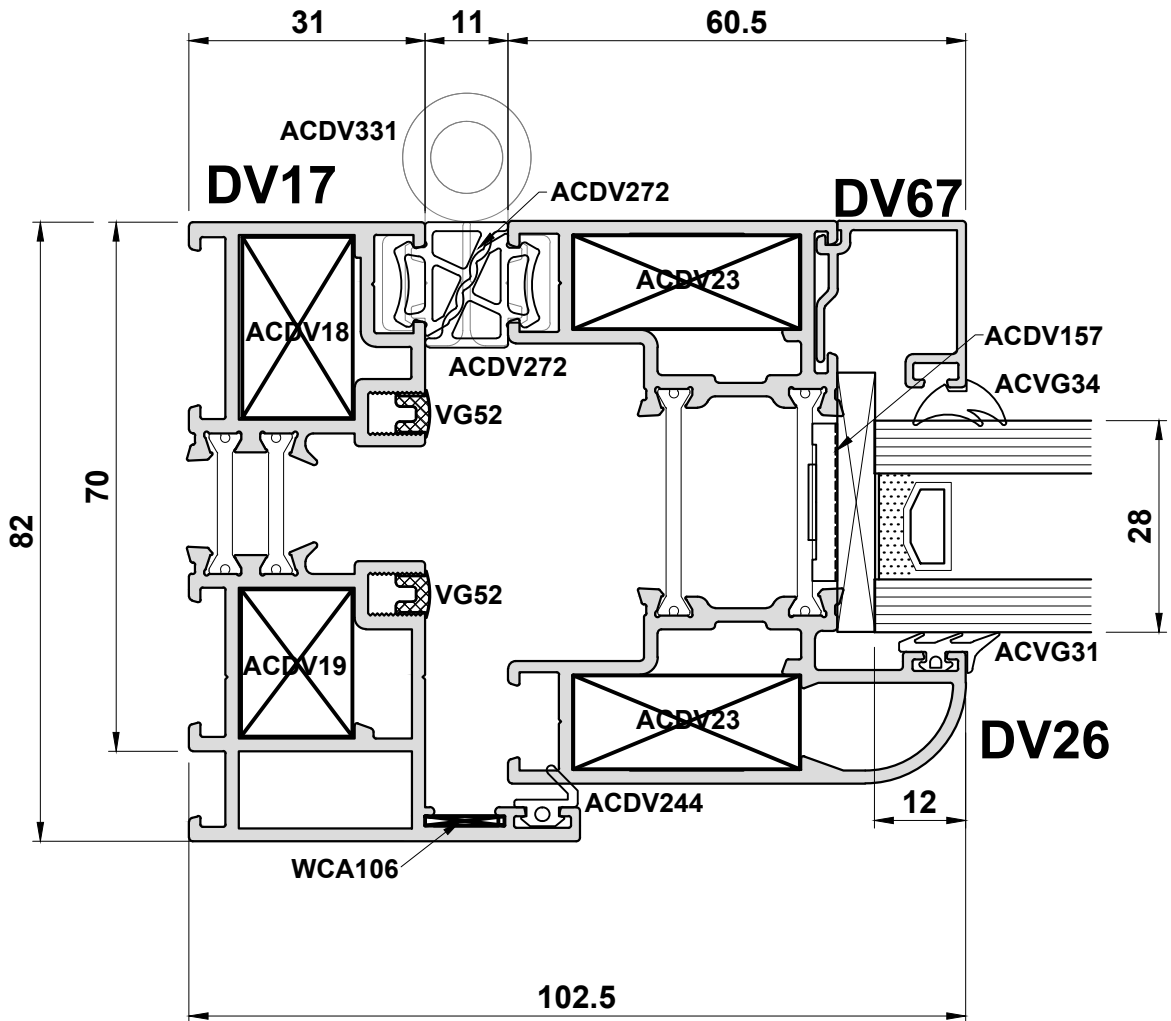
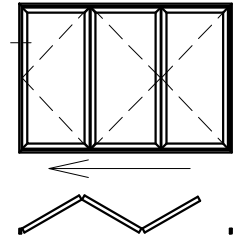
Do Not Scale From This Drawing

Open In - Detail 14A



Do Not Scale From This Drawing

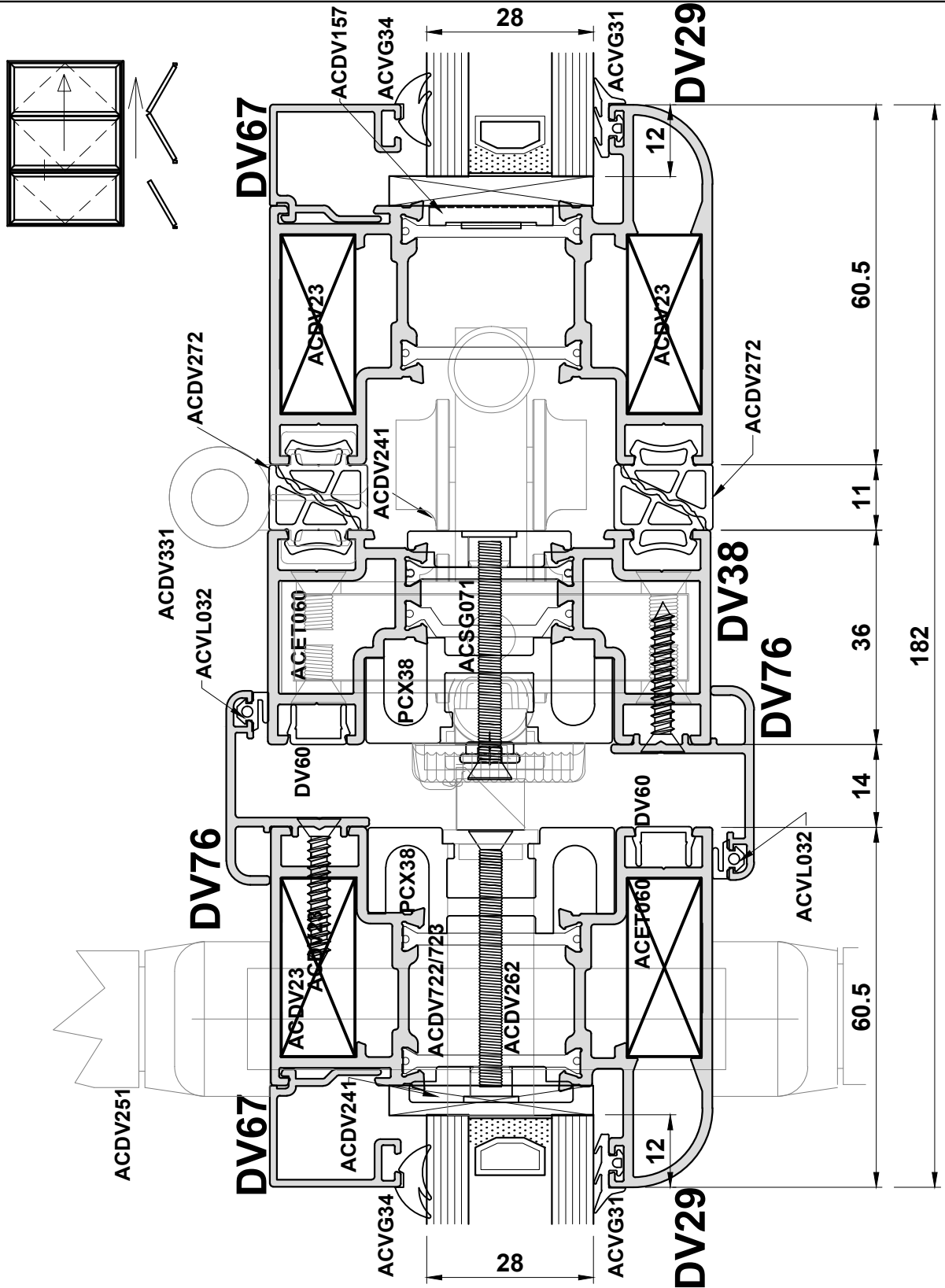
Open In - Detail 14B



Do Not Scale From This Drawing

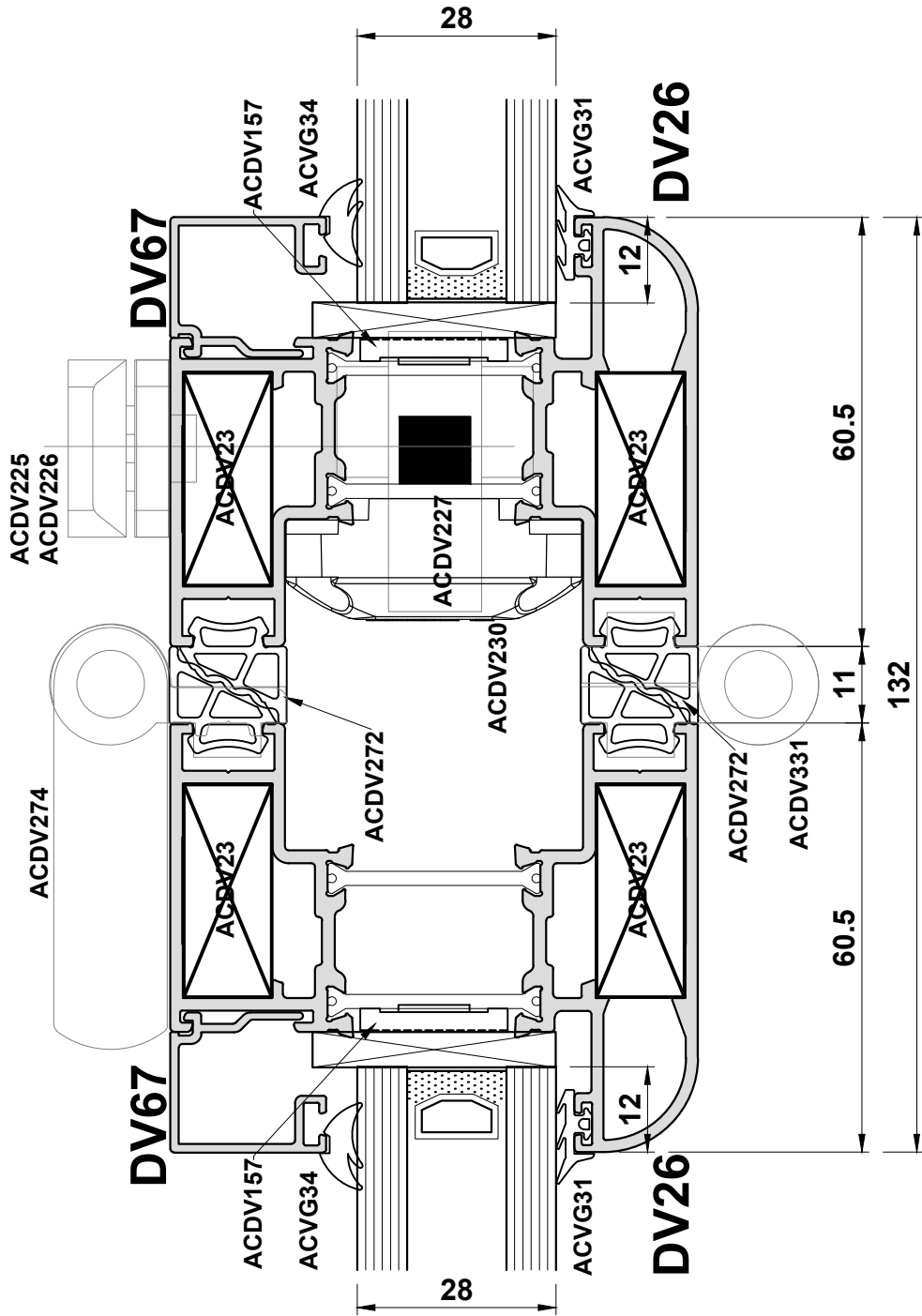
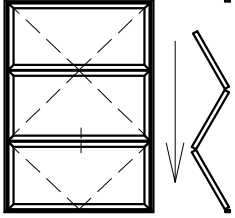
SECTIONS : (OPEN IN) - SCALE ELEVATIONS

Open In - Detail 15B



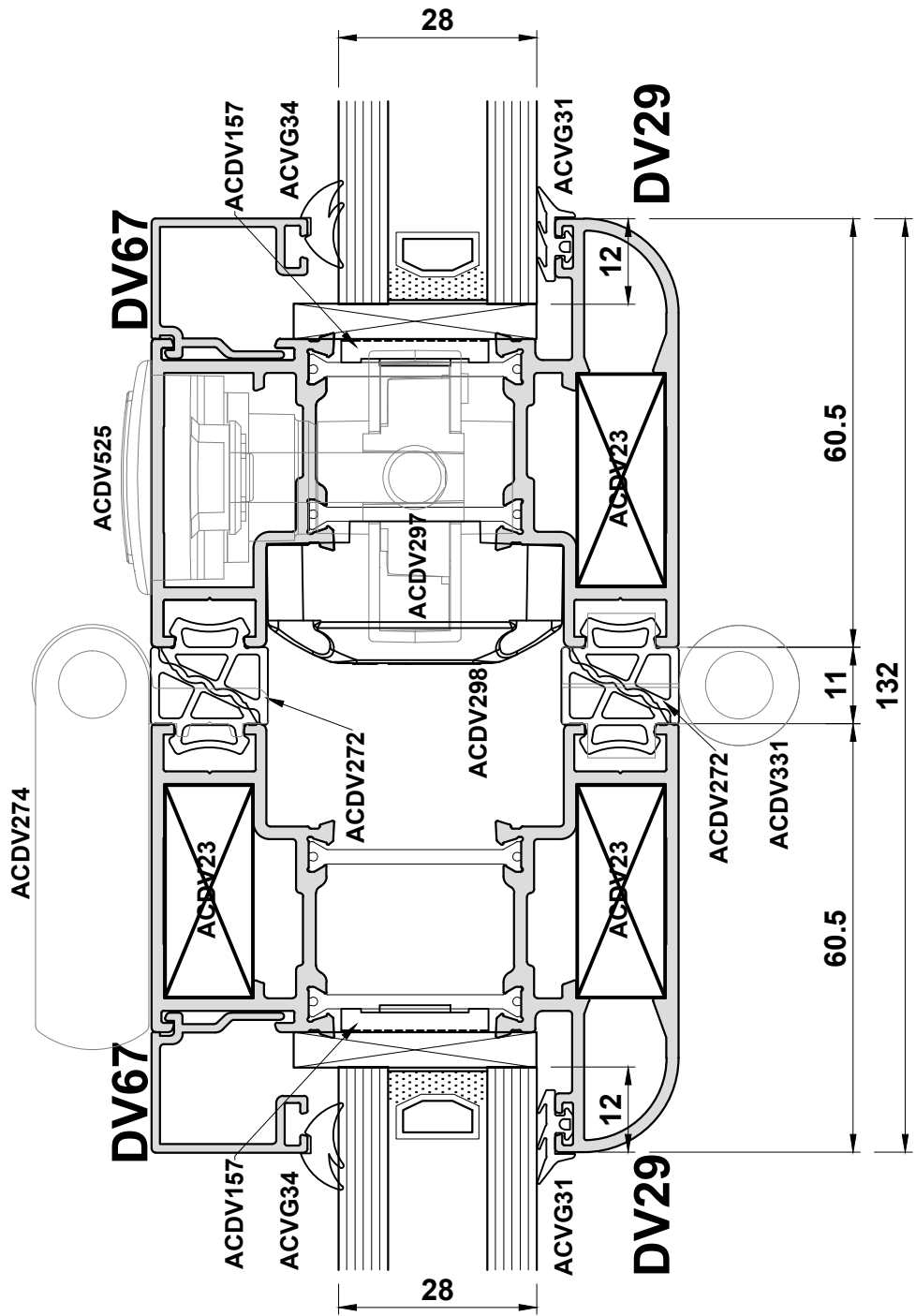
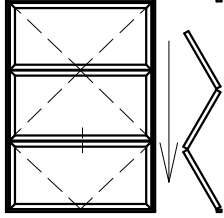
Do Not Scale From This Drawing

Open In - Detail 16A



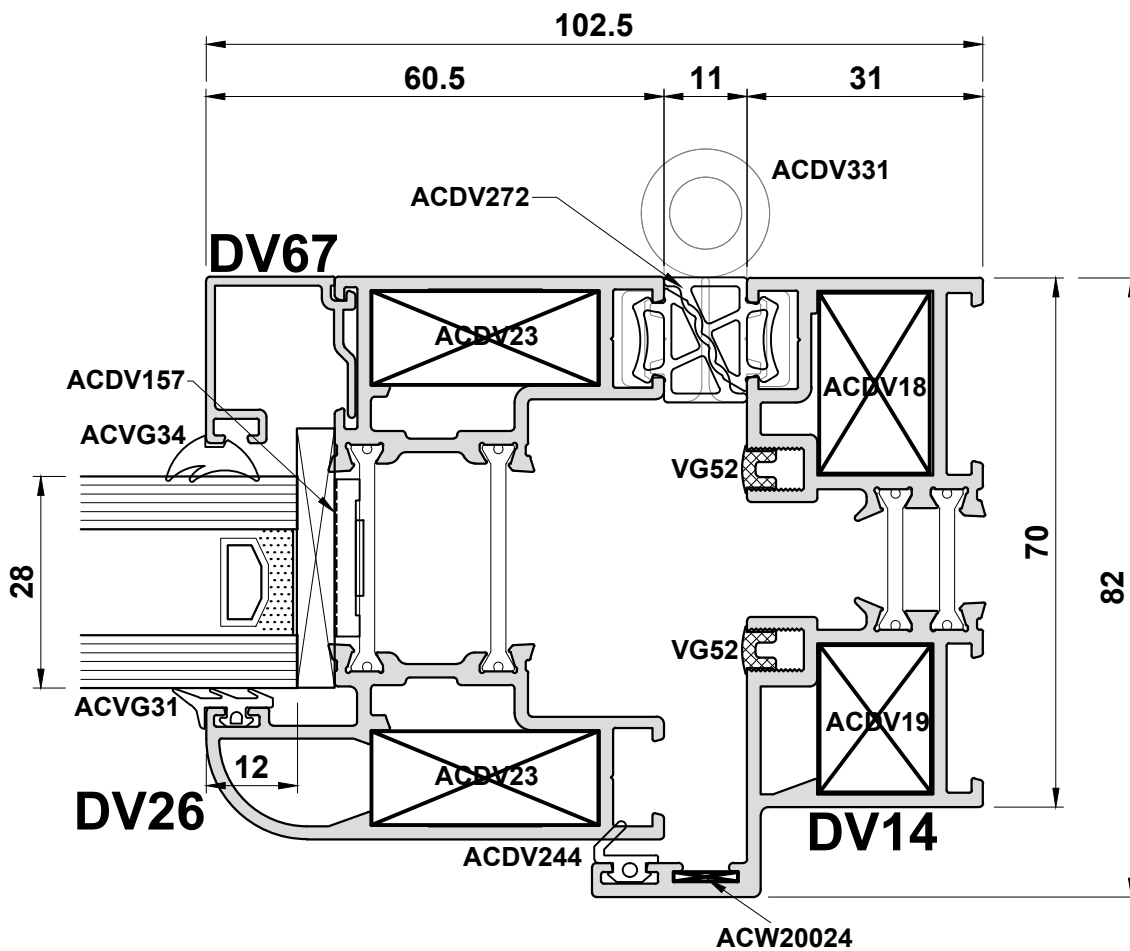
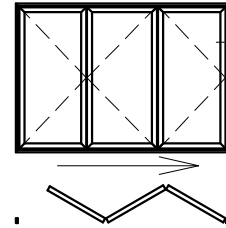
Do Not Scale From This Drawing

Open In - Detail 16B



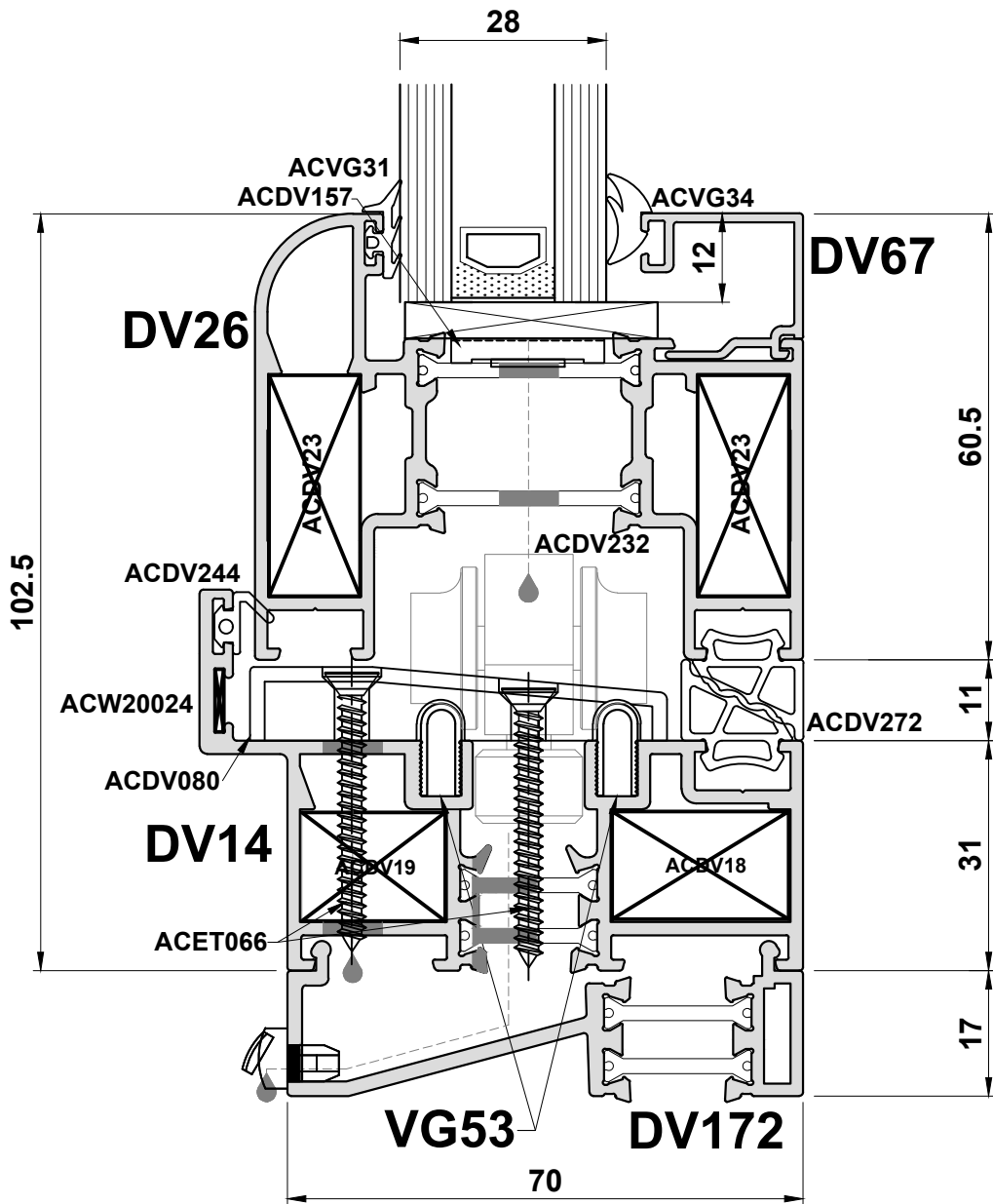
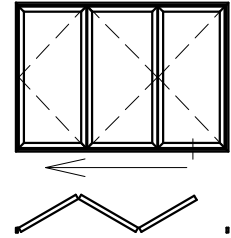
Do Not Scale From This Drawing

Open In - Detail 17



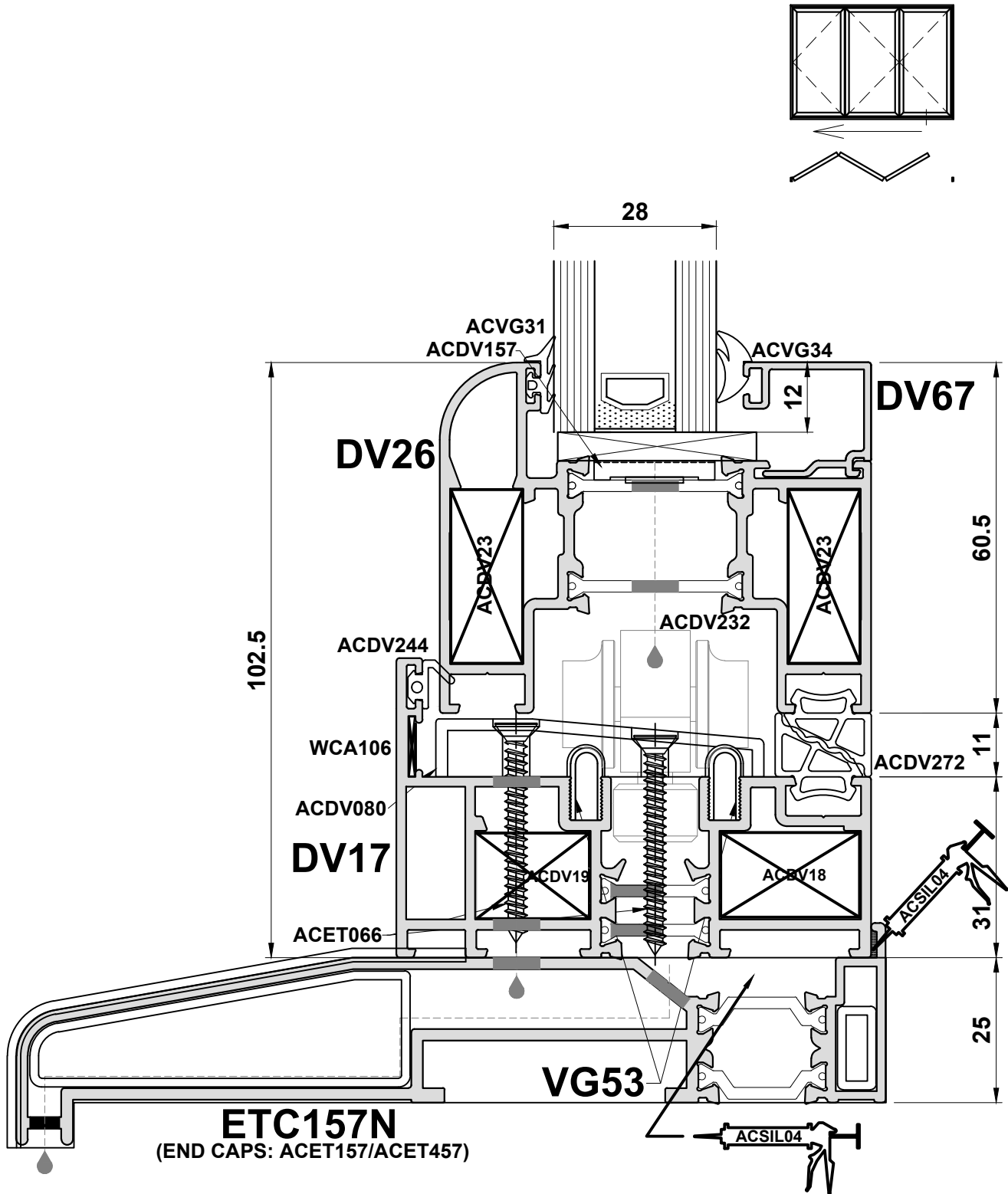
Do Not Scale From This Drawing

Open In - Detail 18A



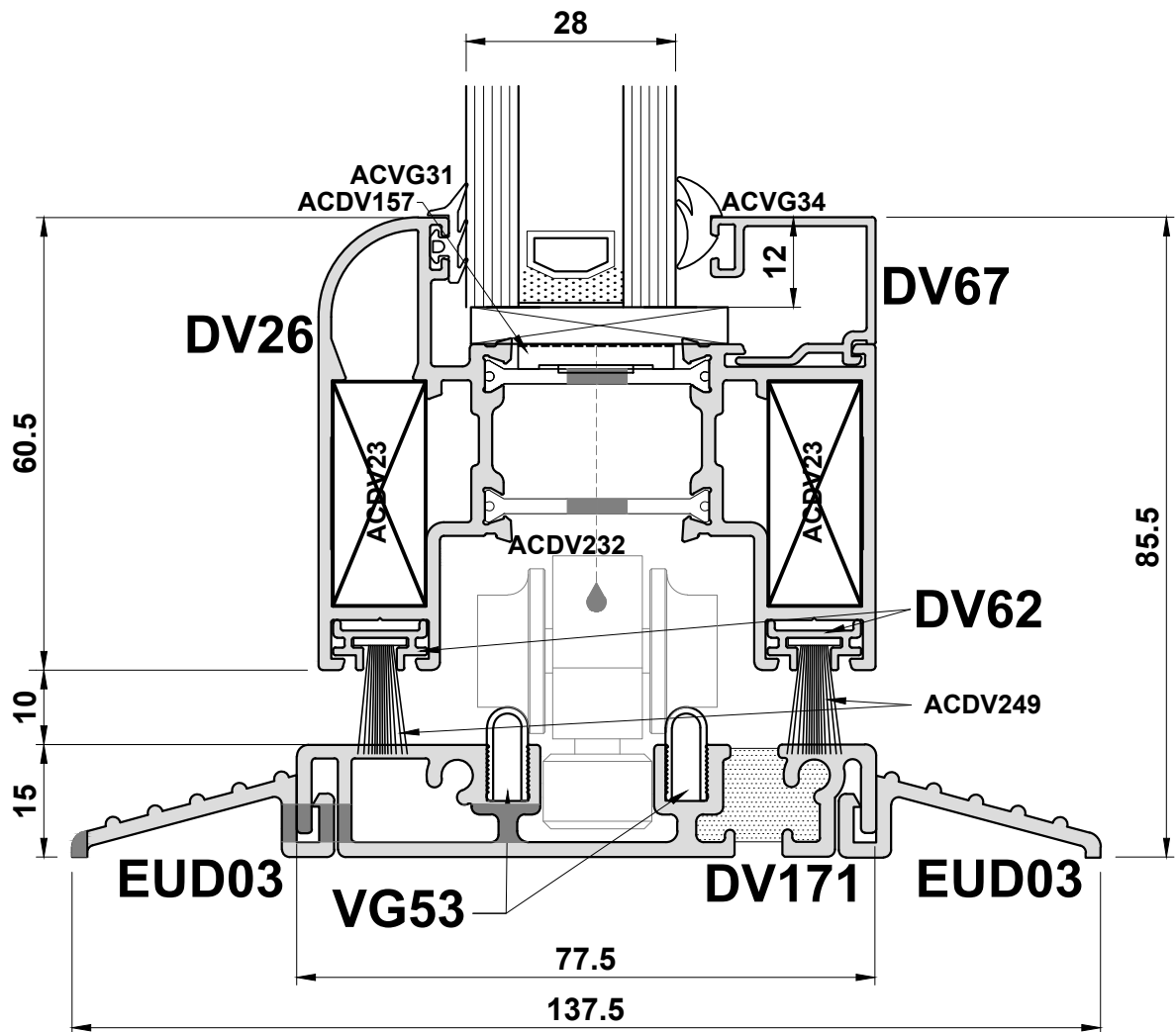
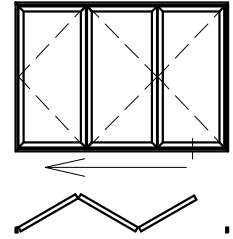
Do Not Scale From This Drawing

Open In - Detail 18B



Do Not Scale From This Drawing

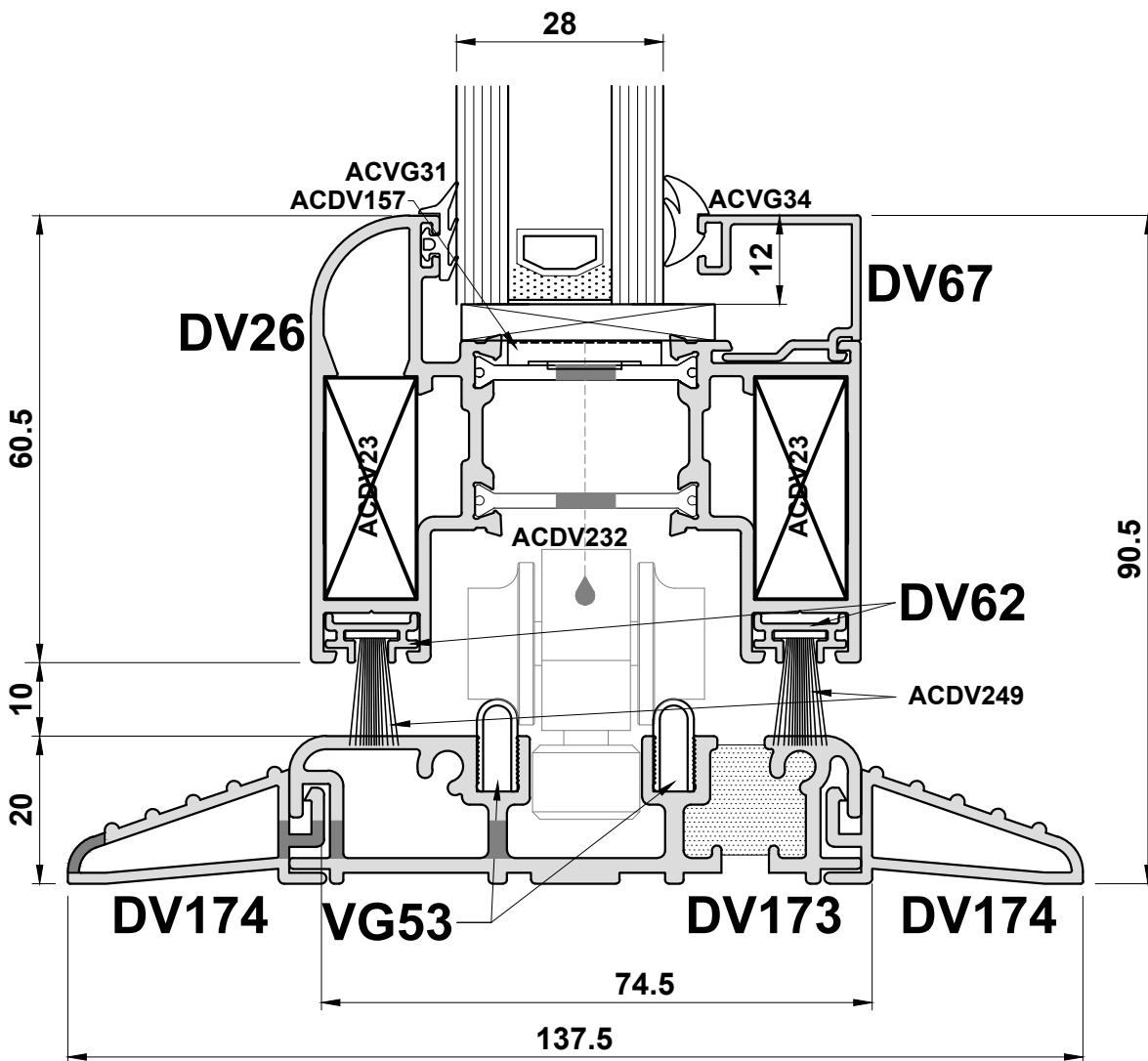
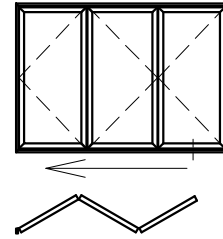
Open In - Detail 18C



Do Not Scale From This Drawing

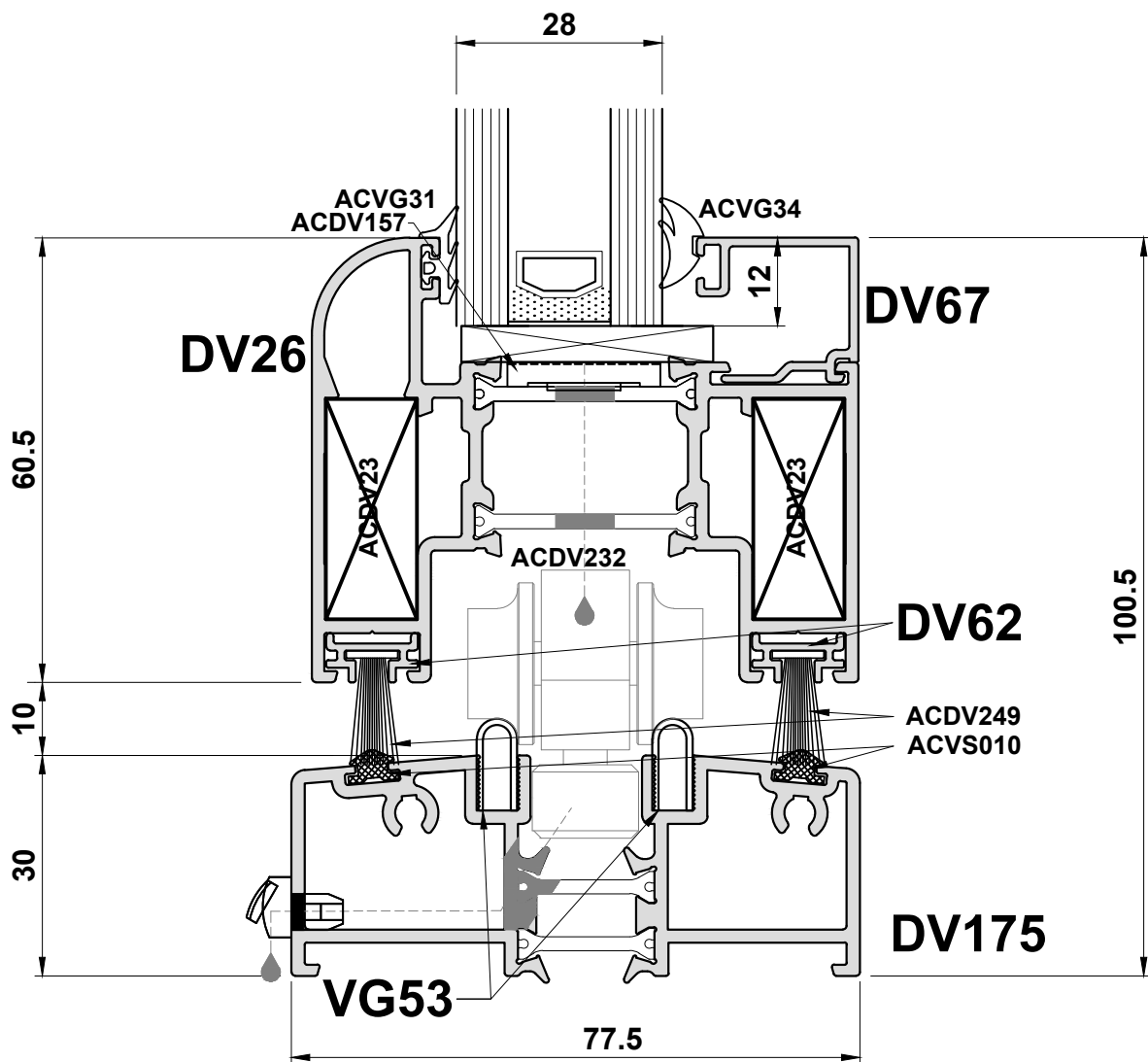
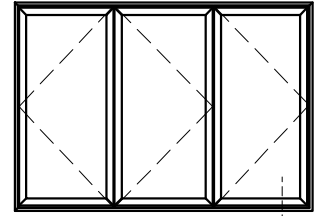
SECTIONS : (OPEN IN) - SCALE ELEVATIONS

Open In - Detail 18D



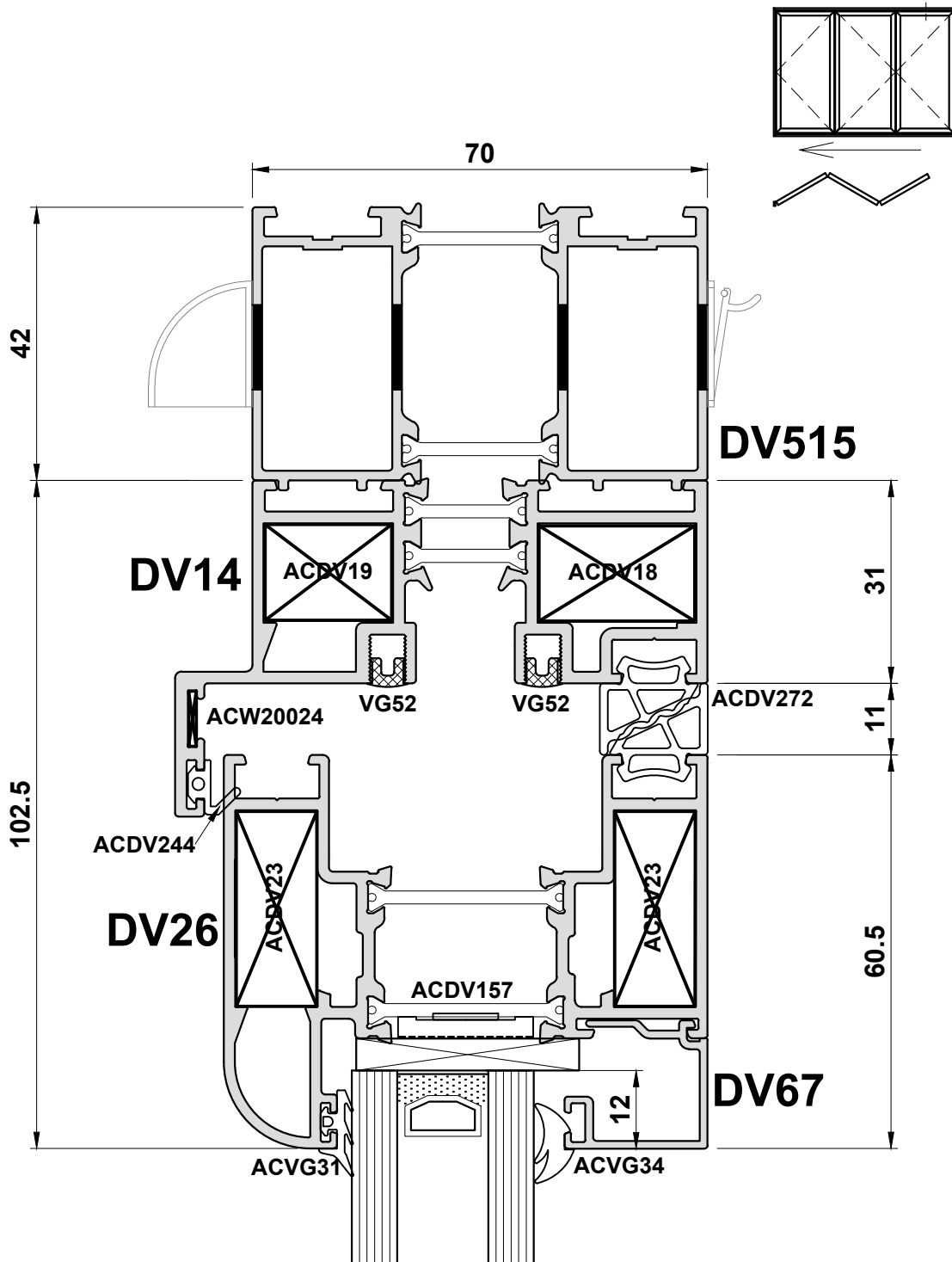
Do Not Scale From This Drawing

Open In - Detail 18E



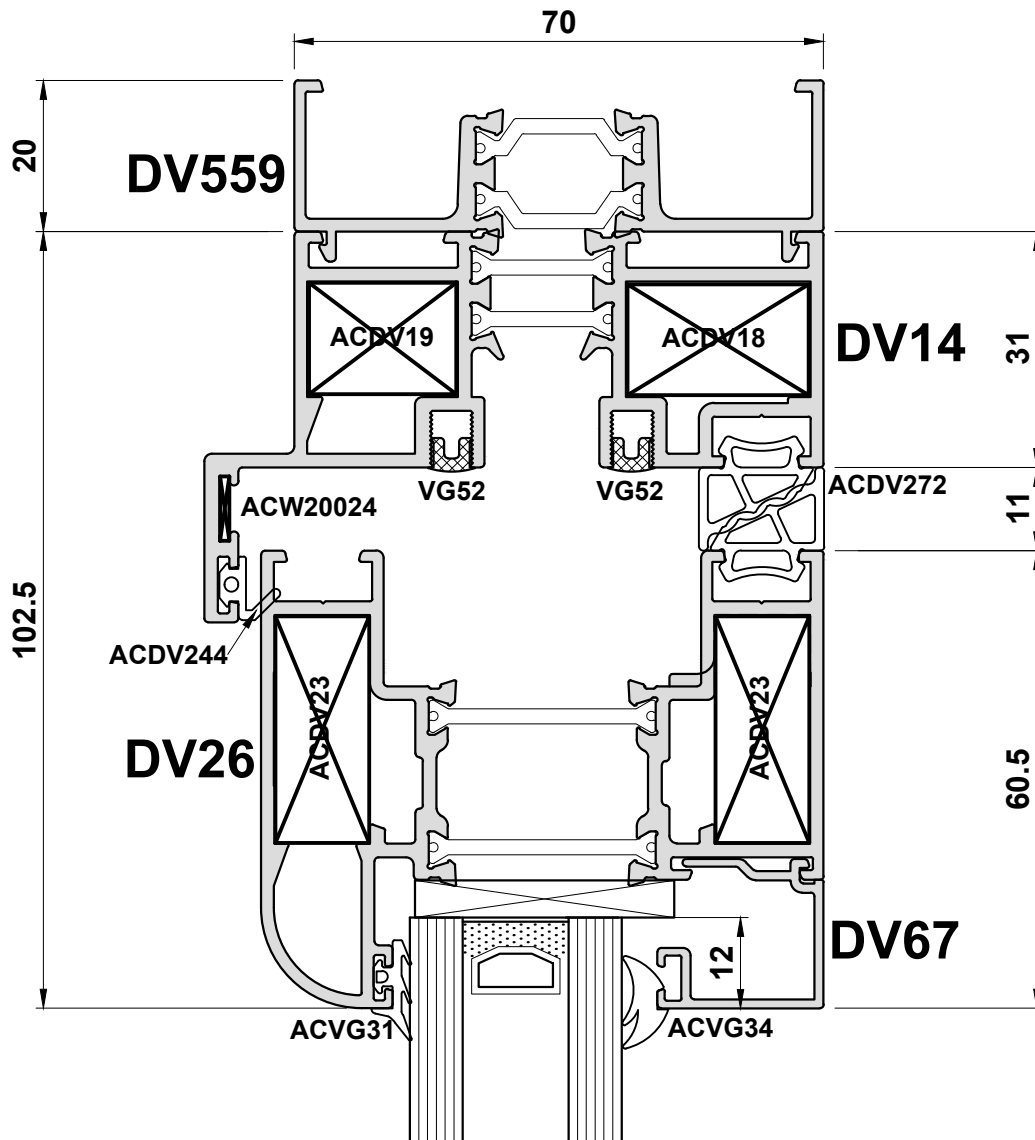
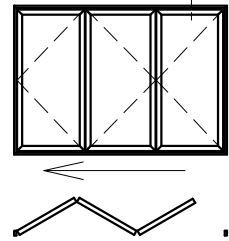
Do Not Scale From This Drawing

Open In - Detail 19A



Do Not Scale From This Drawing

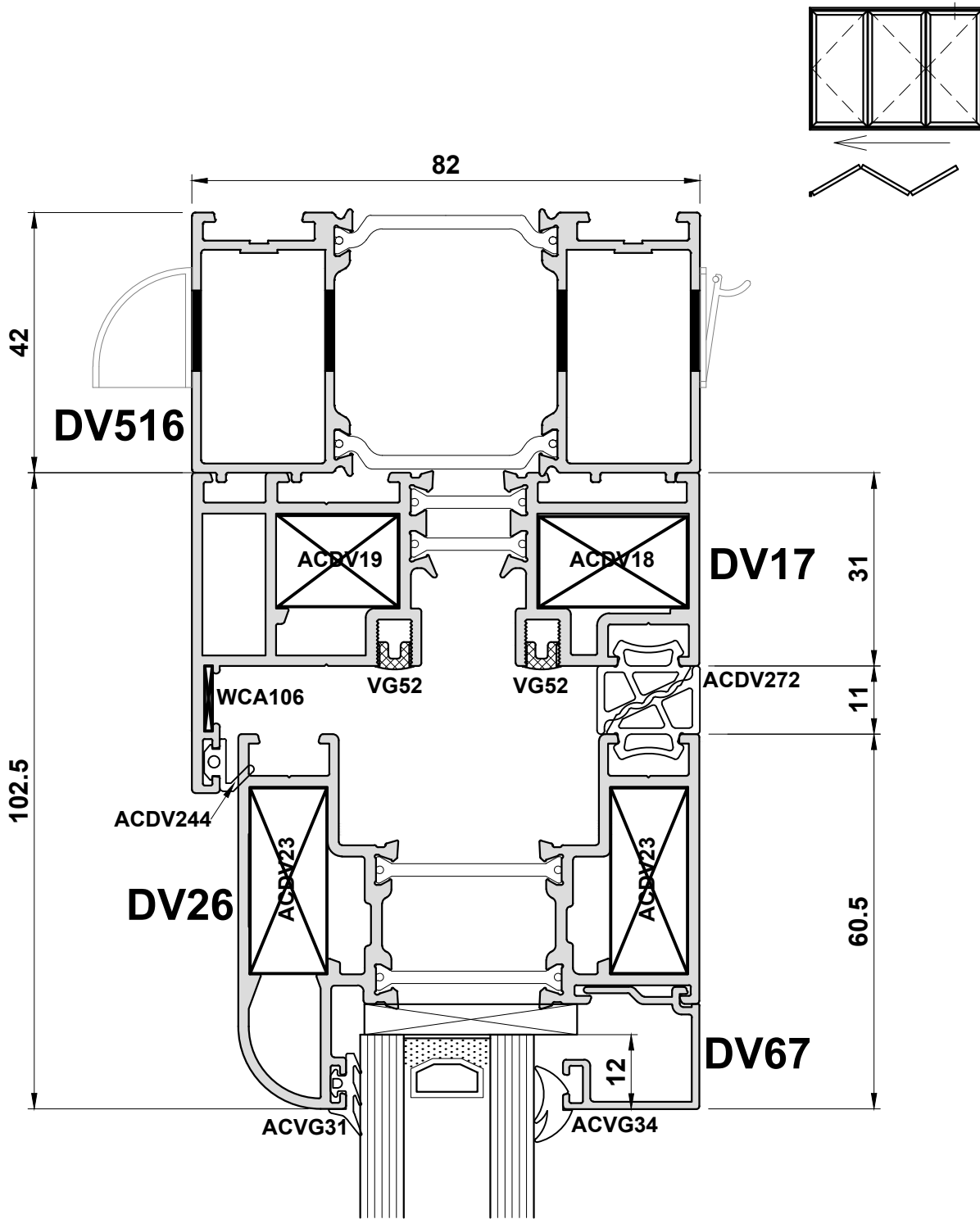
Open In - Detail 19B



Do Not Scale From This Drawing

SECTIONS : (OPEN IN) - SCALE ELEVATIONS

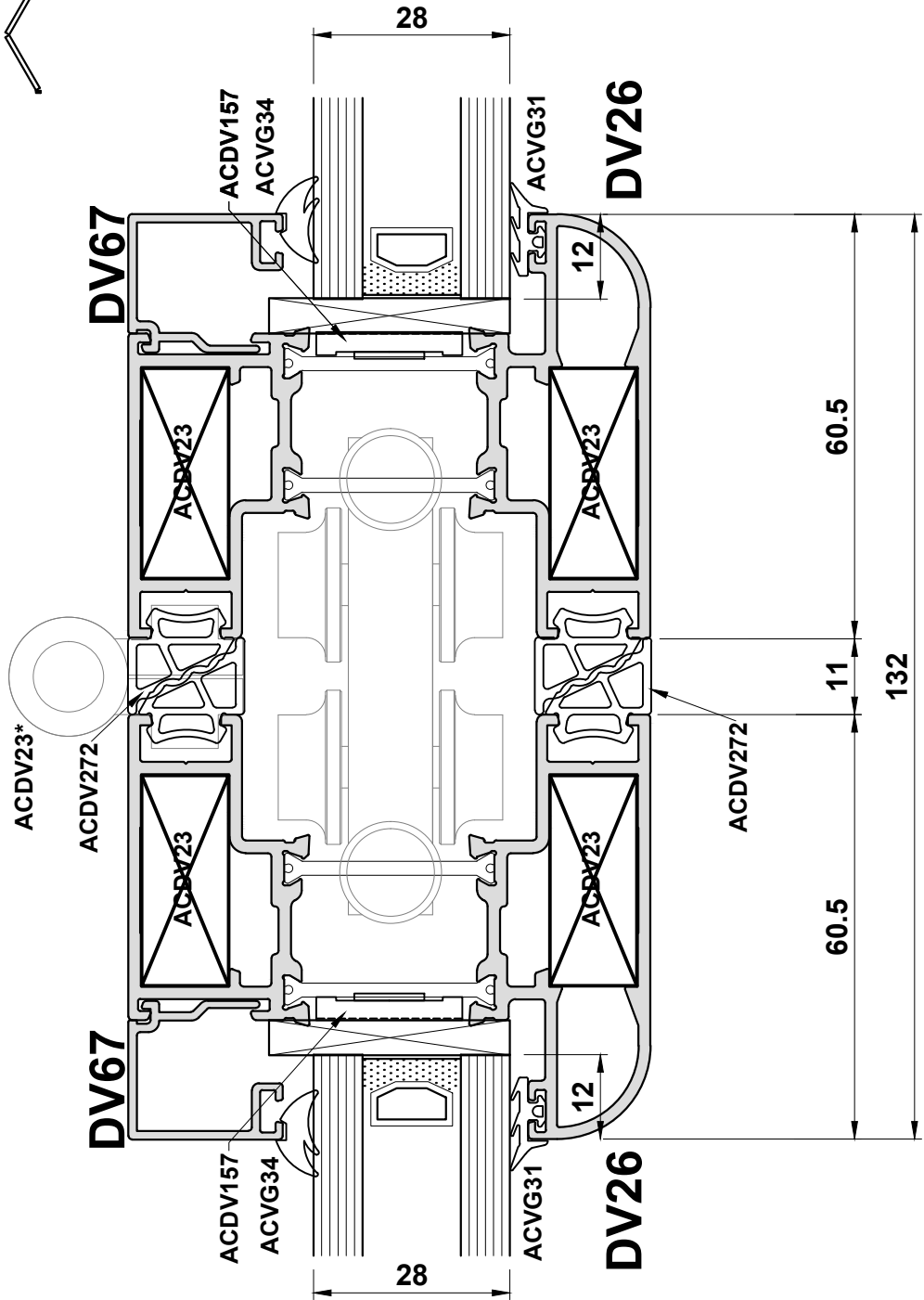
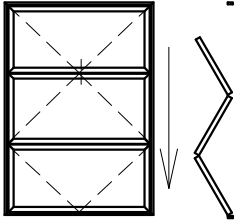
Open In - Detail 19C



Do Not Scale From This Drawing

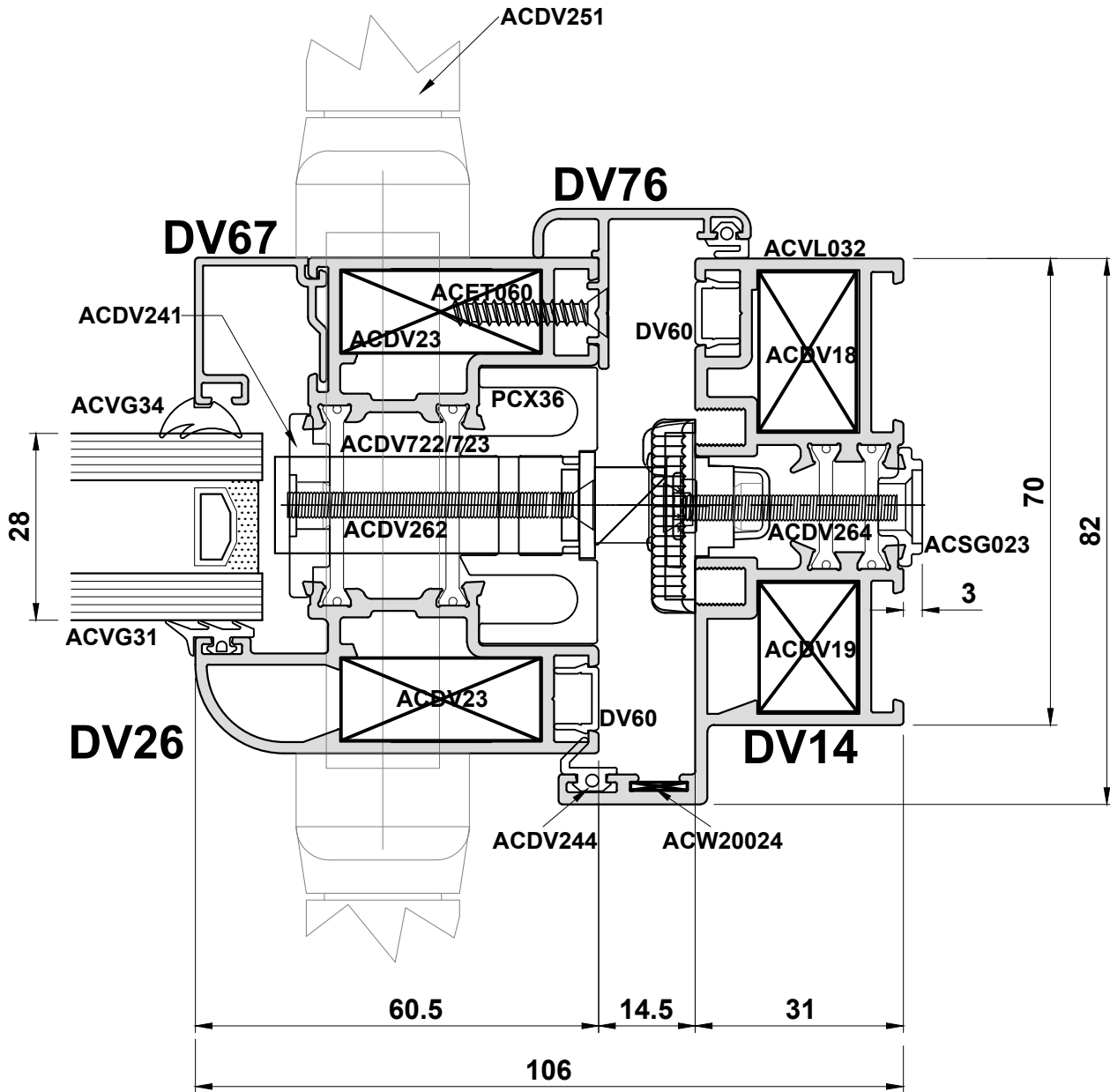
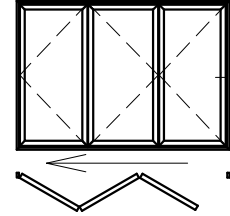
SECTIONS : (OPEN IN) - SCALE ELEVATIONS

Open In - Detail 20



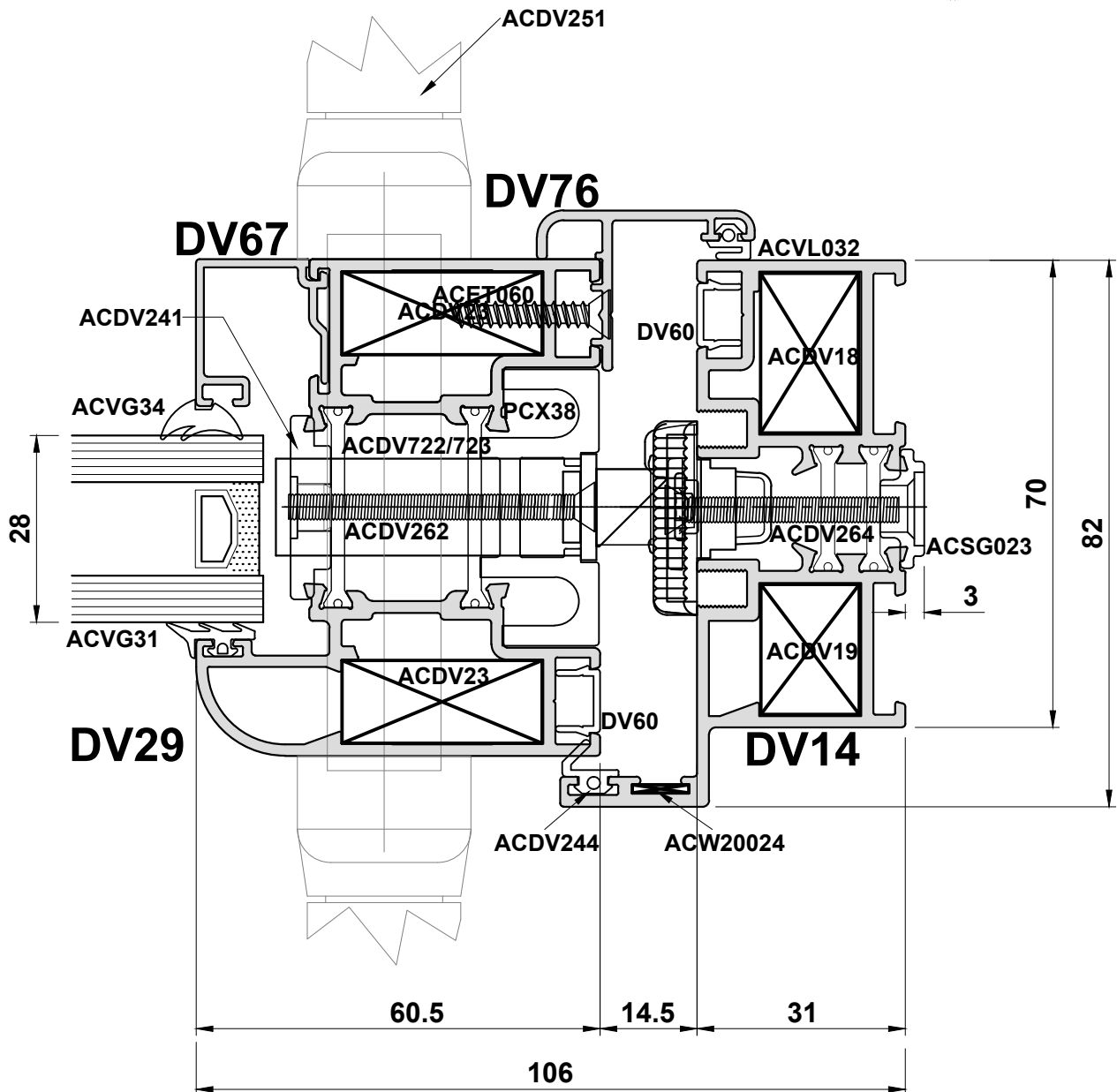
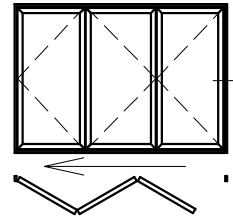
Do Not Scale From This Drawing

Open In - Detail 21A



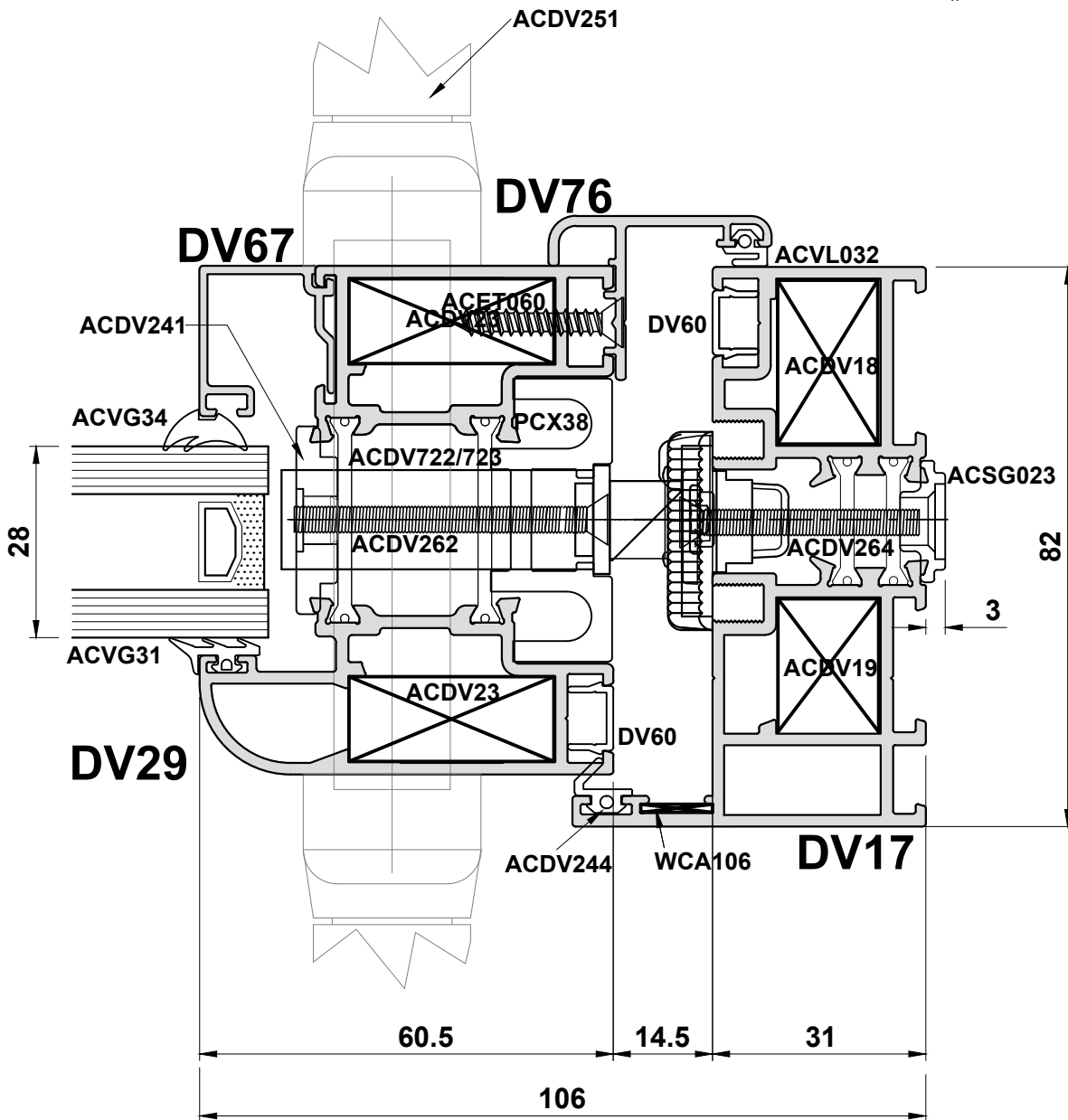
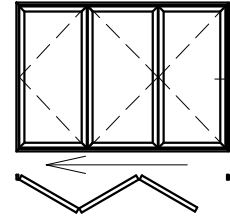
Do Not Scale From This Drawing

Open In - Detail 21B



Do Not Scale From This Drawing

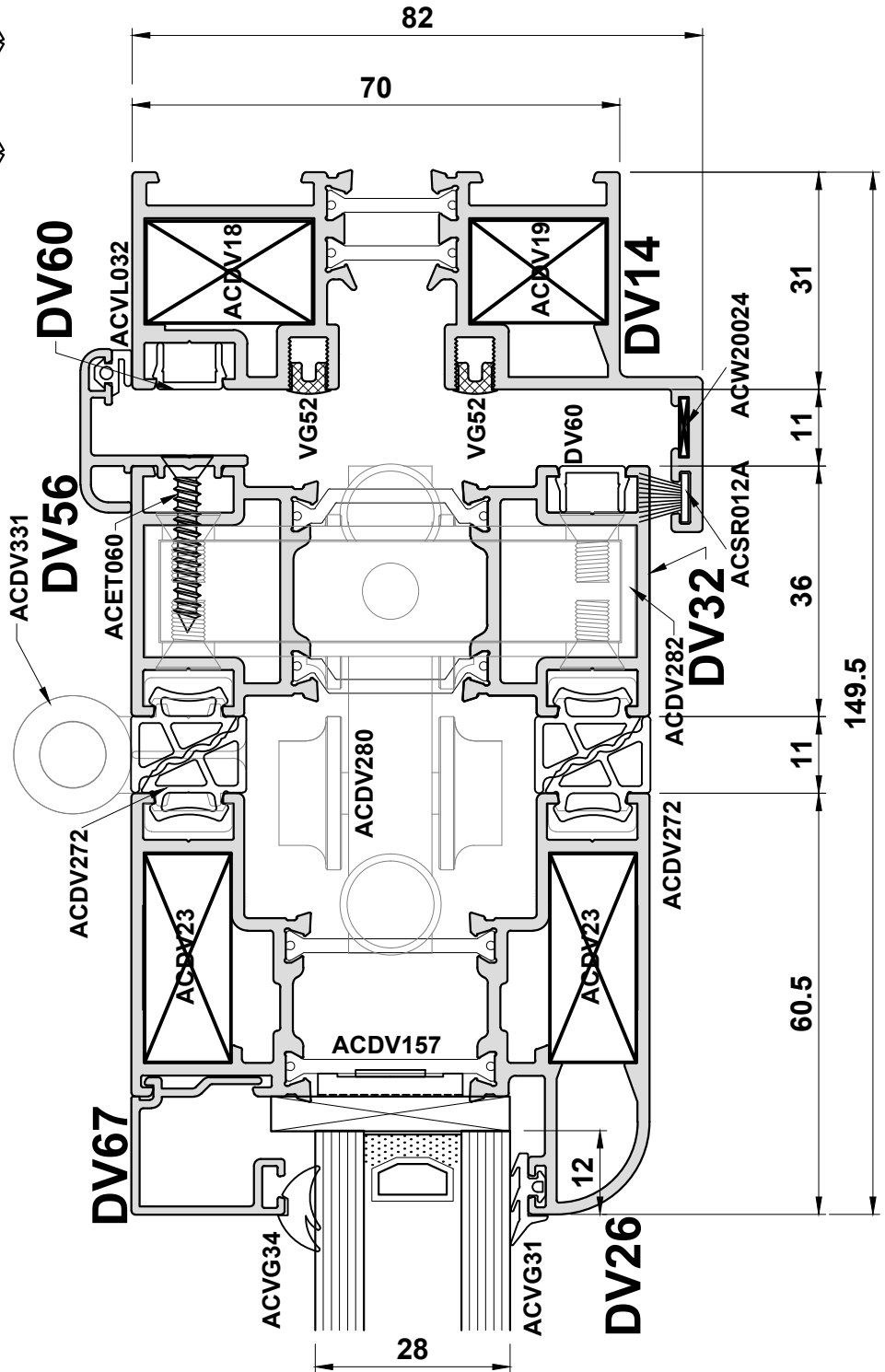
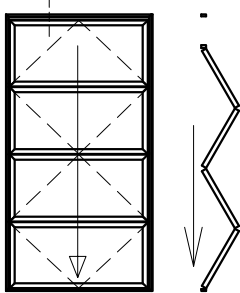
Open In - Detail 21C



Do Not Scale From This Drawing

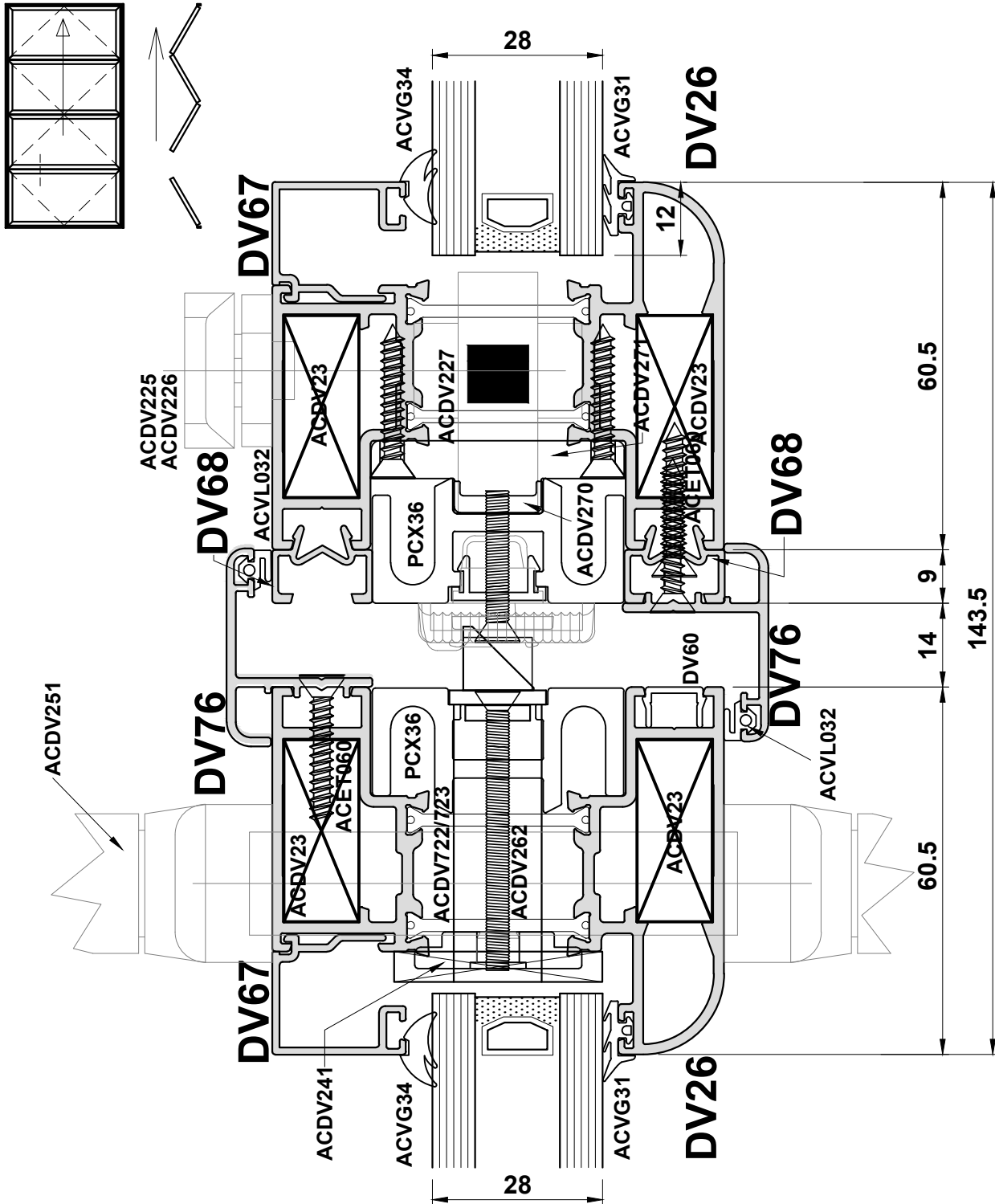
SECTIONS : (OPEN IN) - SCALE ELEVATIONS

Open In - Detail 22



Do Not Scale From This Drawing

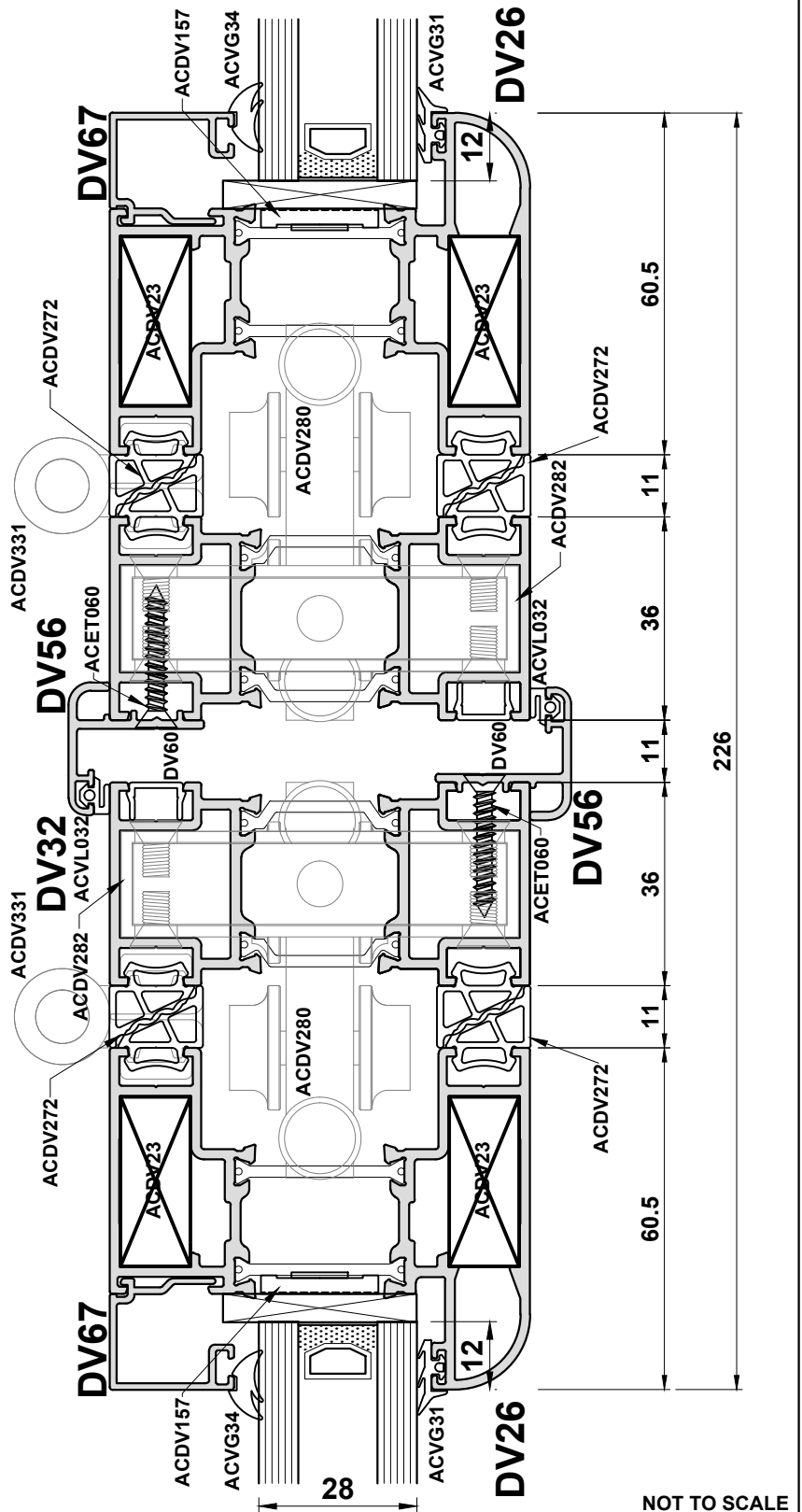
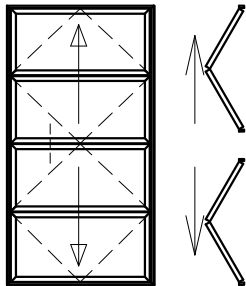
Open In - Detail 23A



Do Not Scale From This Drawing

SECTIONS : (OPEN IN) - SCALE ELEVATIONS

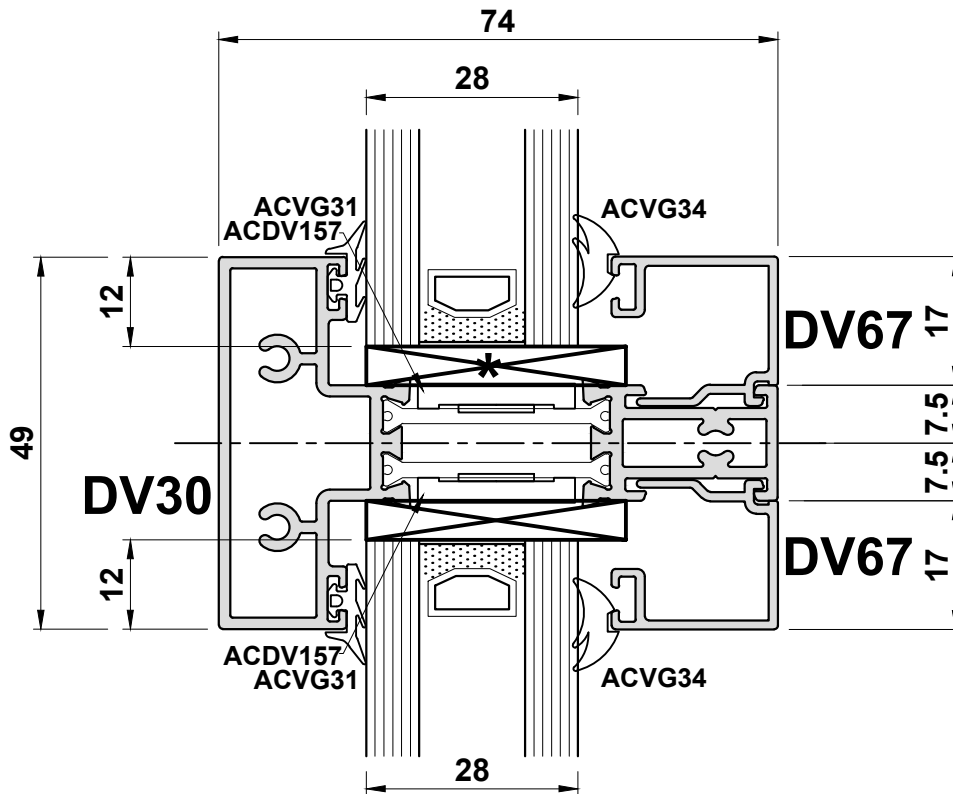
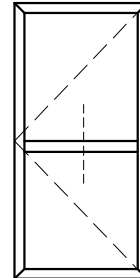
Open In - Detail 24



NOT TO SCALE

Do Not Scale From This Drawing

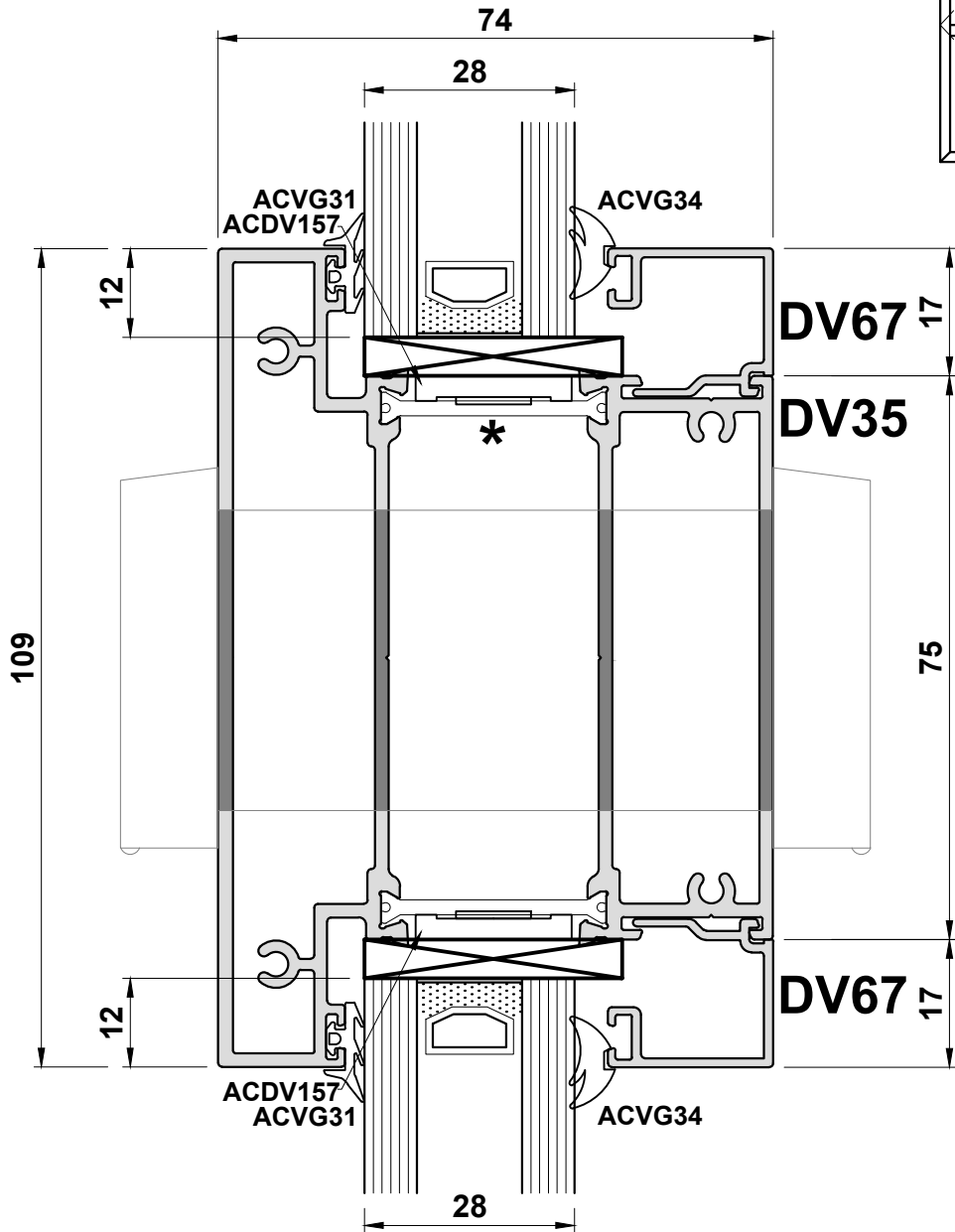
Open In - Detail 25A



* Drained at join to stile

Do Not Scale From This Drawing

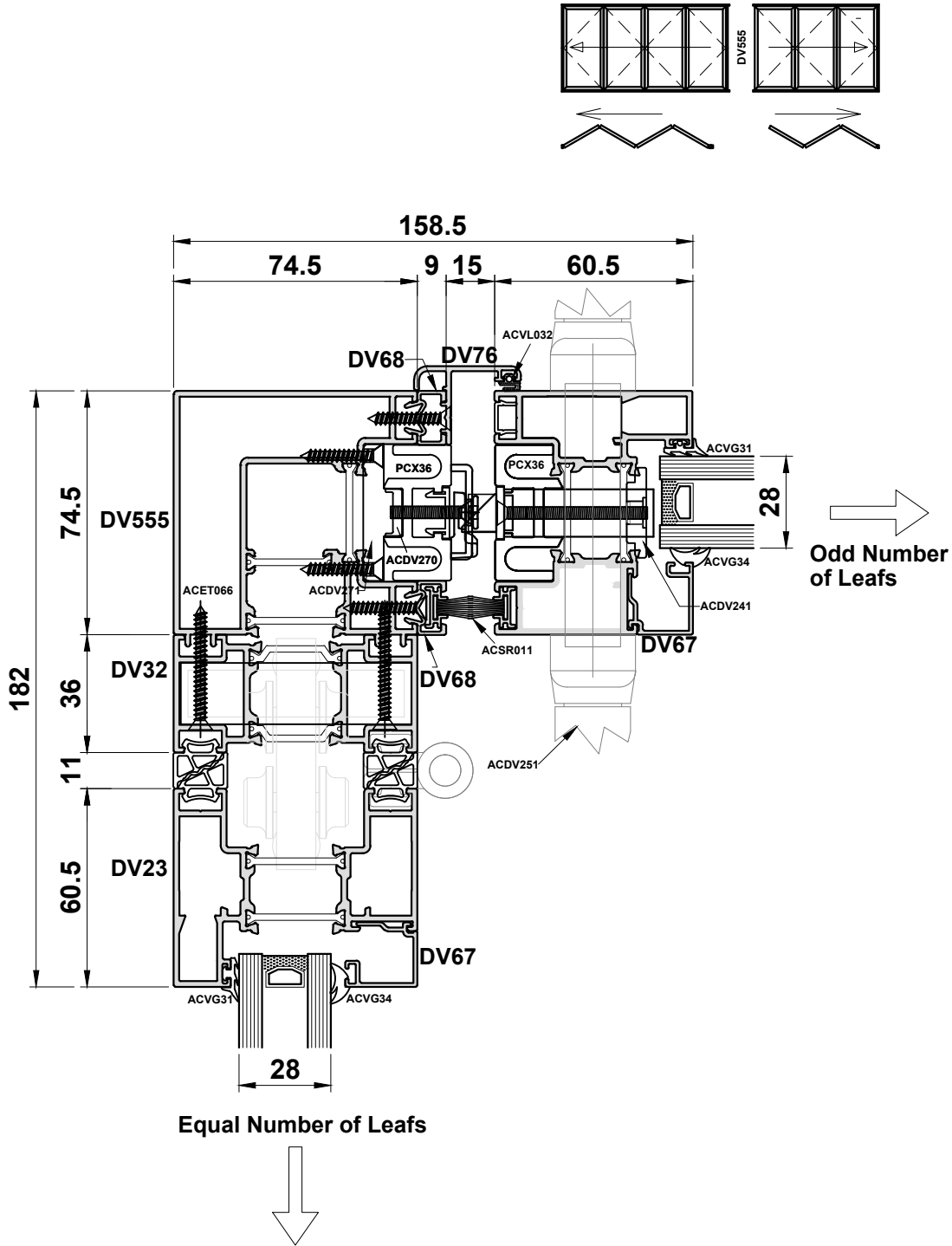
Open In - Detail 25B



* Drained at join to stile

Do Not Scale From This Drawing

Open In - Detail 26A

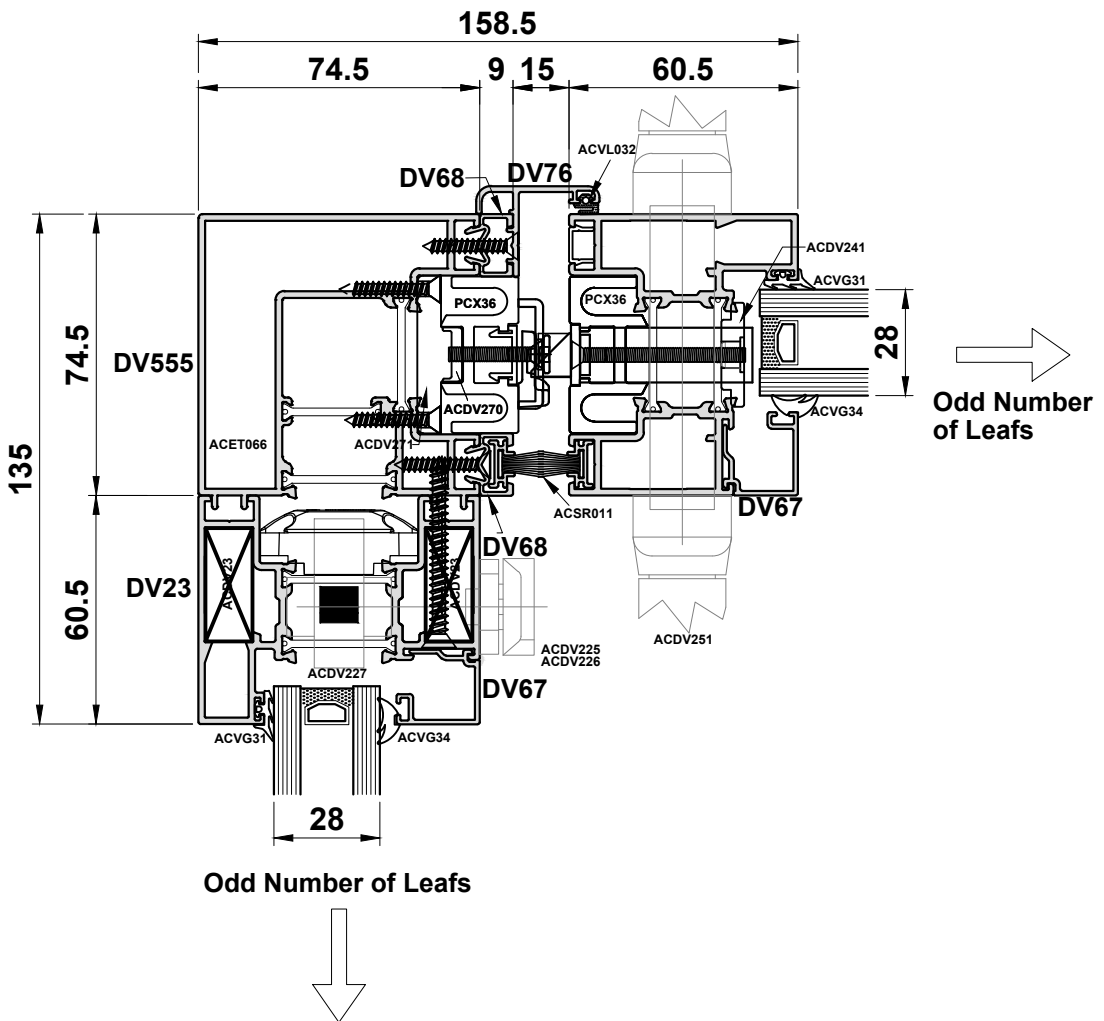
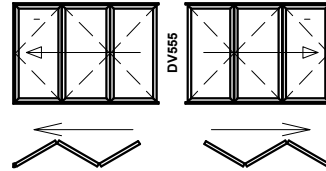


NOT TO SCALE

Do Not Scale From This Drawing

SECTIONS : (OPEN IN) - SCALE ELEVATIONS

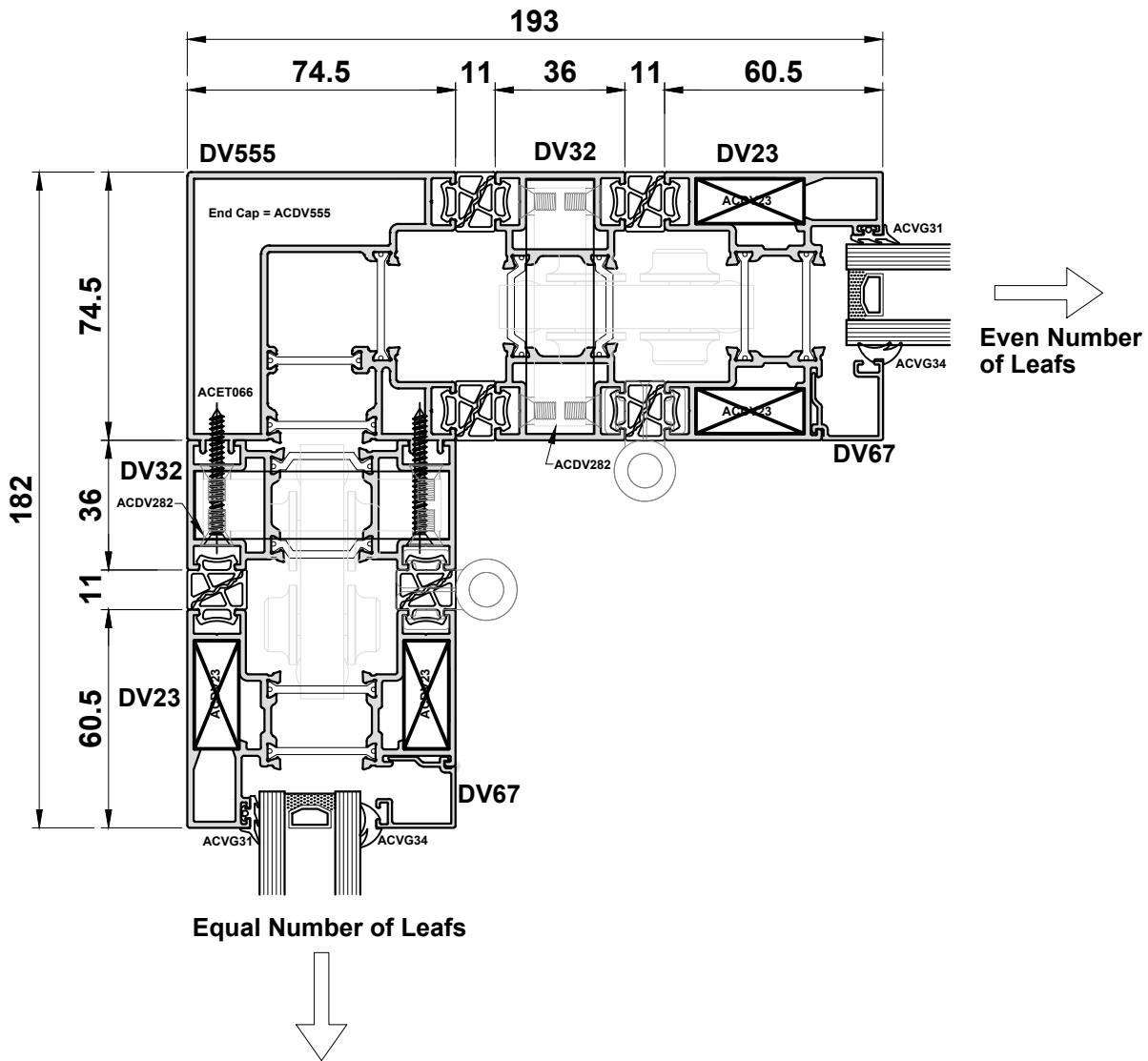
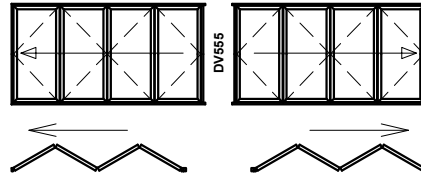
Open In - Detail 26B



NOT TO SCALE

Do Not Scale From This Drawing

Open In - Detail 26C

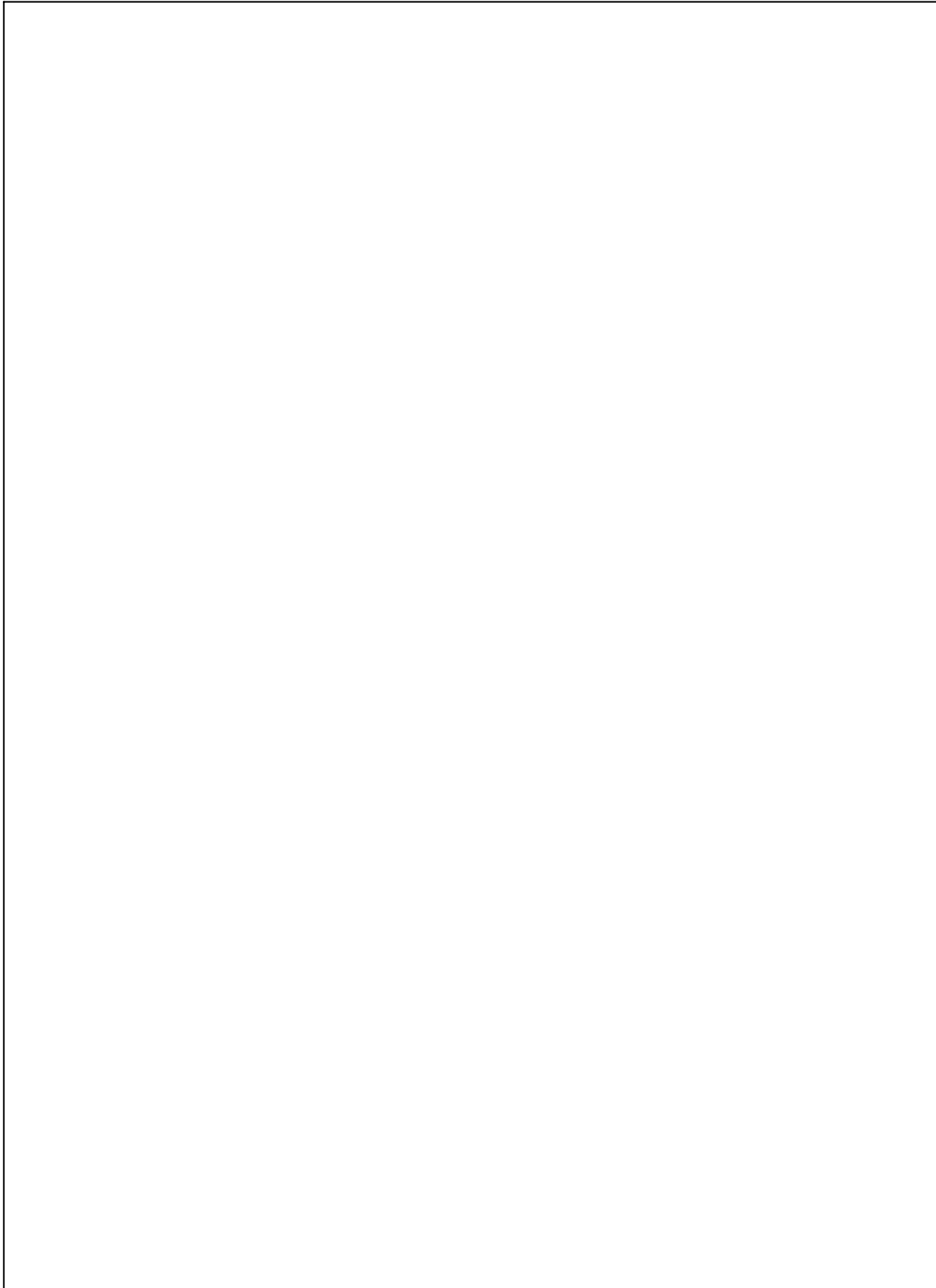


NOT TO SCALE

Do Not Scale From This Drawing

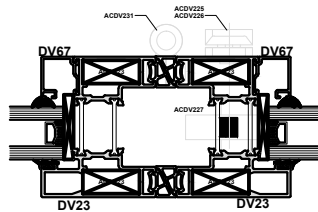
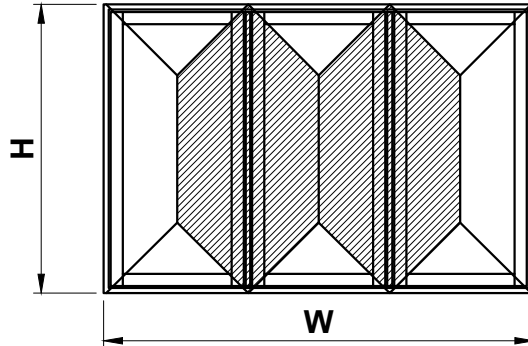
Section D

Visofold 1000
Statics
Open Out & Open In



STATICS : OPEN OUT & IN

Doors-Open In & Out

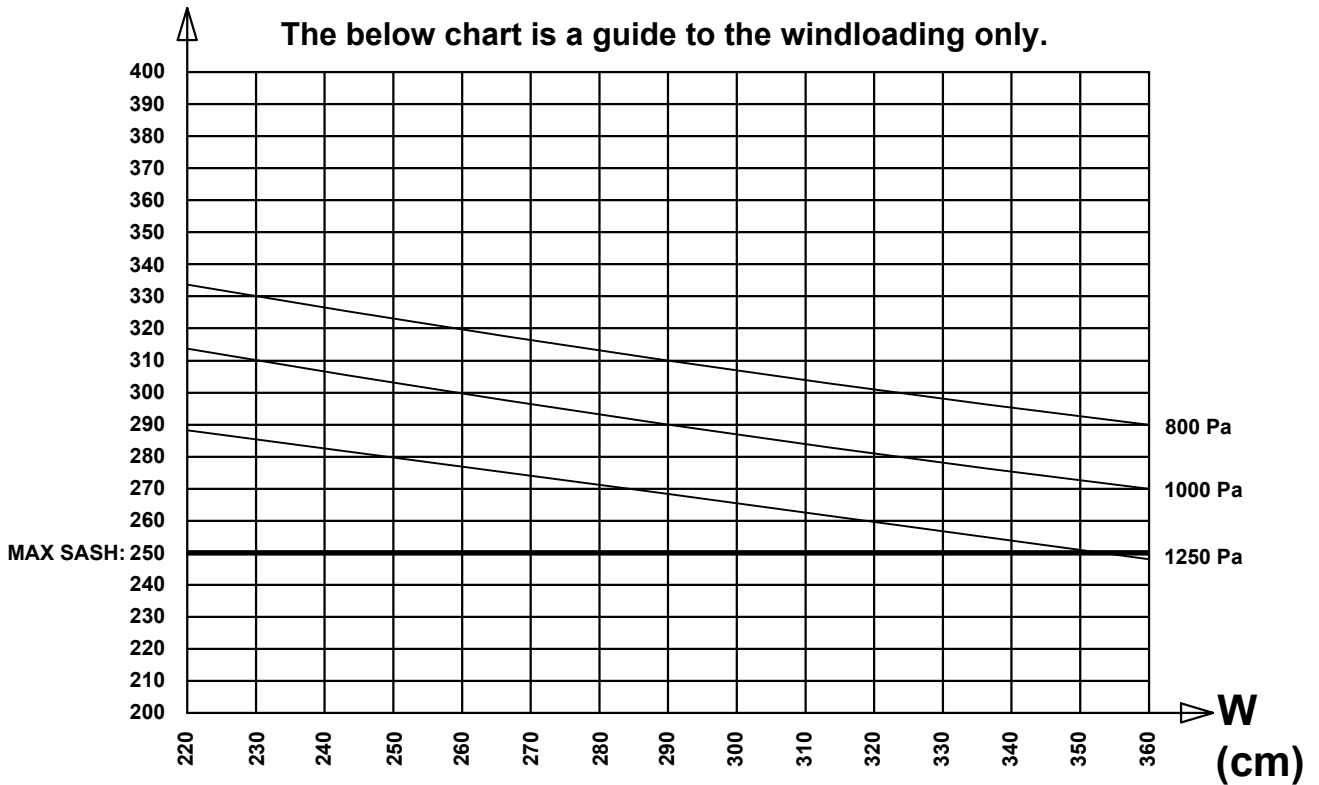


- DV23 $ixx = 85.9\text{cm}^4$
- DV26 $ixx = 83.6\text{cm}^4$
- DV28 $ixx = 85.2\text{cm}^4$
- DV29 $ixx = 83.0\text{cm}^4$

$f_{max} = B/200 < 15\text{mm}$
 max sash weight = 100kg
 max sash width = 1200mm
 max sash height = 2500mm

H (cm)

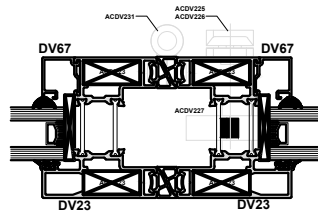
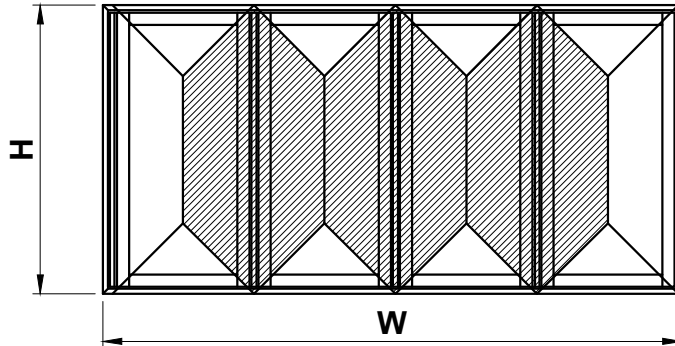
The below chart is a guide to the windloading only.



Do Not Scale From This Drawing

STATICS : OPEN OUT & IN

Doors-Open In & Out

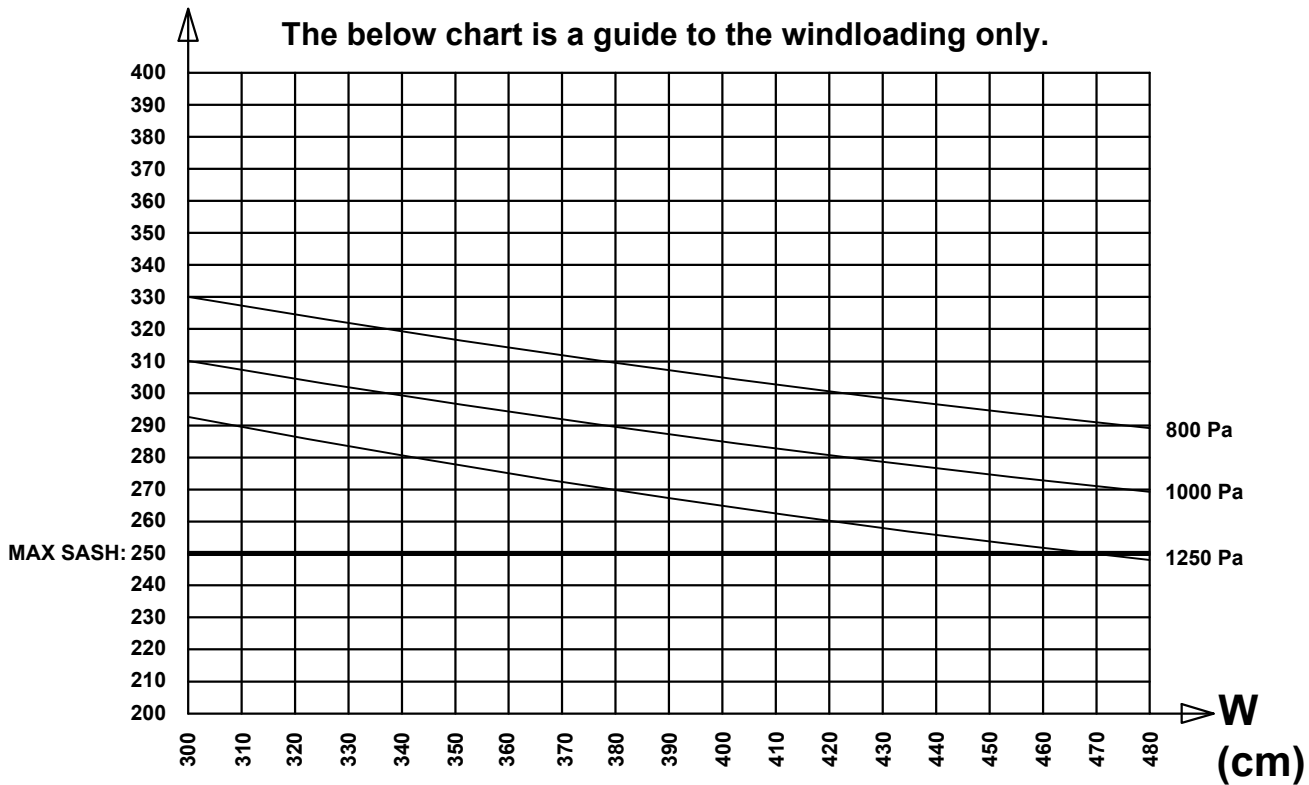


DV23 $ixx = 85.9cm^4$
 DV26 $ixx = 83.6cm^4$
 DV28 $ixx = 85.2cm^4$
 DV29 $ixx = 83.0cm^4$

$f_{max} = B/200 < 15mm$
 max sash weight = 100kg
 max sash width = 1200mm
 max sash height = 2500mm

H (cm)

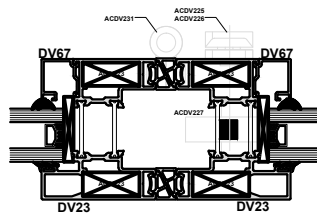
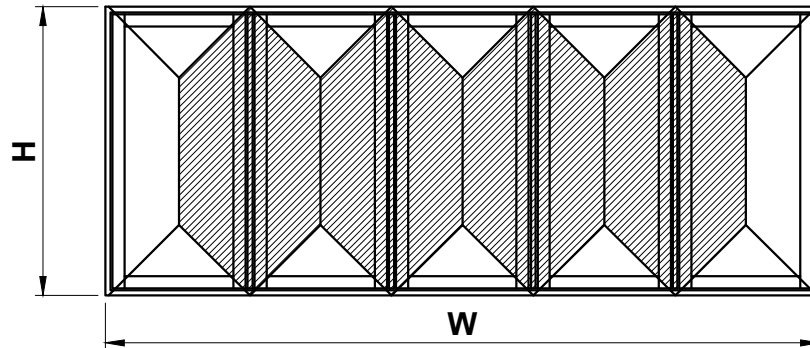
The below chart is a guide to the windloading only.



Do Not Scale From This Drawing

STATICS : OPEN OUT & IN

Doors-Open In & Out

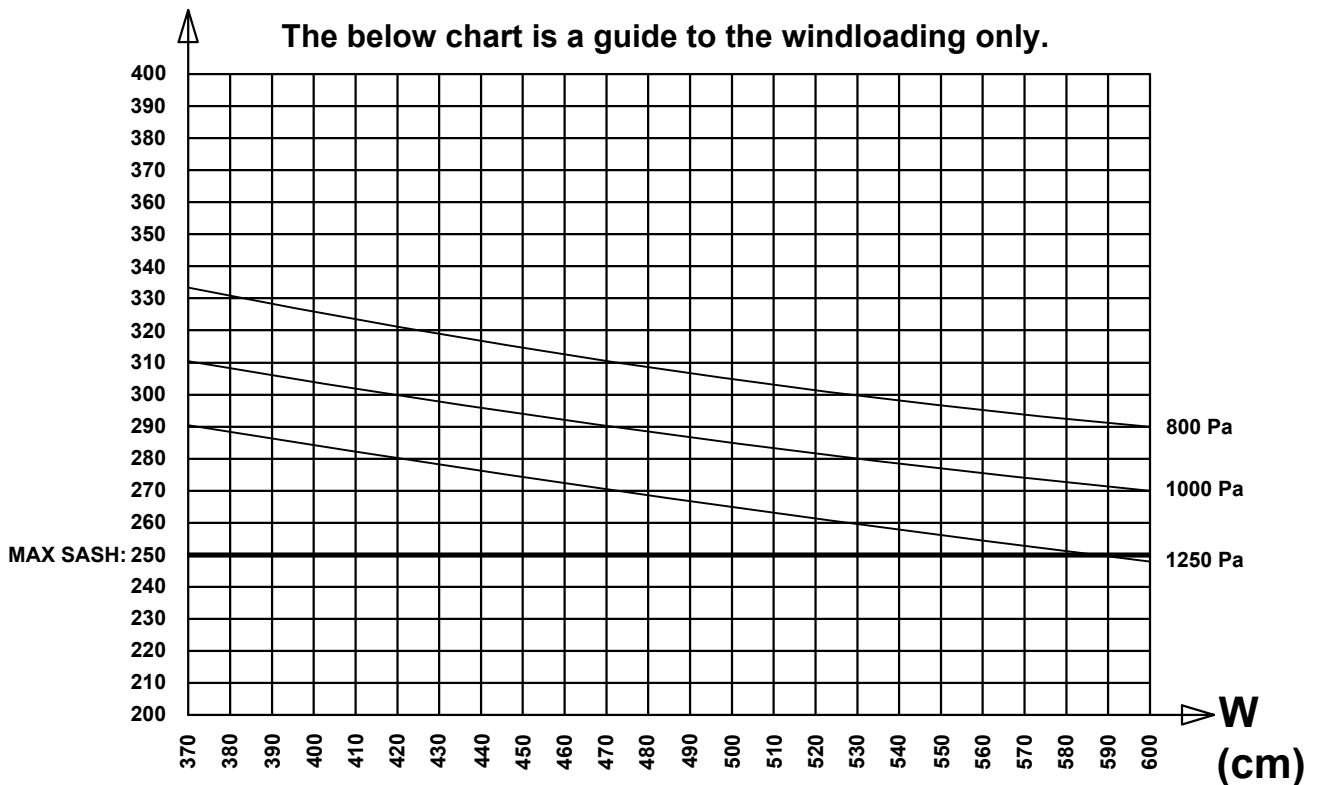


DV23 $ixx = 85.9cm^4$
 DV26 $ixx = 83.6cm^4$
 DV28 $ixx = 85.2cm^4$
 DV29 $ixx = 83.0cm^4$

$f_{max} = B/200 < 15mm$
 max sash weight = 100kg
 max sash width = 1200mm
 max sash height = 2500mm

H (cm)

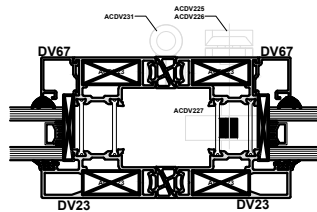
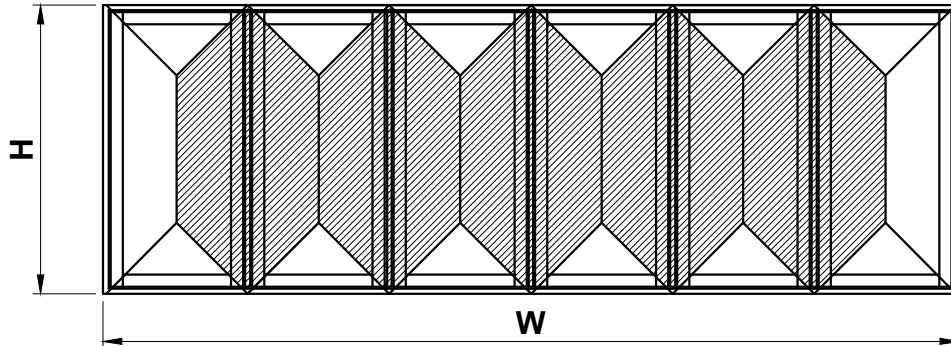
The below chart is a guide to the windloading only.



Do Not Scale From This Drawing

STATICS : OPEN OUT & IN

Doors-Open In & Out

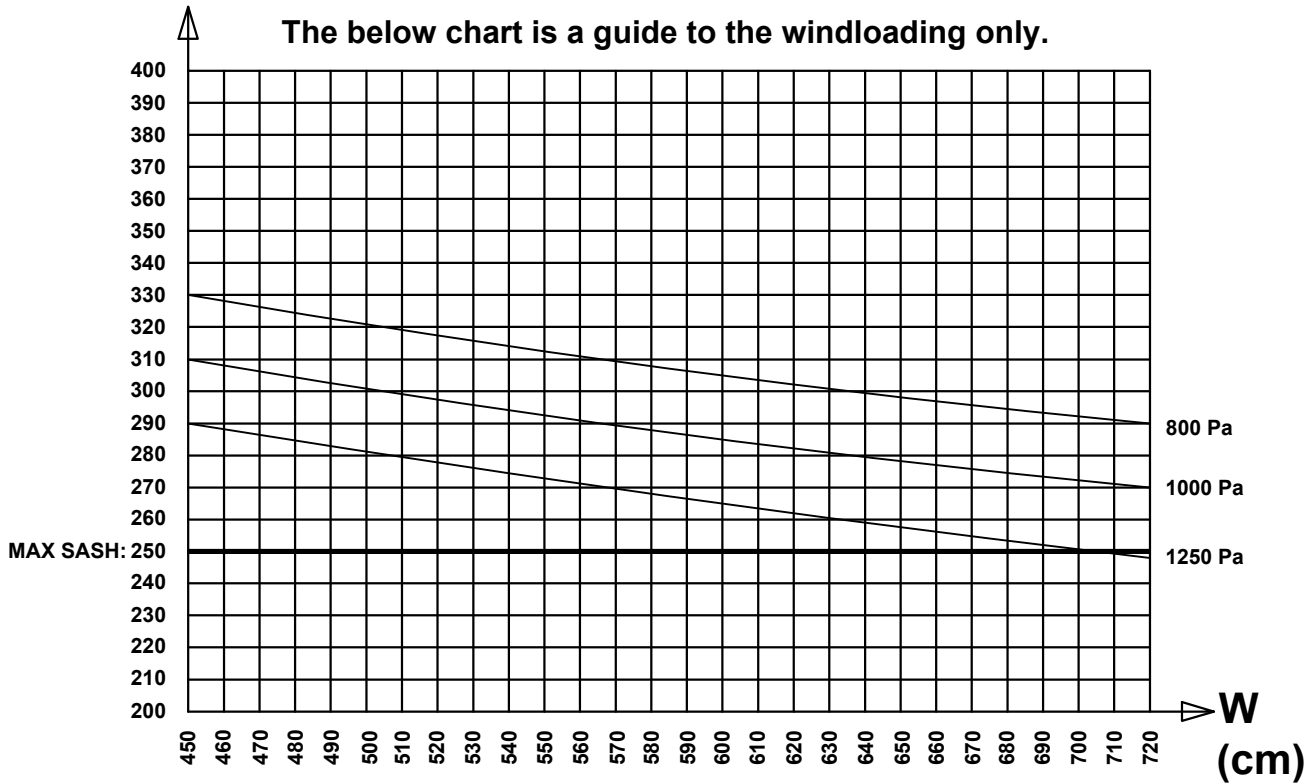


DV23 $ixx = 85.9\text{cm}^4$
 DV26 $ixx = 83.6\text{cm}^4$
 DV28 $ixx = 85.2\text{cm}^4$
 DV29 $ixx = 83.0\text{cm}^4$

$f_{max} = B/200 < 15\text{mm}$
 max sash weight = 100kg
 max sash width = 1200mm
 max sash height = 2500mm

H (cm)

The below chart is a guide to the windloading only.



Do Not Scale From This Drawing

Section E

Construction Drawings

Open Out

Index

E DV

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E 2

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E 4

4 - DV32 & DV38 Mullion Preparation..... Page E26

E 5

5 - Gaskets/Sealing..... Page E27-E29

E 6

6 - Hinges Page E30-E31

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IF IN DOUBT ASK!

Section E

Construction Drawings
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6 - Hinges Page E67-E68

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7 - Glazing Page E69

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8 - Magnetic Catches Page E70-E71

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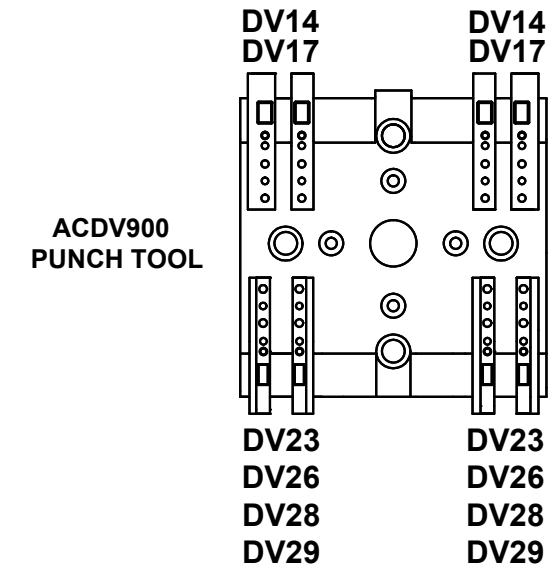
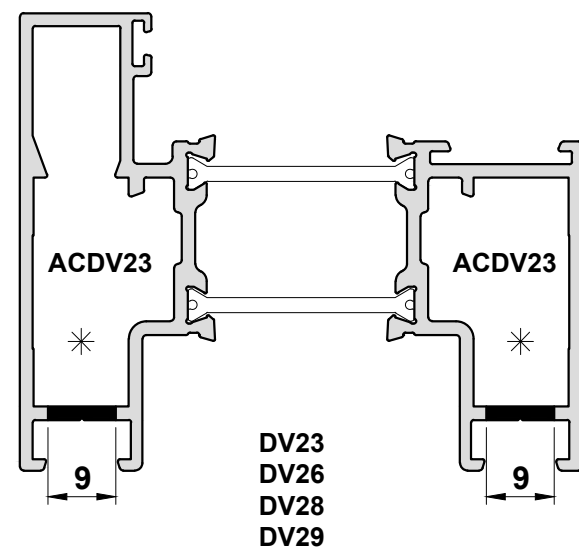
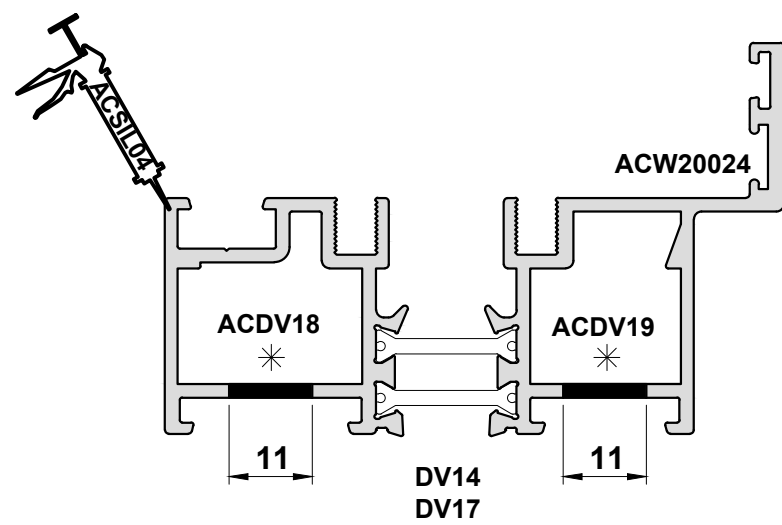
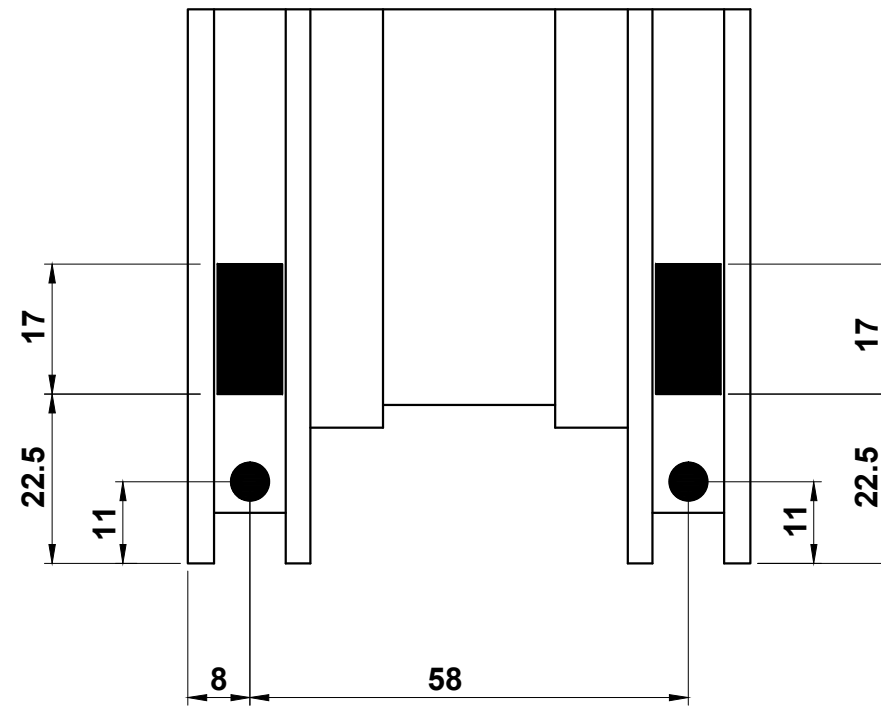
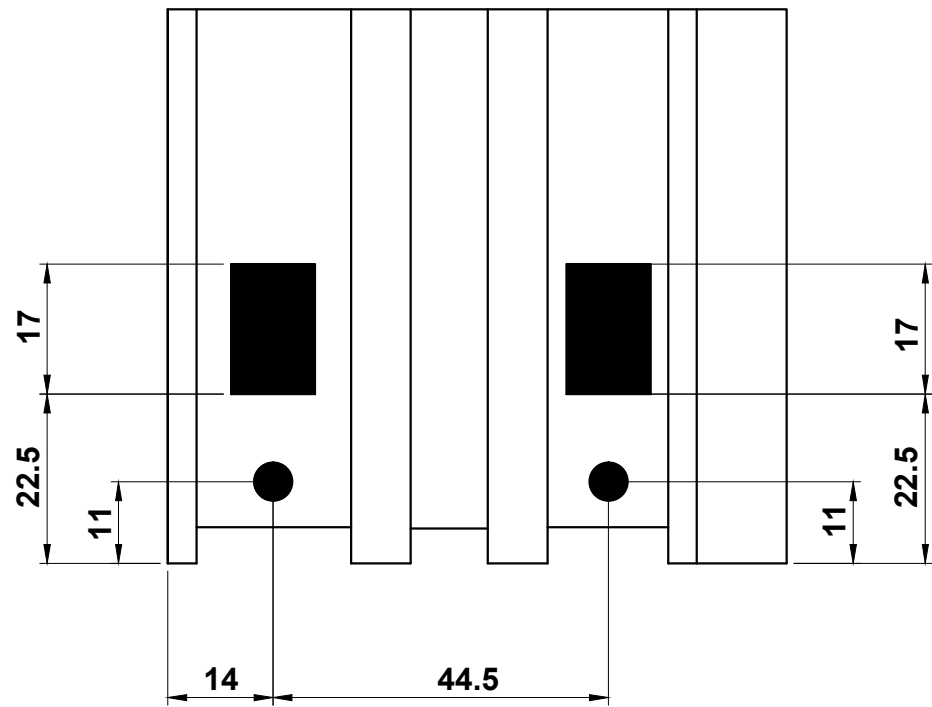
9 - Glass Adjuster Kit Page E72

E 10

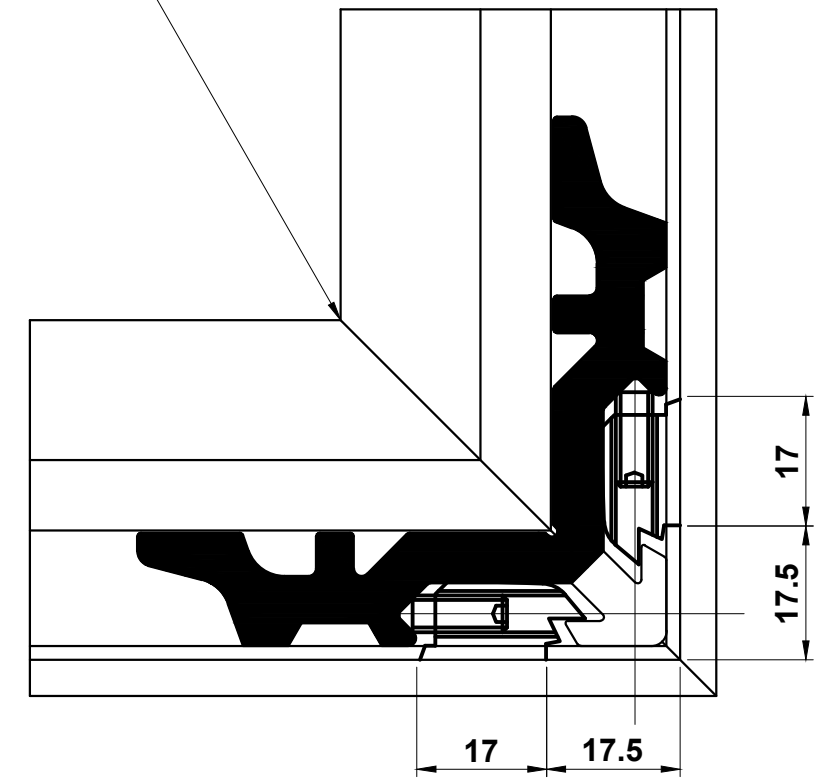
10 - 90° Corner Assembly Post..... Page E73

IF IN DOUBT ASK!

Corner Preparation



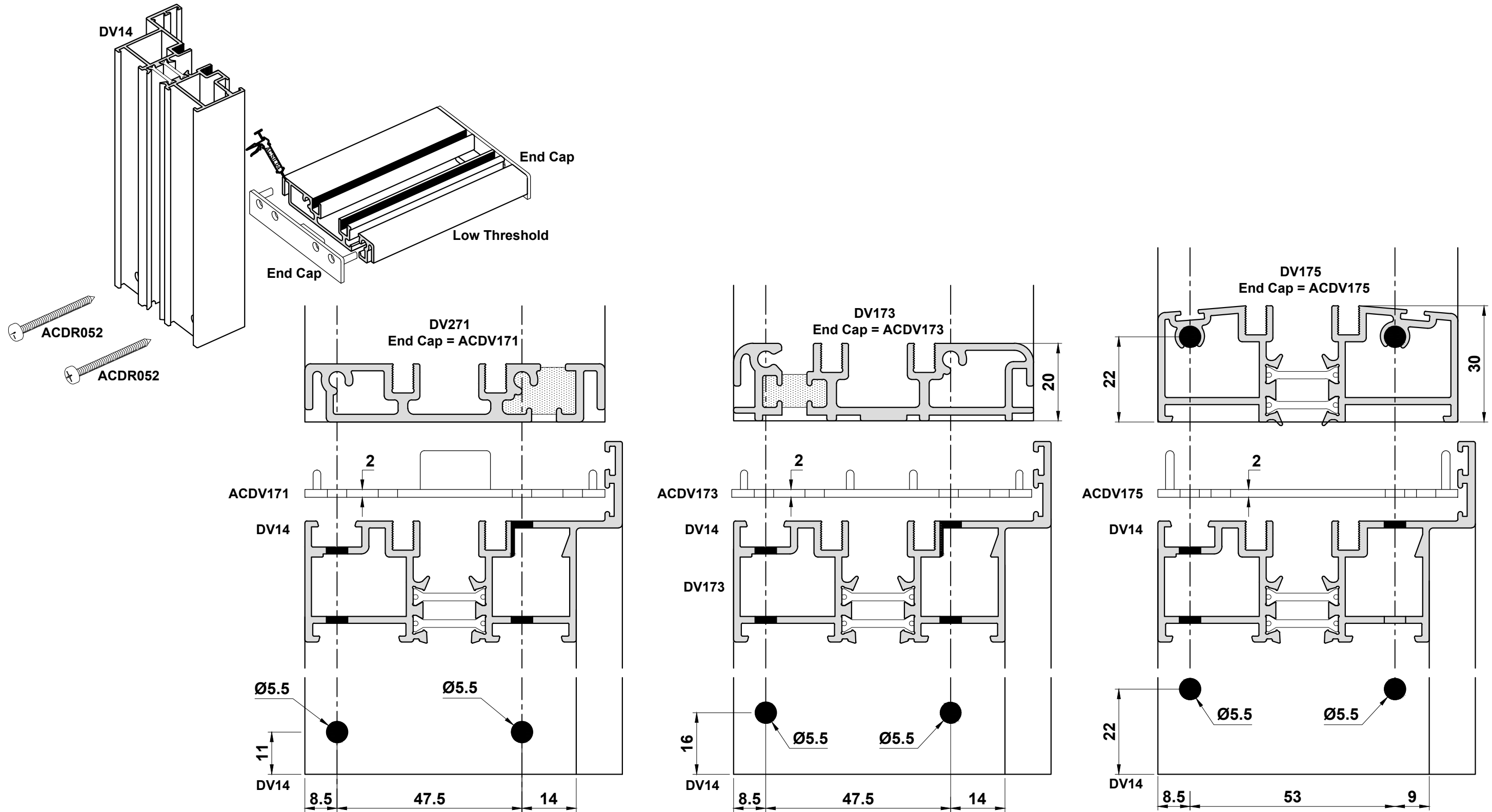
COAT CUT FACE OF PROFILE WITH ACSIL04
PRIOR TO MECHANICALLY JOINING



APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED *

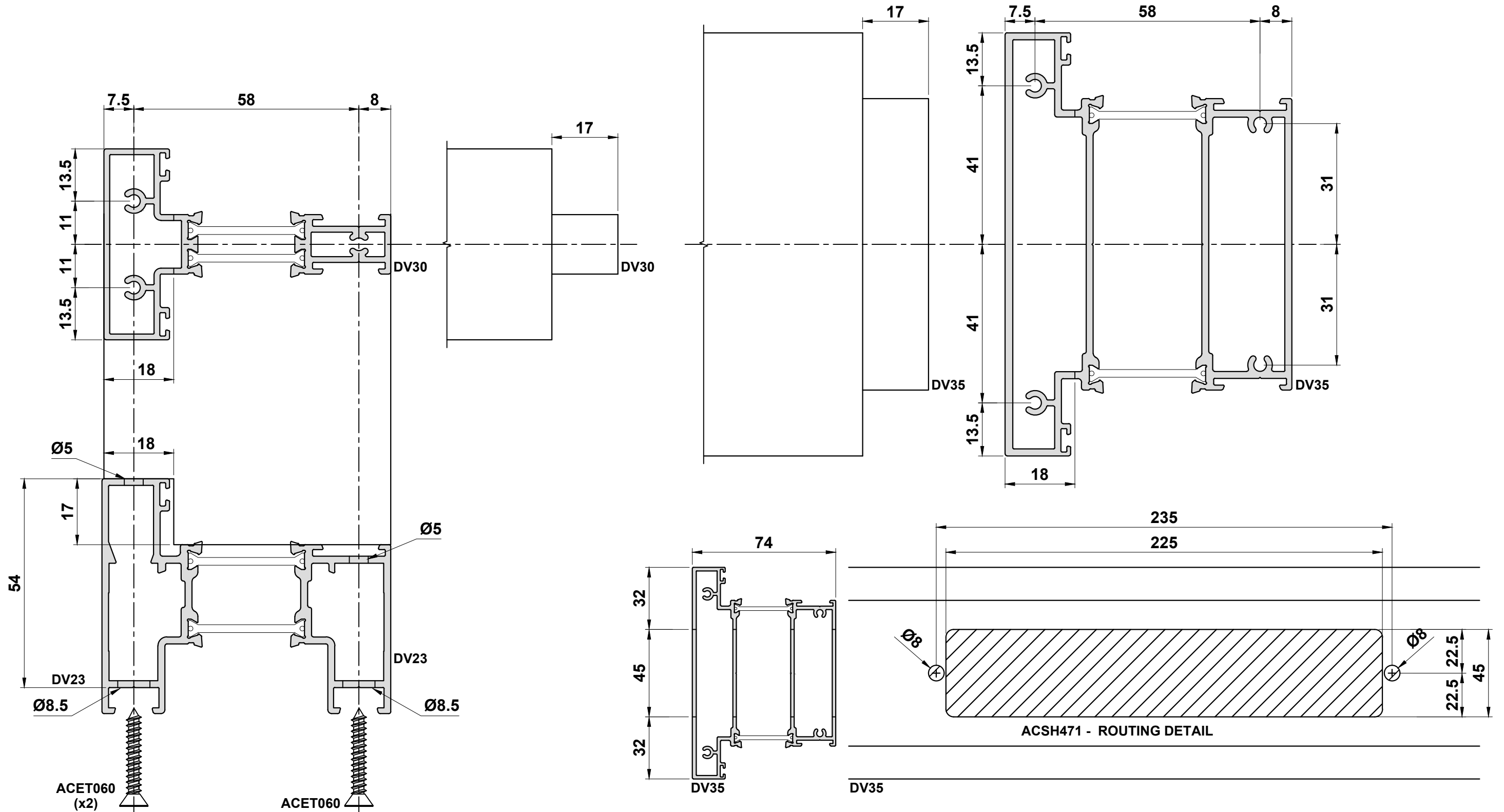
Do Not Scale From This Drawing

Low Threshold Preparation



Do Not Scale From This Drawing

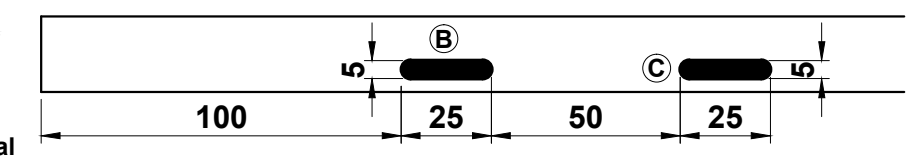
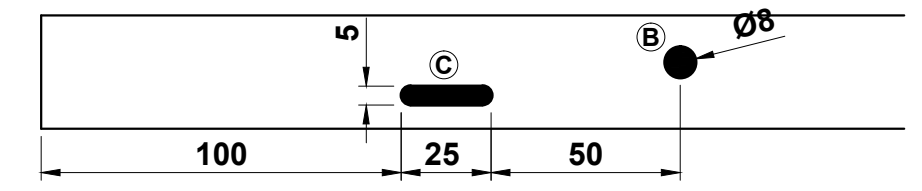
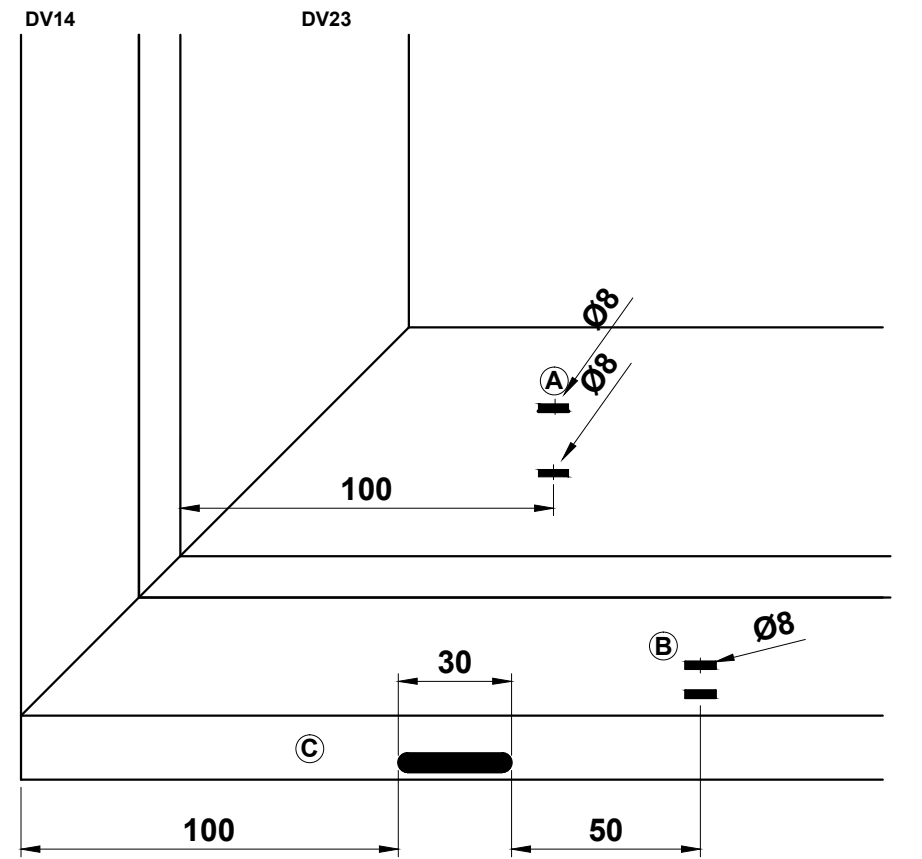
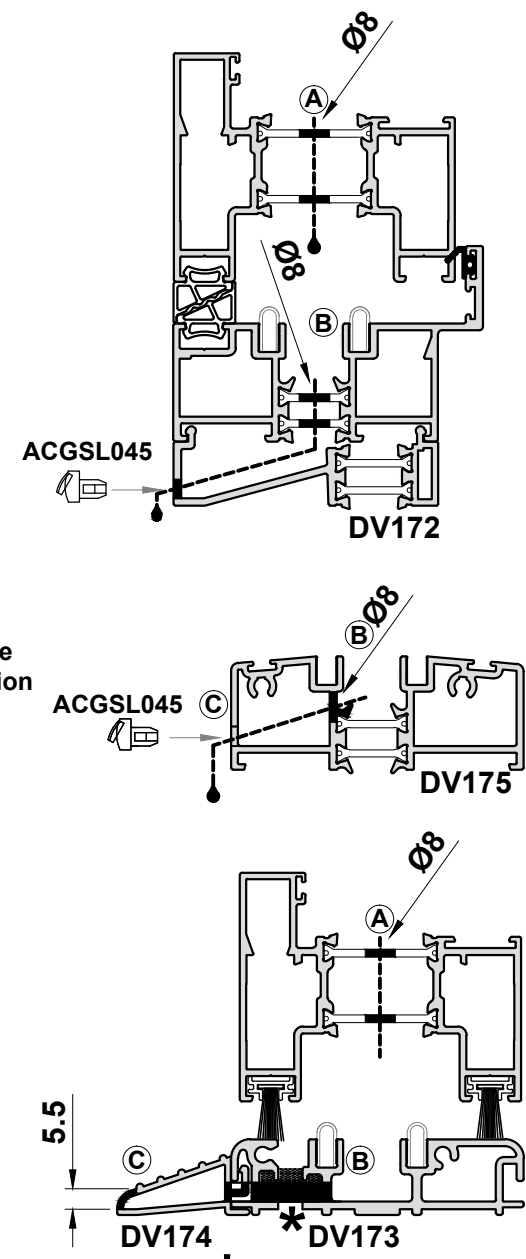
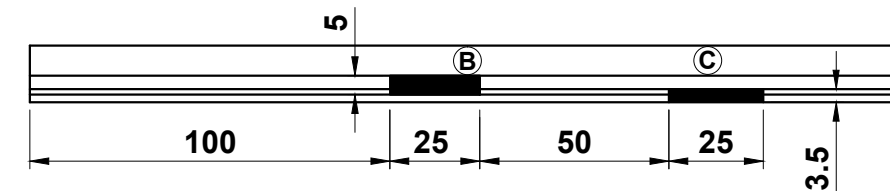
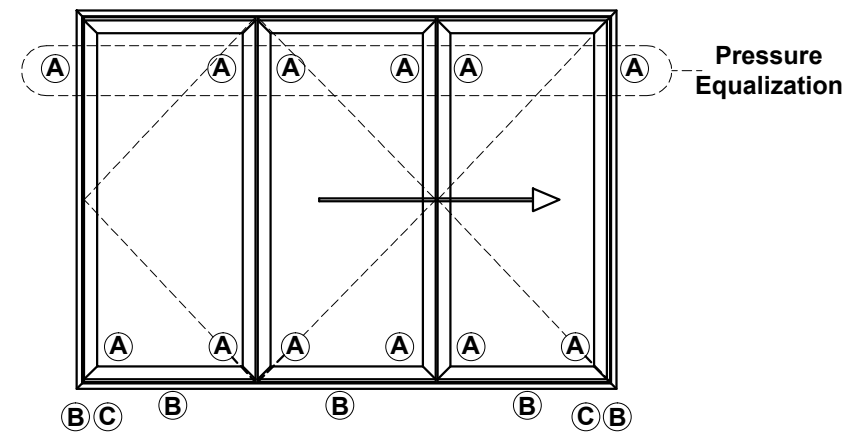
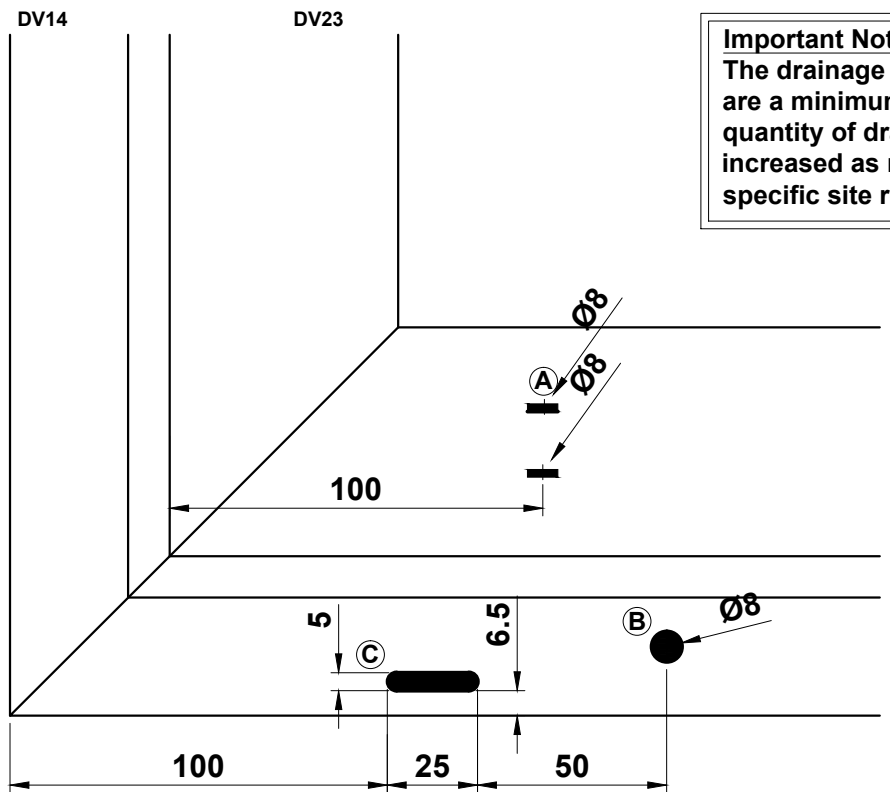
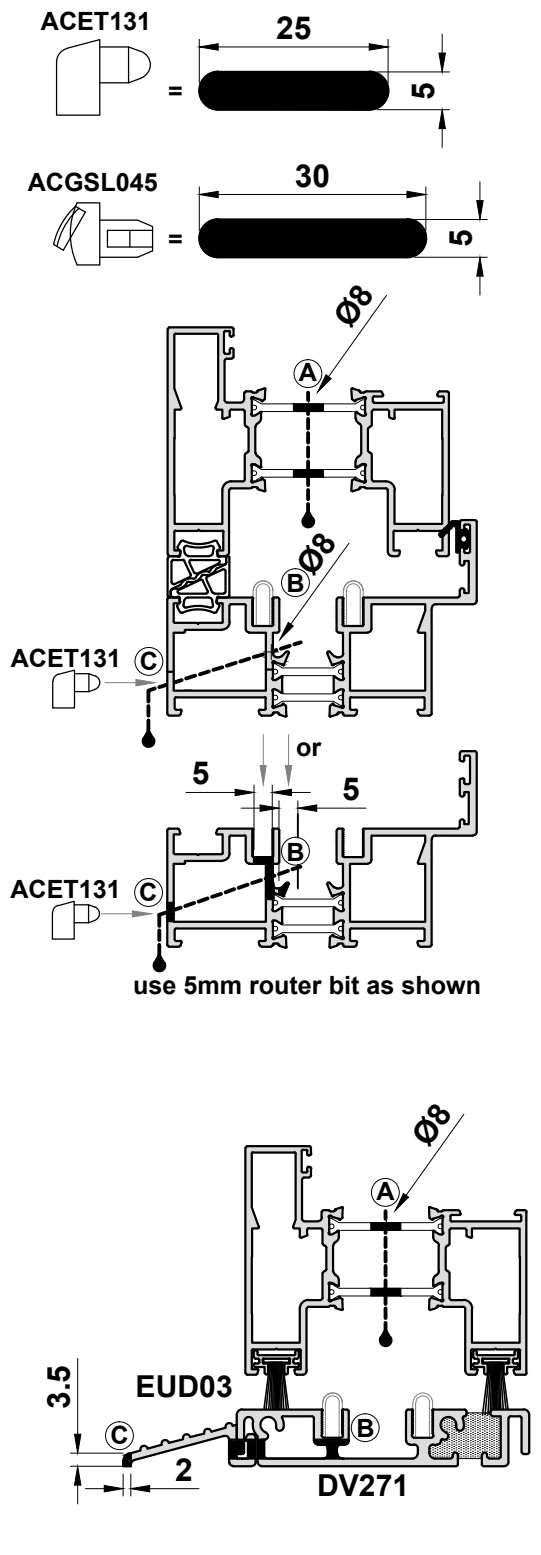
DV30 & DV35 Mid-Rail Preparation



Do Not Scale From This Drawing

Drainage Details

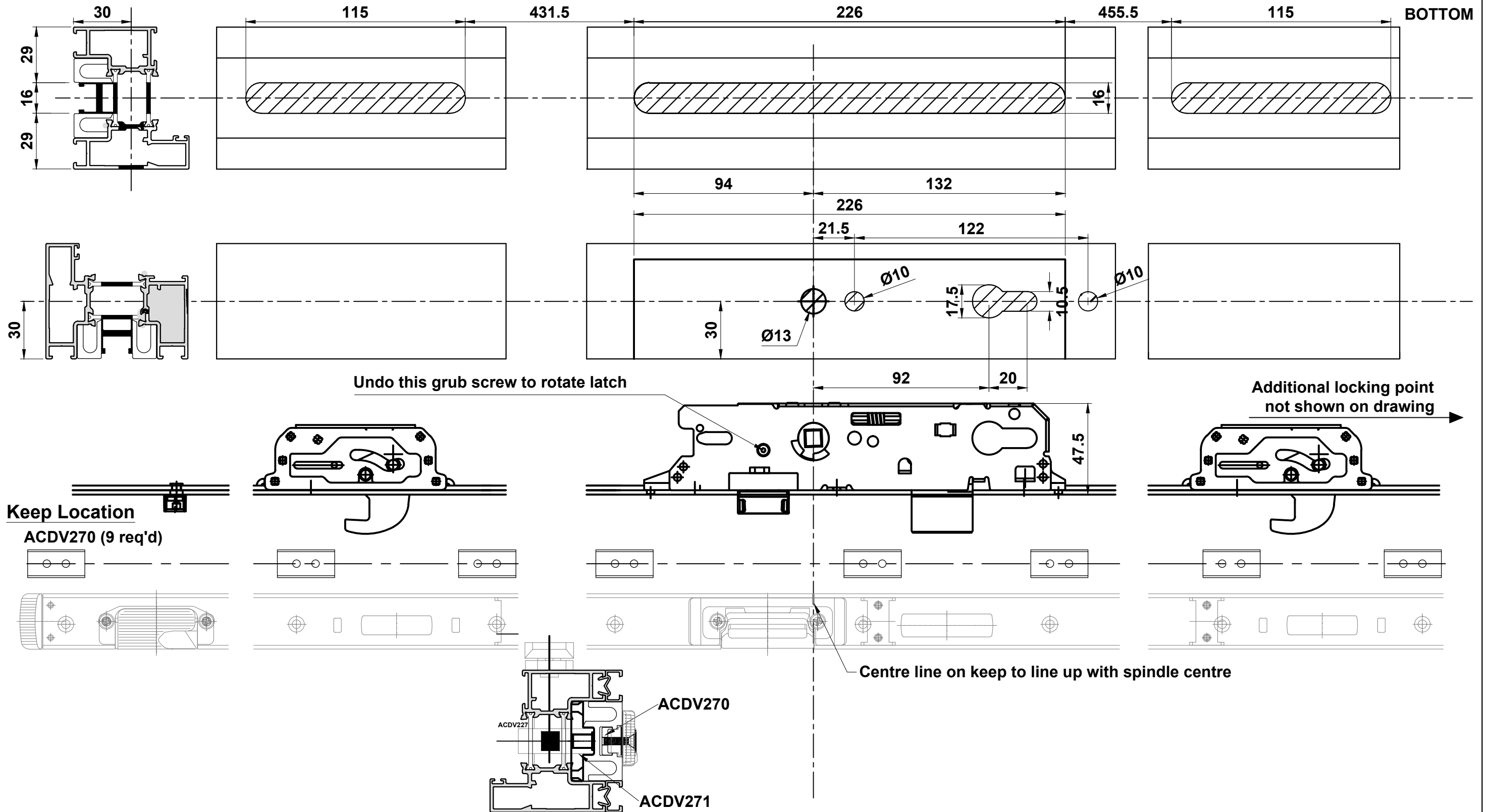
Important Note:
The drainage details shown below are a minimum requirement. The quantity of drainage slots shall be increased as required to suit specific site requirements.



* Cut in small block & seal to prevent seepage through any gap in resin.

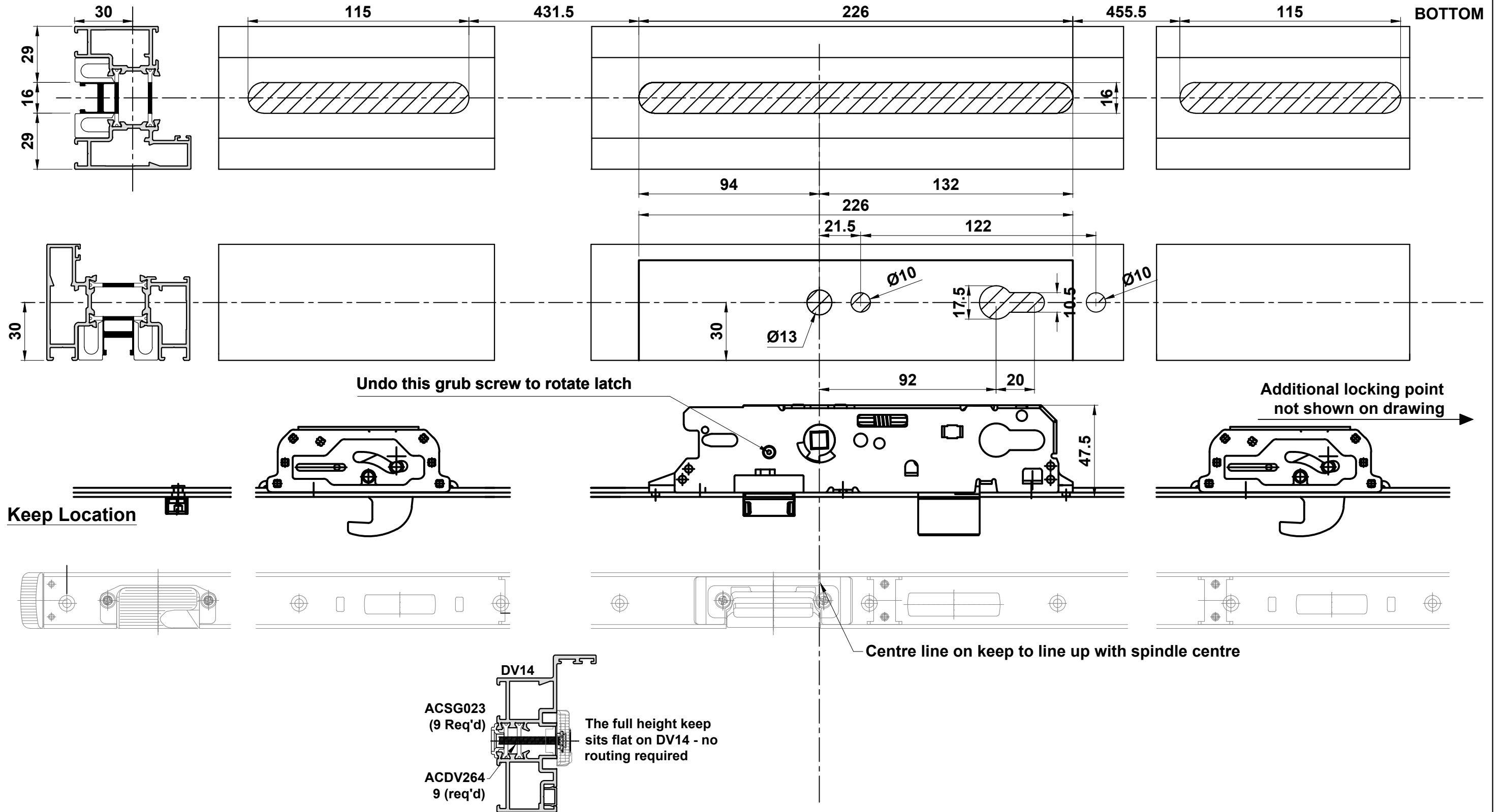
Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV23 & DV26 with ACDV251 Handle

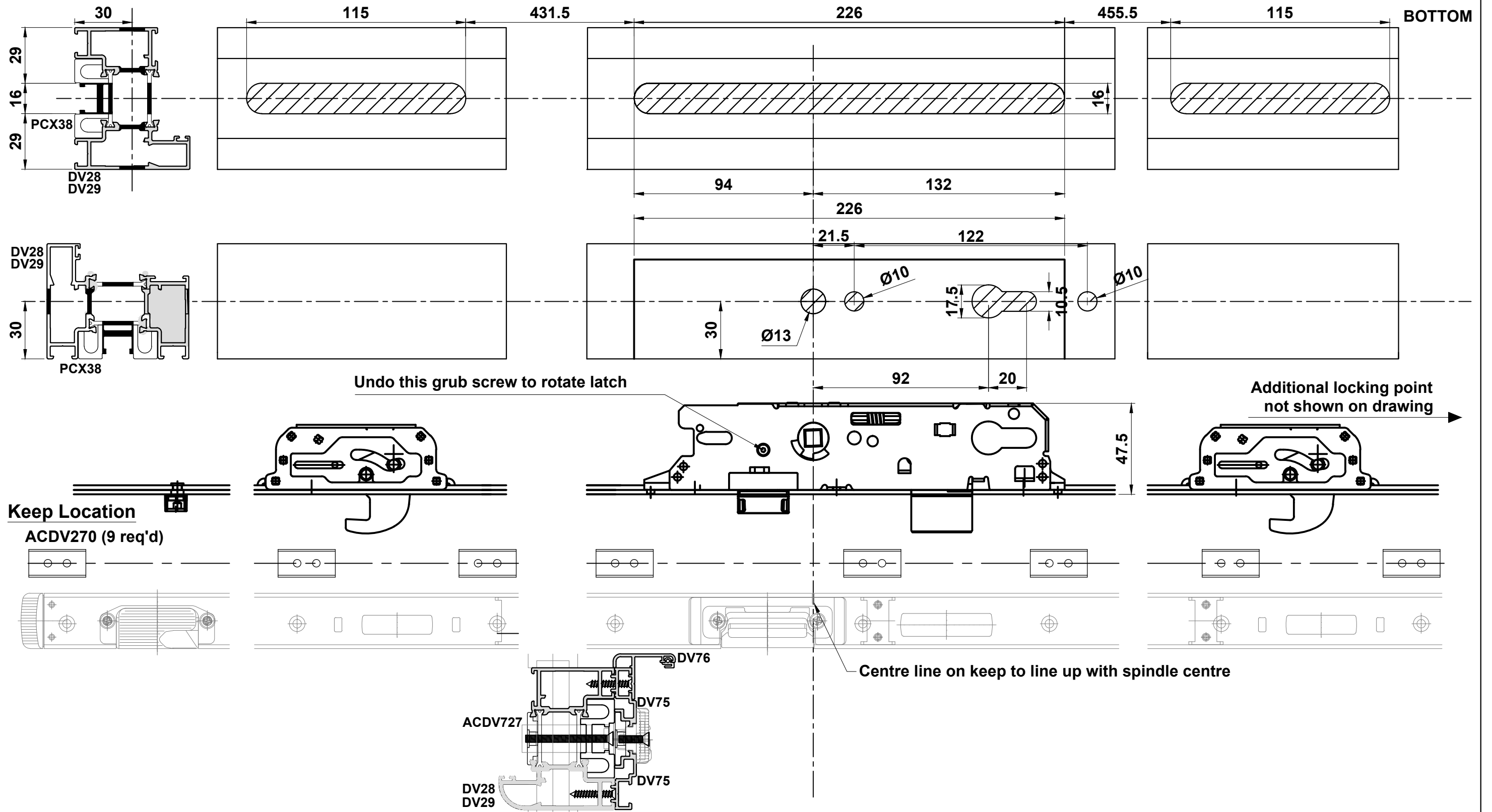


Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV14 with ACDV251 Handle

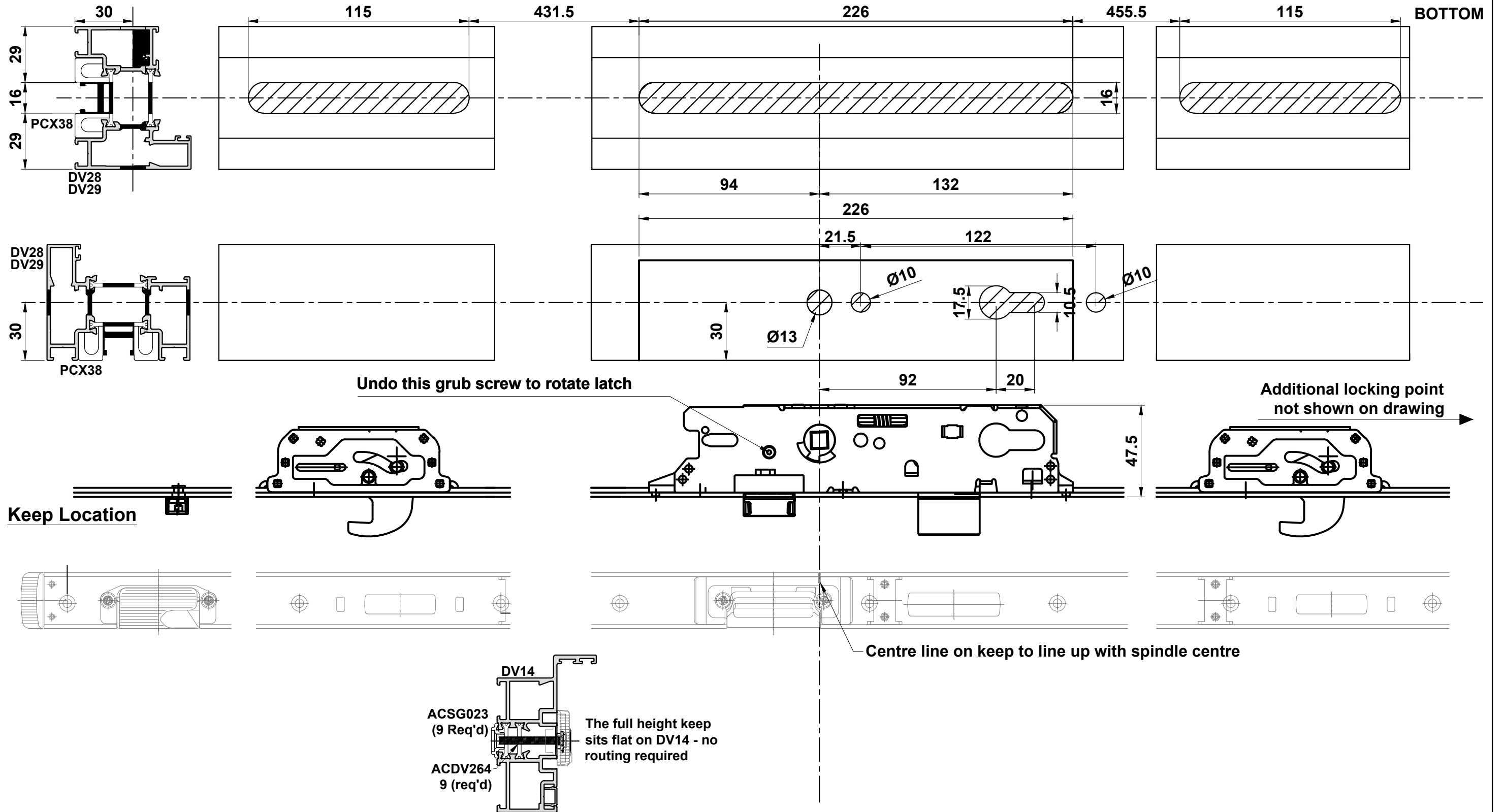


ACDV722/ACDV723 Preparation in DV28 & DV29 Locking into DV75 with ACDV251 Handle

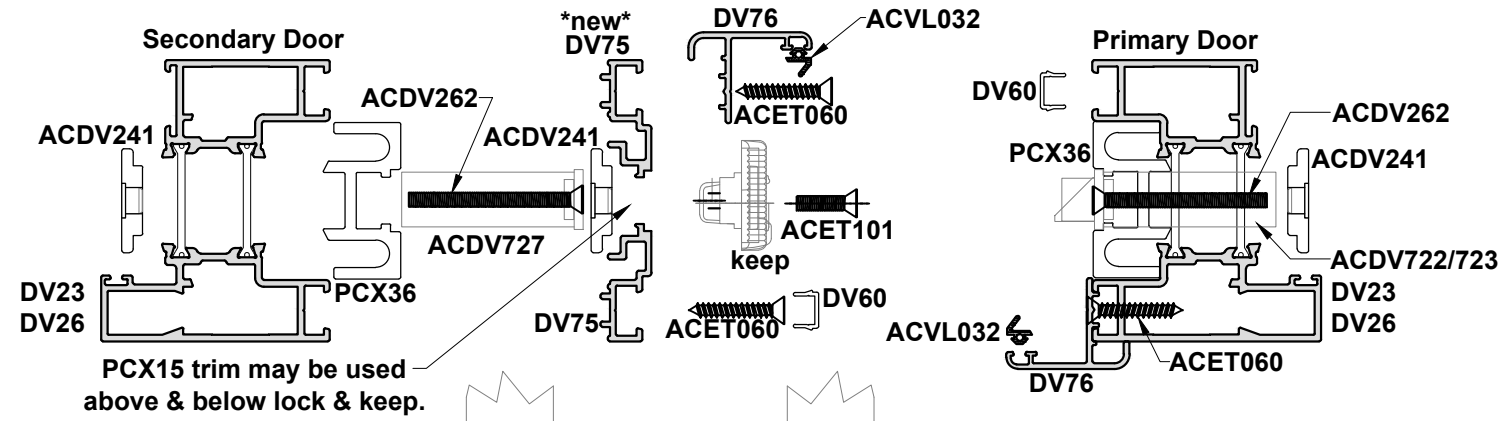
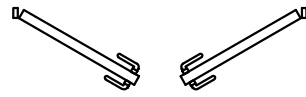
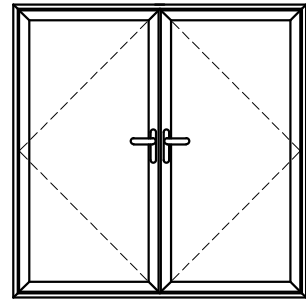


Do Not Scale From This Drawing

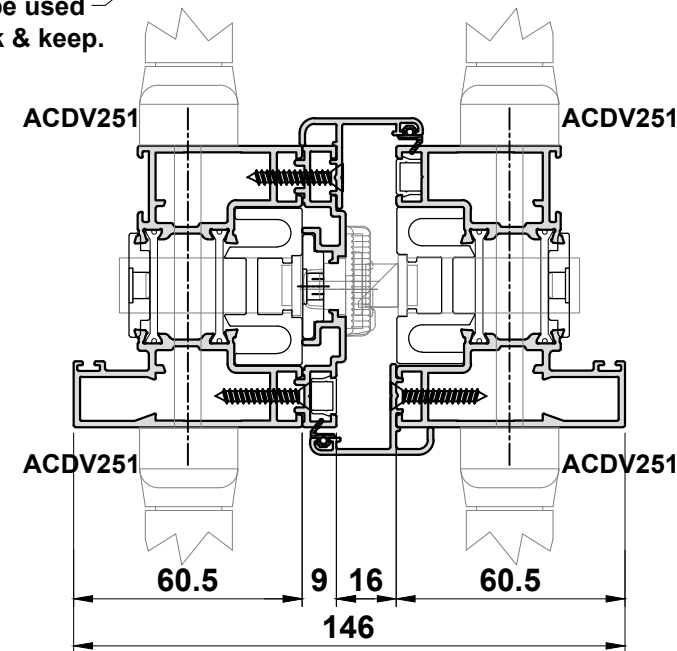
ACDV722/ACDV723 Preparation DV28 & DV29 Locking into DV14 with ACDV251 Handle



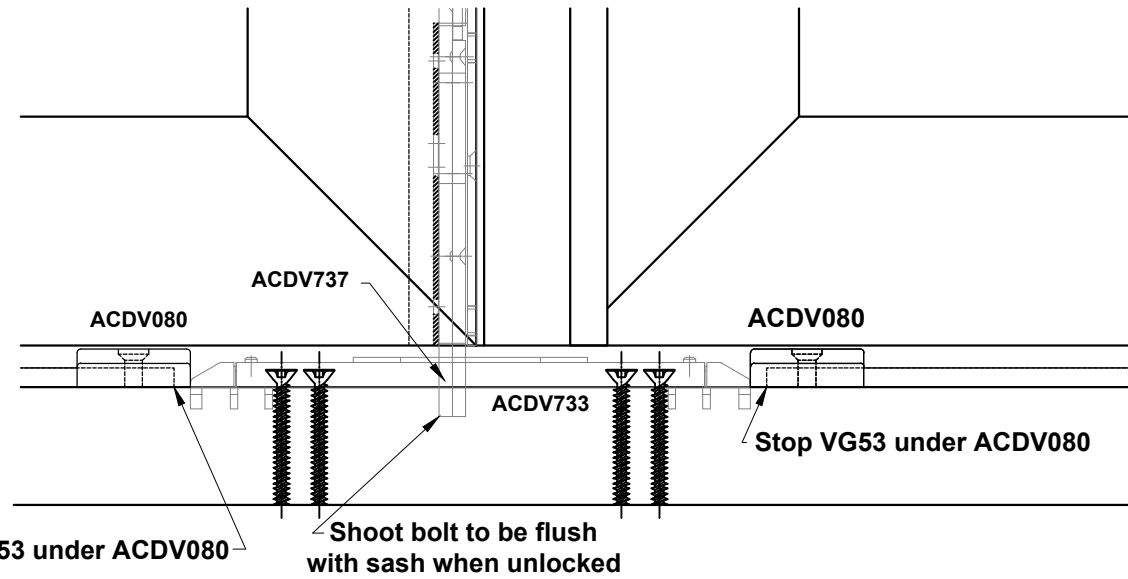
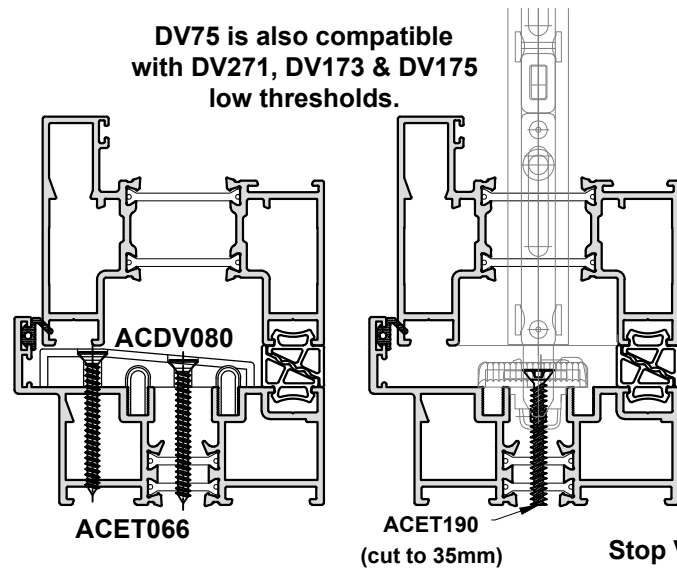
Lever/Lever Handles to Primary & Secondary Leaf



Note:
When using DV28 or DV29 as the sash, use PCX38 instead of PCX36

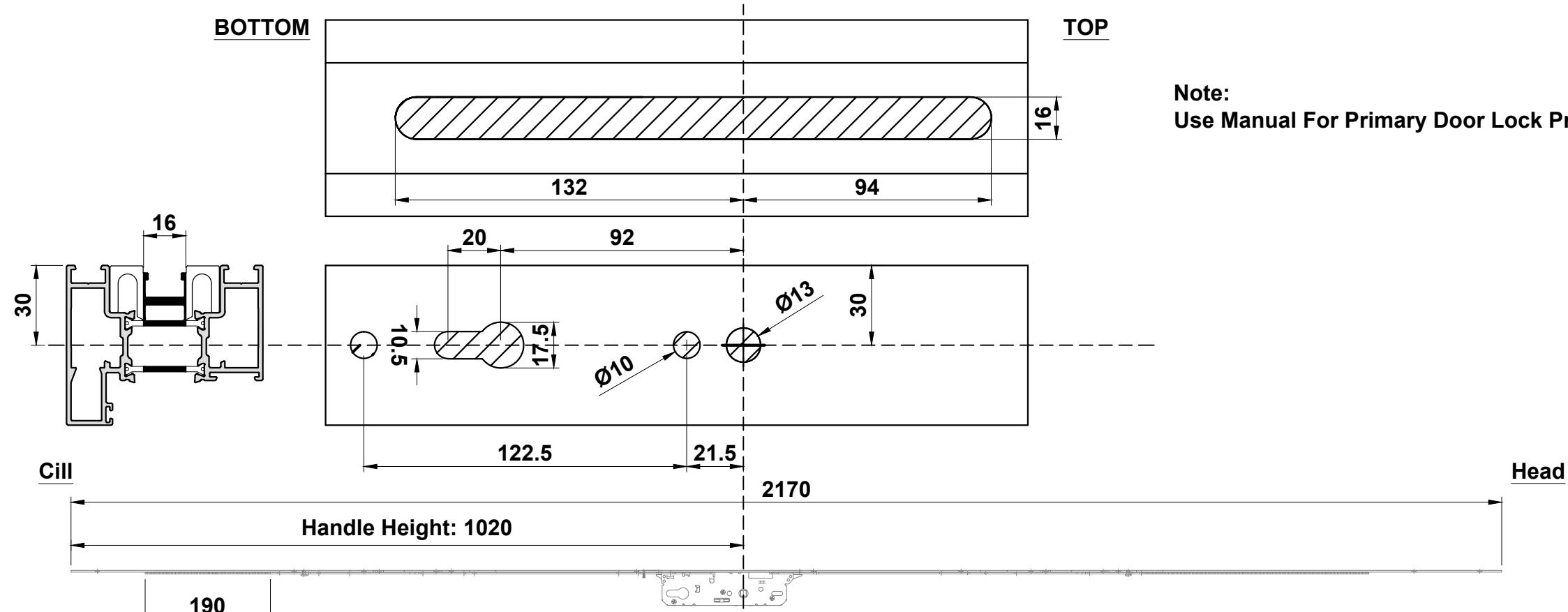


DV75 is also compatible with DV271, DV173 & DV175 low thresholds.

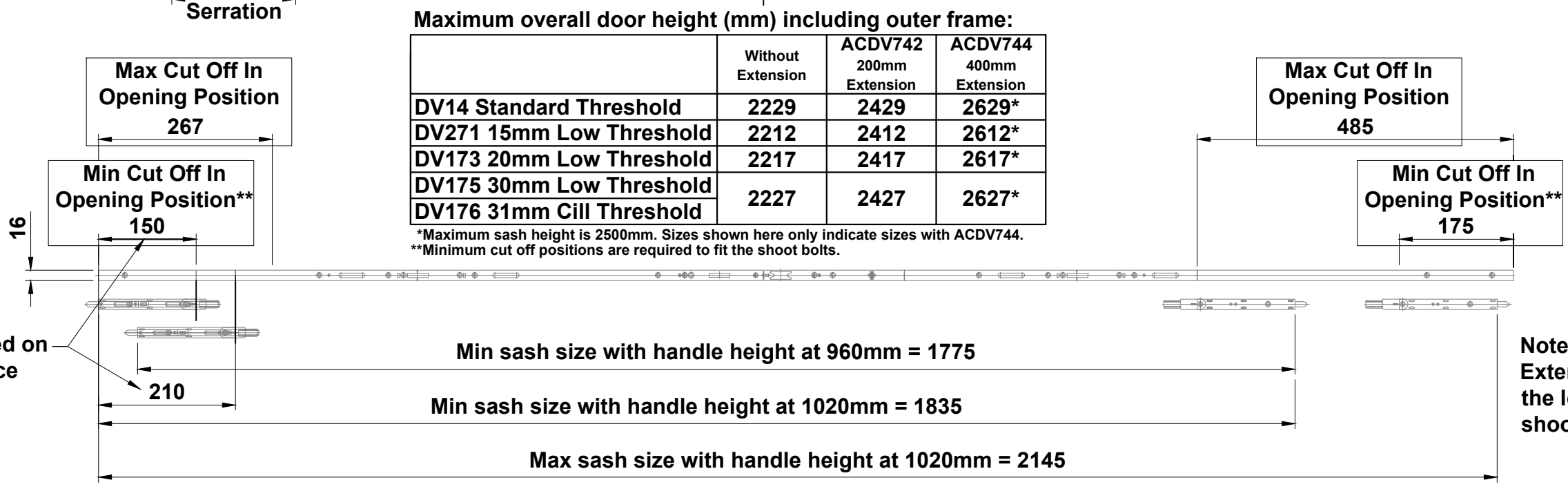


Do Not Scale From This Drawing

ACDV727 Preparation with ACDV251 Handle



Note:
Use Manual For Primary Door Lock Preparation Details



Maximum overall door height (mm) including outer frame:

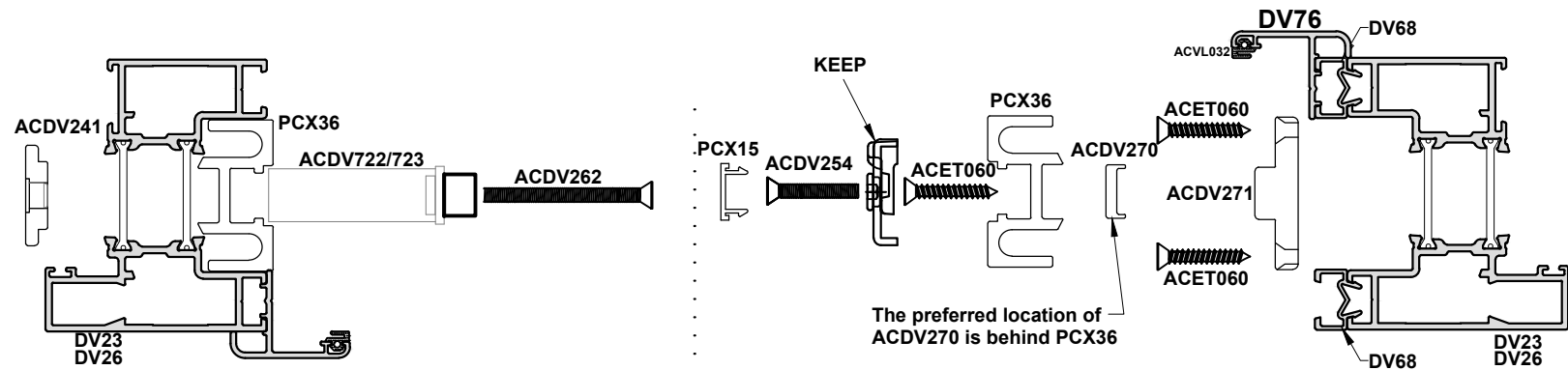
	Without Extension	ACDV742 200mm Extension	ACDV744 400mm Extension
DV14 Standard Threshold	2229	2429	2629*
DV271 15mm Low Threshold	2212	2412	2612*
DV173 20mm Low Threshold	2217	2417	2617*
DV175 30mm Low Threshold	2227	2427	2627*
DV176 31mm Cill Threshold	2227	2427	2627*

*Maximum sash height is 2500mm. Sizes shown here only indicate sizes with ACDV744.
**Minimum cut off positions are required to fit the shoot bolts.

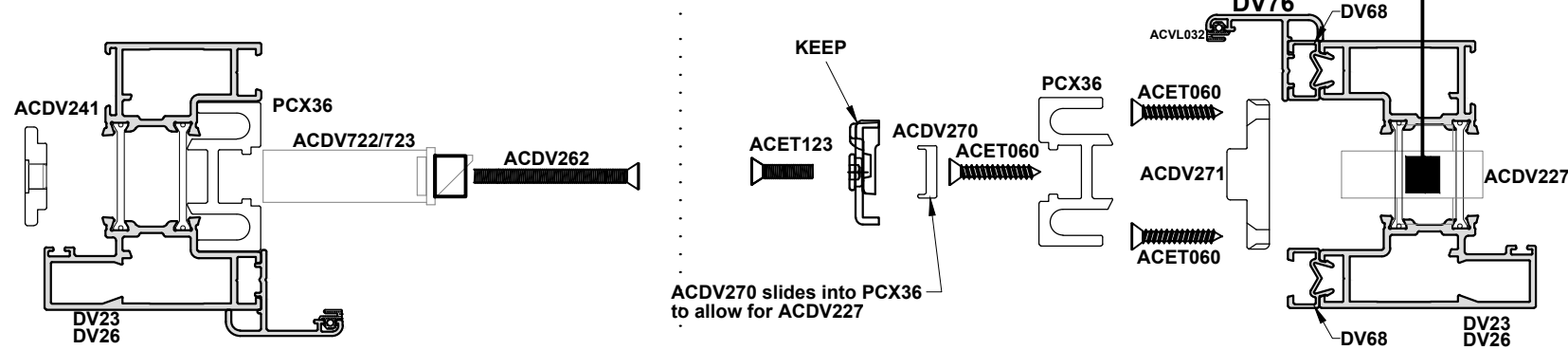
Note:
Extensions are fitted between the lock and ACDV738 shoot bolt.

Primary Sash Lock & Secondary Sash Keep Preparation

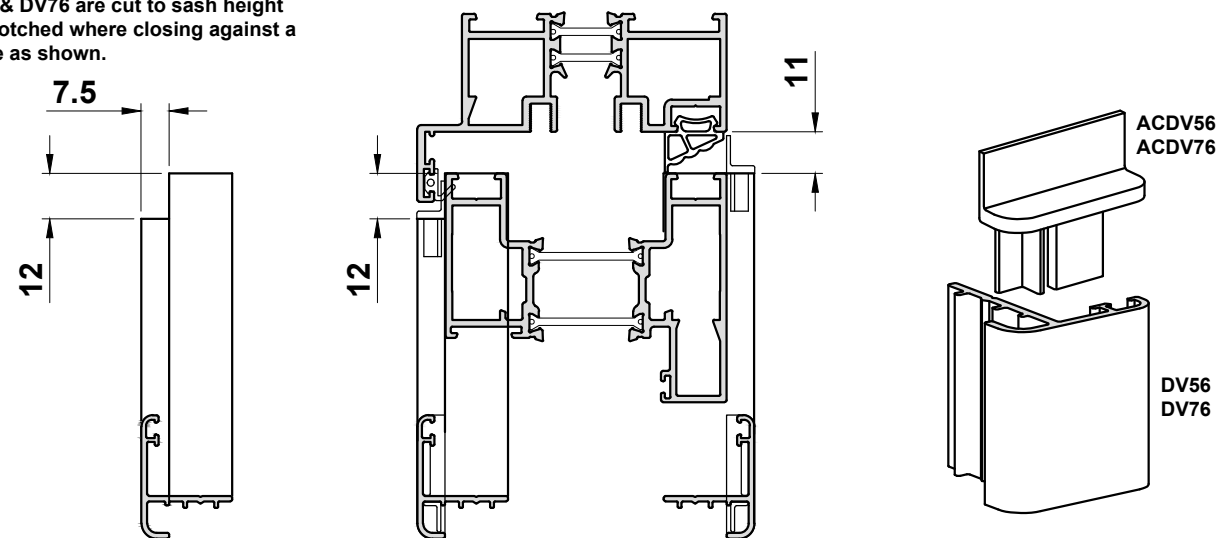
Assembly for Full Height Keep



Assembly where keep is in line with ACDV227

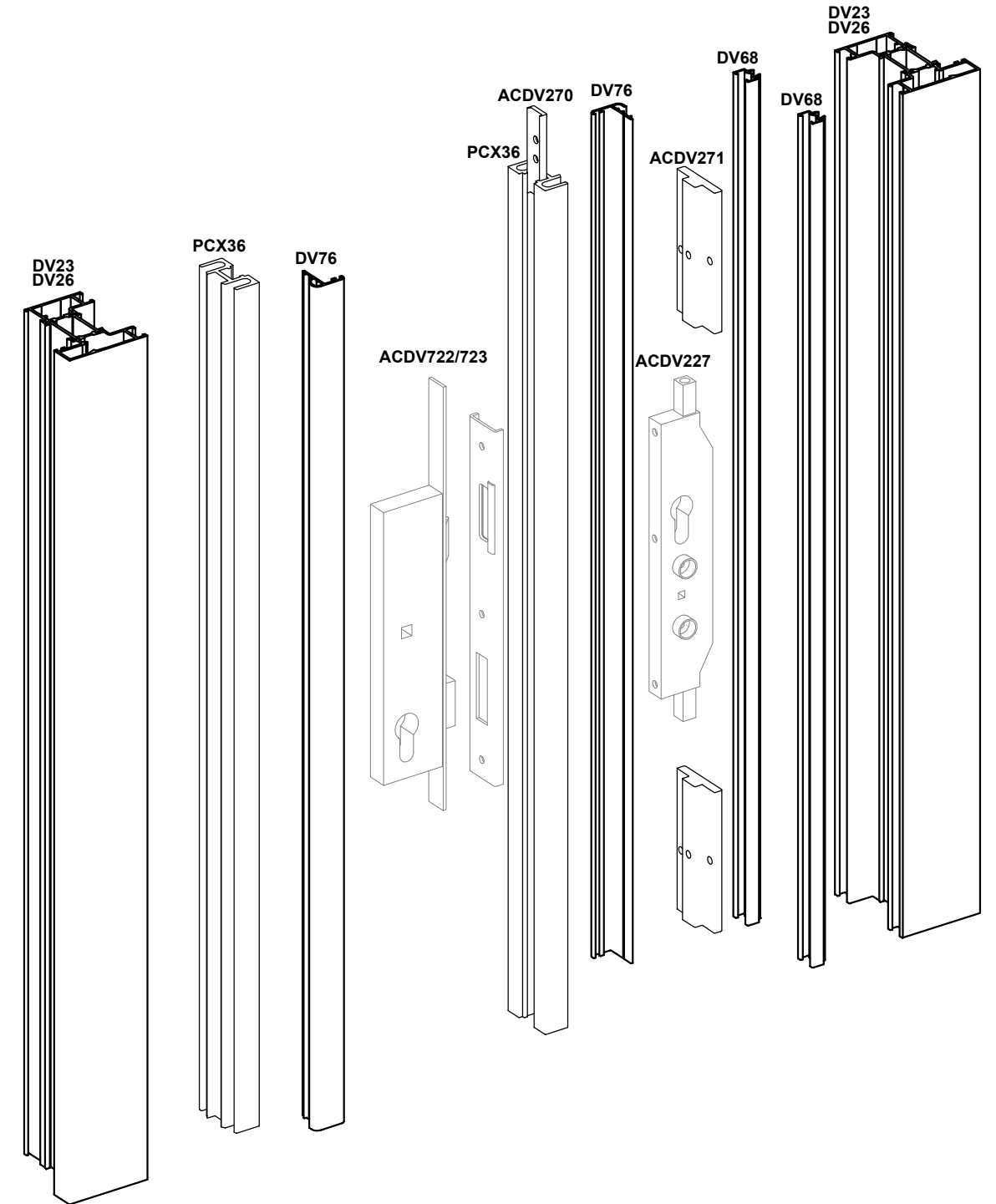


DV56 & DV76 are cut to sash height and notched where closing against a rebate as shown.

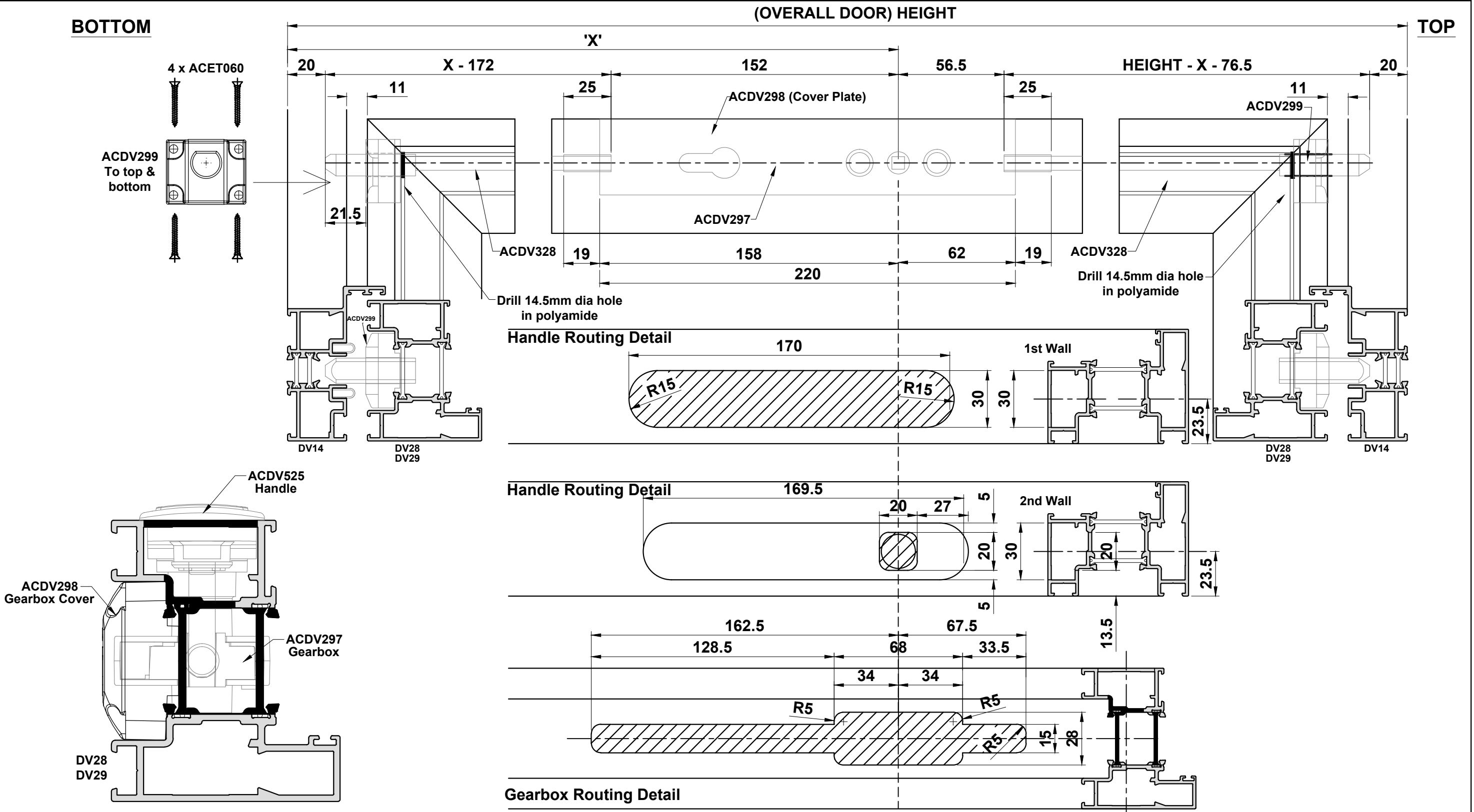


Important Note:

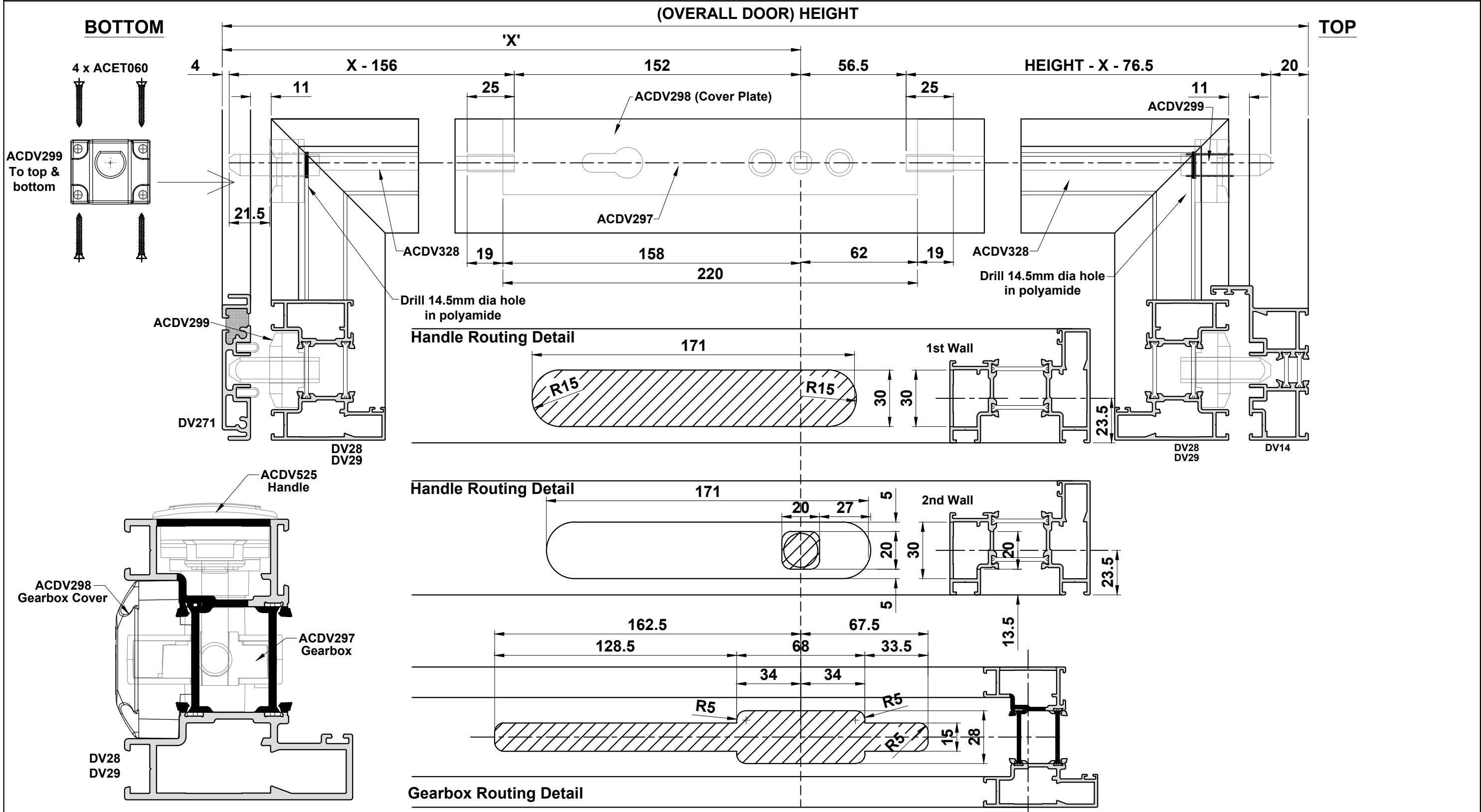
The detail shown on this page is not compatible with DV28 & DV29. DV75 must be used with lever/lever handles to the primary and secondary leaf.



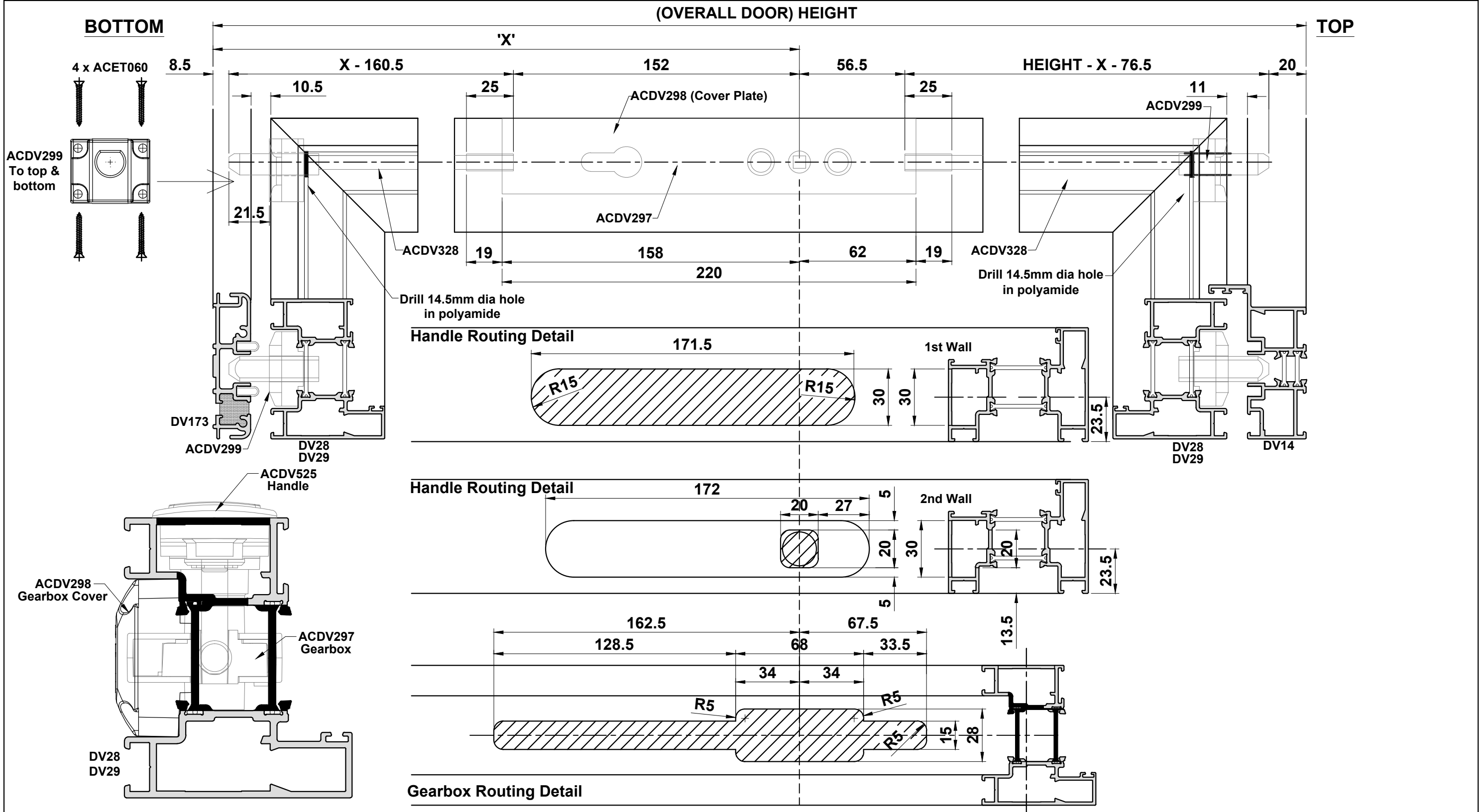
ACDV297 Preparation with ACDV525 Handle



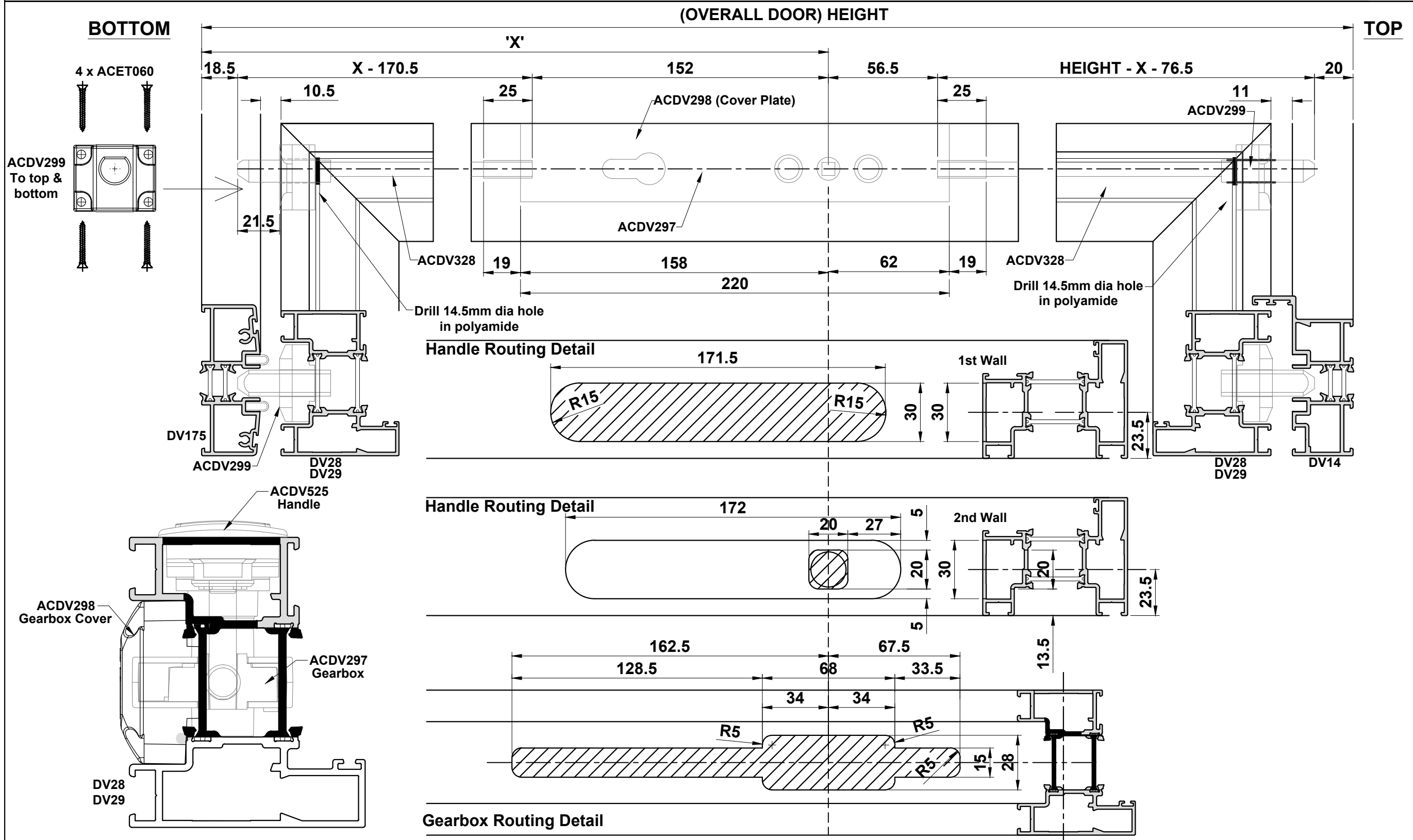
ACDV297 Preparation with ACDV525 Handle using DV271 Threshold



ACDV297 Preparation with ACDV525 Handle using DV173 Threshold



ACDV297 Preparation with ACDV525 Handle using DV175 Threshold

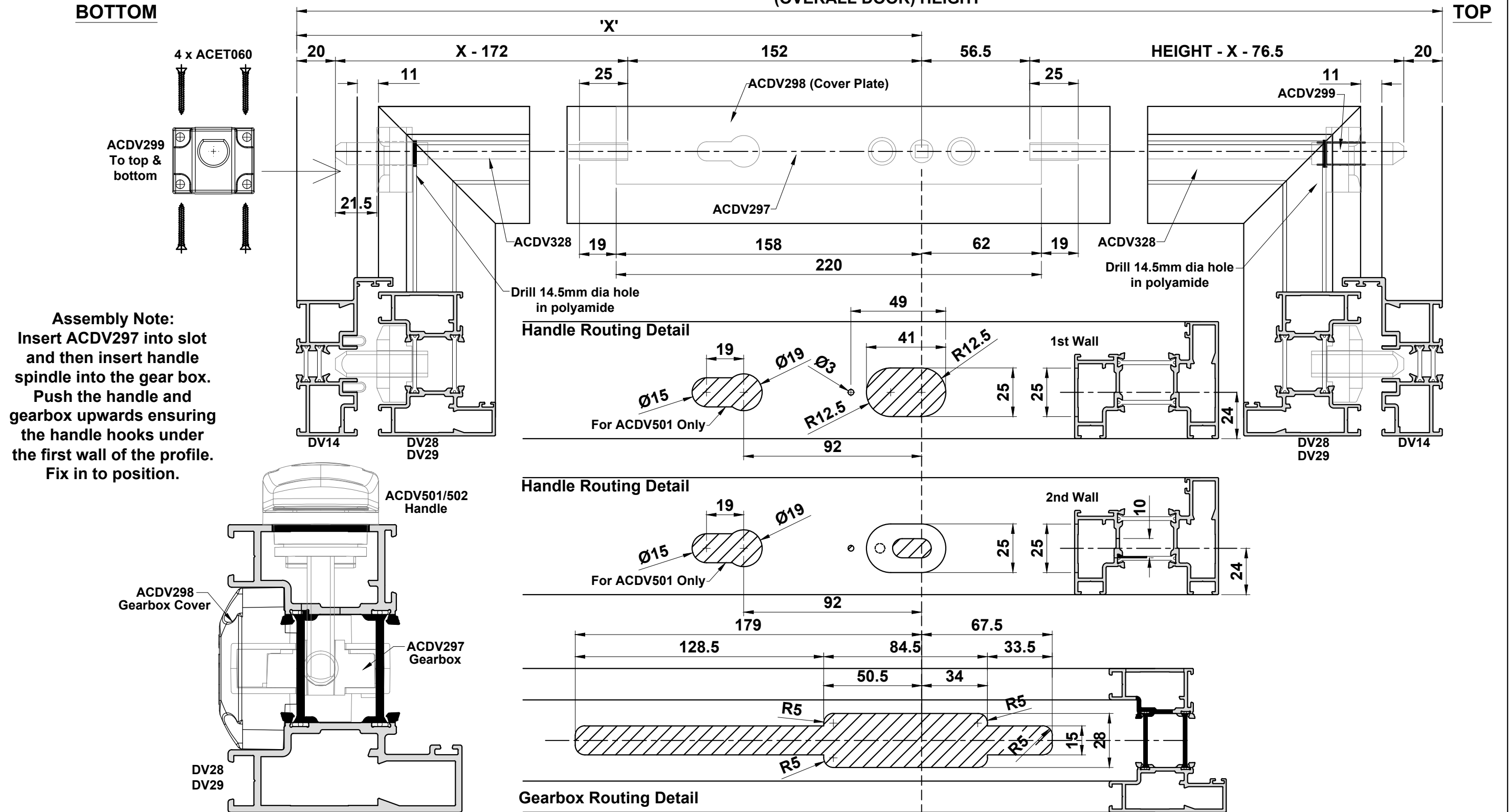


ACDV297 Preparation with ACDV501/ACDV502 Handle

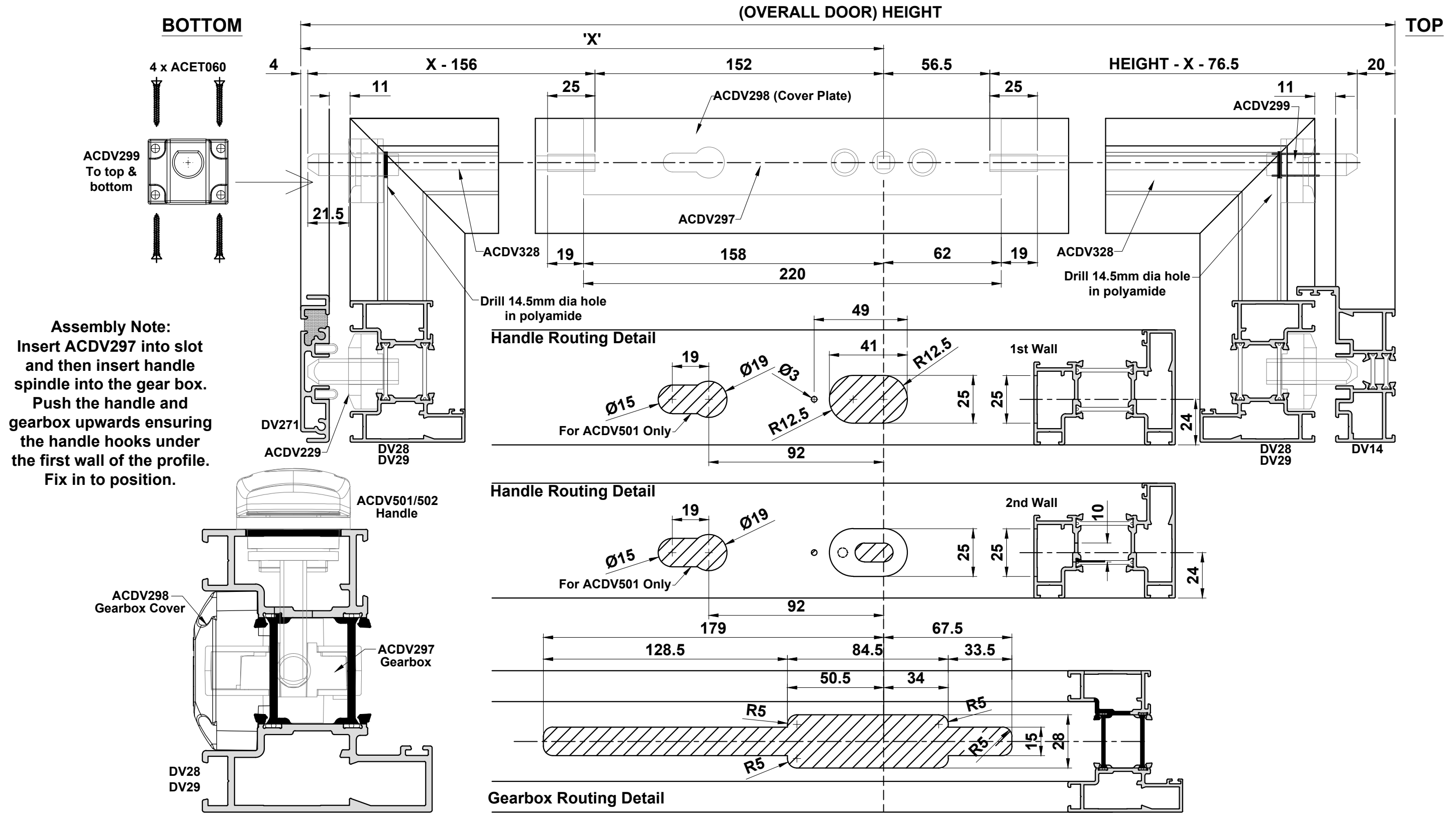
BOTTOM

(OVERALL DOOR) HEIGHT

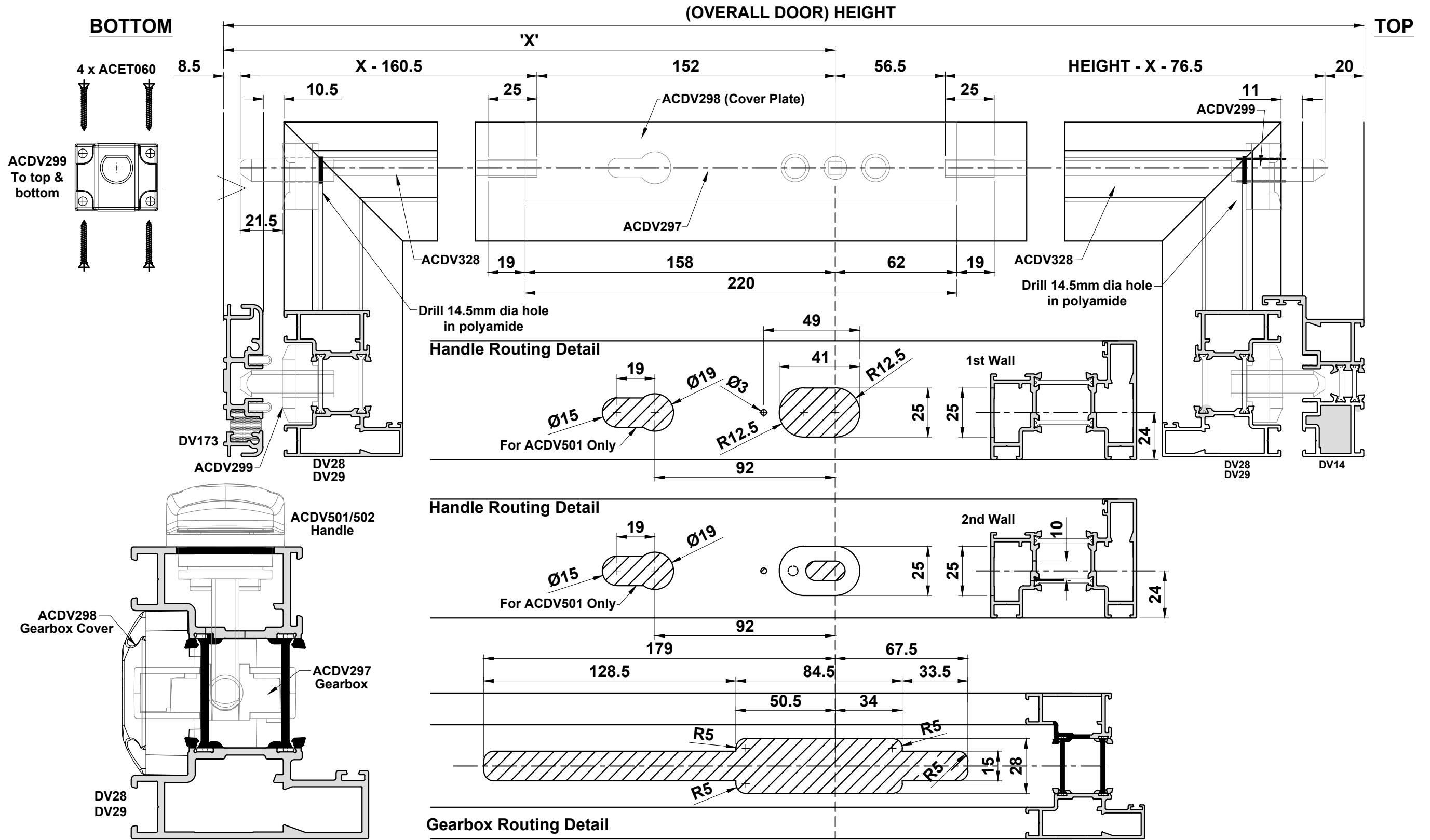
TOP



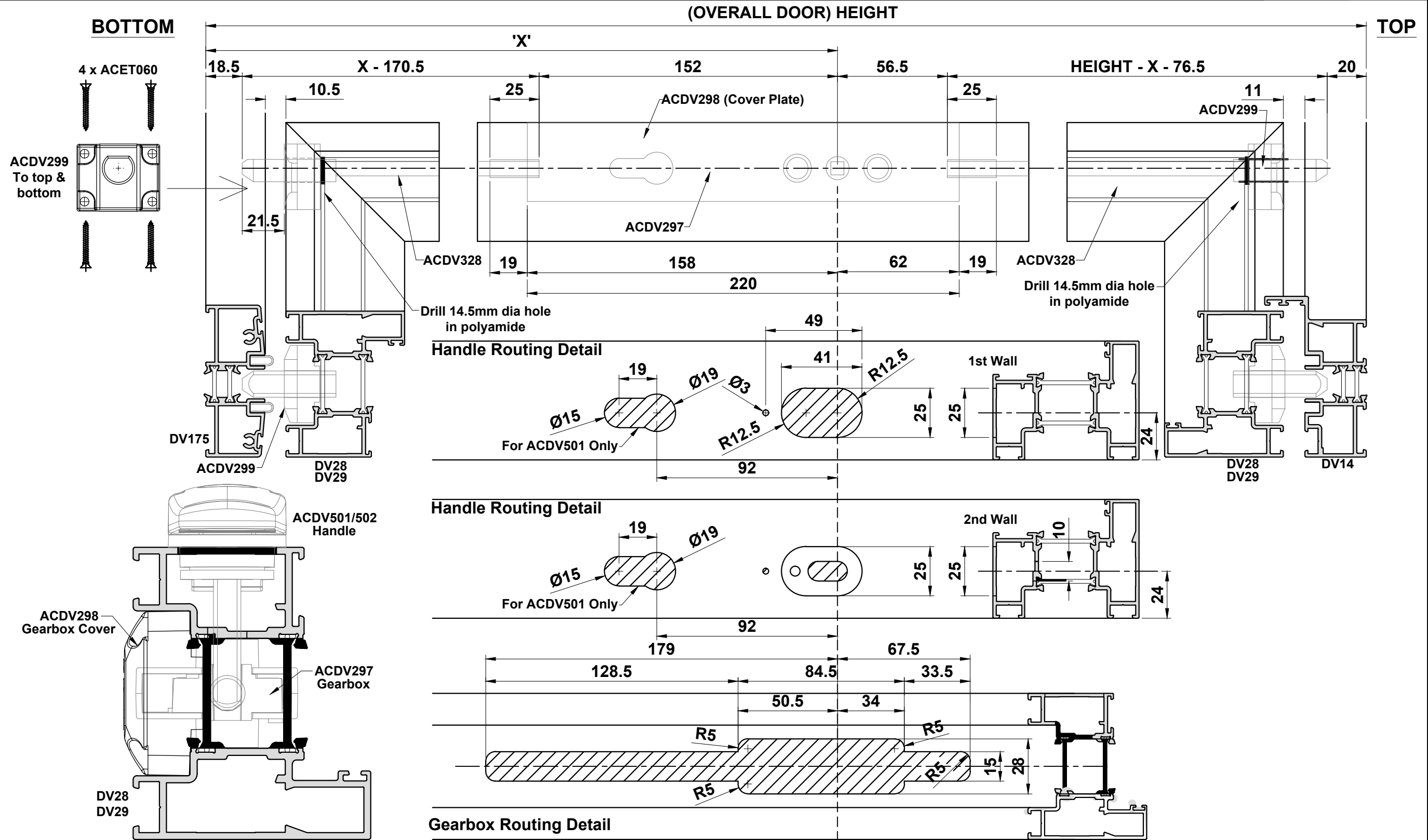
ACDV297 Preparation with ACDV501/ACDV502 Handle using DV271 Threshold



ACDV297 Preparation with ACDV501/ACDV502 Handle using DV173 Threshold



ACDV297 Preparation with ACDV501/ACDV502 Handle using DV175 Threshold

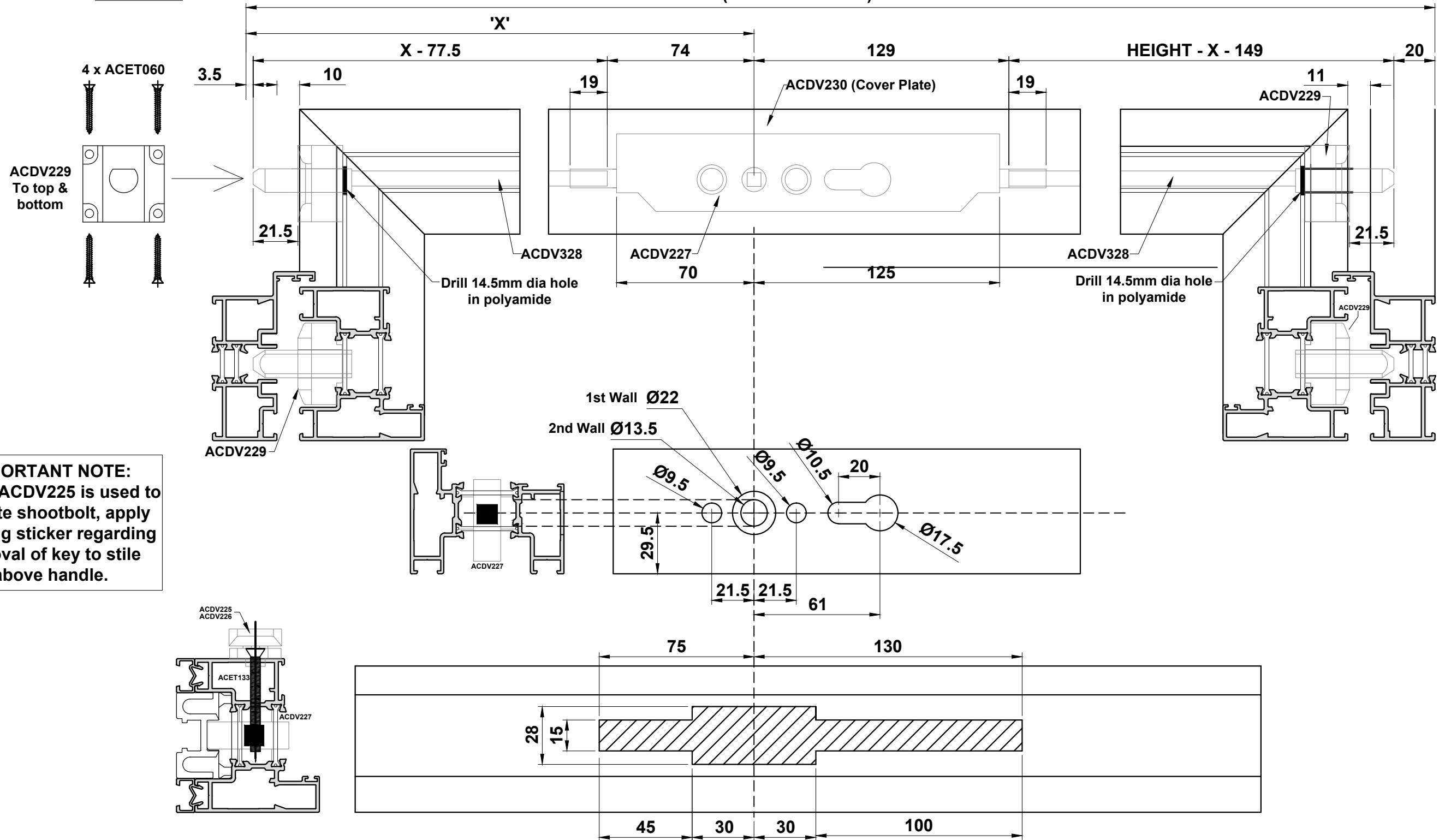


ACDV227 Preparation with ACDV225/ACDV226 Handle

BOTTOM

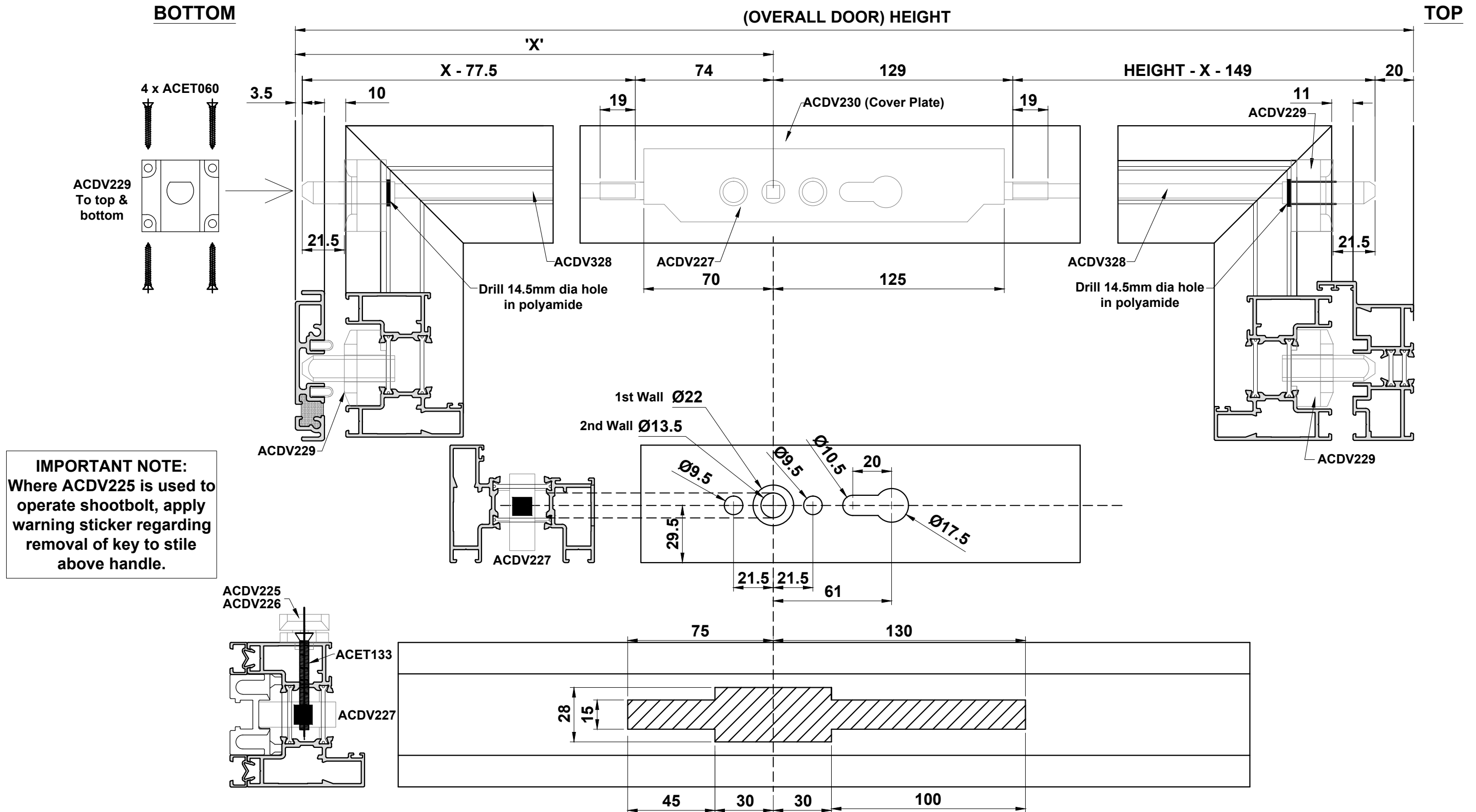
(OVERALL DOOR) HEIGHT

TOP



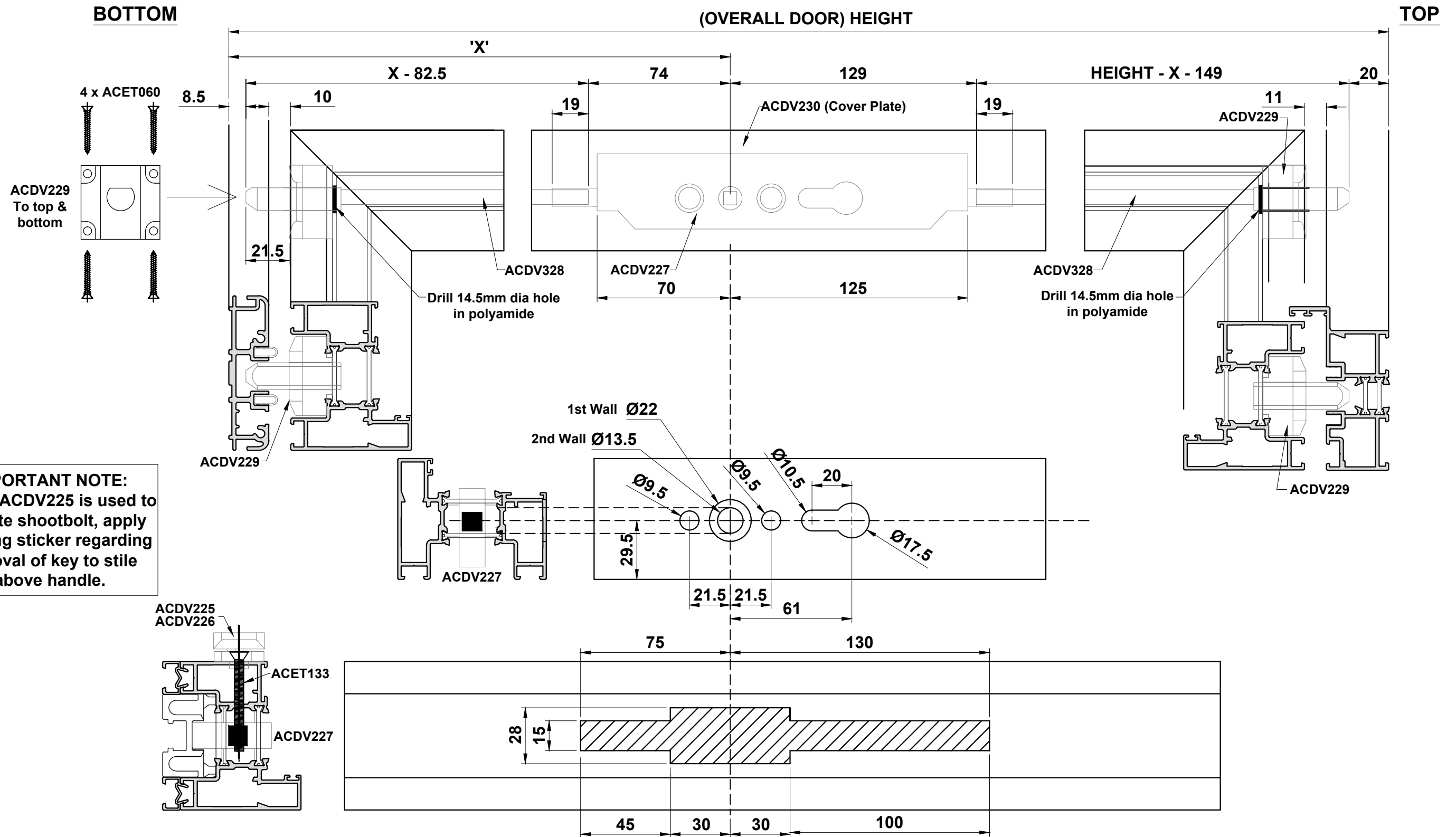
IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

ACDV227 Preparation with ACDV225/ACDV226 Handle using DV271 Threshold



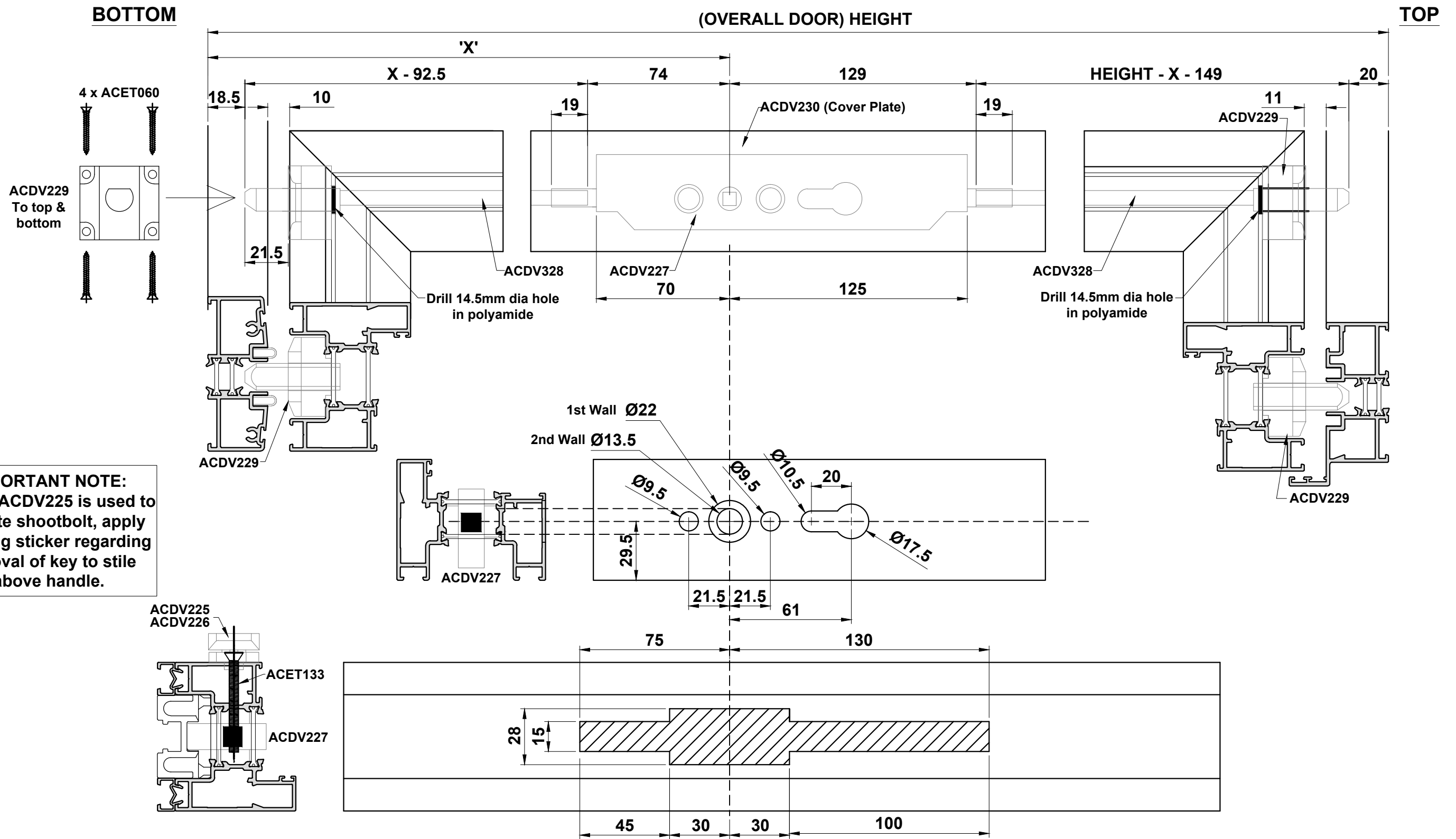
Do Not Scale From This Drawing

ACDV227 Preparation with ACDV225/ACDV226 Handle using DV173 Threshold



Do Not Scale From This Drawing

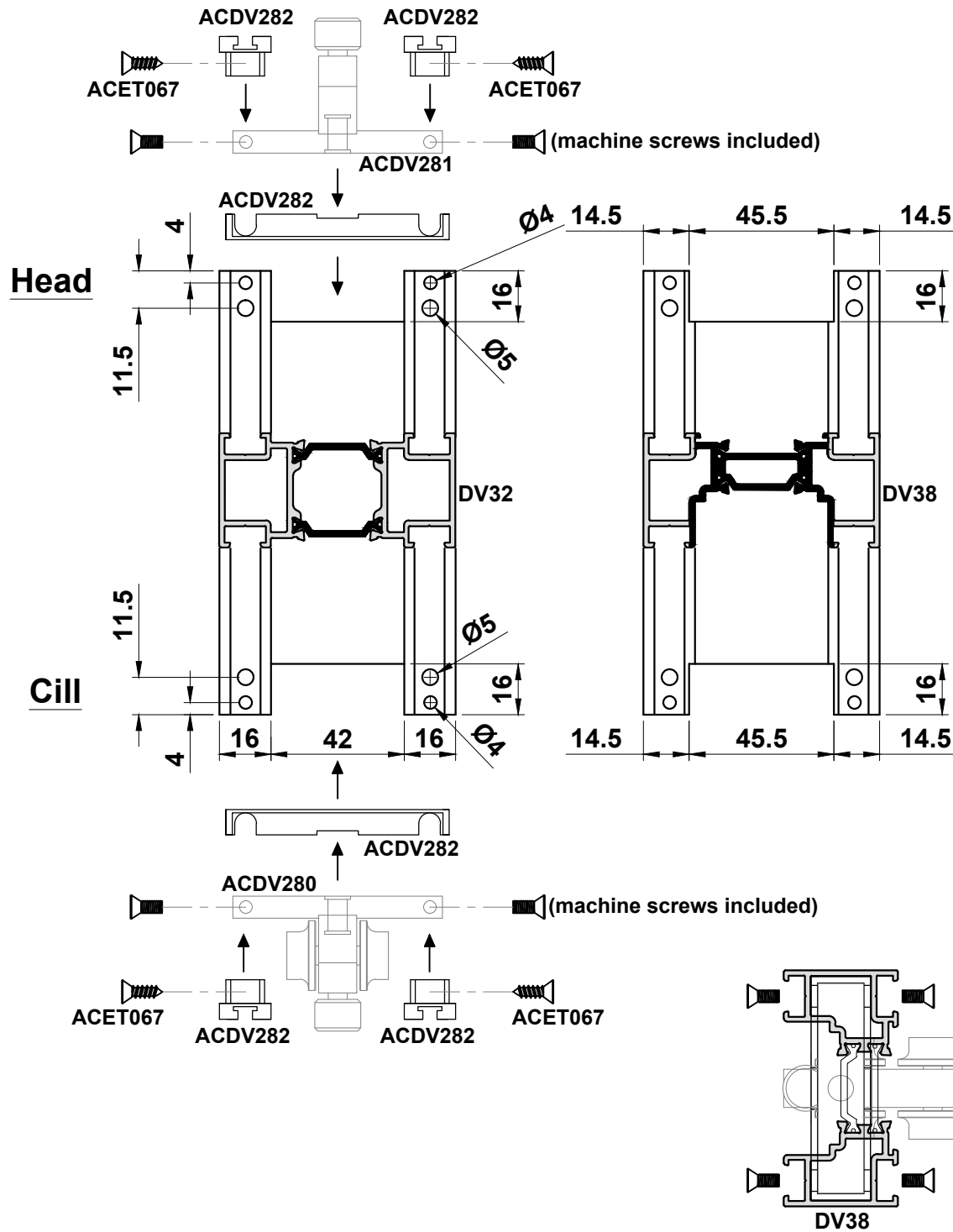
ACDV227 Preparation with ACDV225/ACDV226 Handle using DV175 Threshold



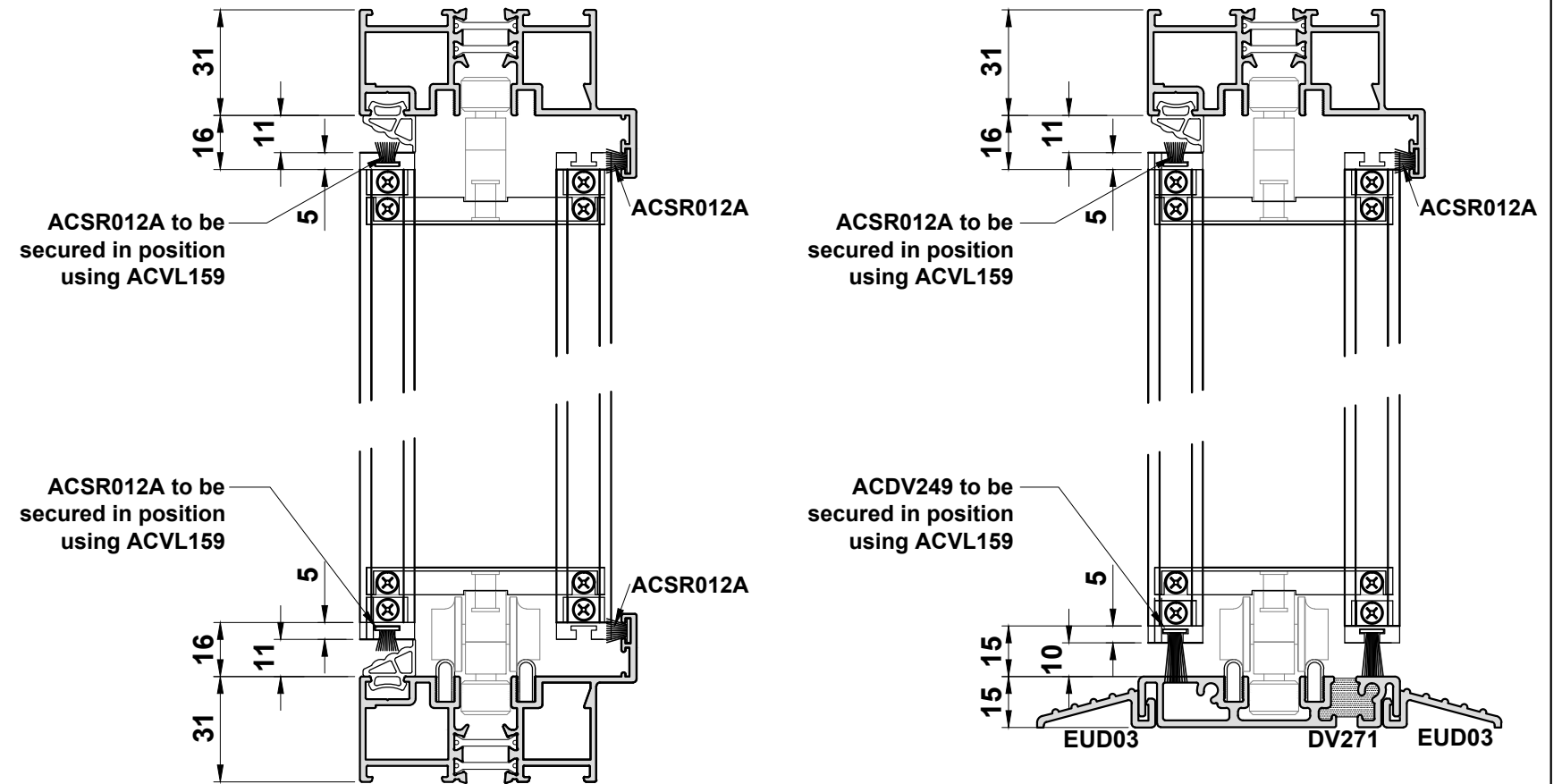
Do Not Scale From This Drawing

DV32 & DV38 Preparation

Mullion Preparation for Standard & Low Threshold

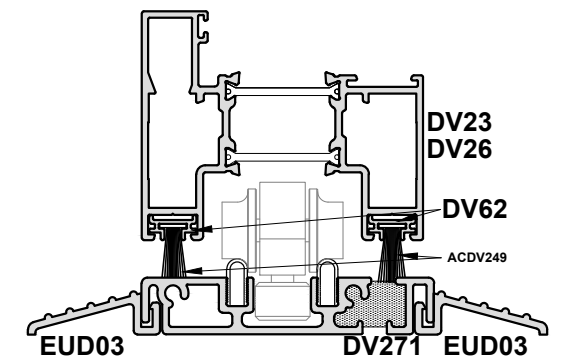
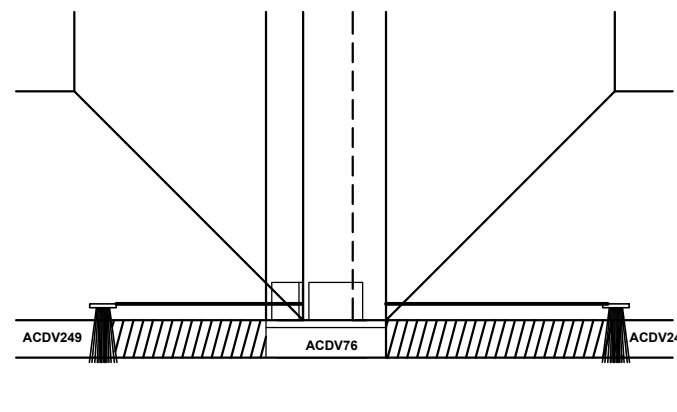
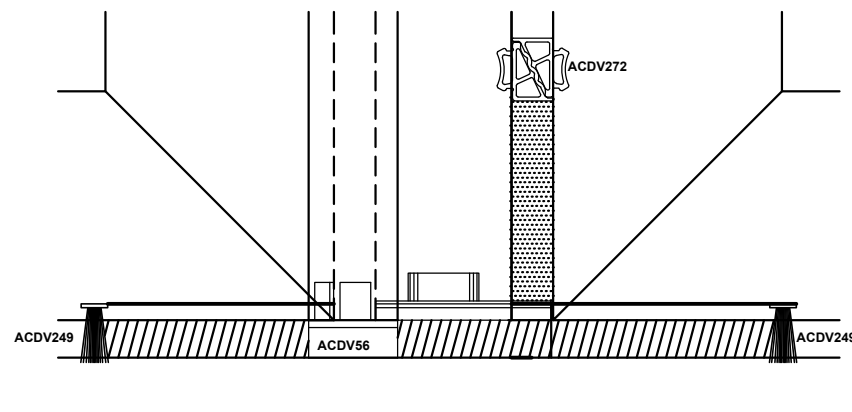
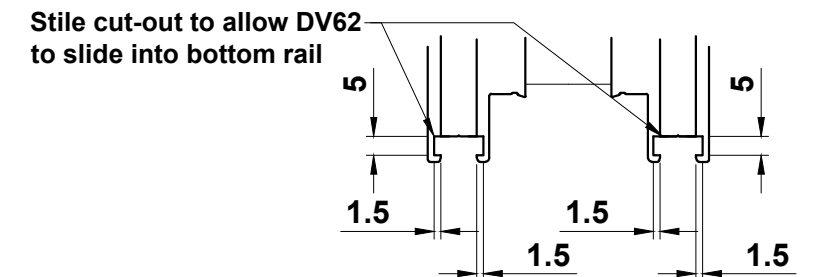
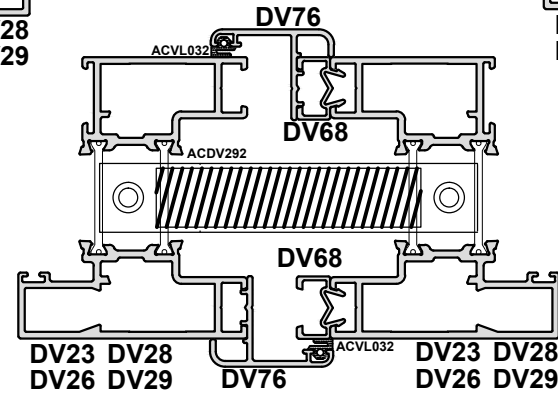
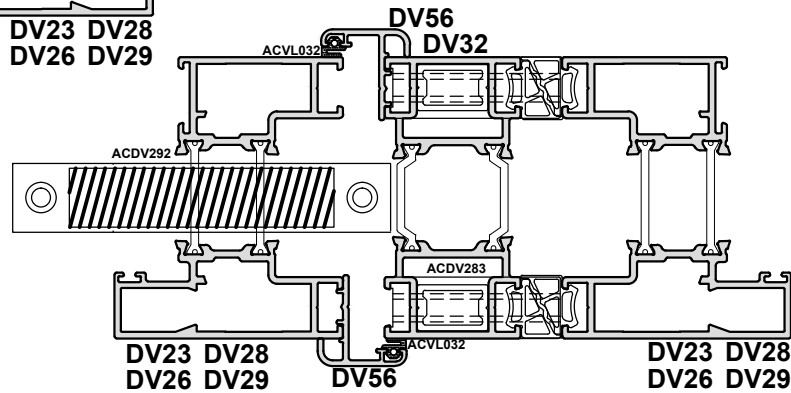
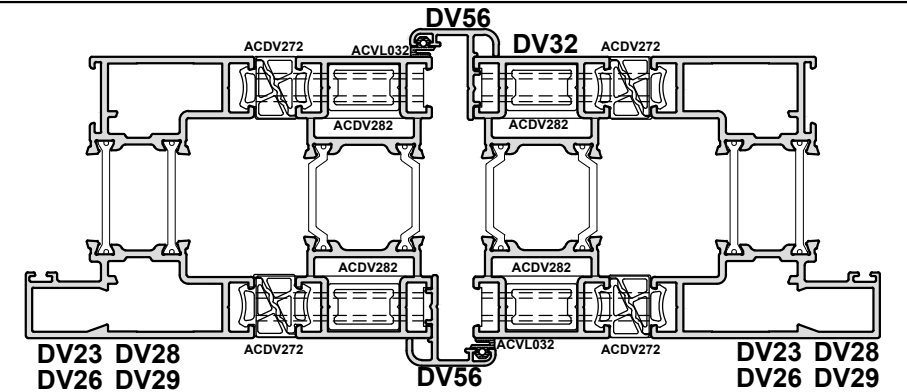
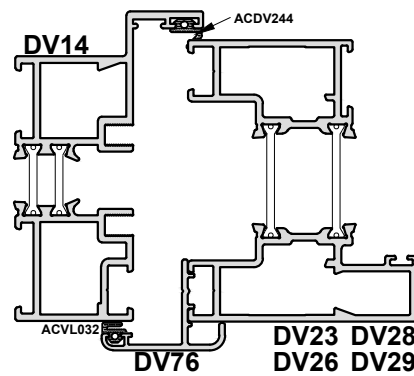
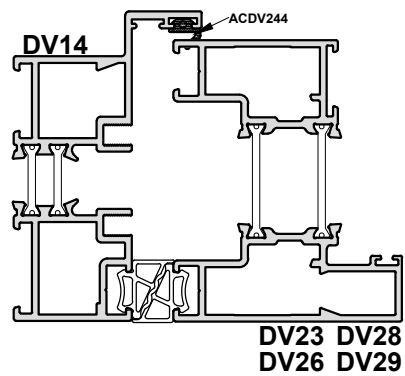
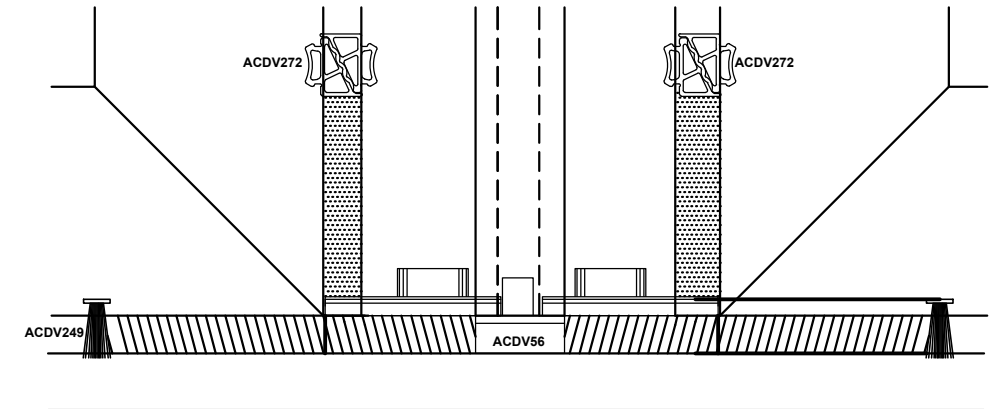
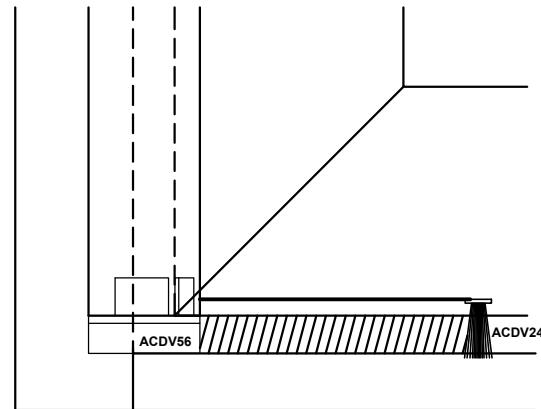
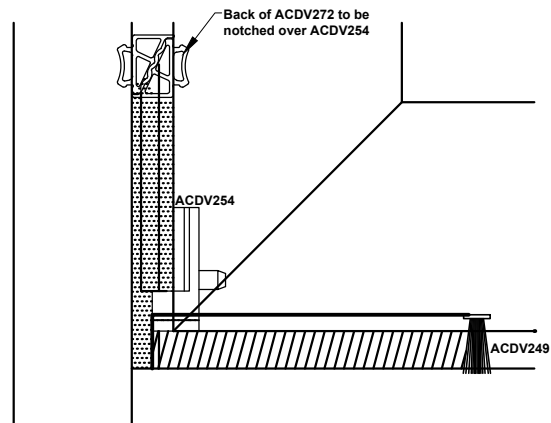


NOTE:
Where DV32 is used, ACSR012A should replace ACDV244



Do Not Scale From This Drawing

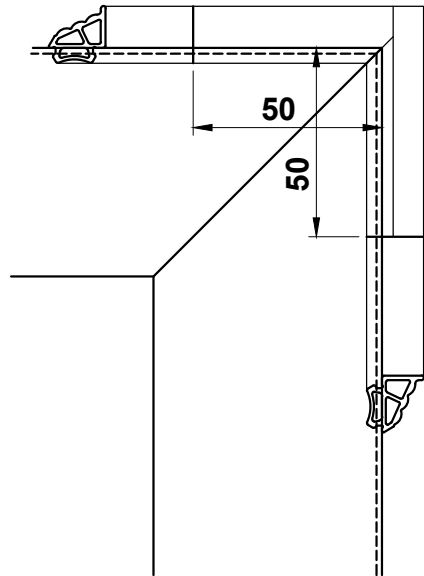
Typical Sealing Details Against DV271/173/175



Gasket Details

Vent Gasket Detail Where Closing Against DV14

Cut ACDV272 between ACDV275 corner moulds



ACDV275
Corner A Shown

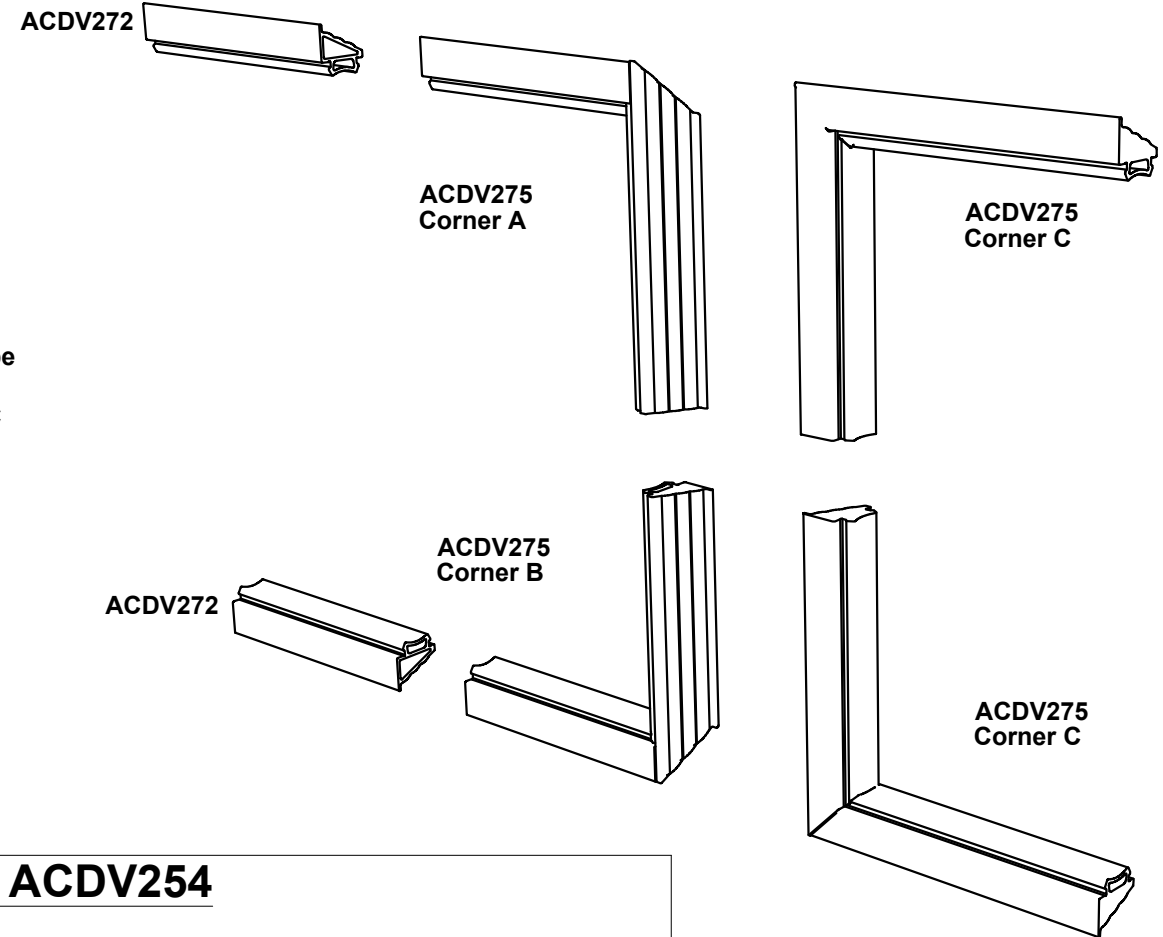
ACDV275 needs to be cut to fit above or below the hinges

Cut ACDV272 between ACDV275 corner moulds

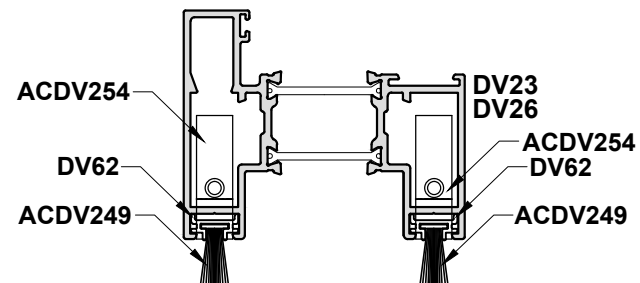
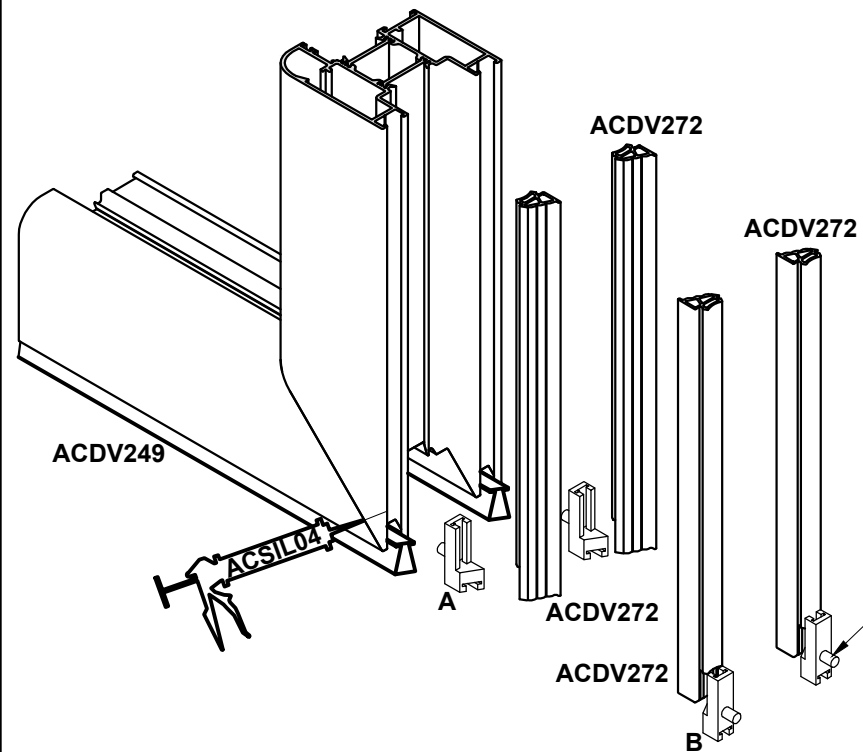
ACDV275 Pack Contains:

- 10 x Corner A
- 10 x Corner B
- 20 x Corner C

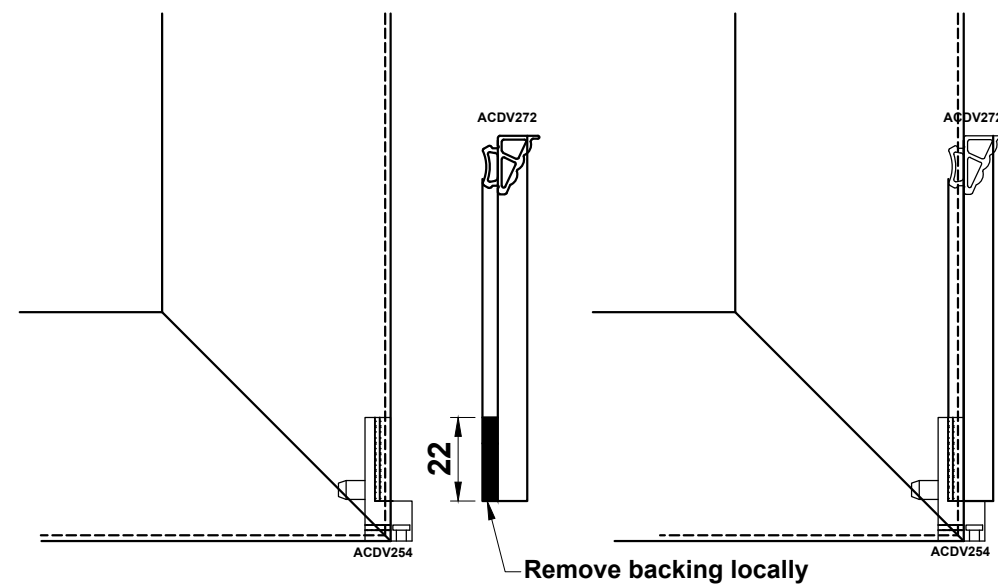
Packs of each corner type may also be ordered as:
ACDV275A, ACDV275B or ACDV275C



Vent Gasket Detail Where Using ACDV254

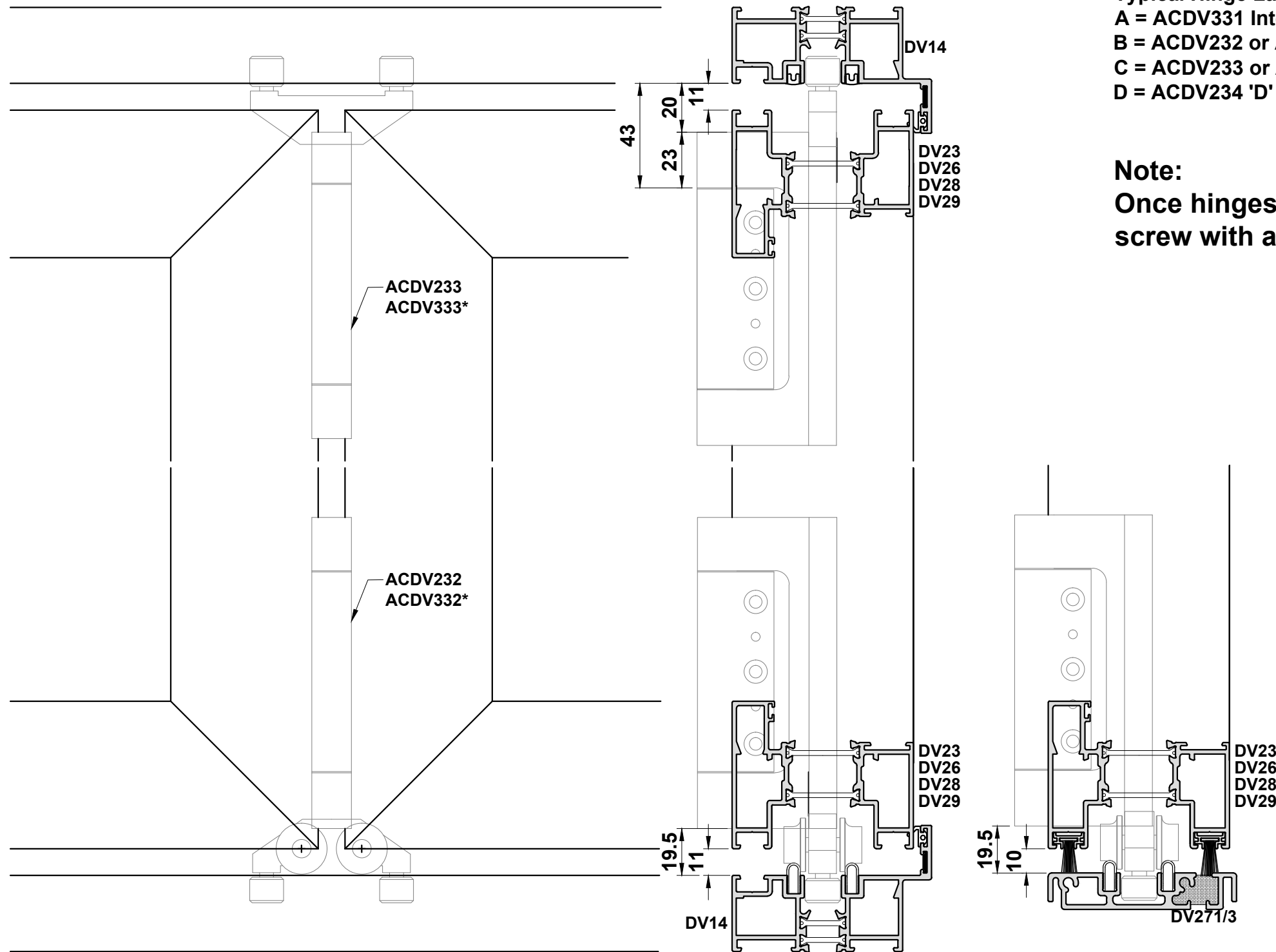


Cylindrical part slots into punched grub screw access for cleat



Do Not Scale From This Drawing

Hinge Location Details

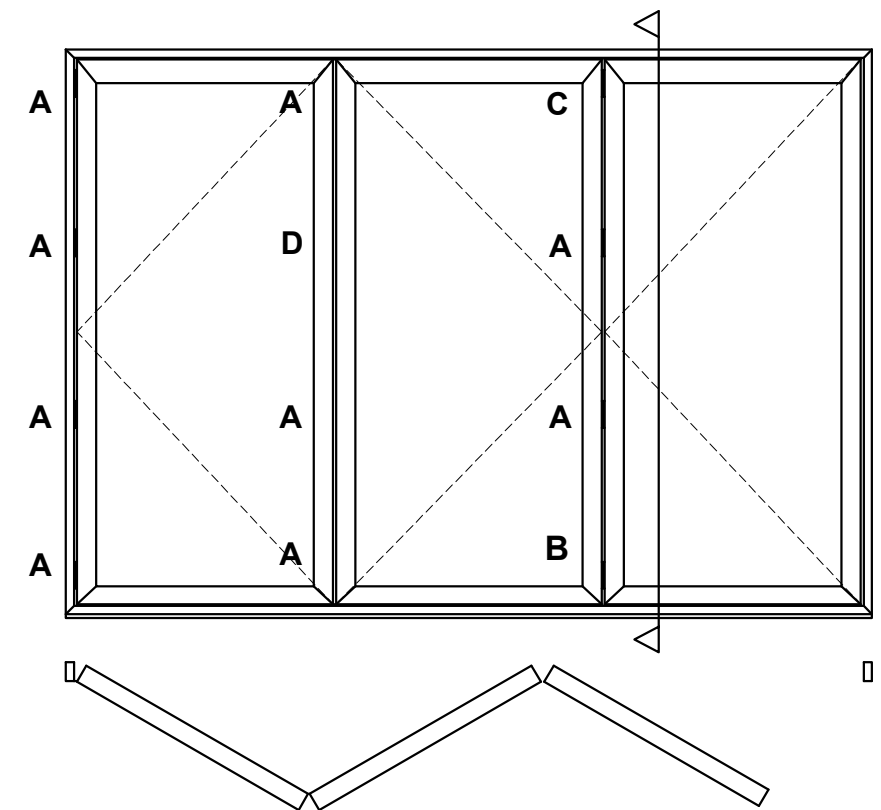


Typical Hinge Layout:

- A = ACDV331 Intermediate Hinge
- B = ACDV232 or ACDV332 Bottom Roller Carrier
- C = ACDV233 or ACDV333 Top Guide Carrier
- D = ACDV234 'D' Handle Hinge

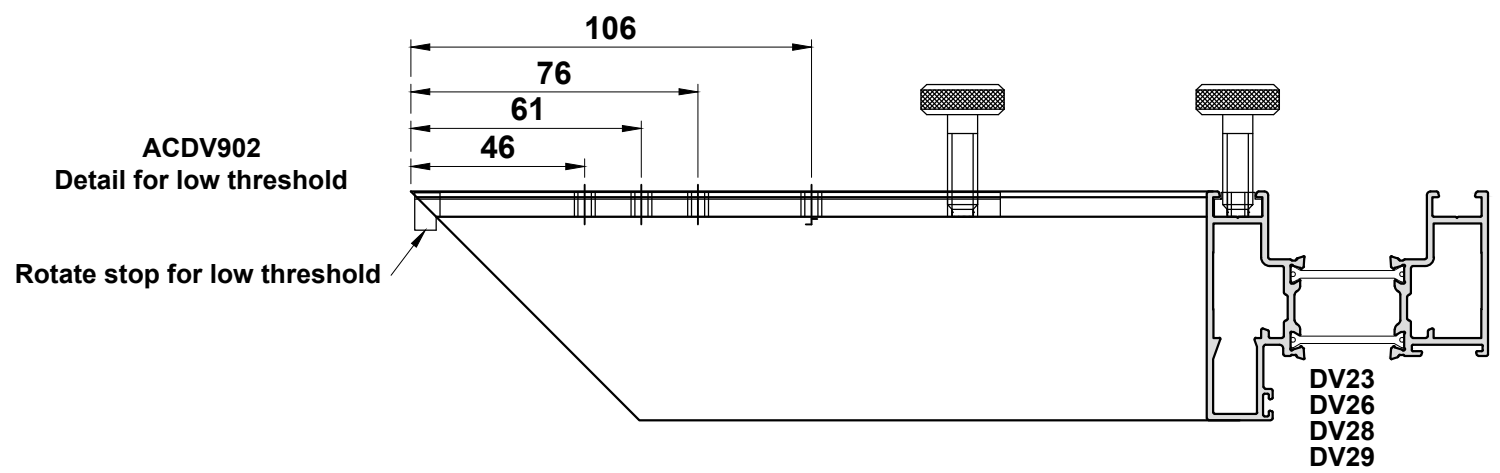
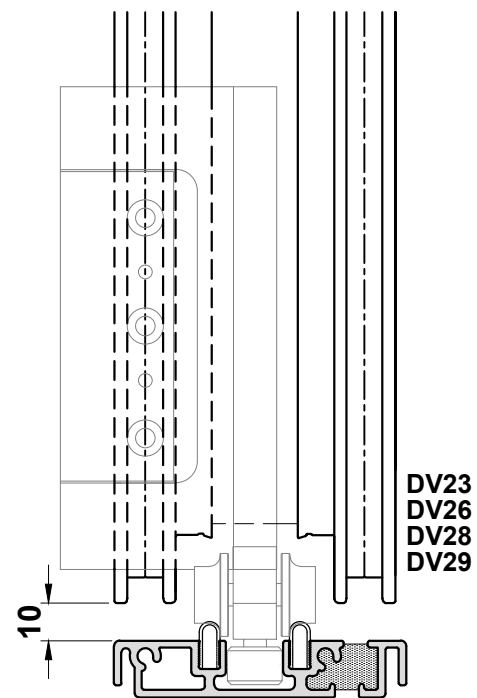
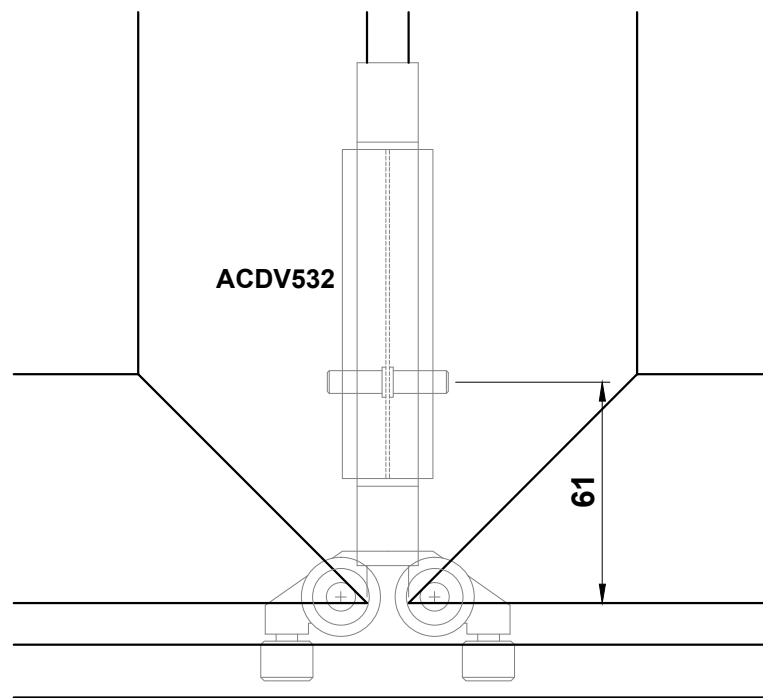
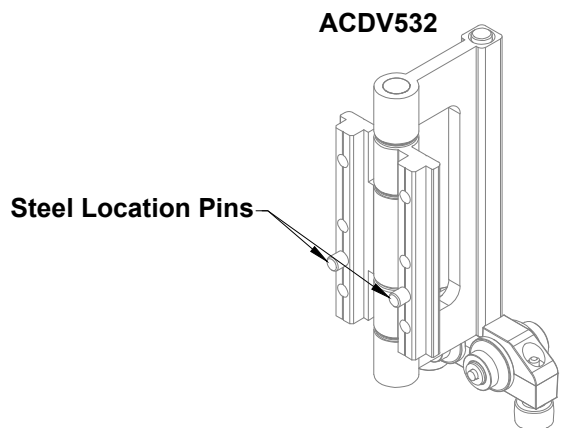
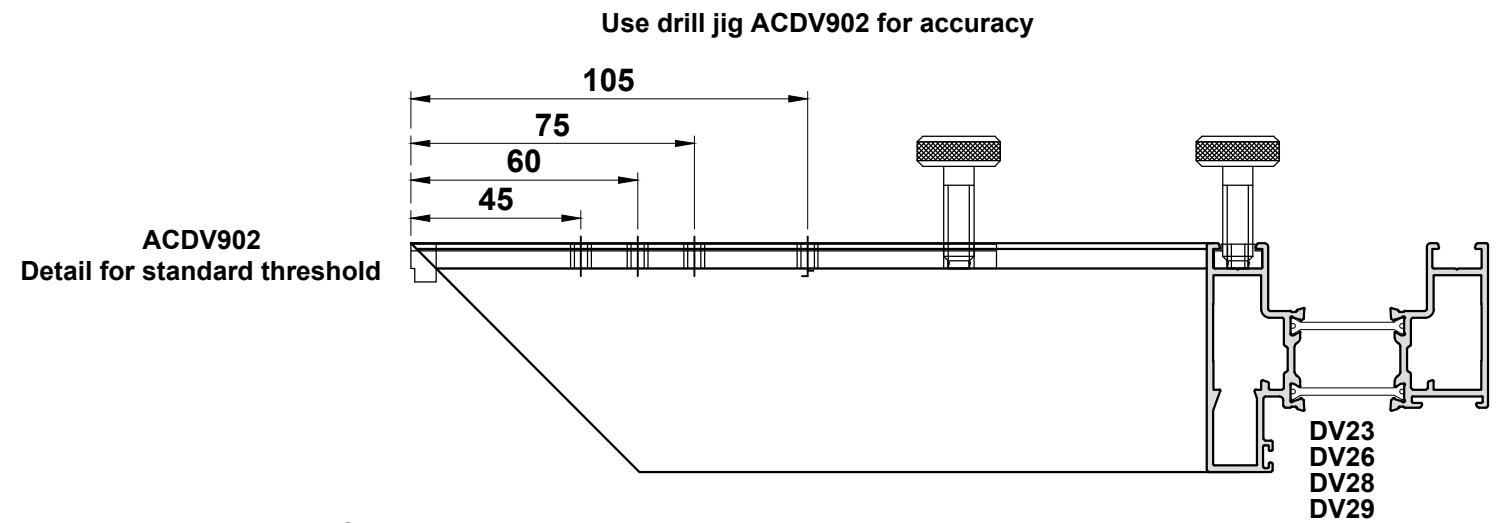
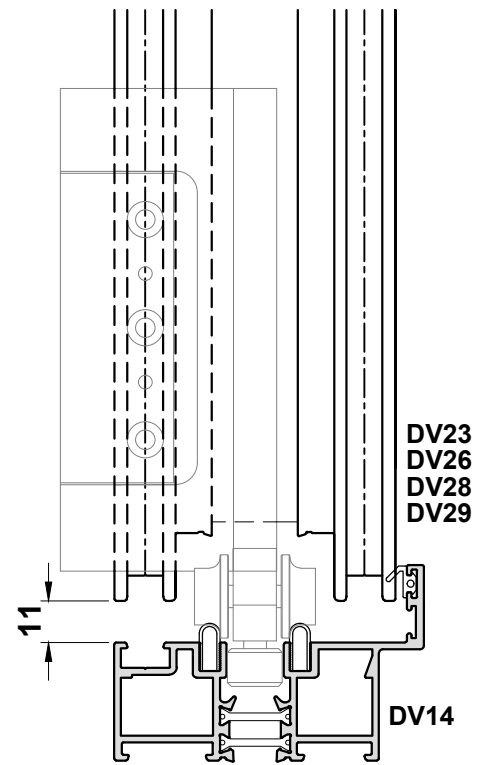
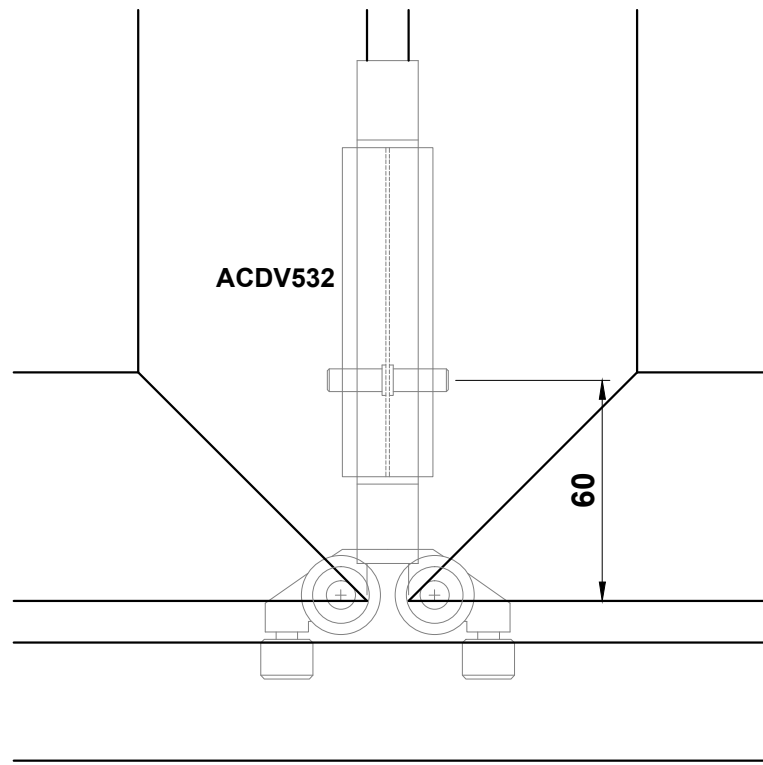
Note:

Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.



*See page E38 for ACDV332 & ACDV333 installation

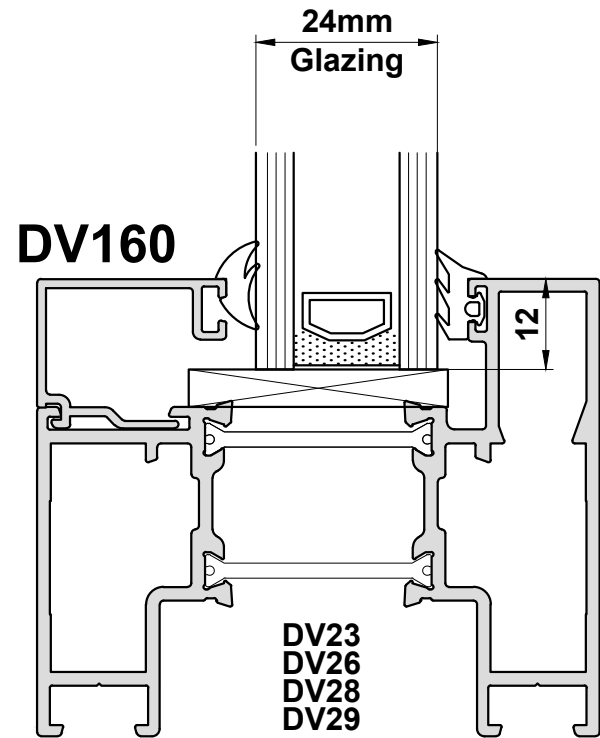
ACDV532 Hinge Location Details



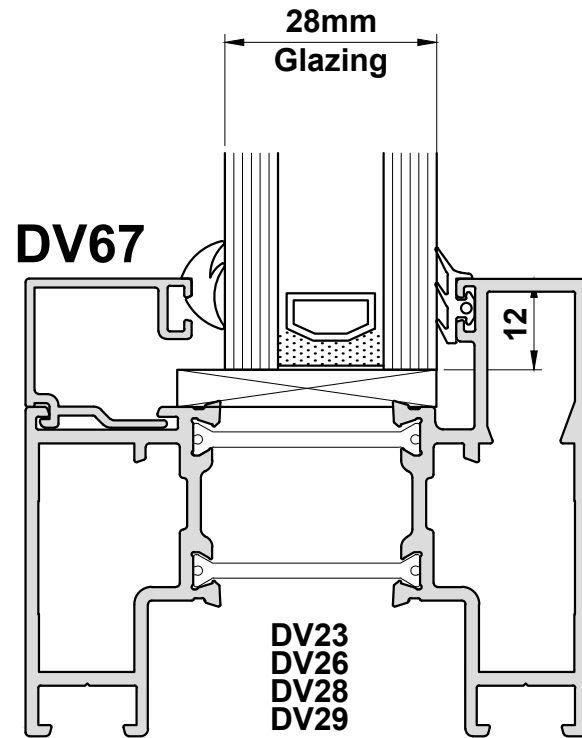
Do Not Scale From This Drawing

Glazing Details

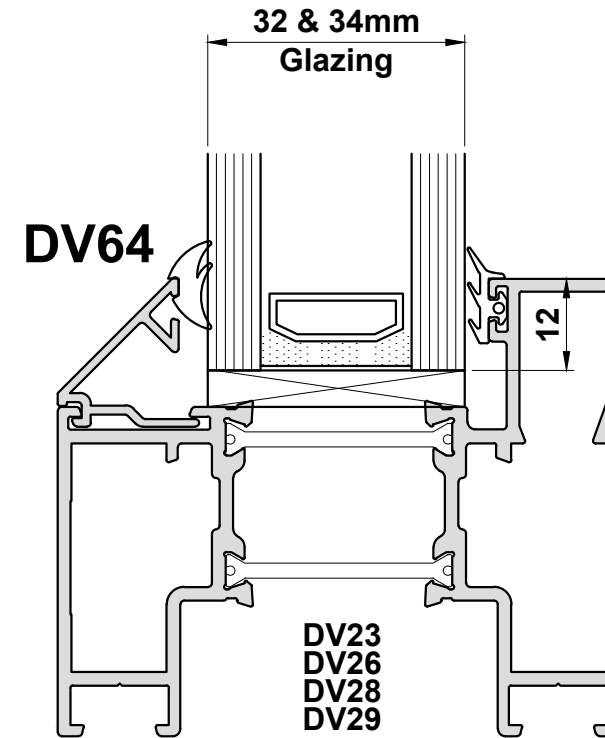
INTERNALLY BEADED



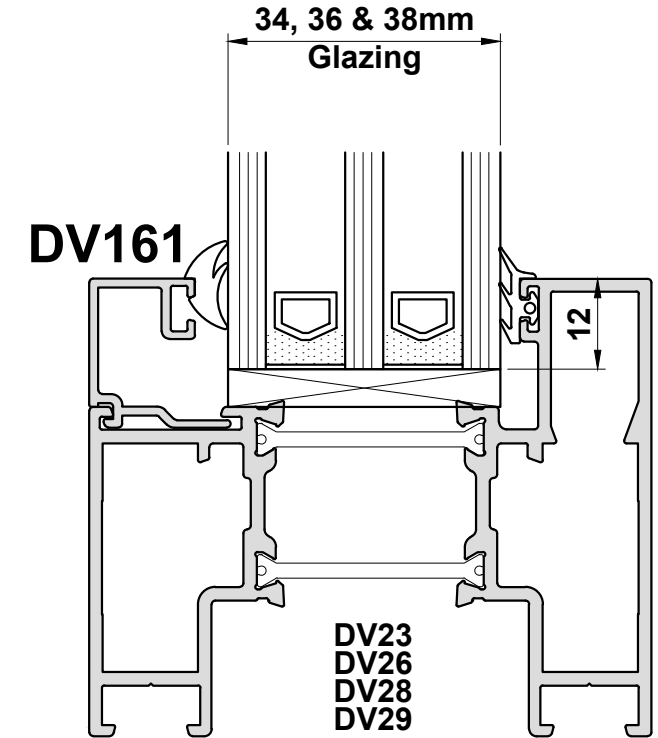
24mm Units	
BEADS	GASKET
DV64	Outside: ACVG131 4mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket



28mm Units	
BEADS	GASKET
DV67	Outside: ACVG31 3mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket



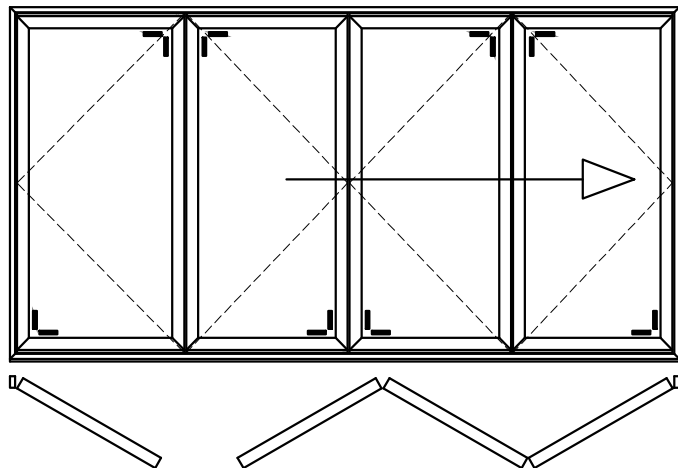
32mm Units	
BEADS	GASKET
DV64	Outside: ACVG131 4mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket



34mm Units	
BEADS	GASKET
DV161	Outside: ACVG131 4mm 'E' Gasket Inside: ACVG340 6mm Wedge Gasket

TYPICAL TOE & HEEL LOCATIONS

Consider using ACDV295 glass adjusters - see Page E35



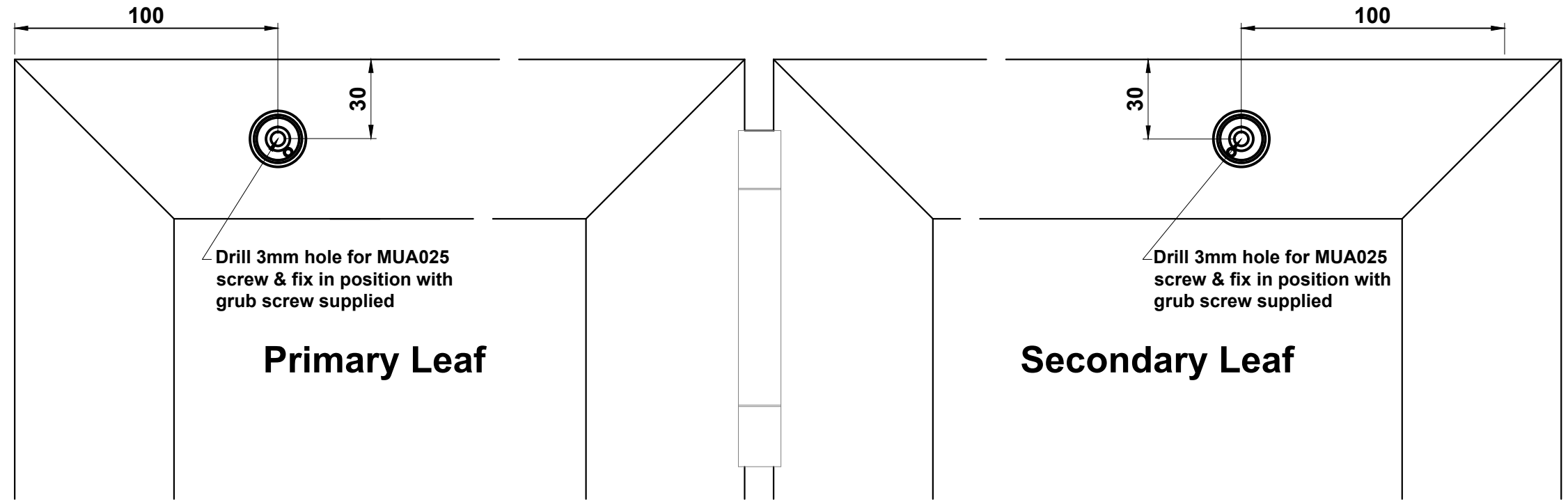
34mm Units	
BEADS	GASKET
DV64	Outside: ACVG31 3mm 'E' Gasket Inside: ACVG33 4mm Wedge Gasket

36mm Units	
BEADS	GASKET
DV161	Outside: ACVG31 3mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket

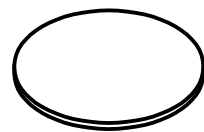
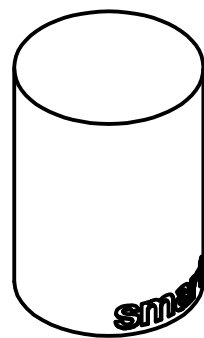


38mm Units	
BEADS	GASKET
DV161	Outside: ACVG231 2mm 'E' Gasket Inside: ACVG33 4mm Wedge Gasket

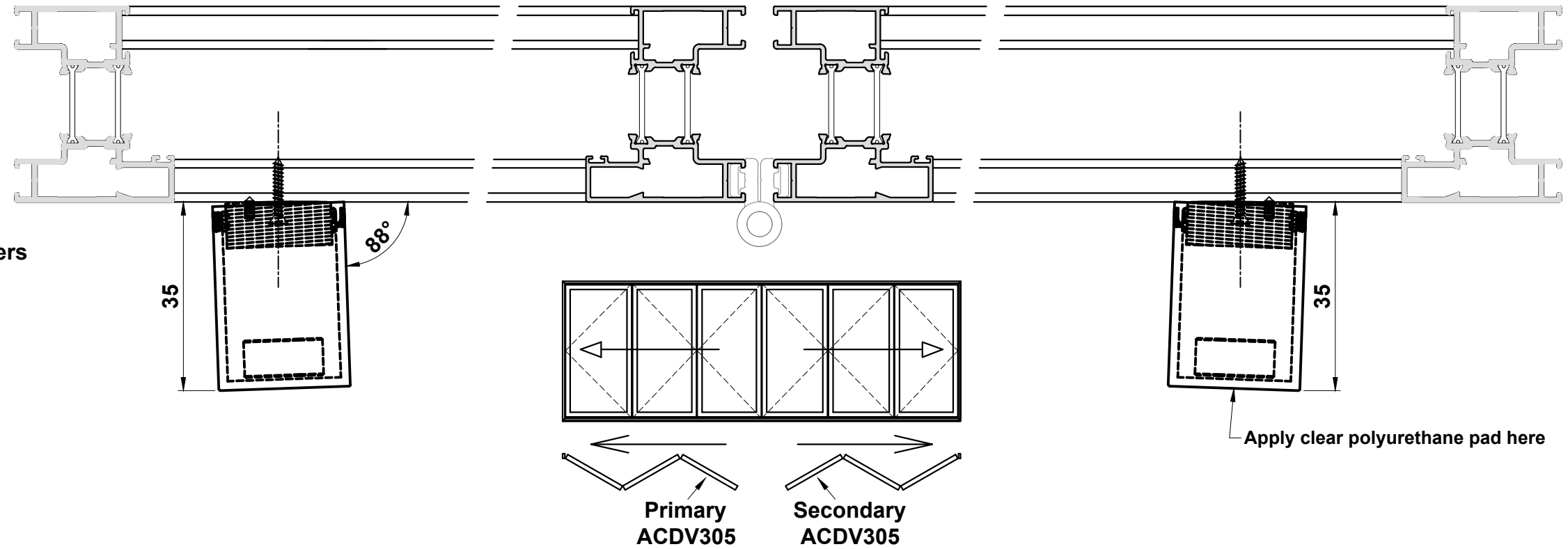
Please Note: Depending on the tolerance of the unit, 38mm glazing may require wedge gaskets internally & externally to allow the bead to locate.

ACDV305 Fitting Details



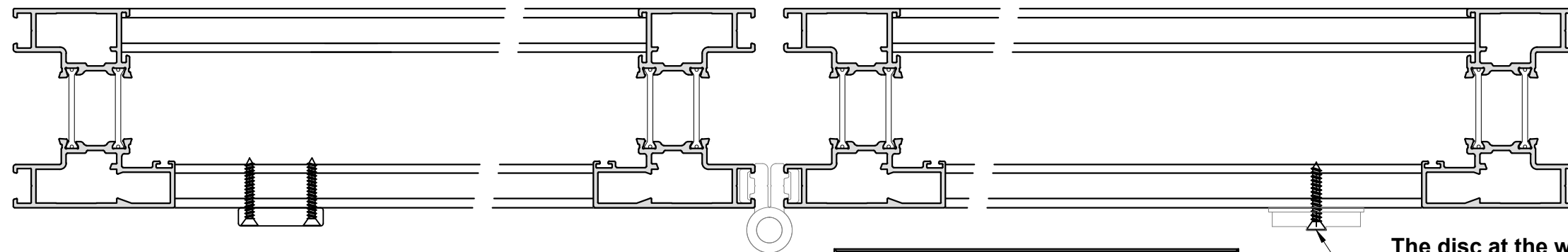
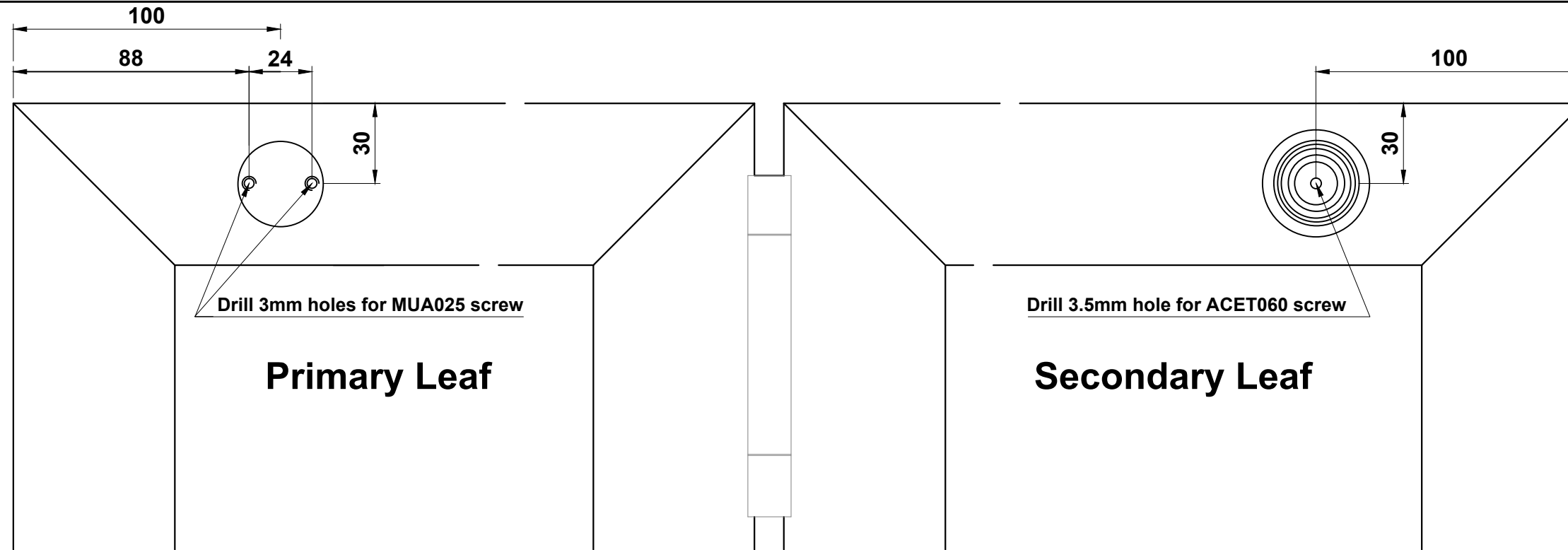
ACDV305 Kit Contains

-  1 x Clear Polyurethane Pad
-  2 x 35mm Magnetic Holders
-  2 x Magnets
-  2 x Threaded Base



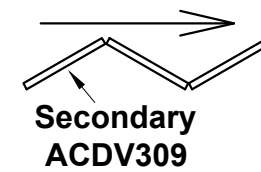
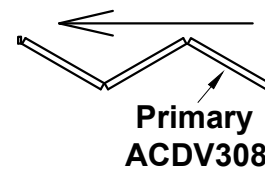
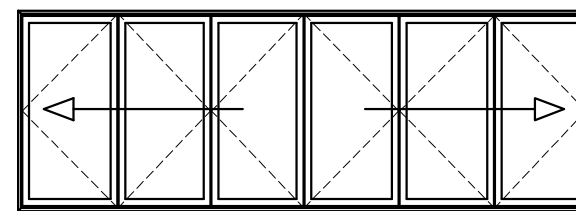
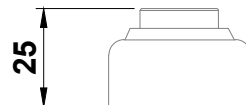
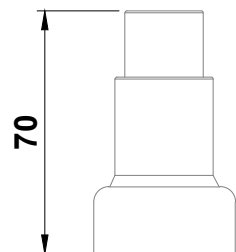
Do Not Scale From This Drawing

ACDV308/ACDV309 Fitting Details



ACDV308

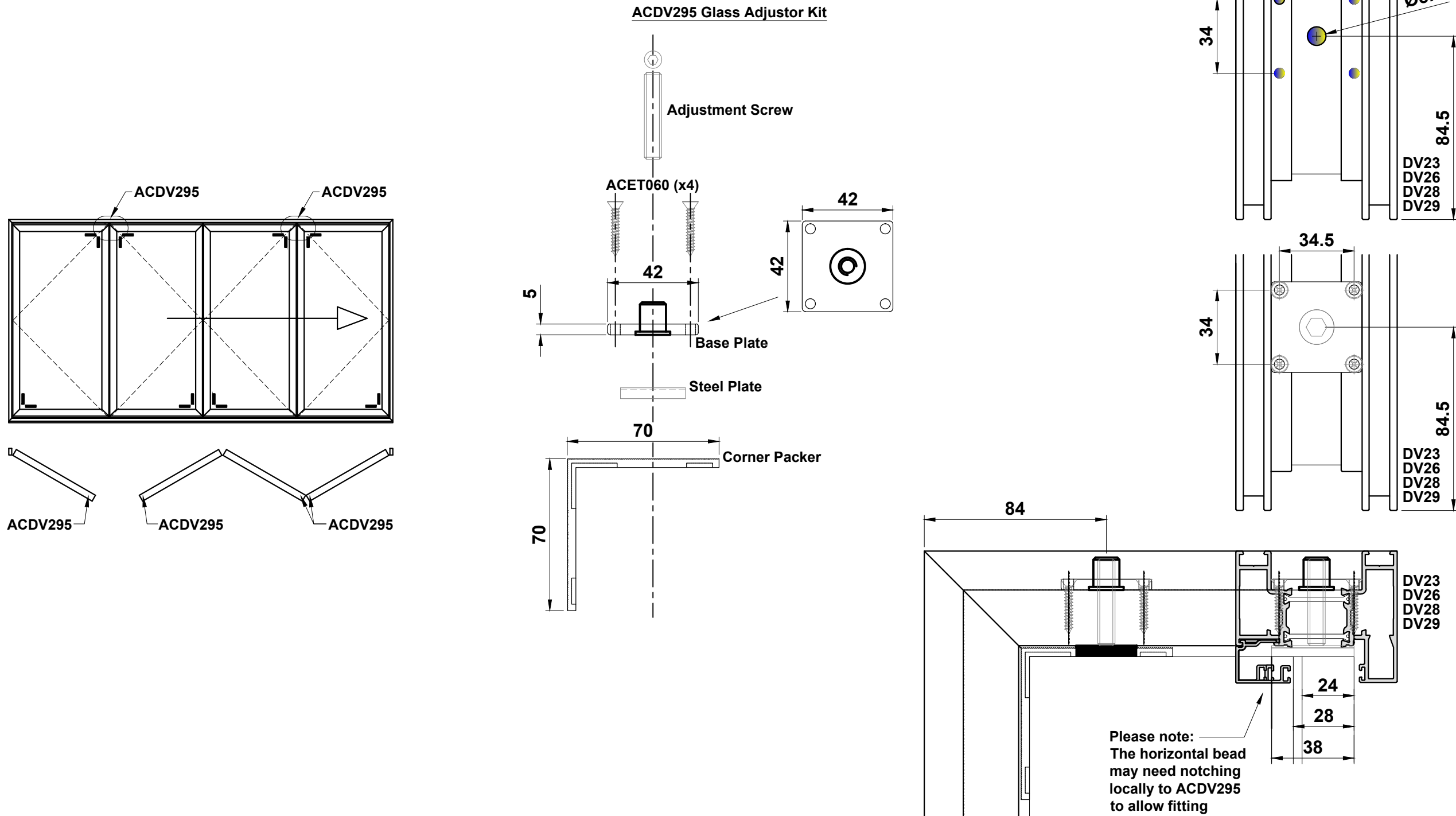
ACDV309



The disc at the wider end of the catch unscrews to allow fixing.

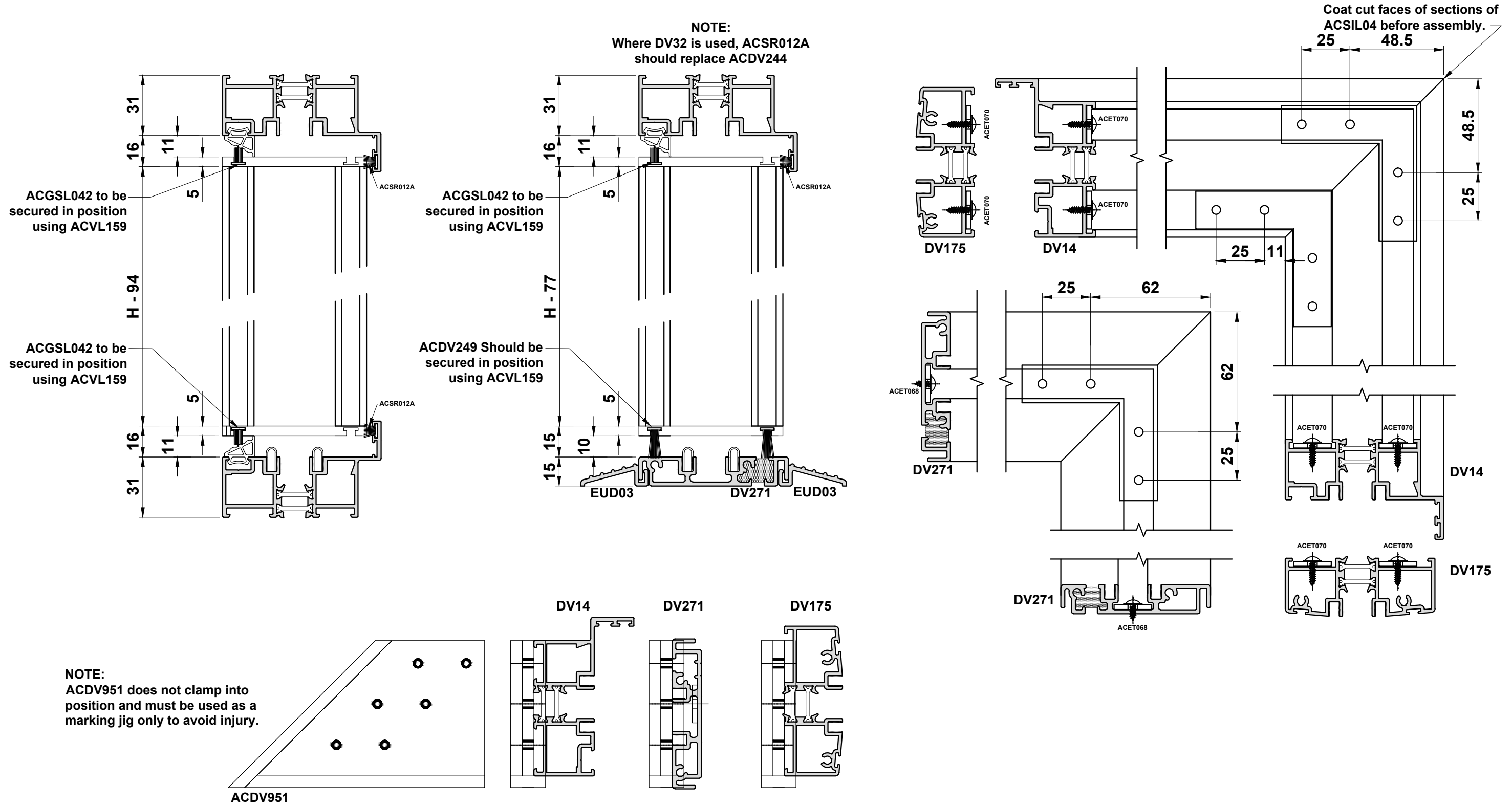
WARNING - the catch is SPRING LOADED, take care when removing from base plate and point in a safe direction

ACDV295 Glass Adjuster Kit

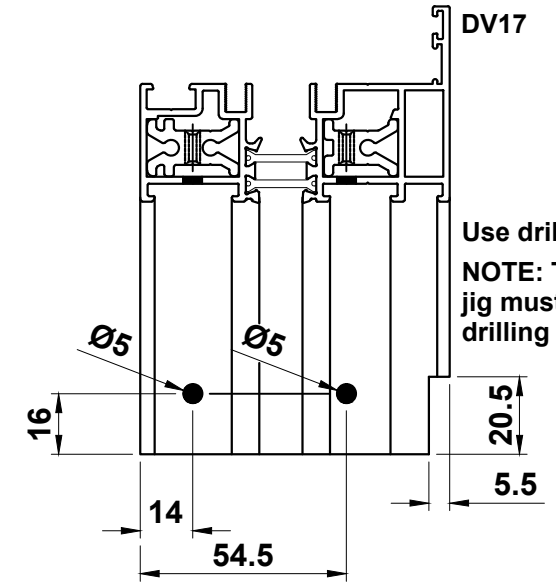
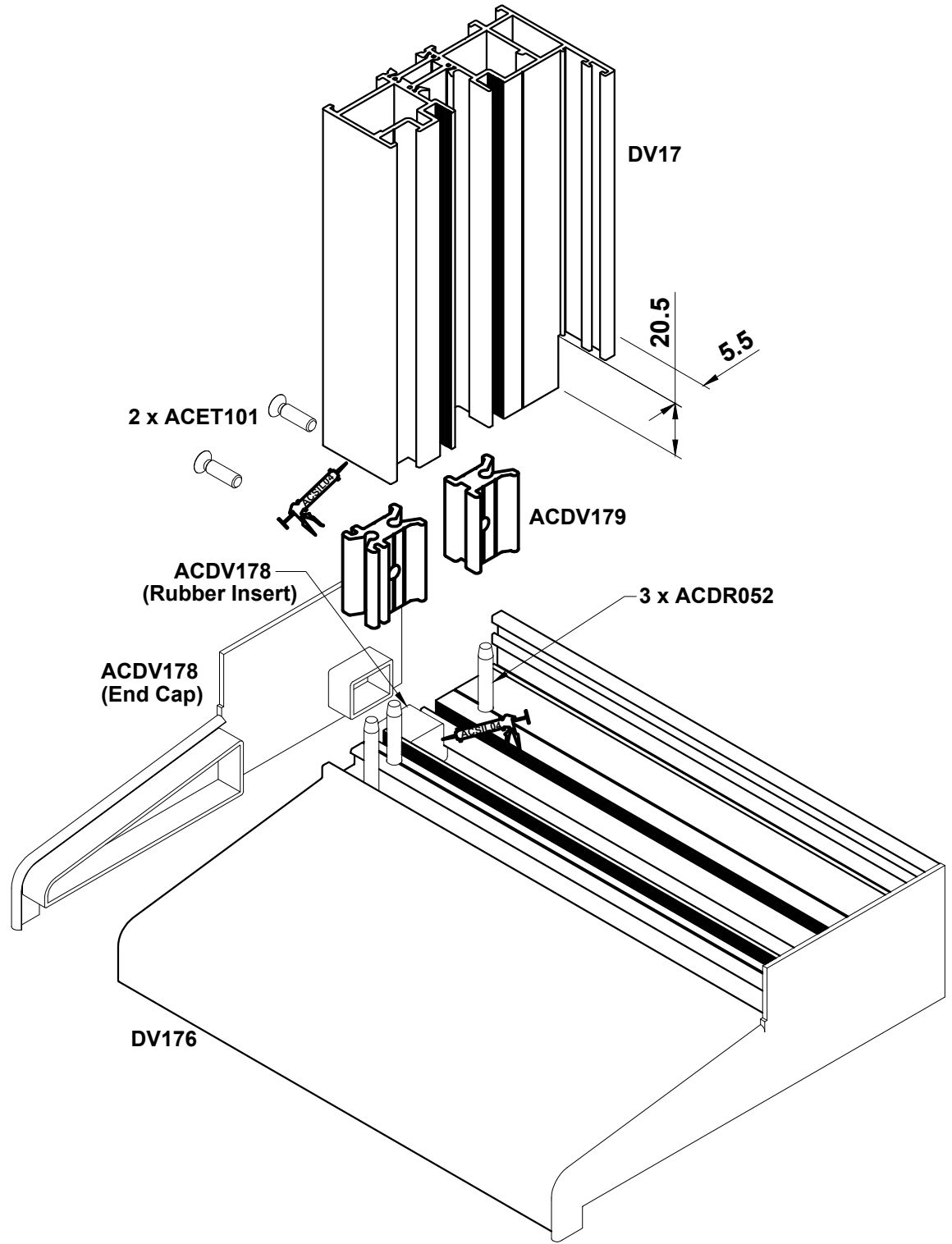


Do Not Scale From This Drawing

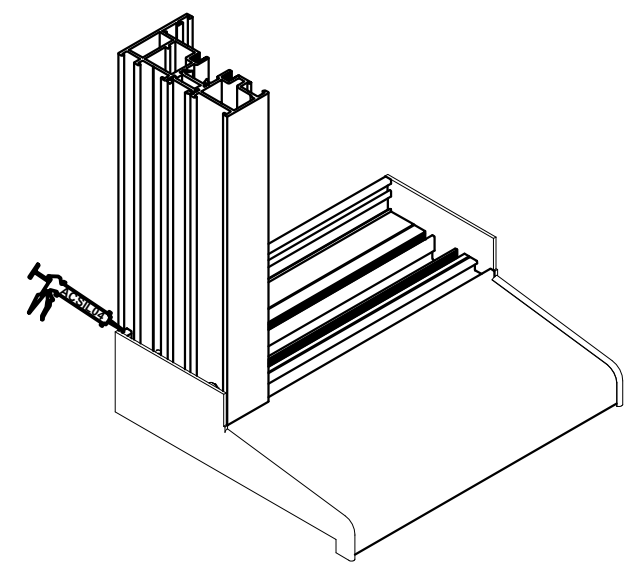
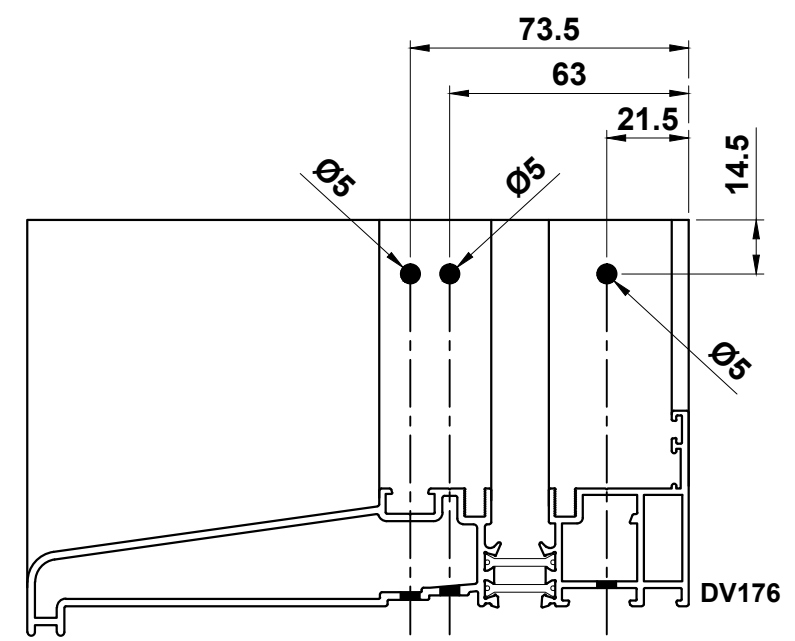
Outer Frame 90° Corner Assembly using ACDV552 & ACDV951



DV17 & DV176 Joint Detail



Use drill jig ACDV952
NOTE: To avoid injury,
jig must be clamped before
drilling



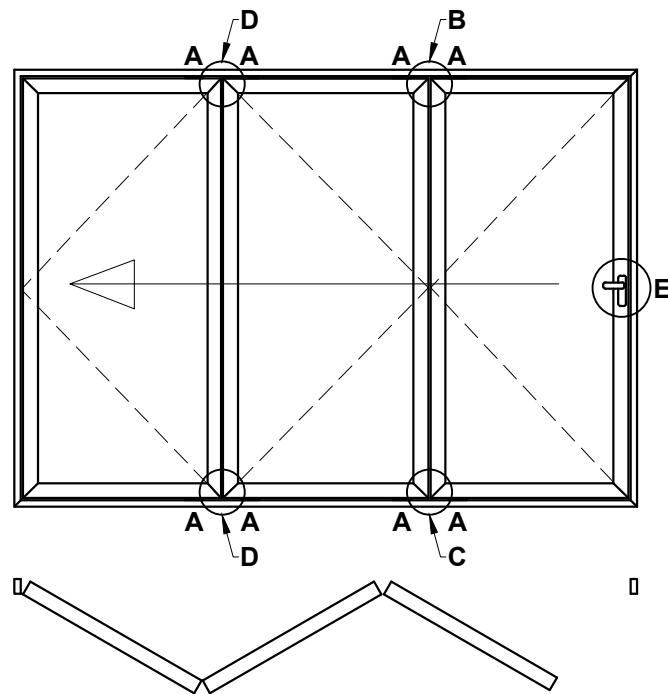
ACDV178 shall be fully sealed against DV17
& DV176 to prevent water egress over edge

Do Not Scale From This Drawing

PAS24:2012 Details

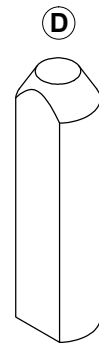
Accessories Required to Achieve PAS24:2012

A	Anti-lift Blocks	ACDV081
B	Top Guide	ACDV333
C	Bottom Roller	ACDV332
D	Shoot Bolts	ACDV328
E	Lever/Lever Handle	ACDV351

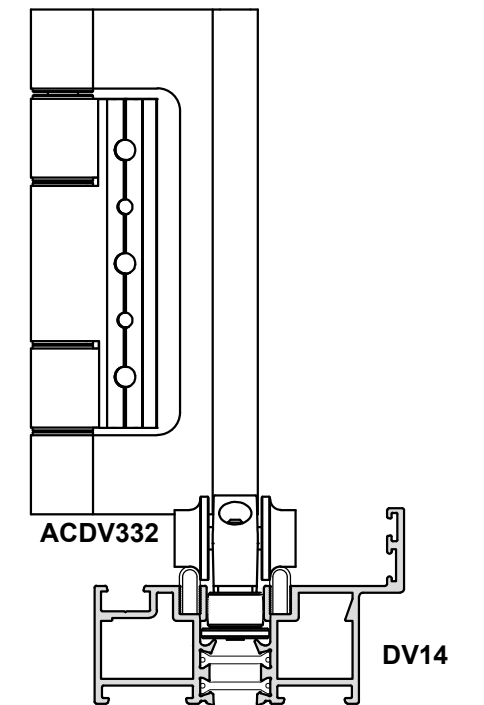
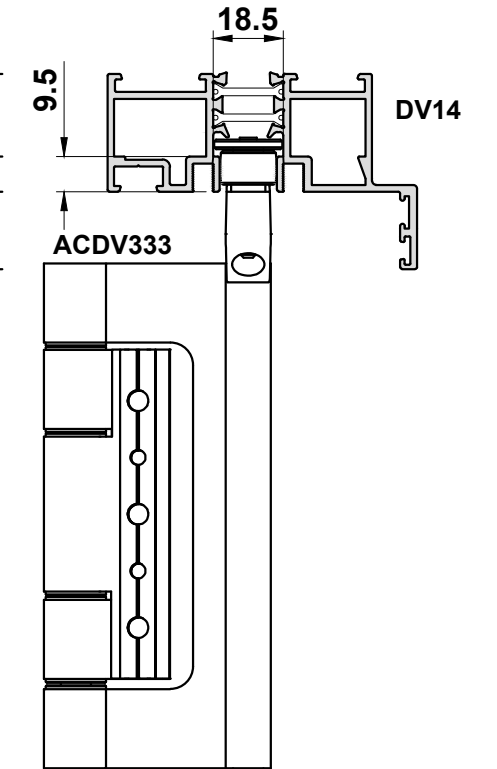
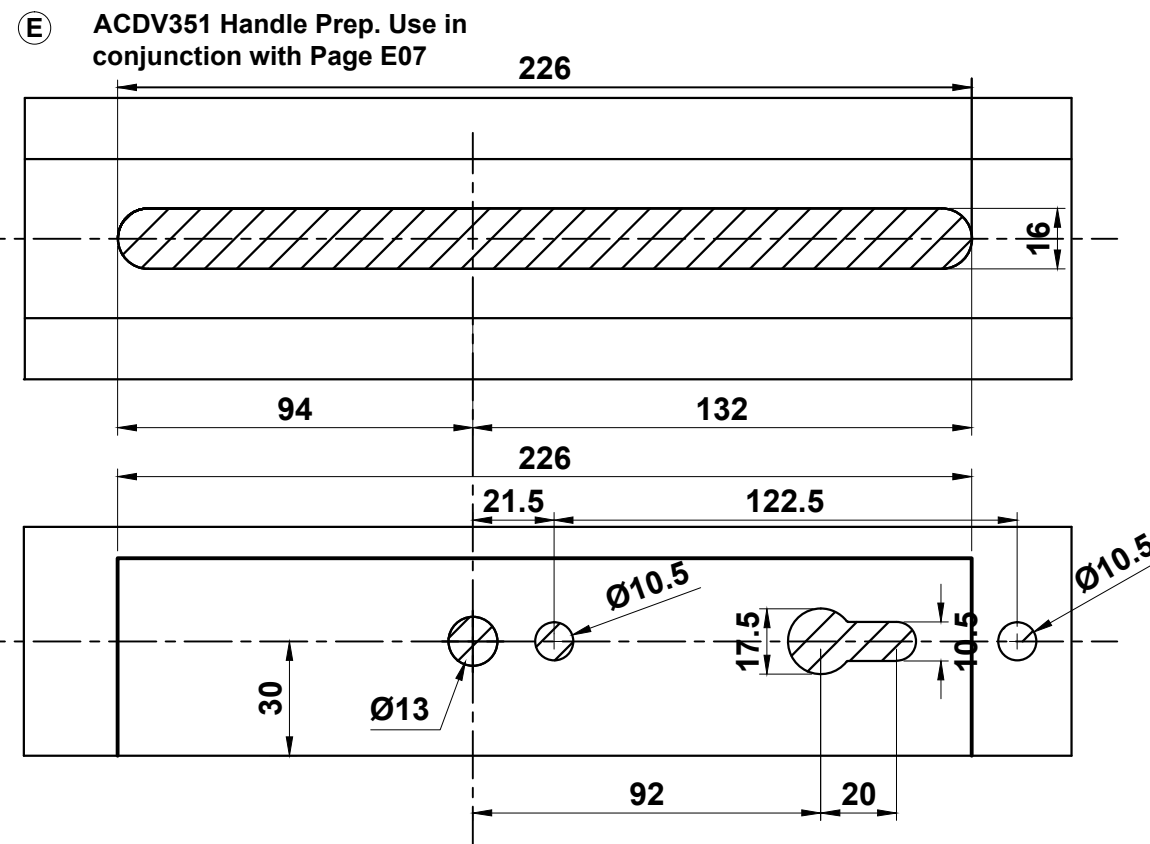
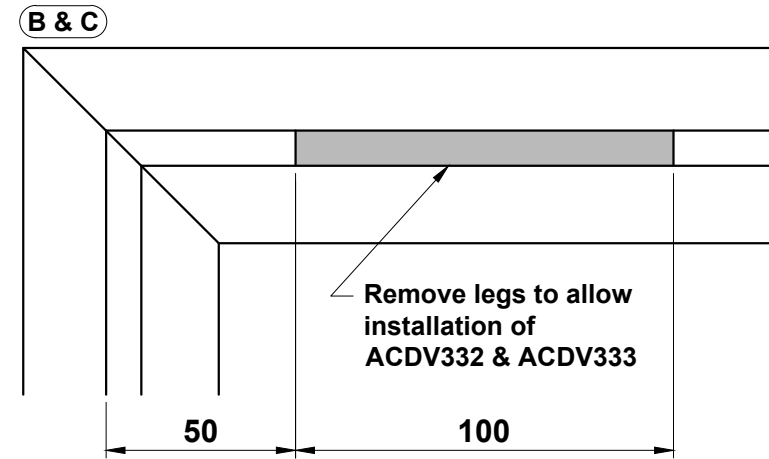
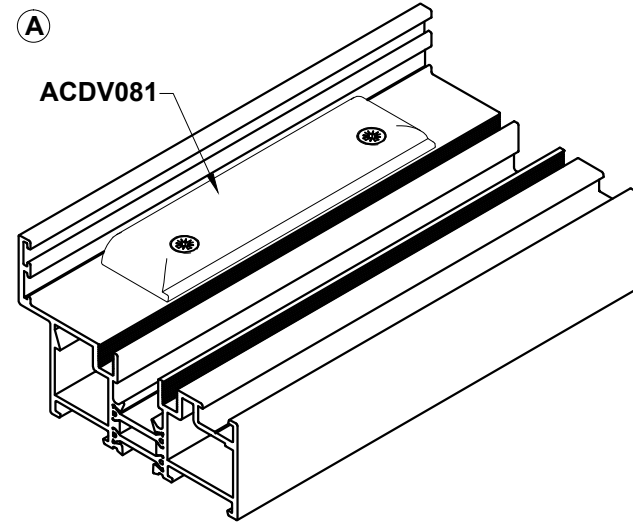


Additional Notes:

1. ACDV225 shoot bolt handle with ACMX01604 cylinder must be used to operate shoot bolt
2. ACDV722 & ACDV723 was used for the traffic door
3. The full test report is available to download at www.smartsystems.co.uk



ACDV328 Nylon coated stainless steel top & bottom shoot bolt rods



**Visofold 1000
Construction Drawings
Open In**

Index

E DV

Construction Drawings

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E 2

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E 3

3 - Locking Hardware Page E44-E62

E 4

4 - DV32 & DV38 Mullion Preparation..... Page E63

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5 - Weather Seals..... Page E64-E66

E 6

6 - Hinges Page E67-E68

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7 - Glazing Page E69

E 8

8 - Magnetic Catches Page E70-E71

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9 - Glass Adjuster Kit Page E72

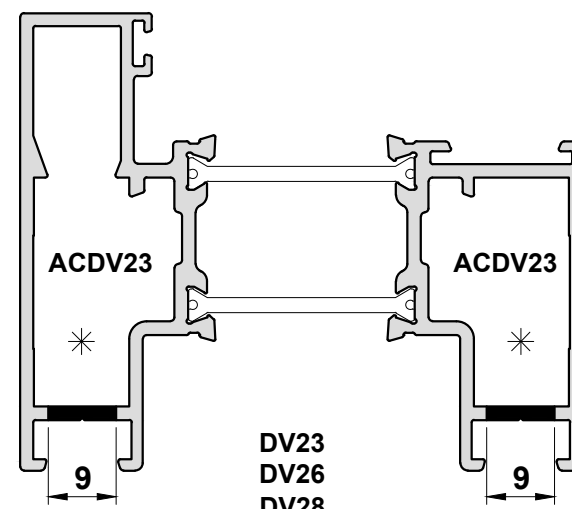
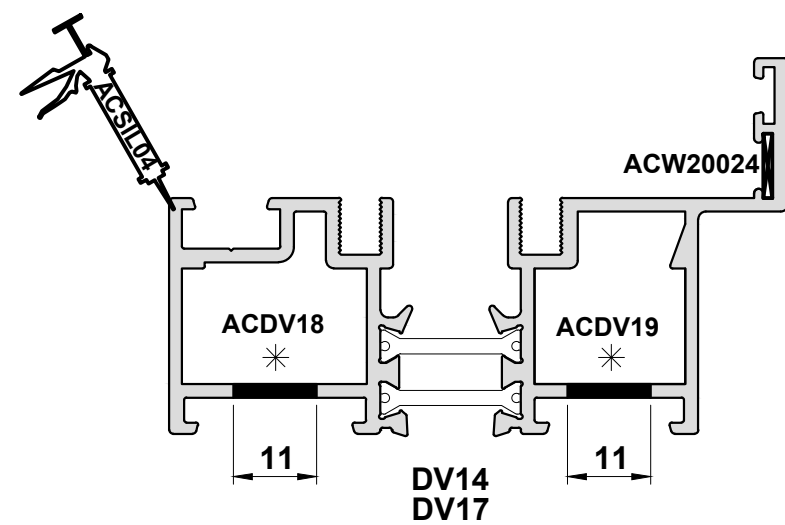
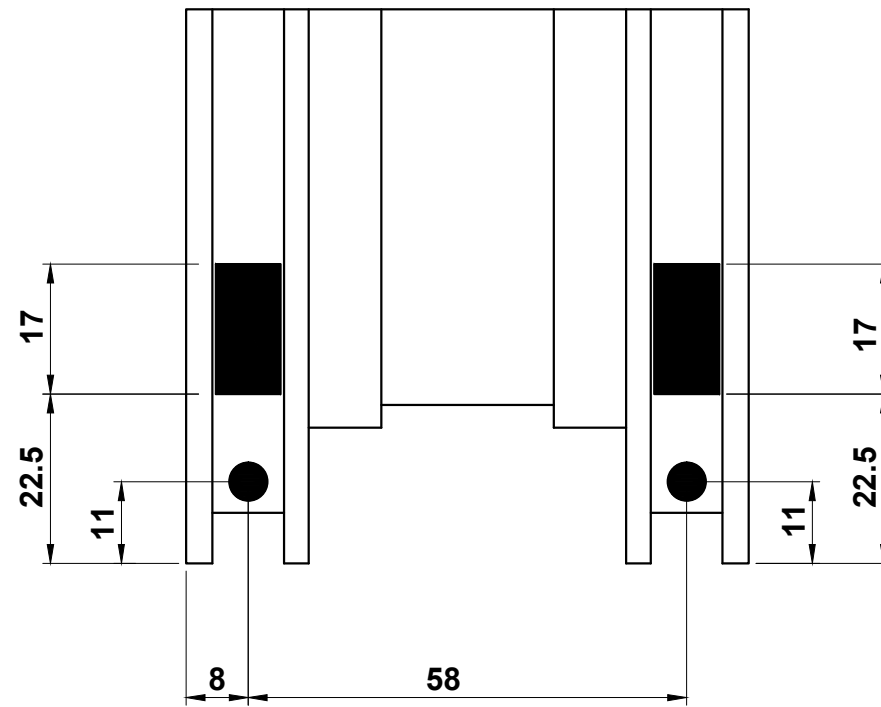
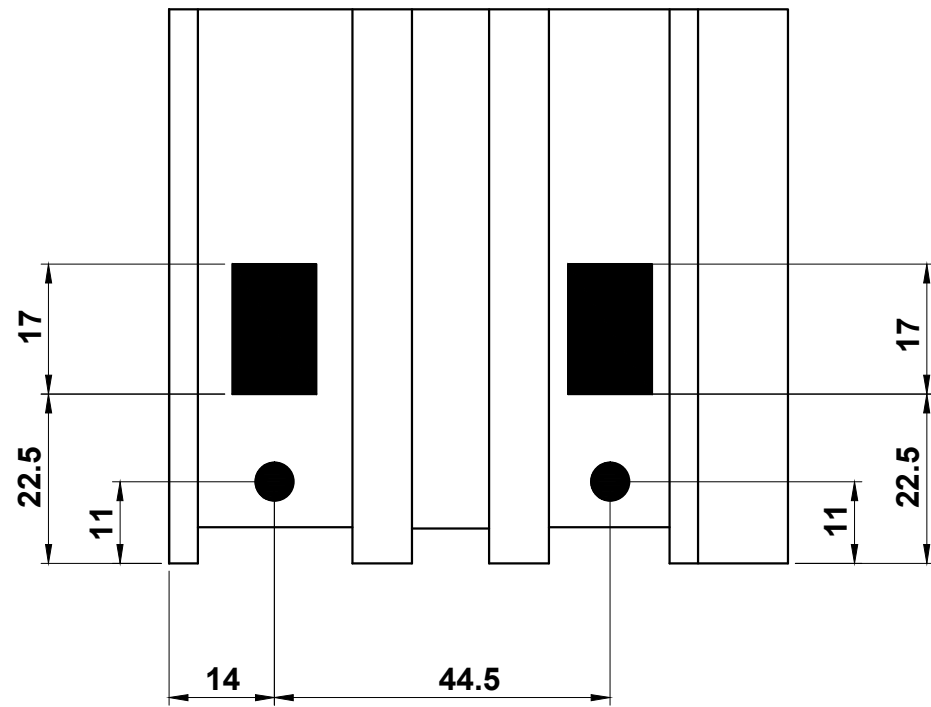
E 10

10 - 90° Corner Assembly Post..... Page E73

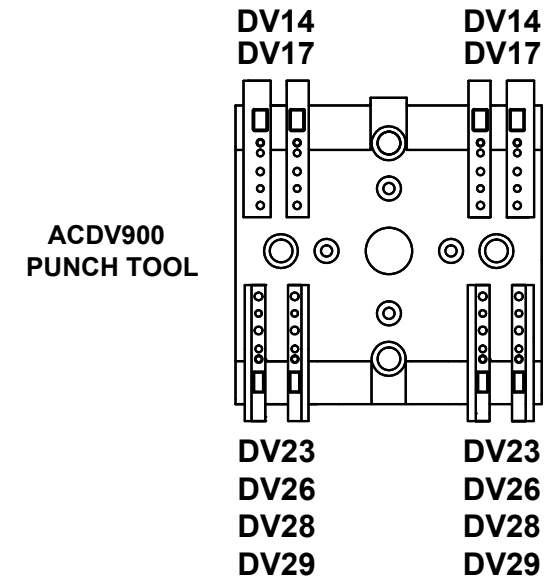
IF IN DOUBT ASK!

Do Not Scale From This Drawing

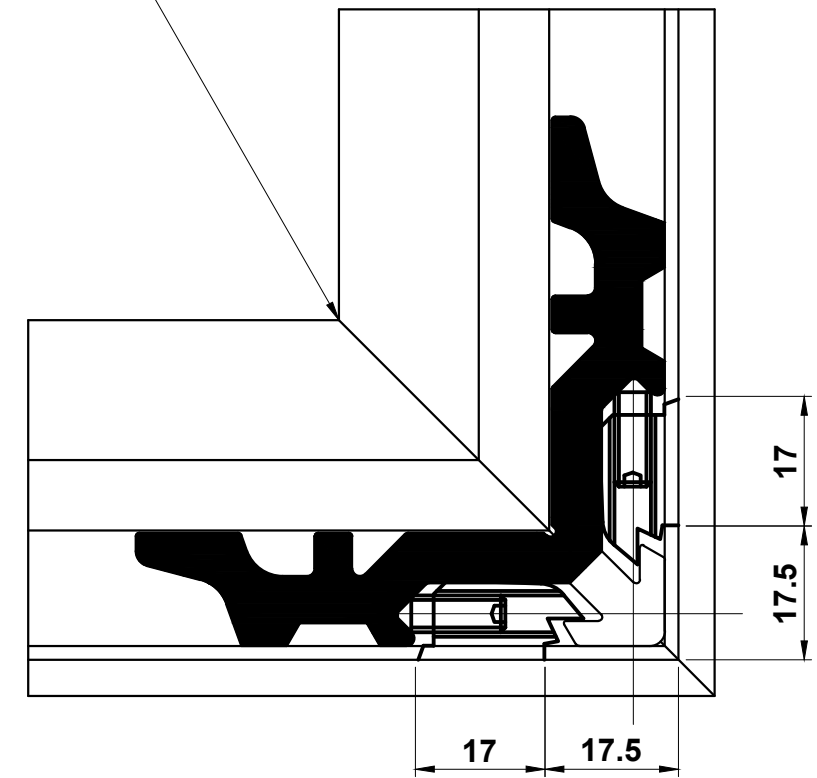
Corner Preparation



APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED *

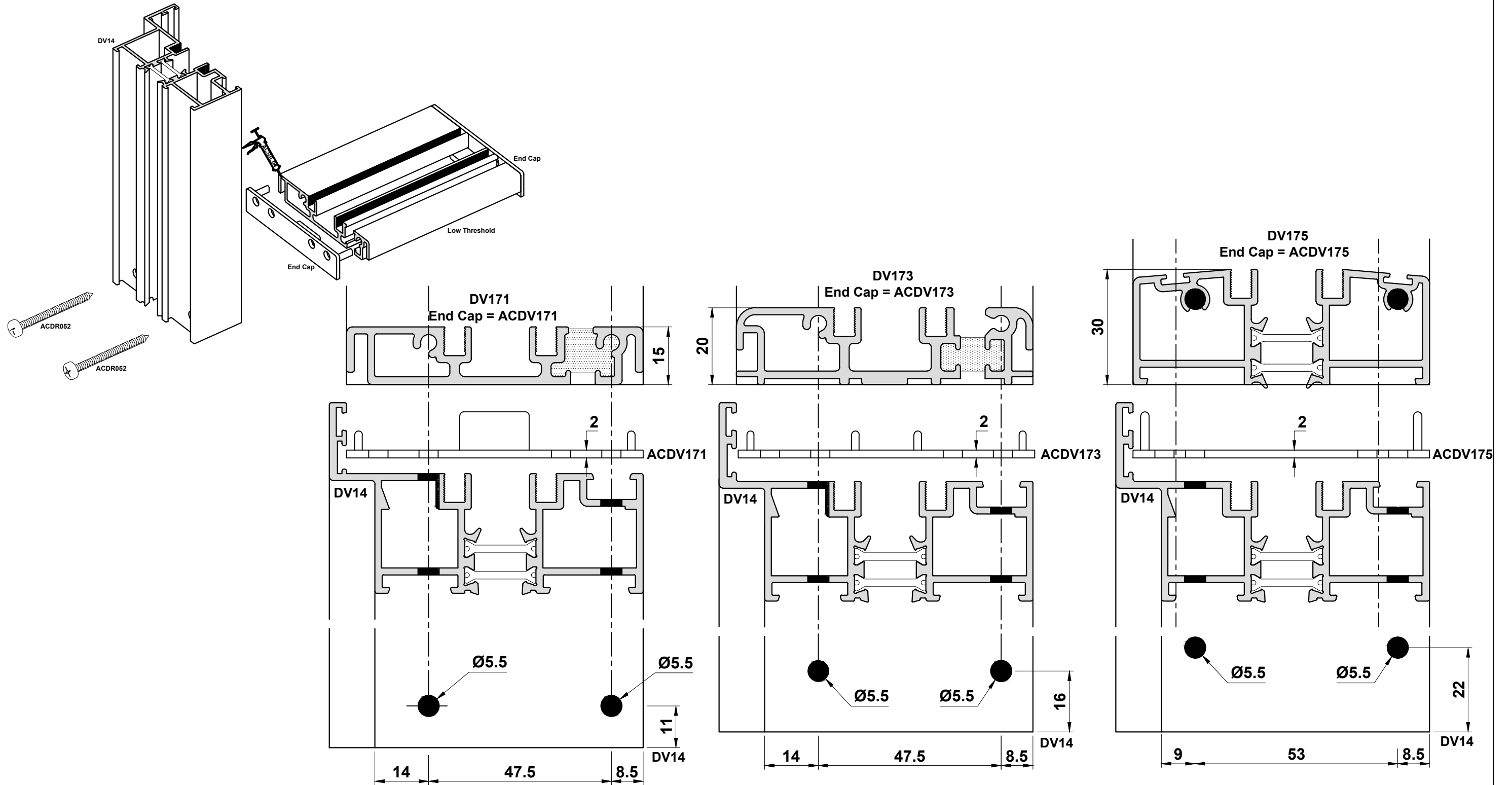


COAT CUT FACE OF PROFILE WITH ACSIL04 PRIOR TO MECHANICALLY JOINING



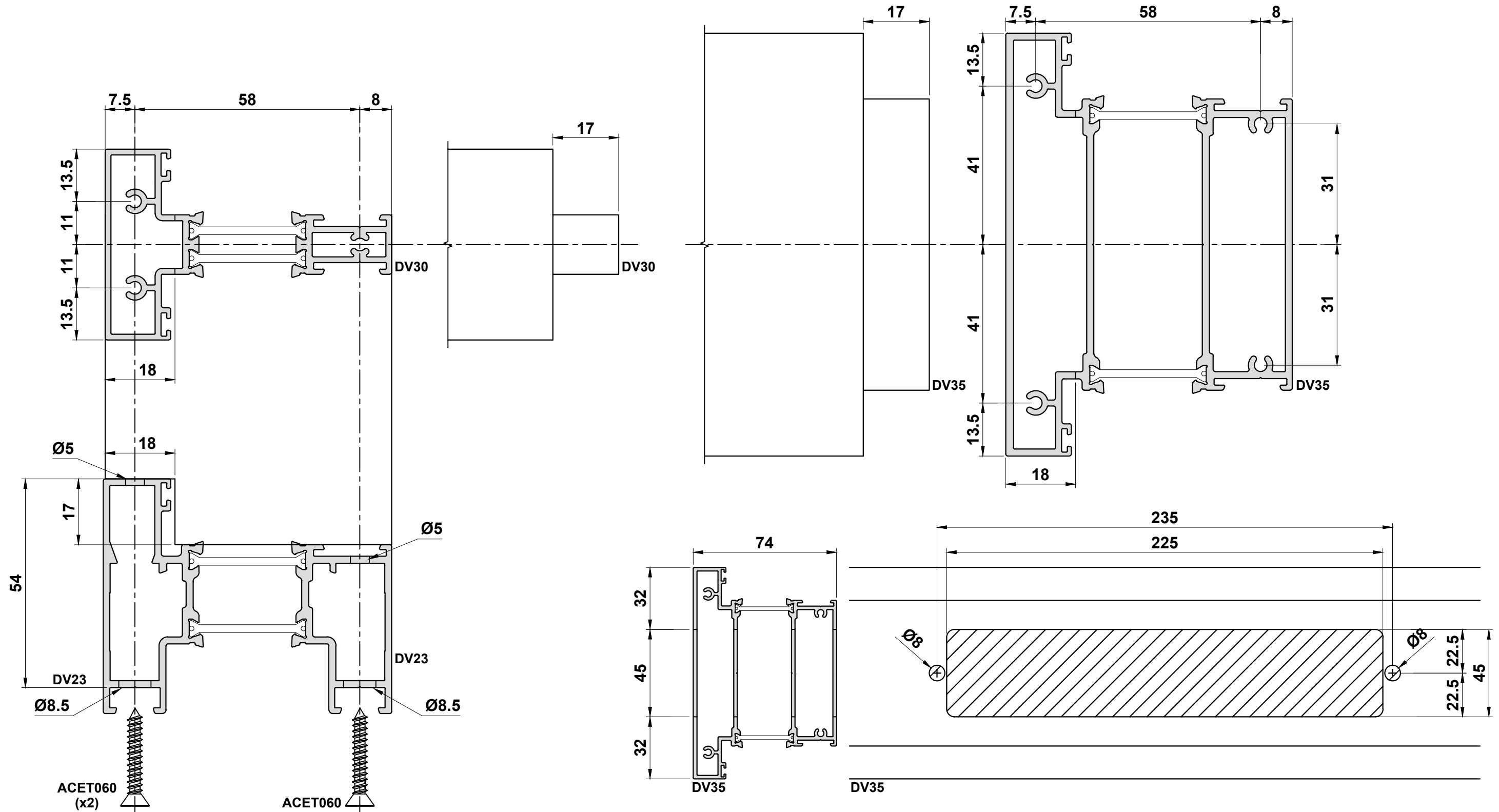
Do Not Scale From This Drawing

Low Threshold Preparation



Do Not Scale From This Drawing

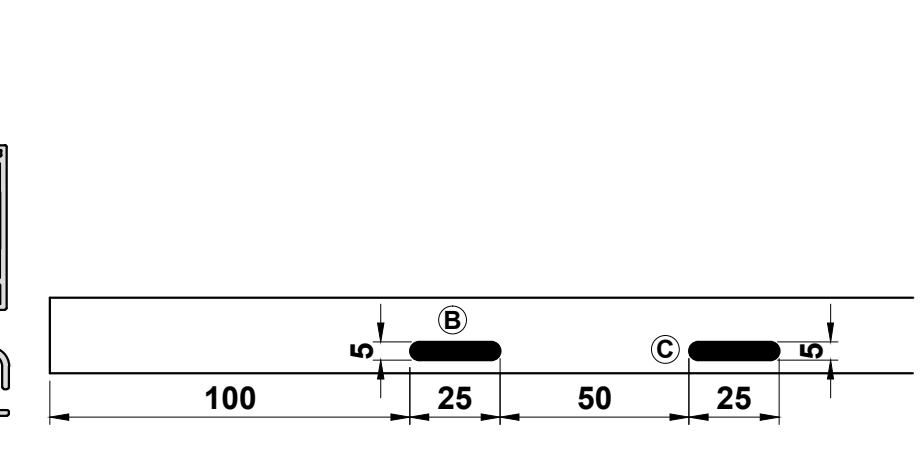
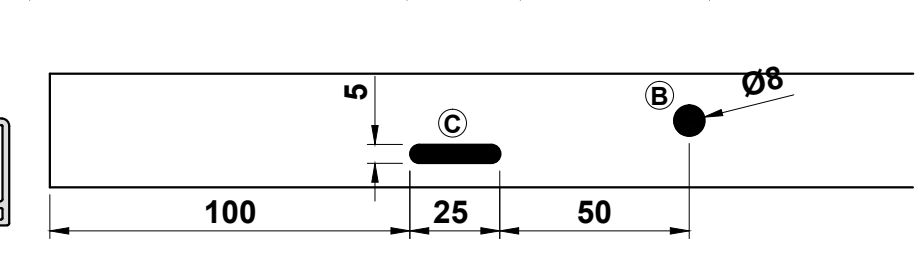
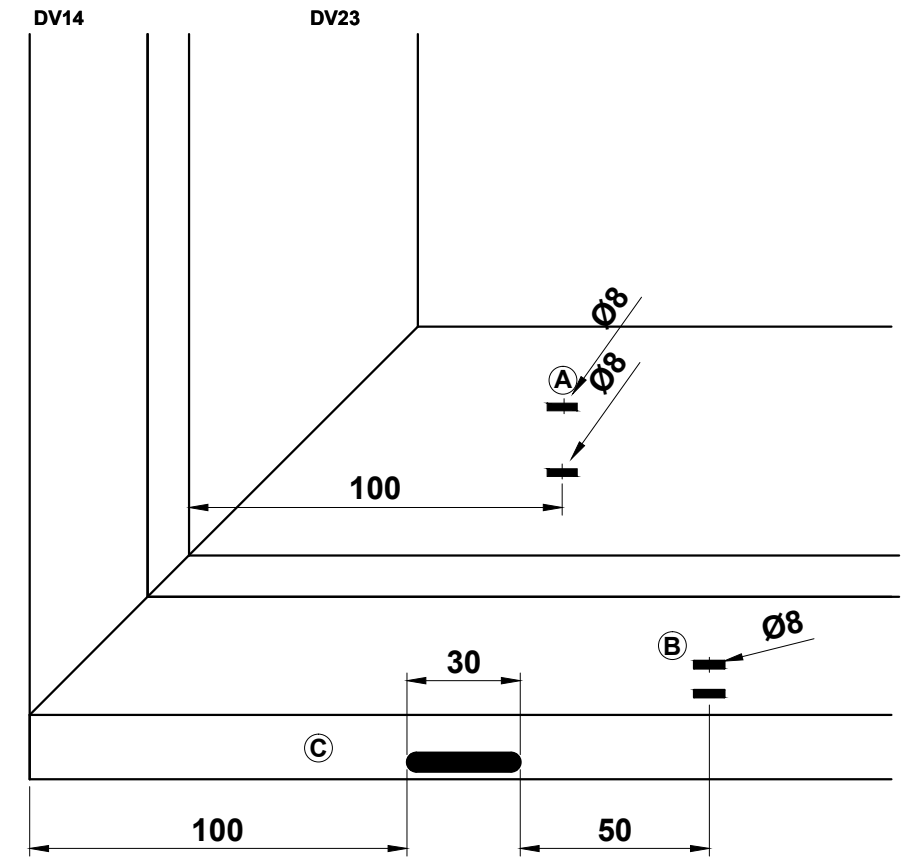
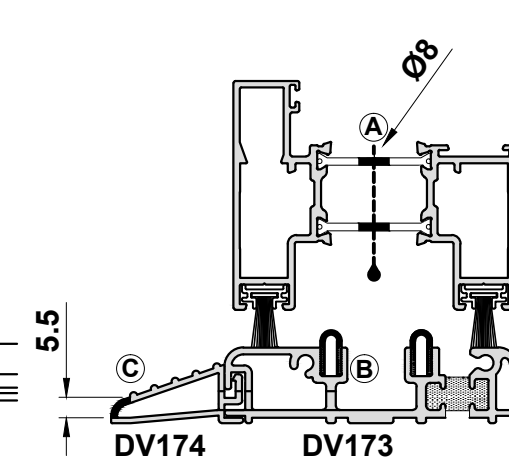
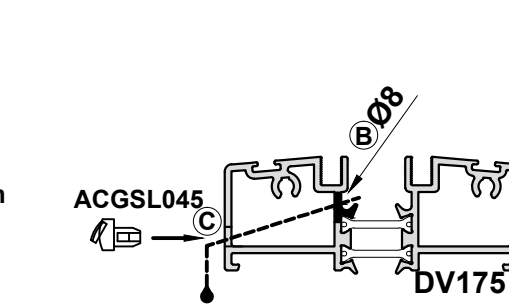
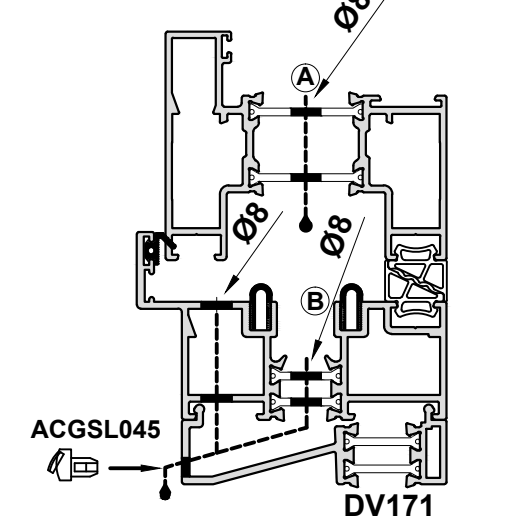
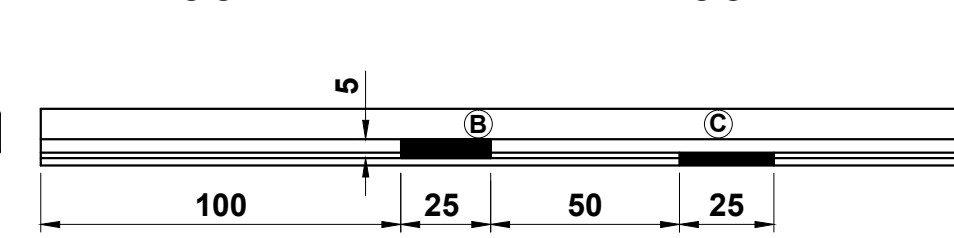
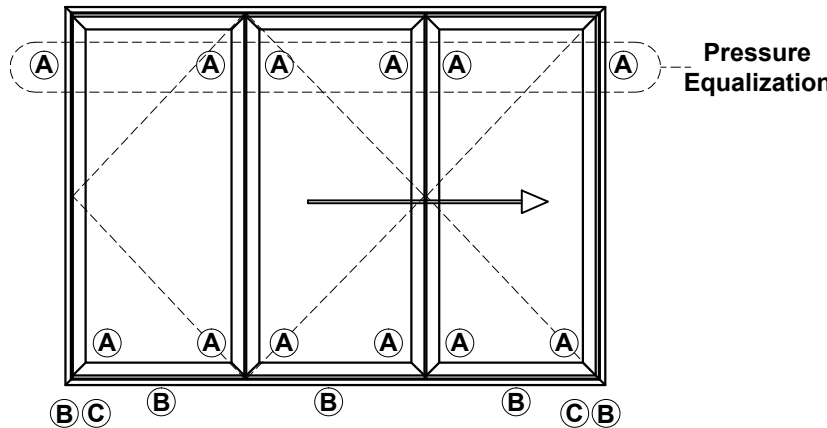
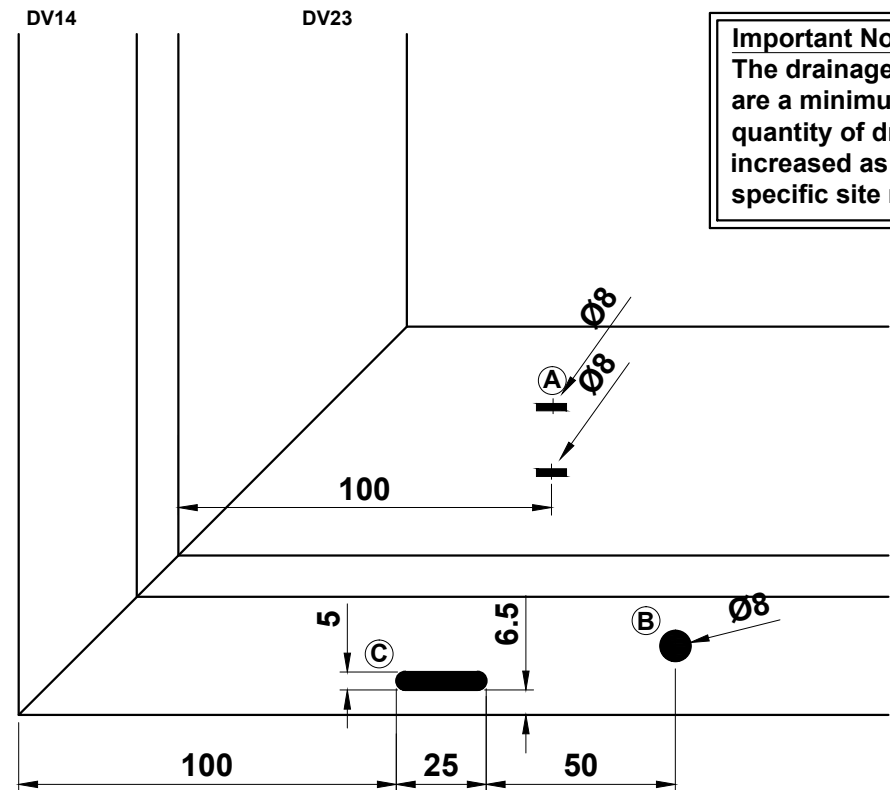
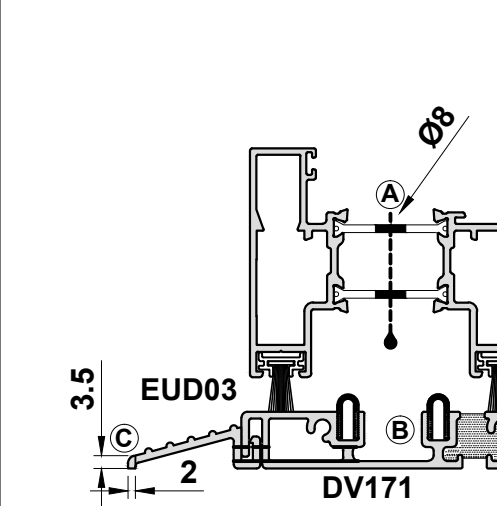
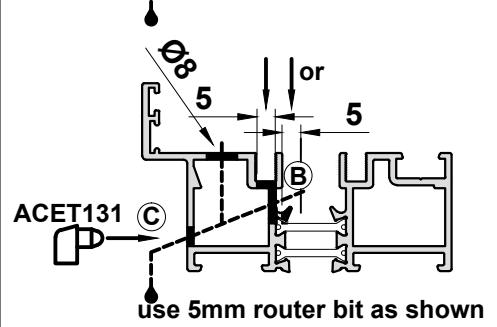
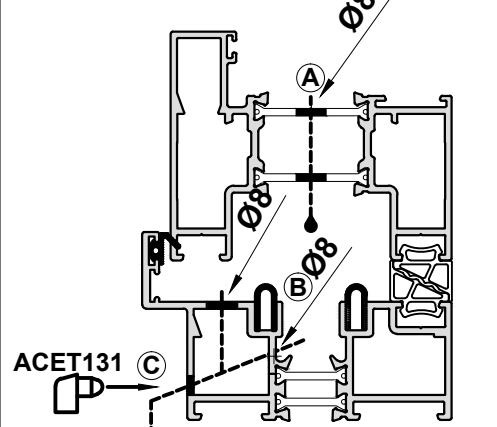
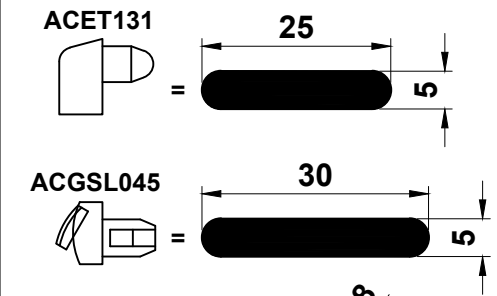
DV30 & DV35 Mid-Rail Preparation



Do Not Scale From This Drawing

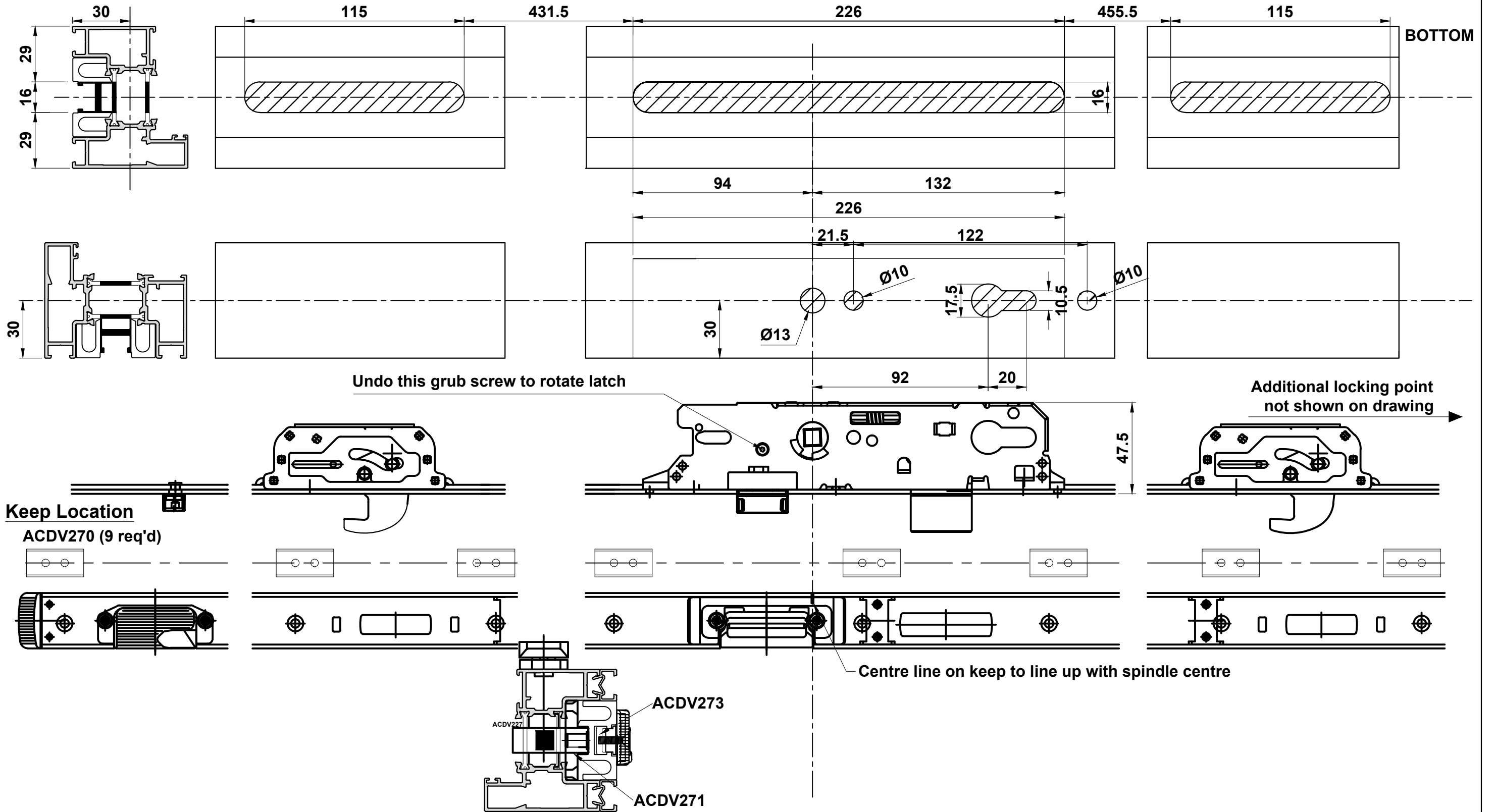
Drainage Details

Important Note:
The drainage details shown below are a minimum requirement. The quantity of drainage slots shall be increased as required to suit specific site requirements.



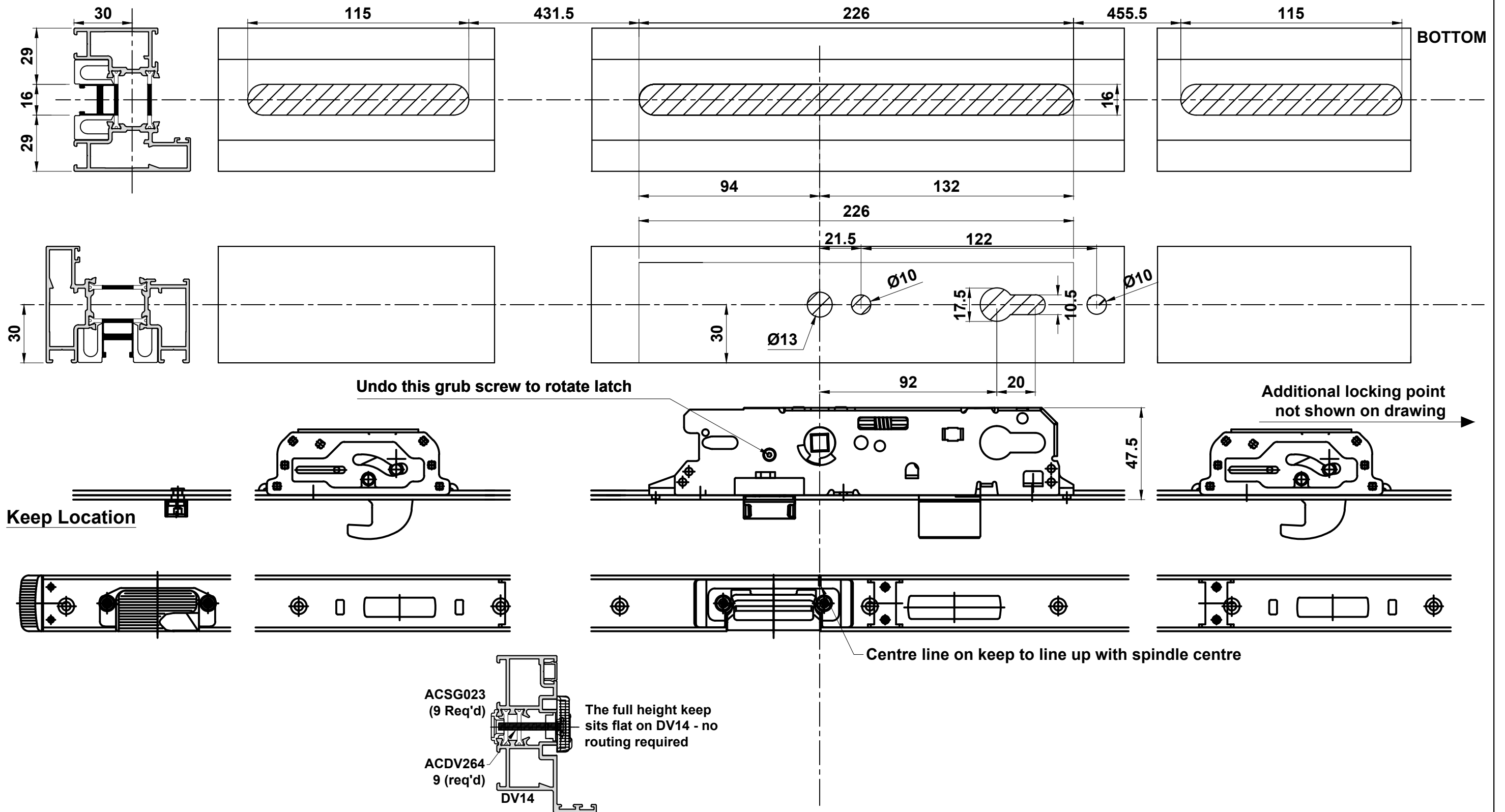
Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV23 & DV26 with ACDV251 Handle



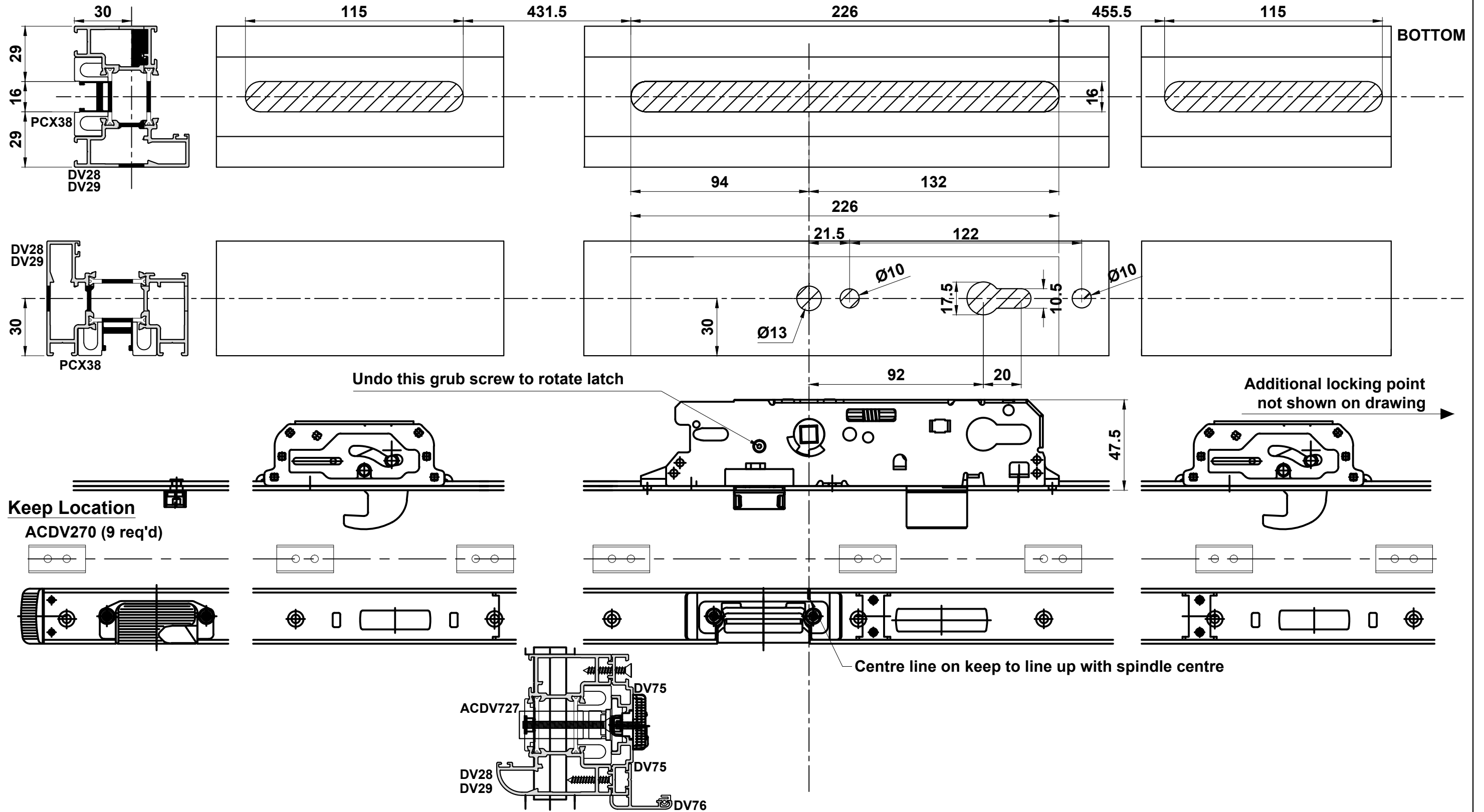
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ACDV722/ACDV723 Preparation in DV23 & DV26 Locking into DV14 with ACDV251 Handle



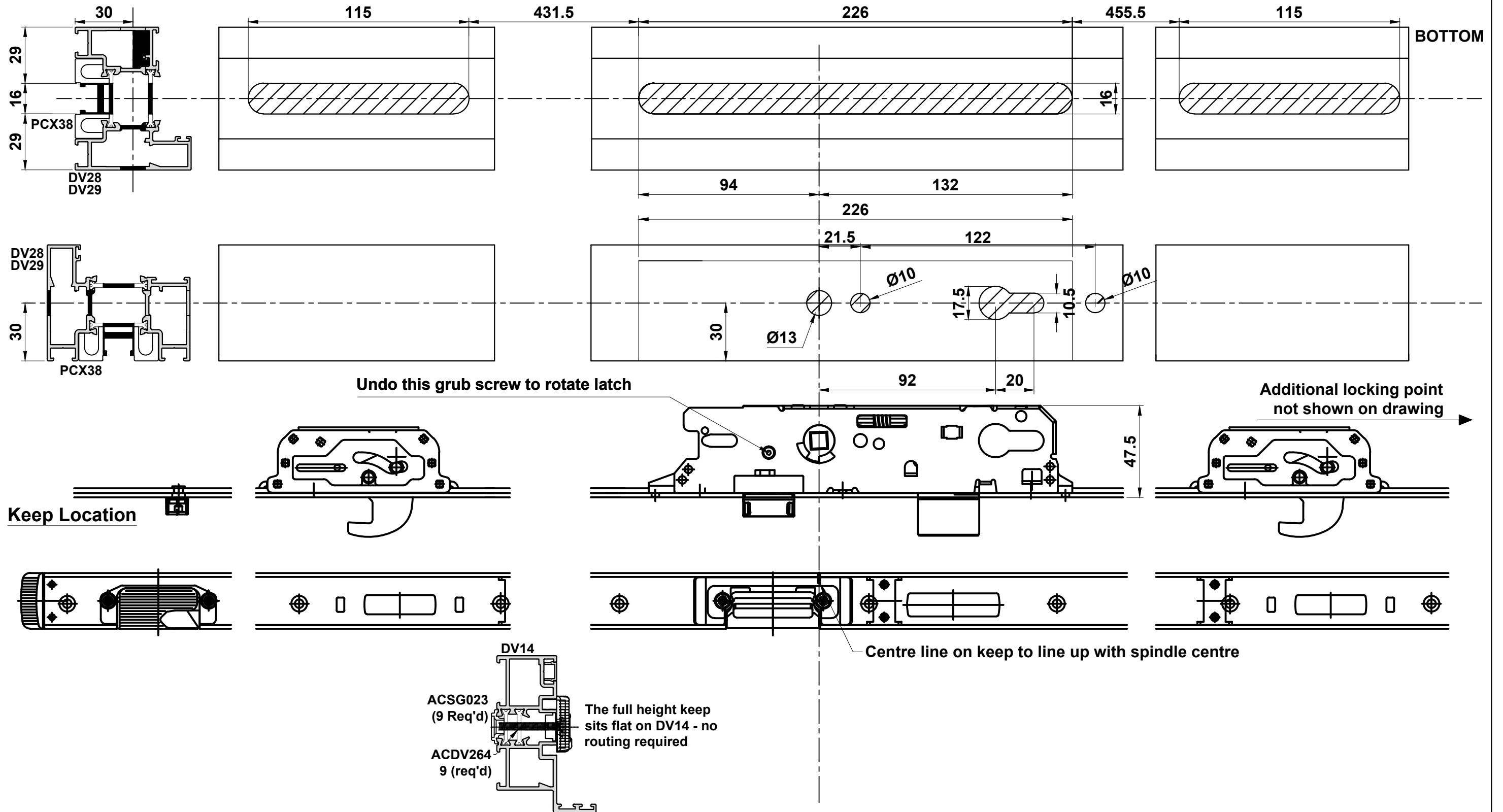
Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation in DV28 & DV29 Locking into DV75 with ACDV251 Handle



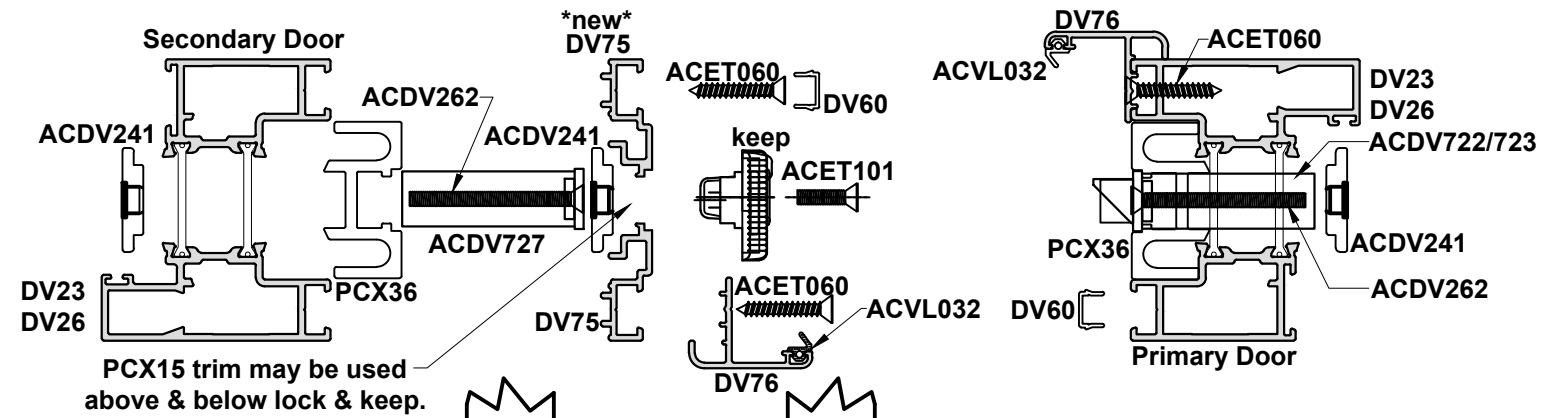
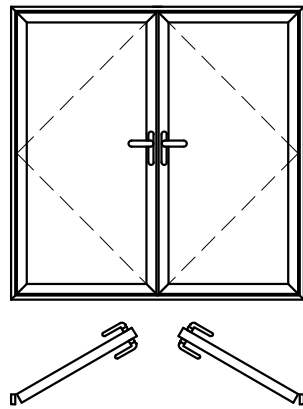
Do Not Scale From This Drawing

ACDV722/ACDV723 Preparation DV28 & DV29 Locking into DV14 with ACDV251 Handle

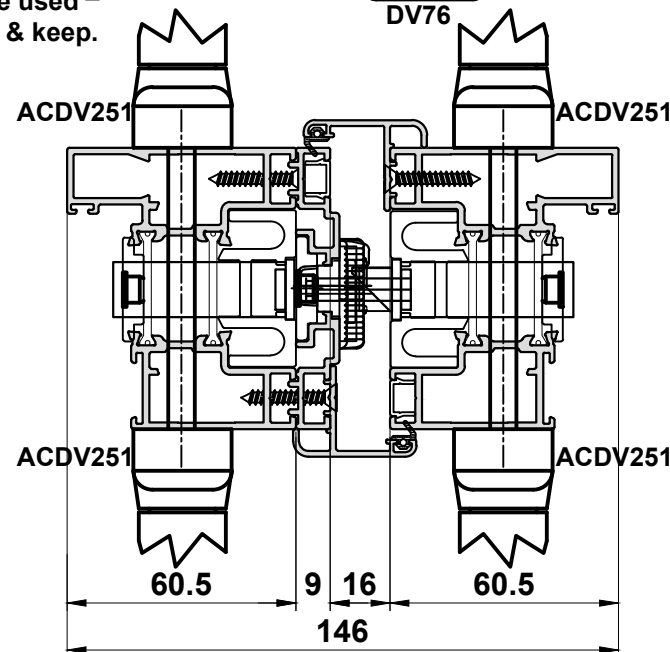


Do Not Scale From This Drawing

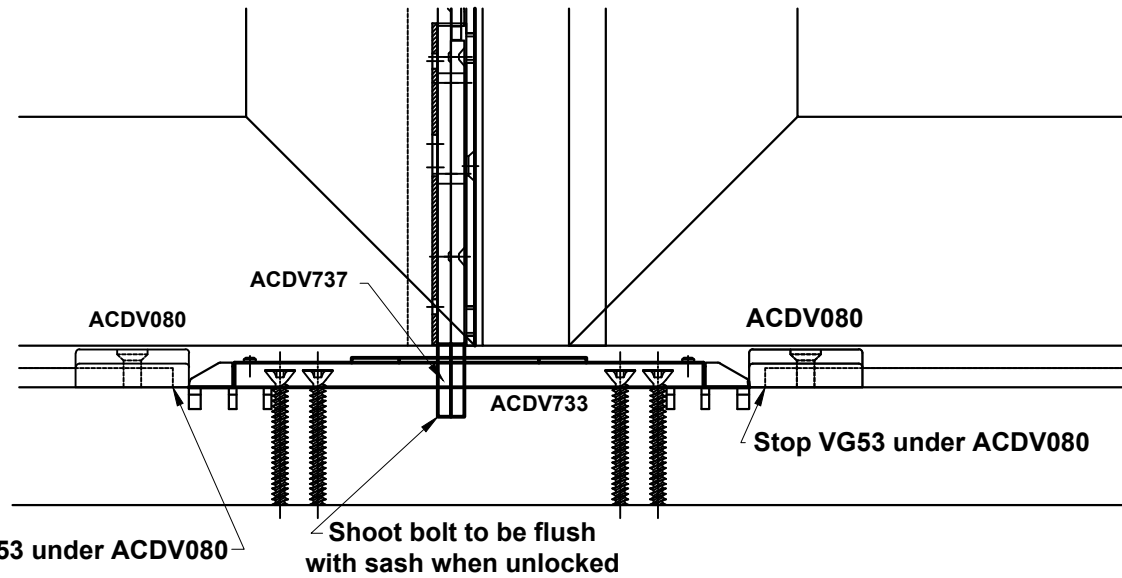
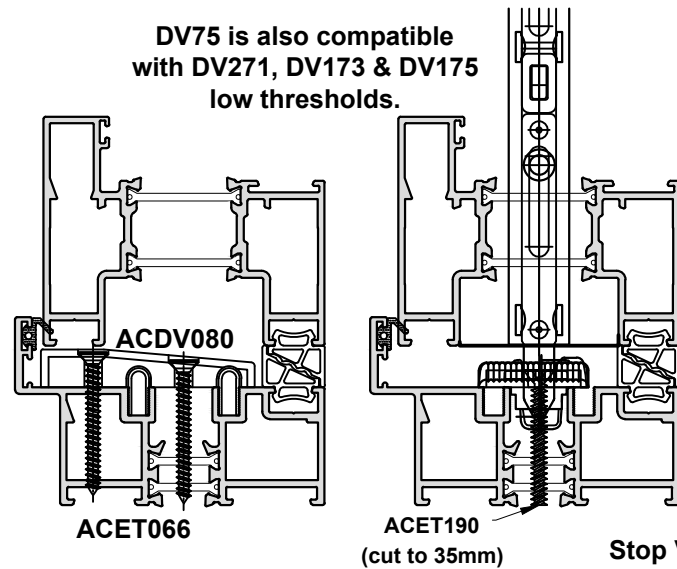
Lever/Lever Handles to Primary & Secondary Leaf



Note:
When using DV28 or DV29 as the sash, use PCX38 instead of PCX36

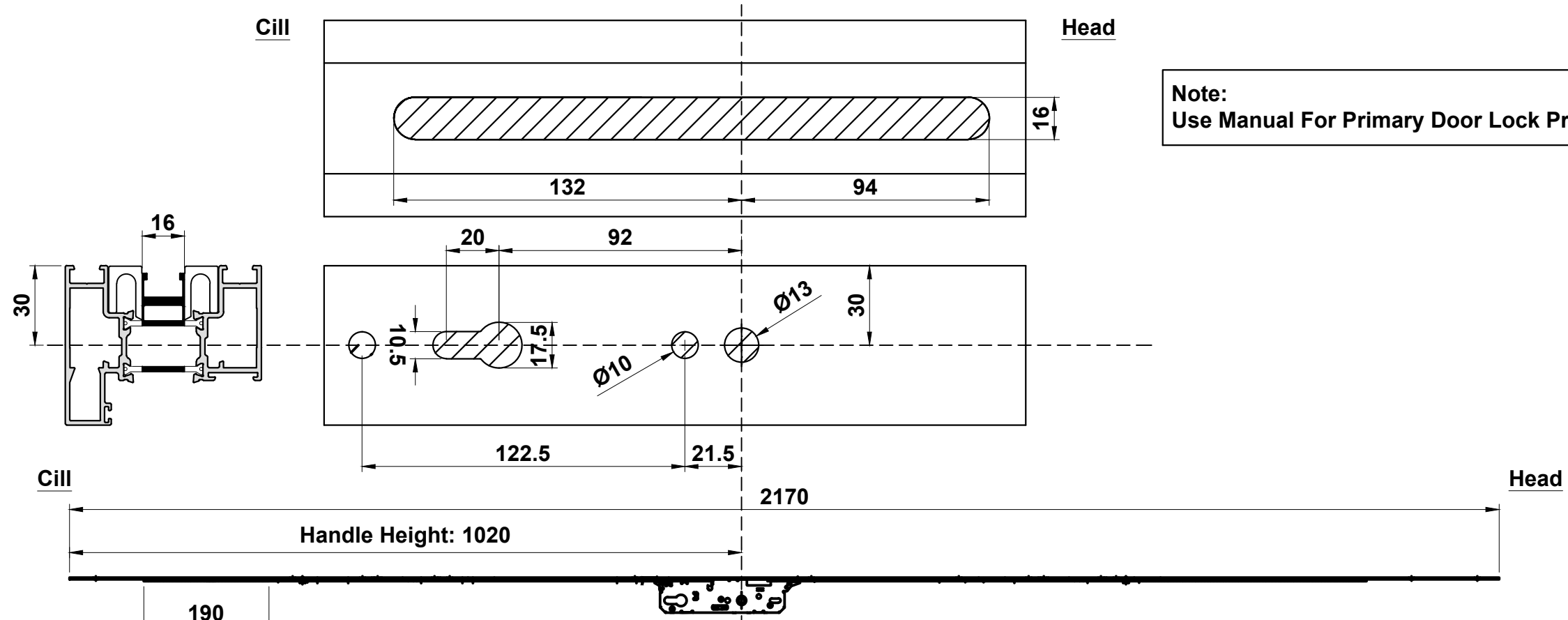


DV75 is also compatible with DV271, DV173 & DV175 low thresholds.



Do Not Scale From This Drawing

ACDV727 Preparation with ACDV251 Handle

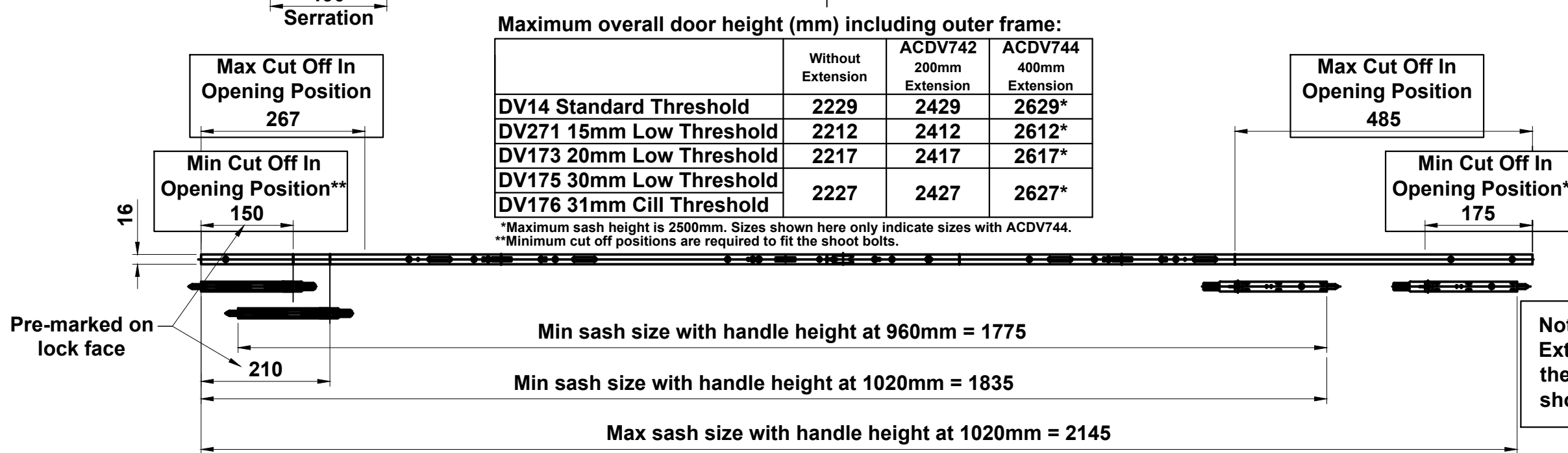


Note:
Use Manual For Primary Door Lock Preparation Details

Maximum overall door height (mm) including outer frame:

	Without Extension	ACDV742 200mm Extension	ACDV744 400mm Extension
DV14 Standard Threshold	2229	2429	2629*
DV271 15mm Low Threshold	2212	2412	2612*
DV173 20mm Low Threshold	2217	2417	2617*
DV175 30mm Low Threshold	2227	2427	2627*
DV176 31mm Cill Threshold			

*Maximum sash height is 2500mm. Sizes shown here only indicate sizes with ACDV744.
**Minimum cut off positions are required to fit the shoot bolts.



Max Cut Off In
Opening Position
485

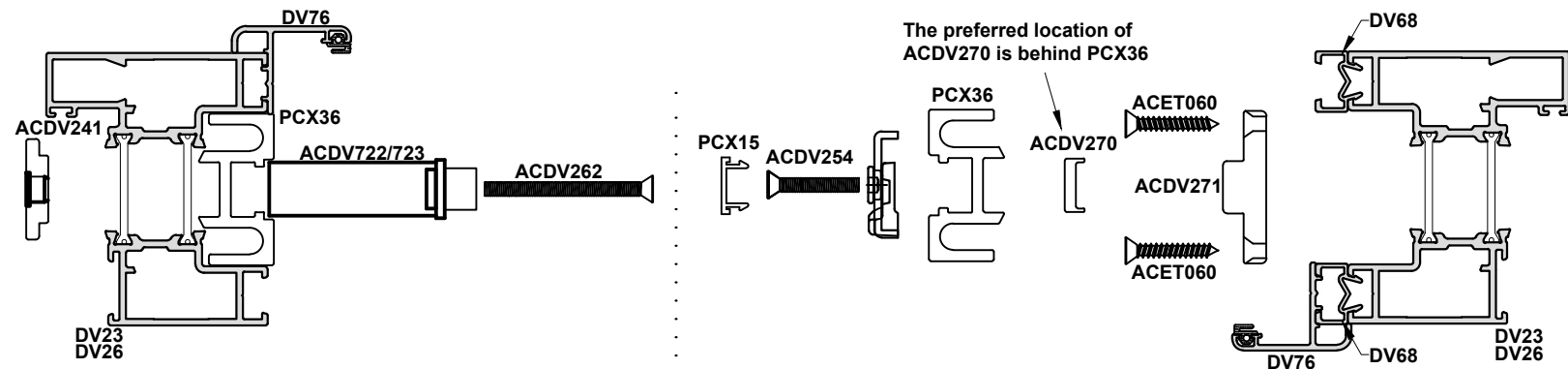
Min Cut Off In
Opening Position**
175

Note:
Extensions are fitted between
the lock and ACDV738
shoot bolt.

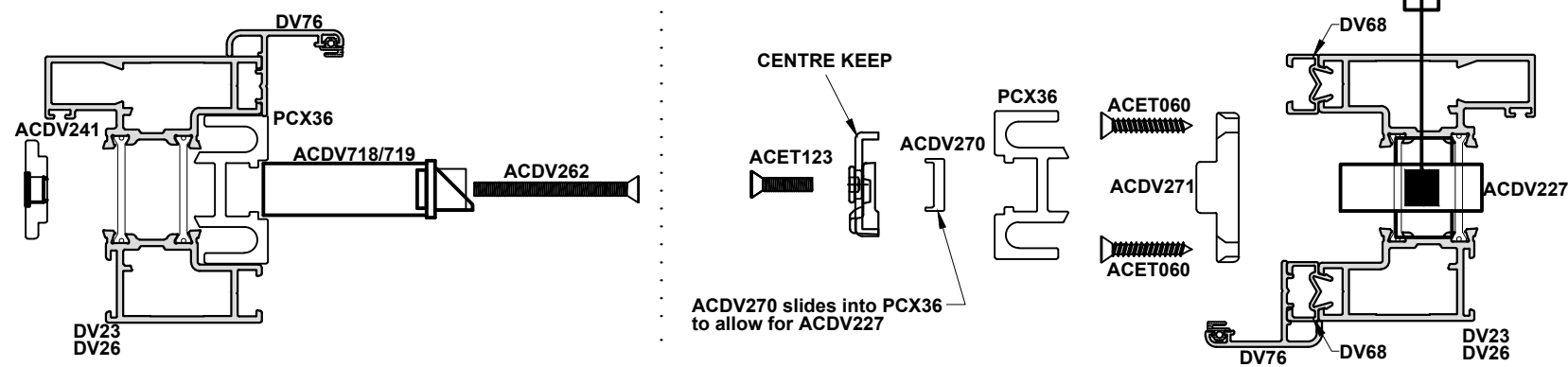
Do Not Scale From This Drawing

Primary Sash Lock & Secondary Sash Keep Preparation

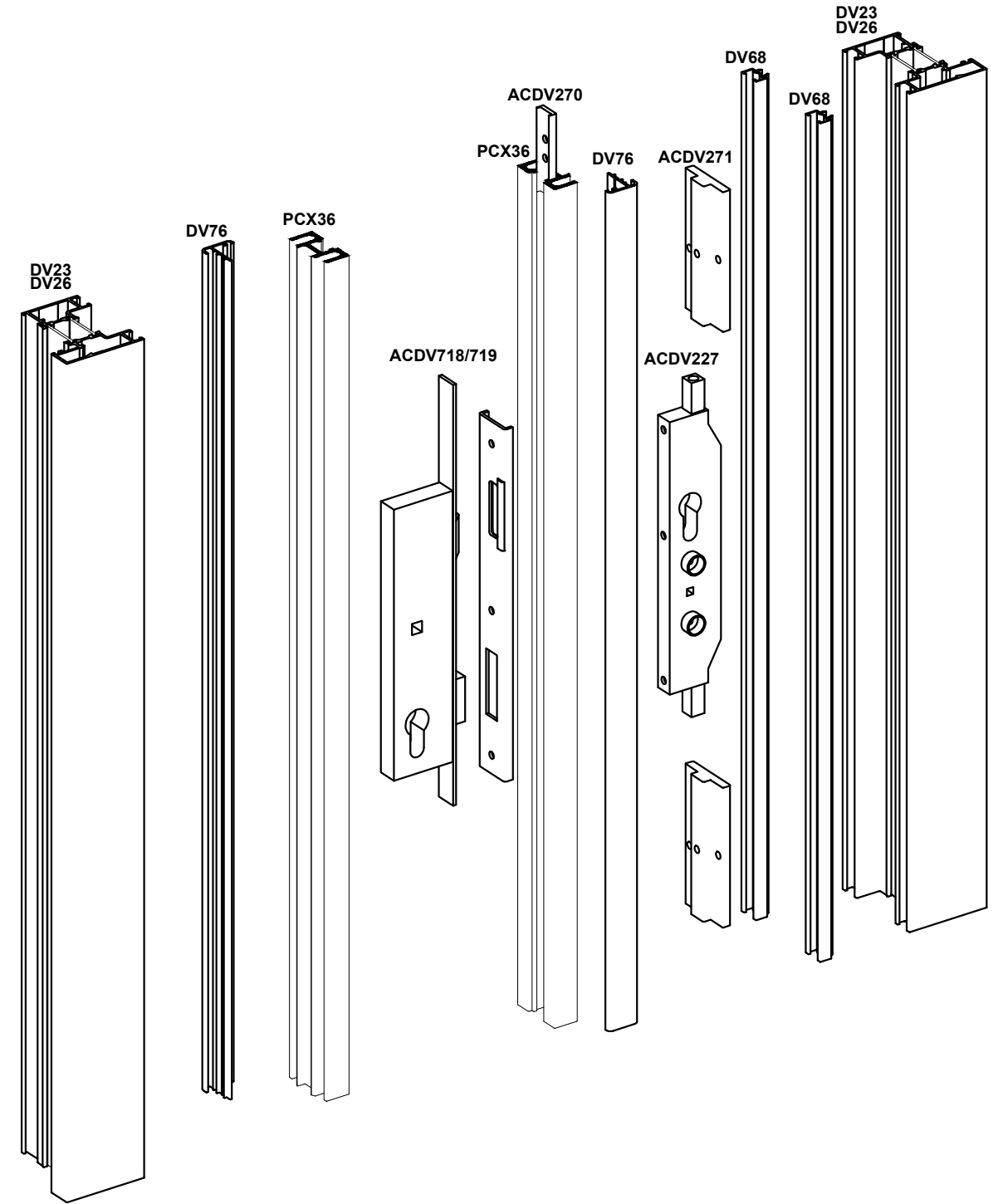
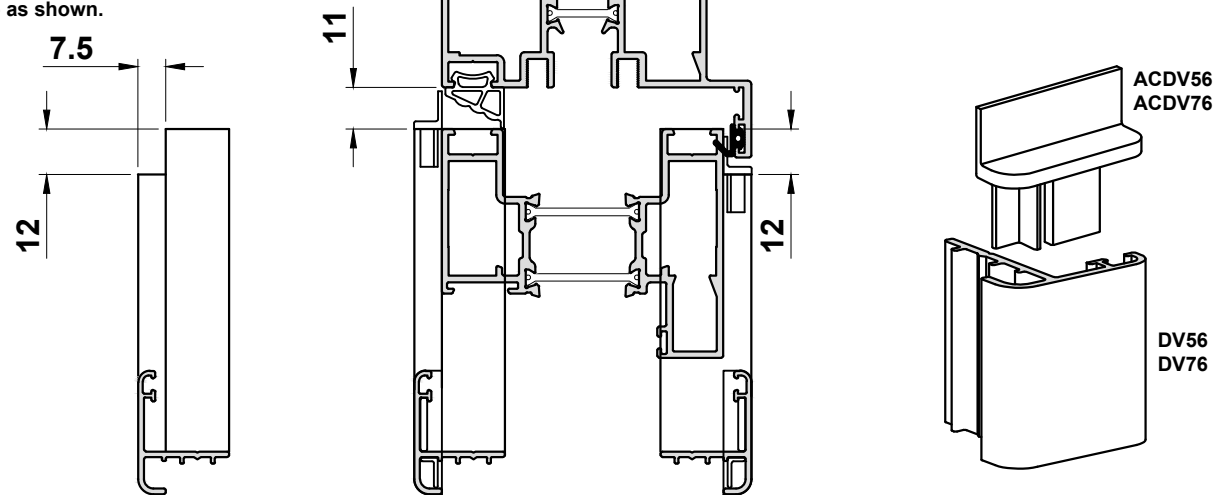
Assembly for Full Height Keep



Assembly where keep is in line with ACDV227

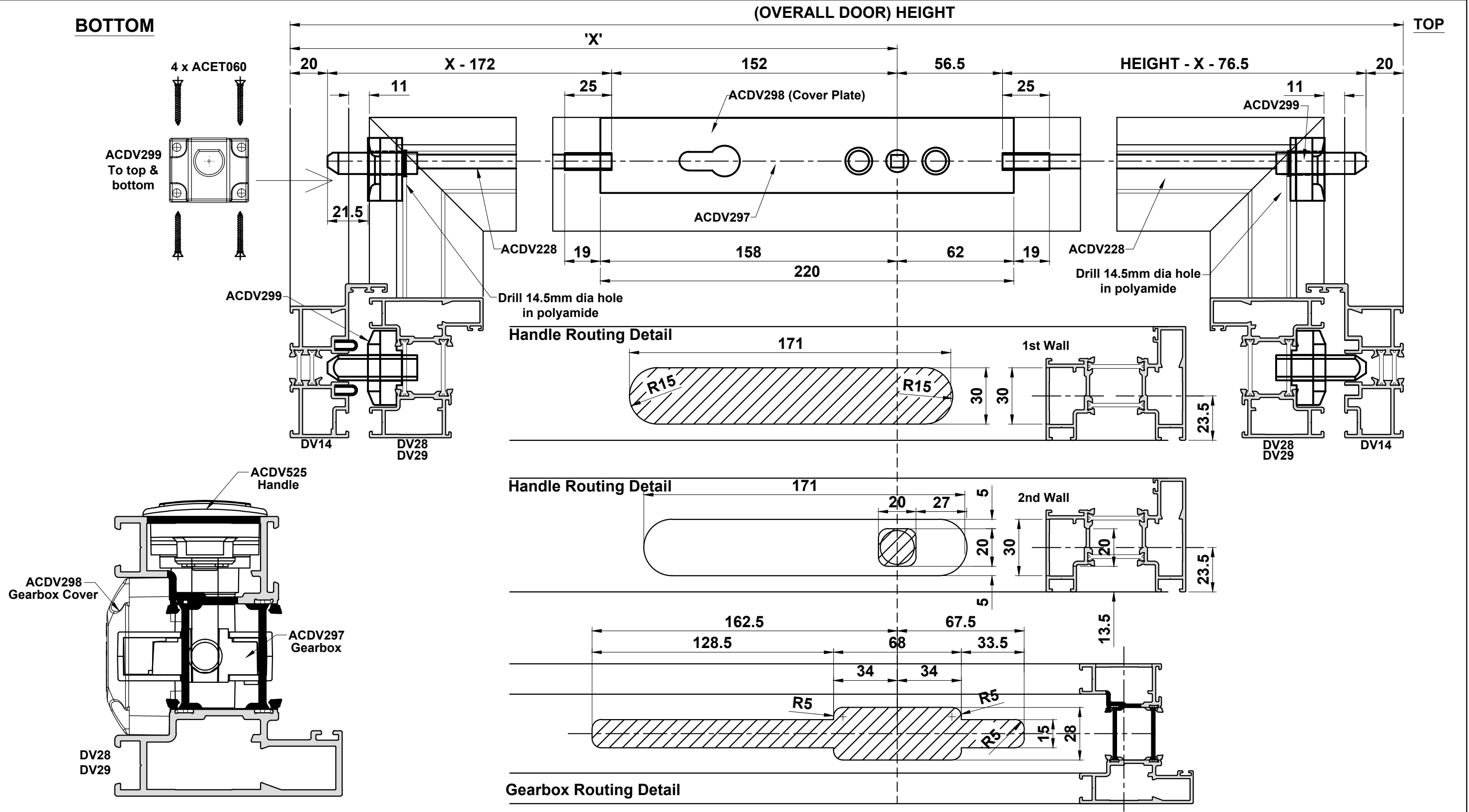


DV56 & DV76 are cut to sash height and notched where closing against a rebate as shown.



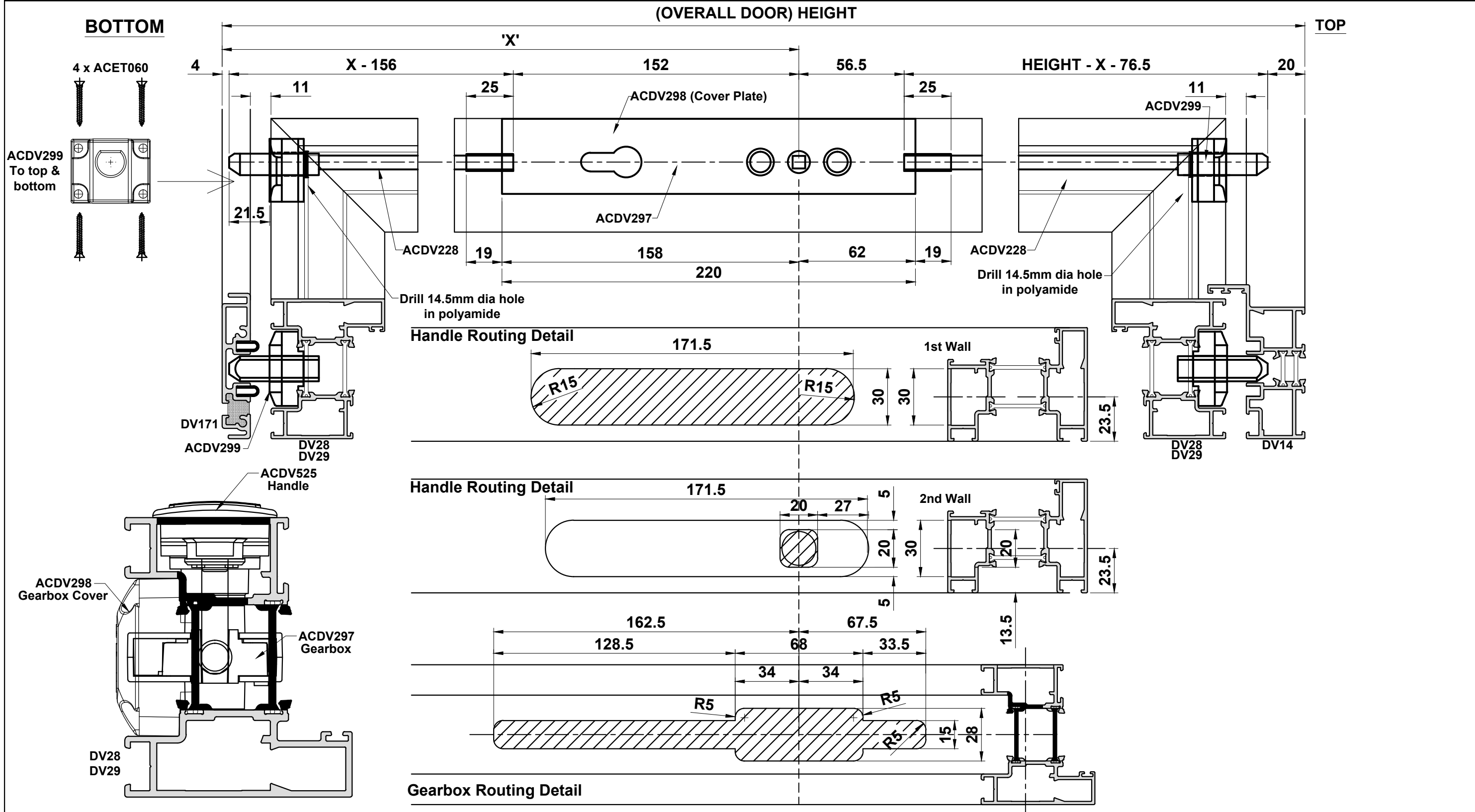
Do Not Scale From This Drawing

ACDV297 Preparation with ACDV525 Handle



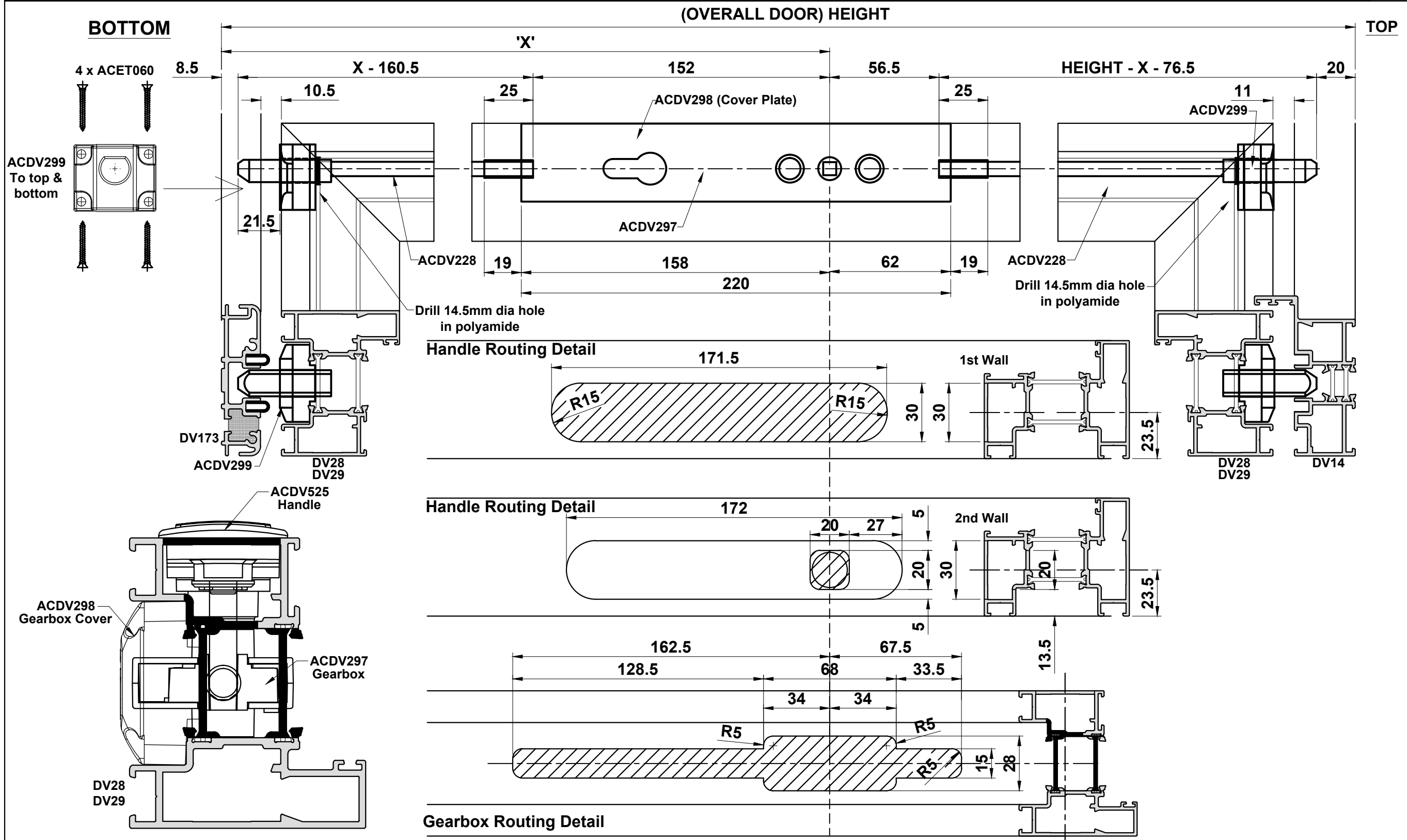
Do Not Scale From This Drawing

ACDV297 Preparation with ACDV525 Handle with DV171 Threshold



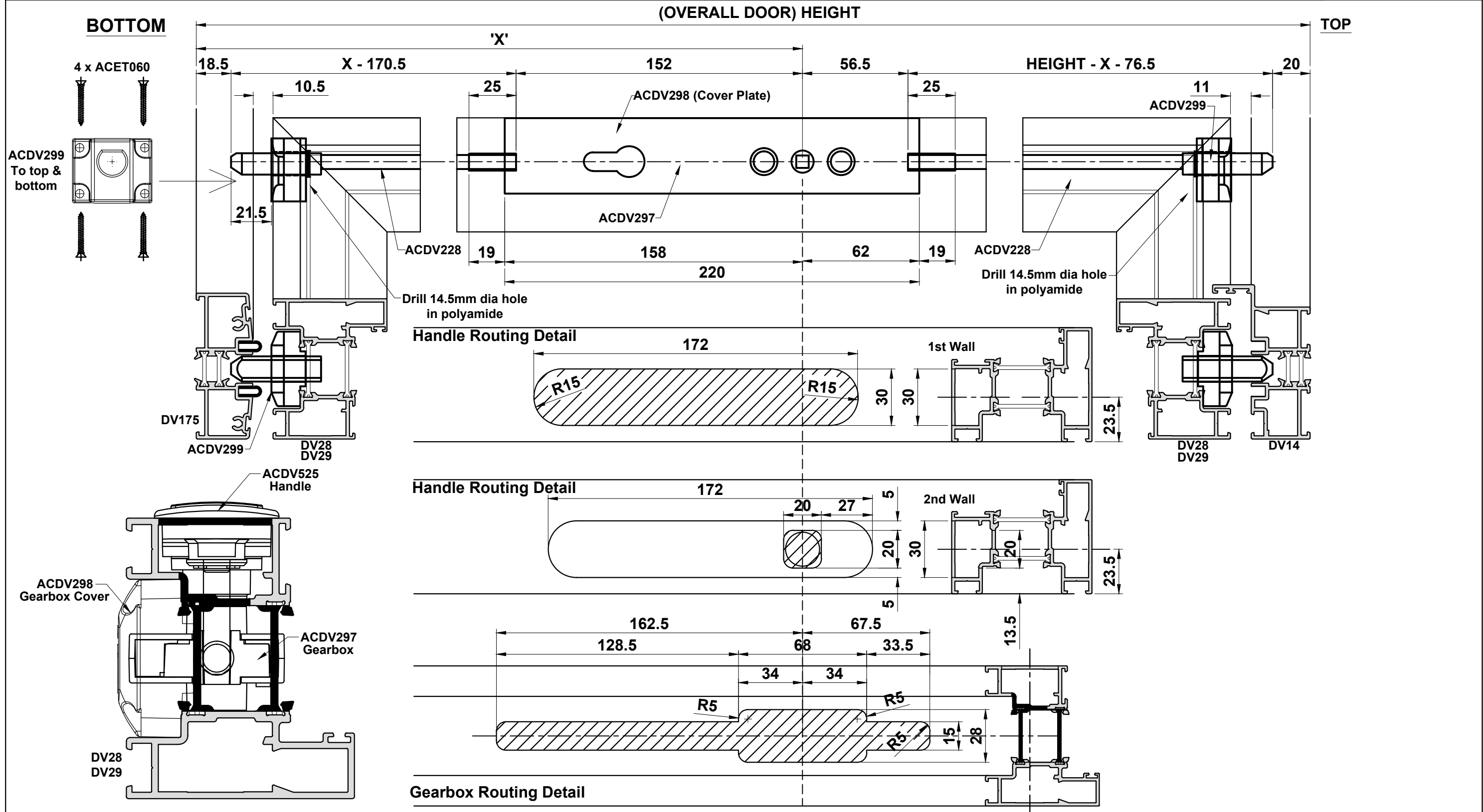
Do Not Scale From This Drawing

ACDV297 Preparation with ACDV525 Handle with DV173 Threshold



Do Not Scale From This Drawing

ACDV297 Preparation with ACDV525 Handle with DV175 Threshold



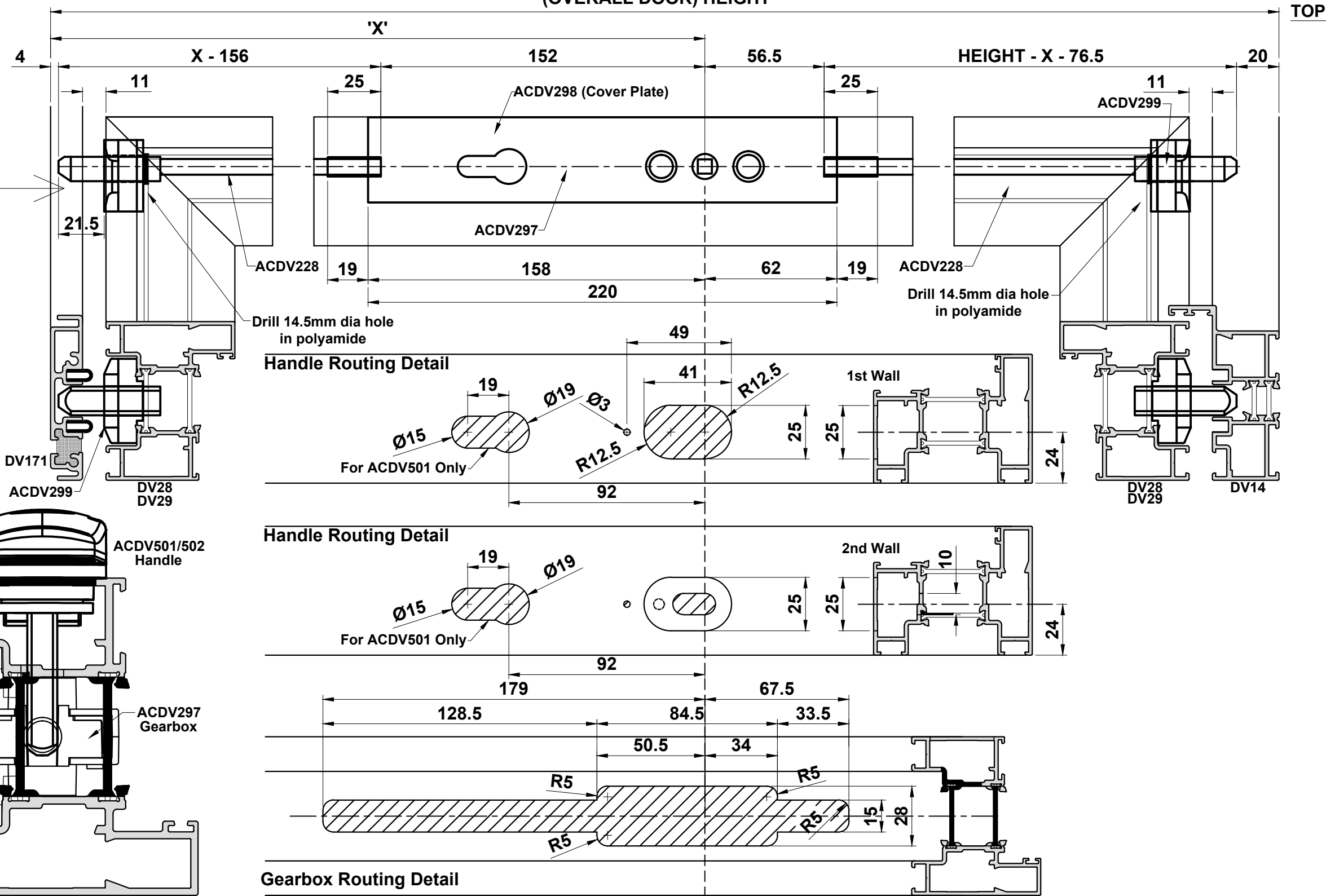
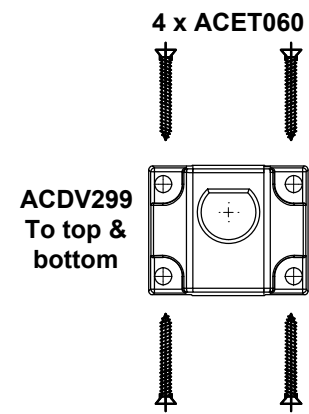
Do Not Scale From This Drawing

ACDV297 Preparation with ACDV501/ACDV502 Handle with DV271 Threshold

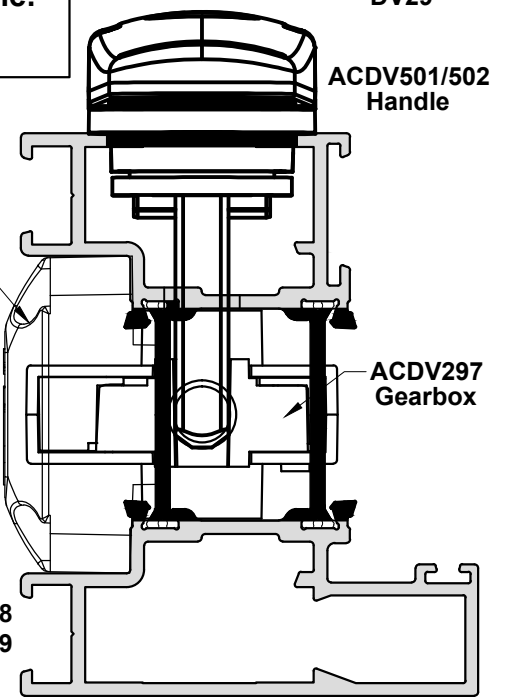
BOTTOM

(OVERALL DOOR) HEIGHT

TOP



Assembly Note:
Insert ACDV297 into slot and then insert handle spindle into the gear box. Push the handle and gearbox upwards ensuring the handle hooks under the first wall of the profile. Fix in to position.



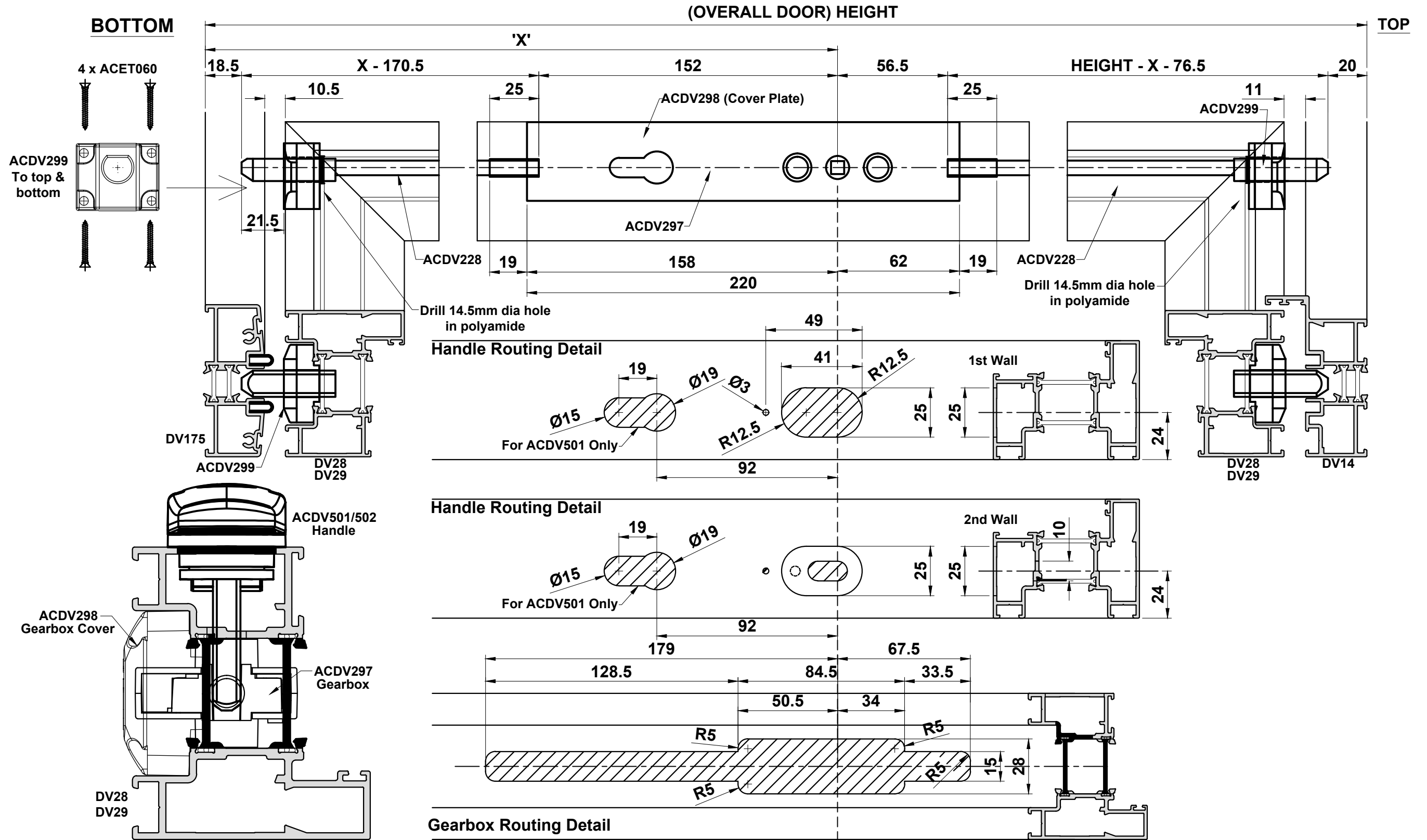
Handle Routing Detail

Handle Routing Detail

Gearbox Routing Detail

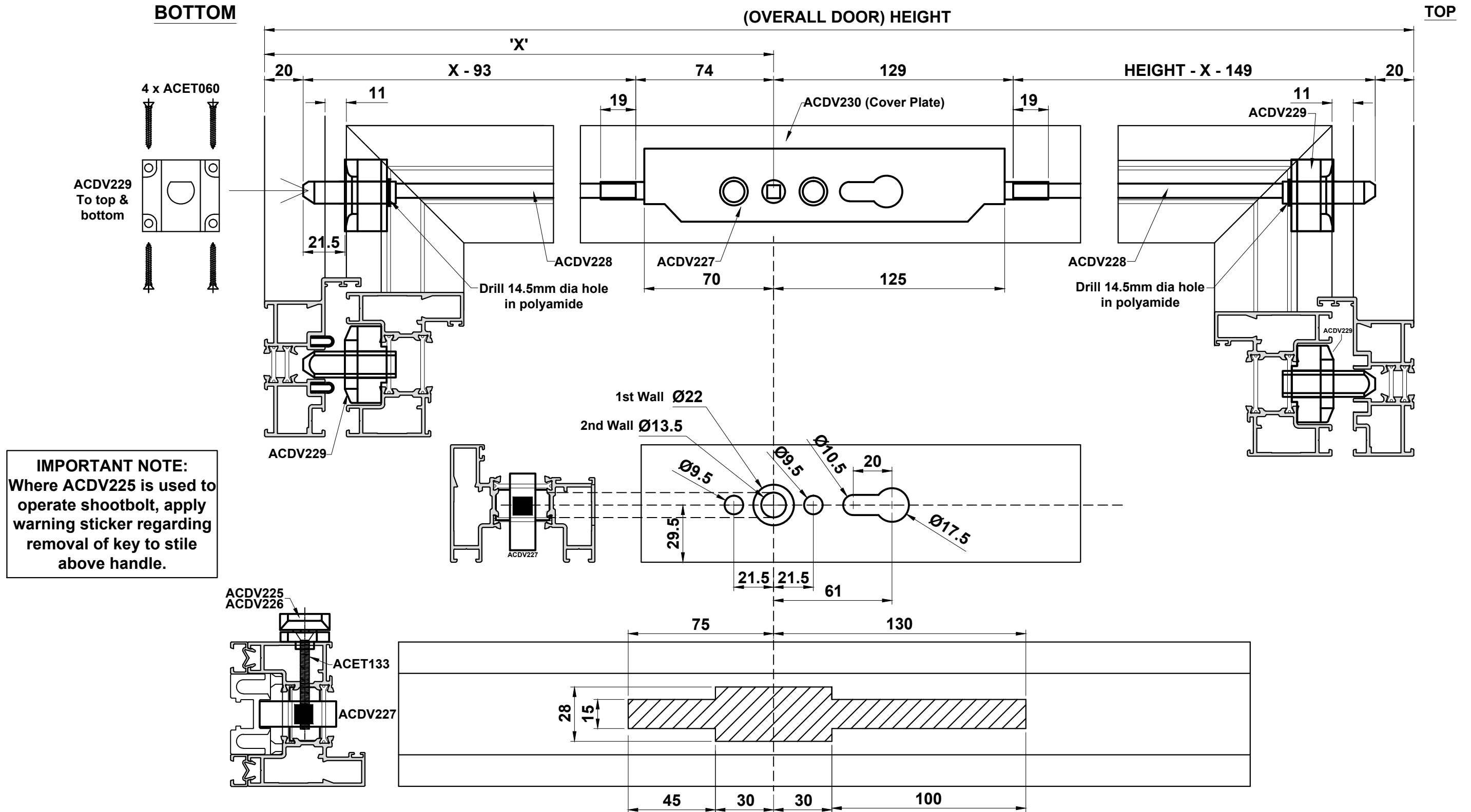
Do Not Scale From This Drawing

Open In **ACDV297 Preparation with ACDV501/ACDV502 Handle with DV175 Threshold**



Do Not Scale From This Drawing

ACDV227 Preparation with ACDV225/ACDV226 Handle



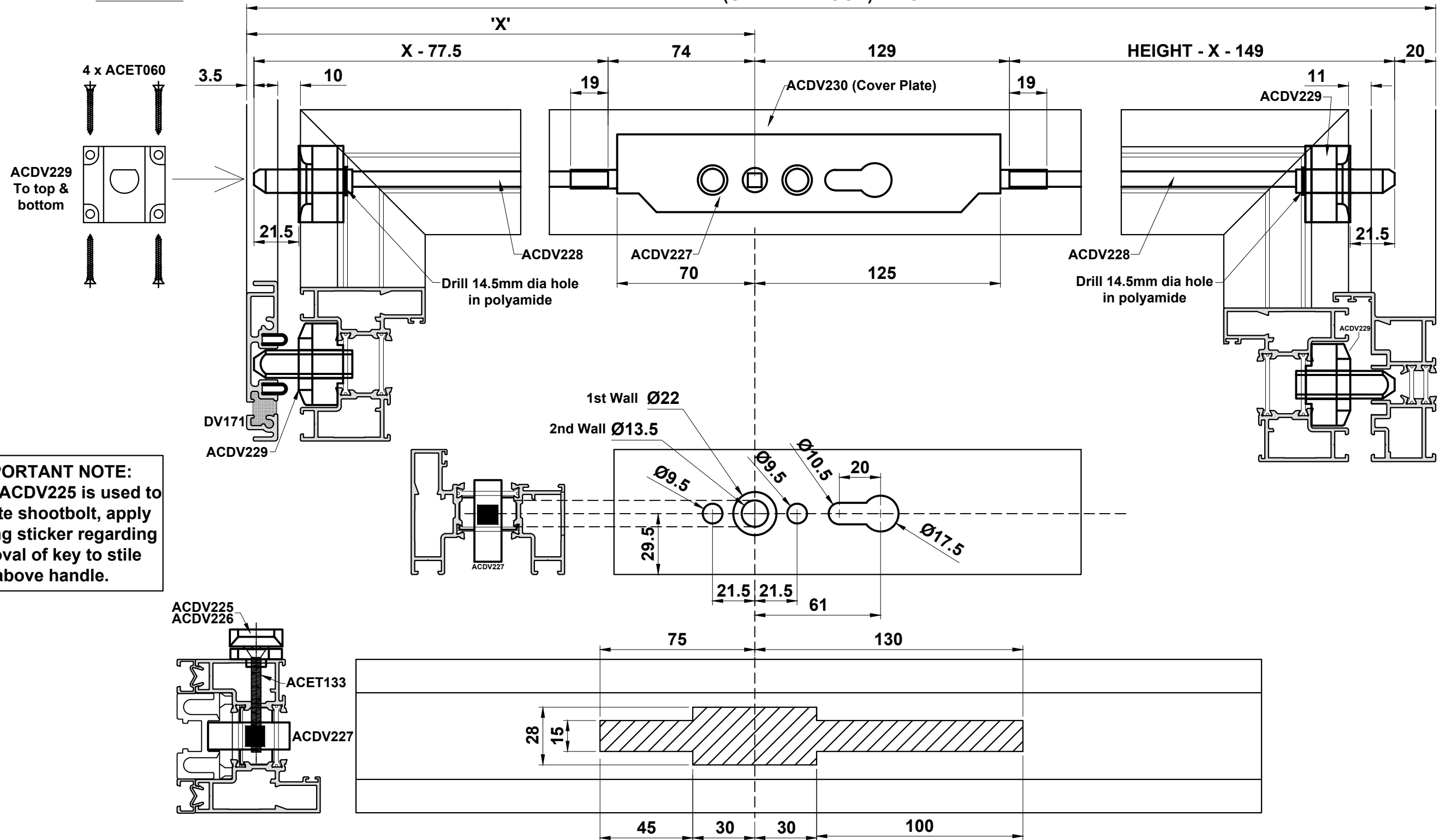
Do Not Scale From This Drawing

ACDV227 Preparation with ACDV225/ACDV226 Handle using DV171 Threshold

BOTTOM

(OVERALL DOOR) HEIGHT

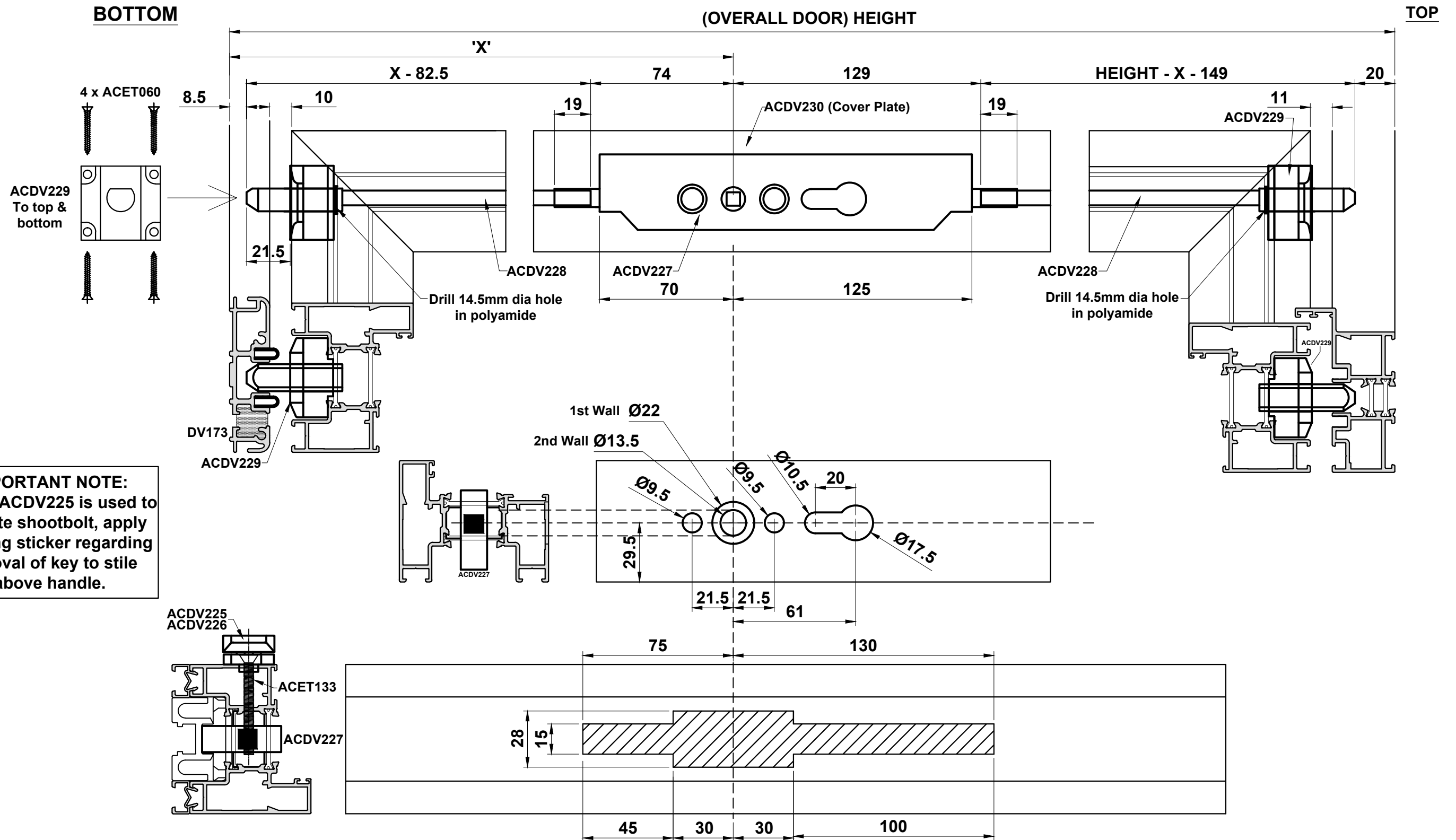
TOP



IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

Do Not Scale From This Drawing

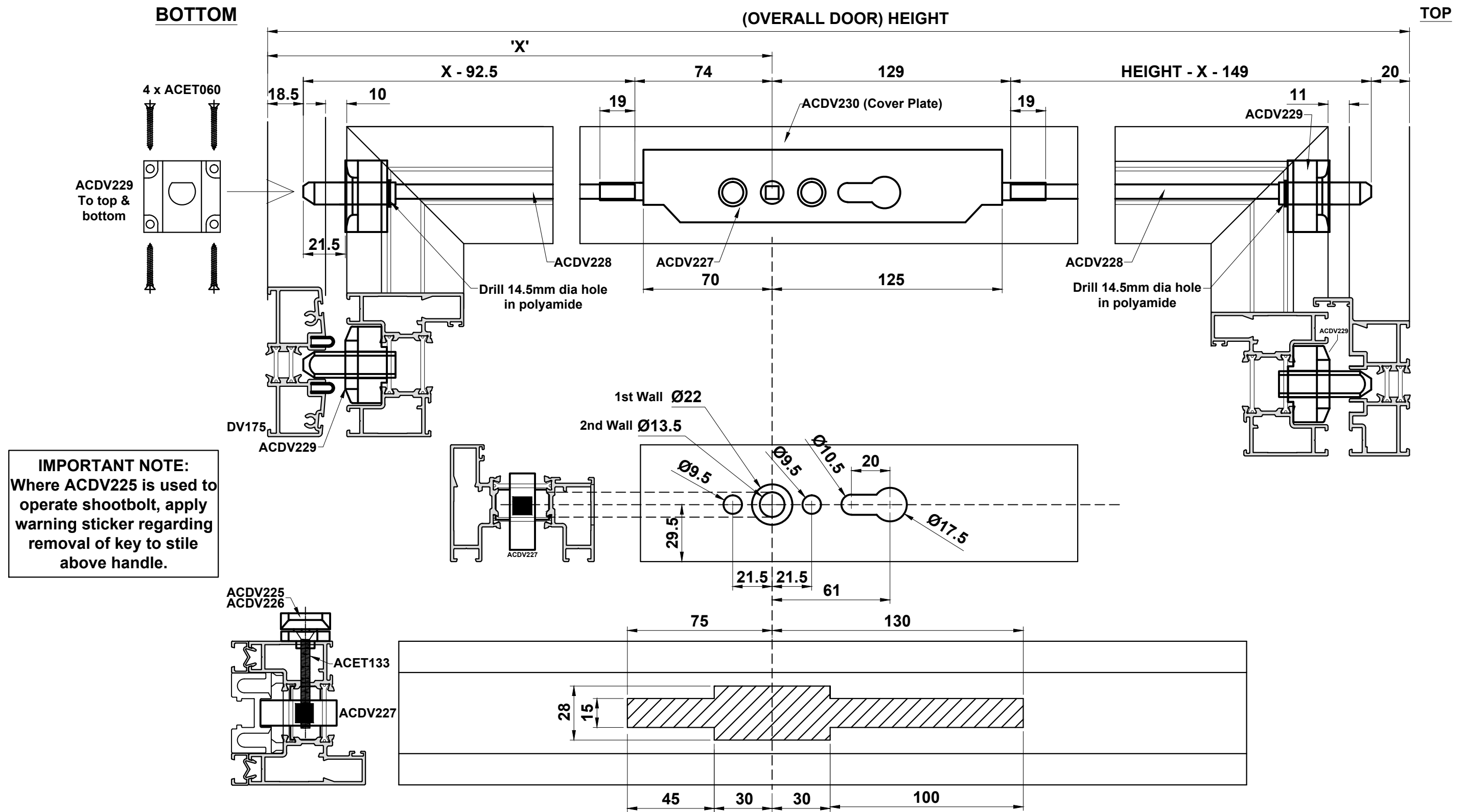
ACDV227 Preparation with ACDV225/ACDV226 Handle using DV173 Threshold



IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

Do Not Scale From This Drawing

ACDV227 Preparation with ACDV225/ACDV226 Handle using DV175 Threshold

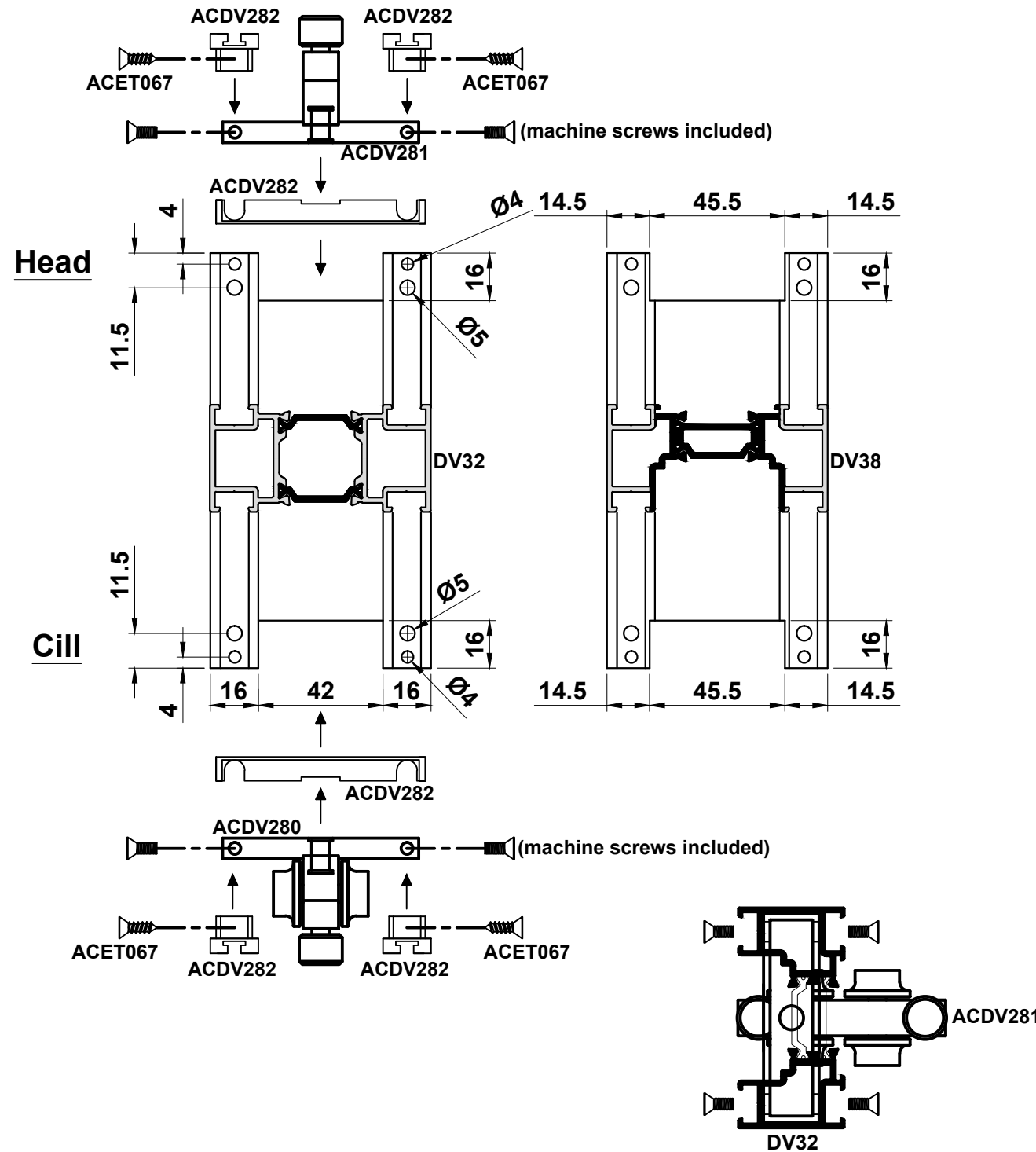


IMPORTANT NOTE:
Where ACDV225 is used to operate shootbolt, apply warning sticker regarding removal of key to stile above handle.

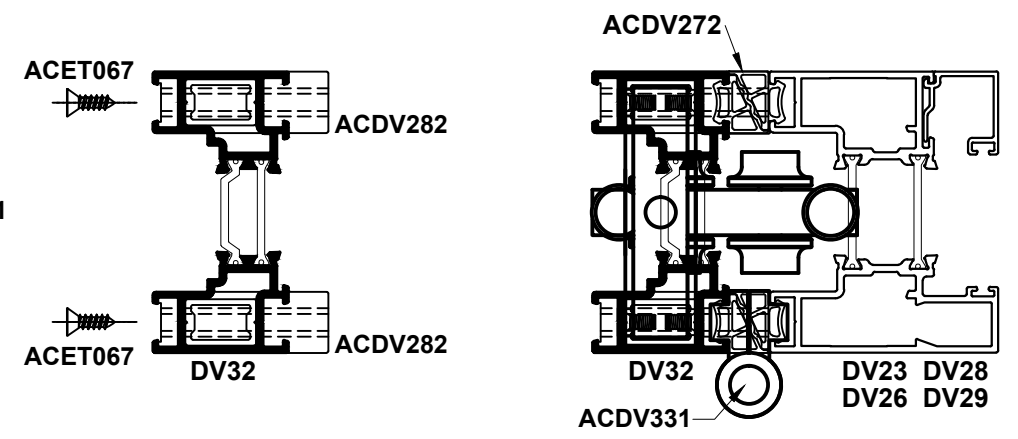
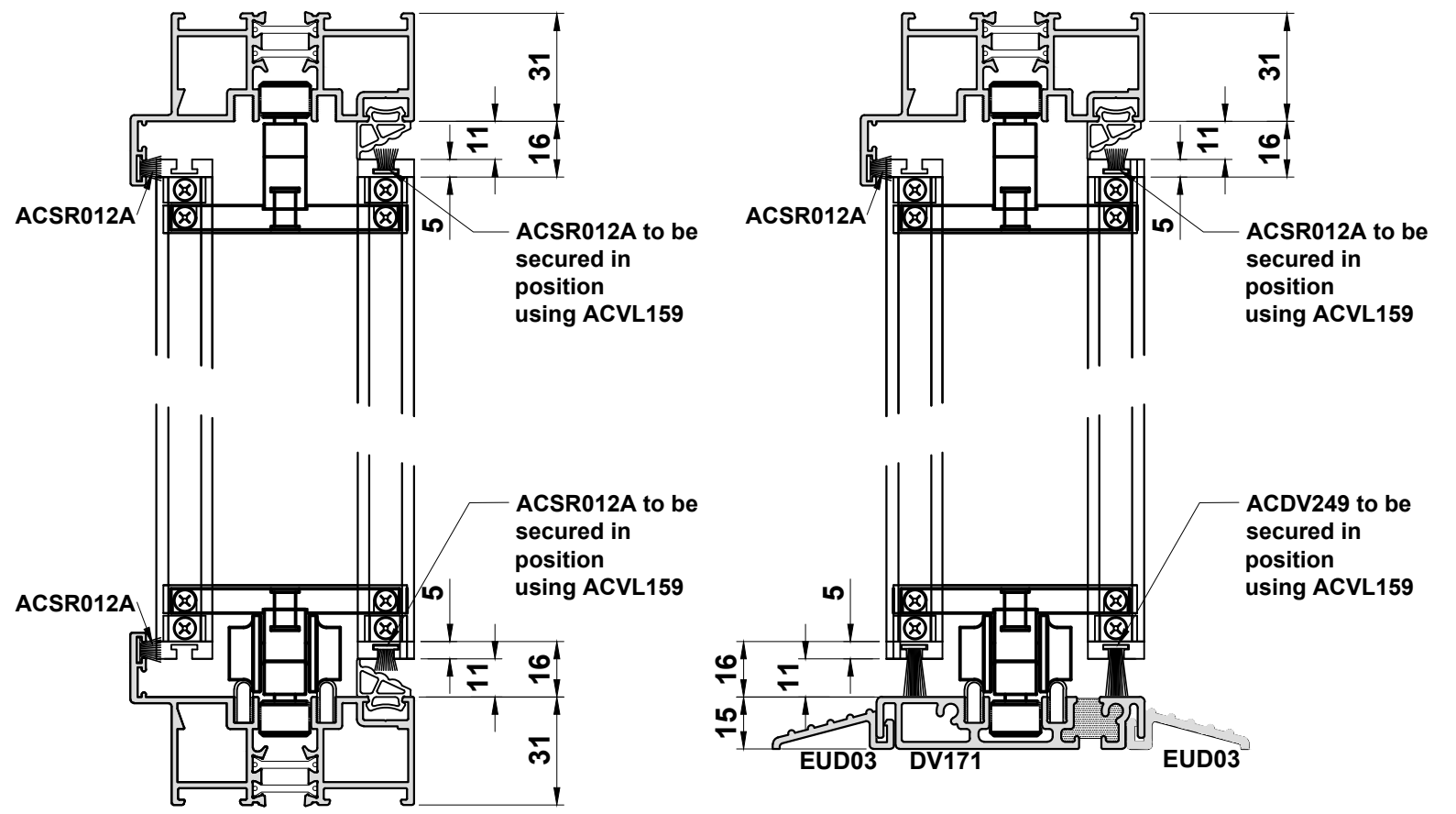
Do Not Scale From This Drawing

DV32 Preparation

Mullion Preparation for Standard & Low Threshold

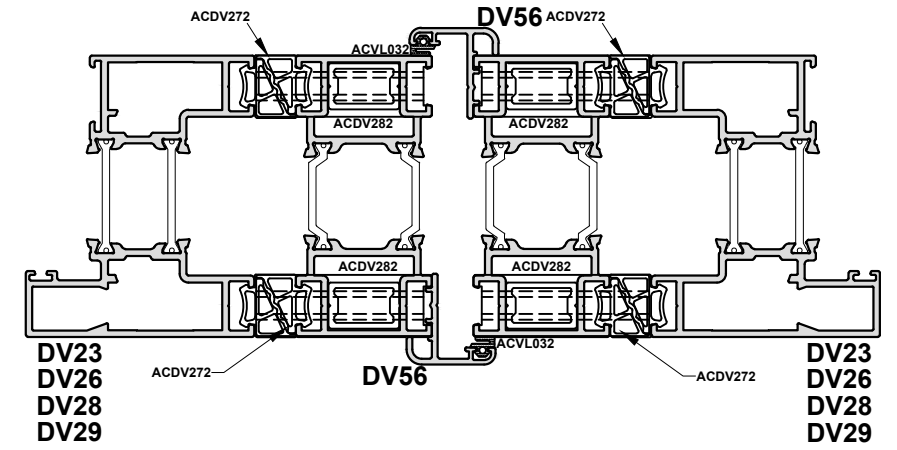
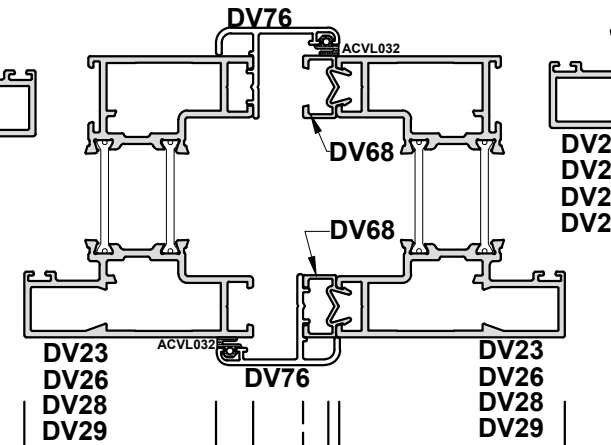
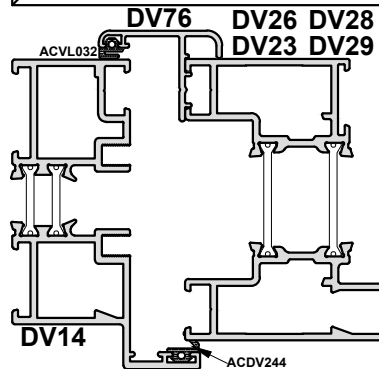
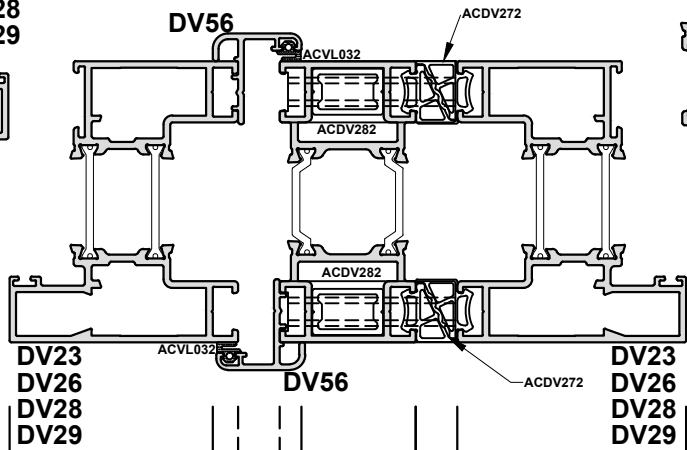
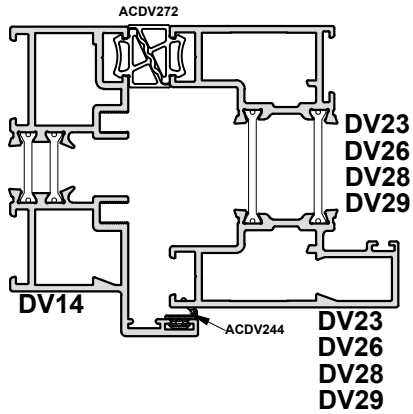
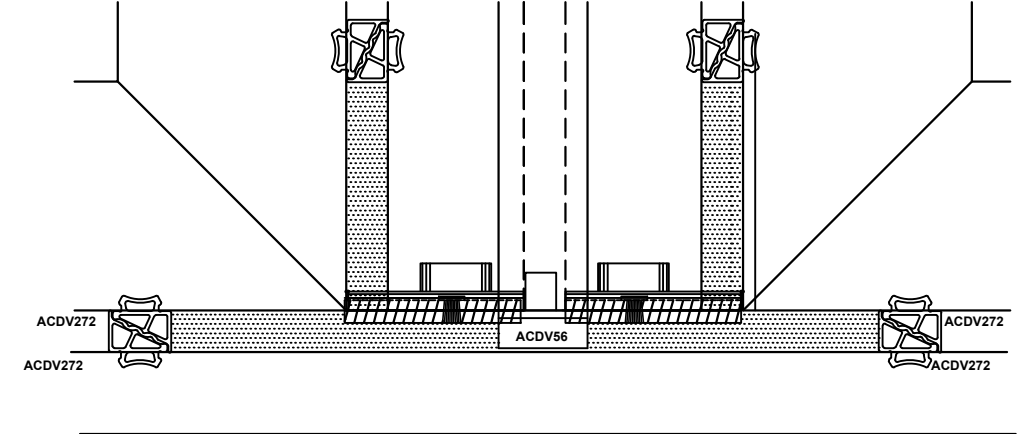
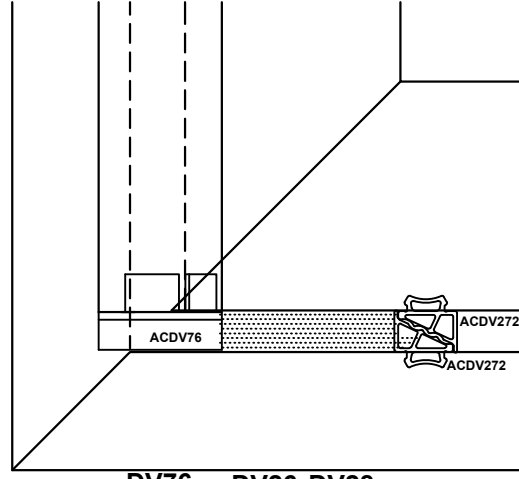
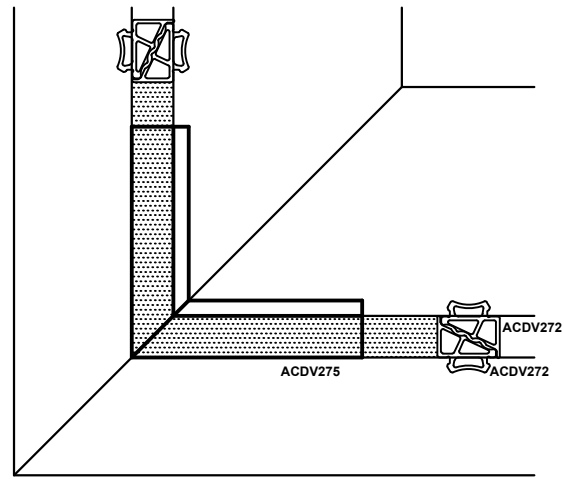




NOTE:
Where DV32 is used, ACSR012A should replace ACDV244

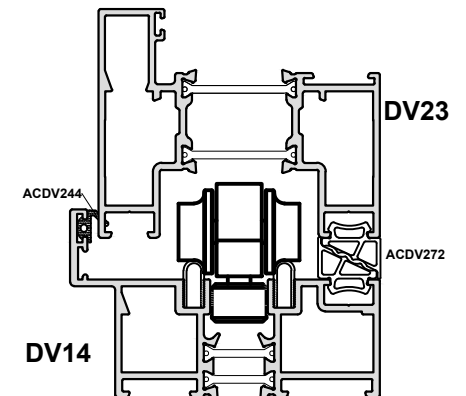
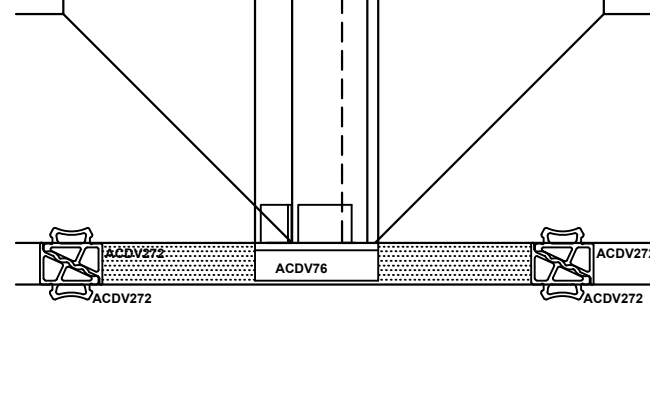
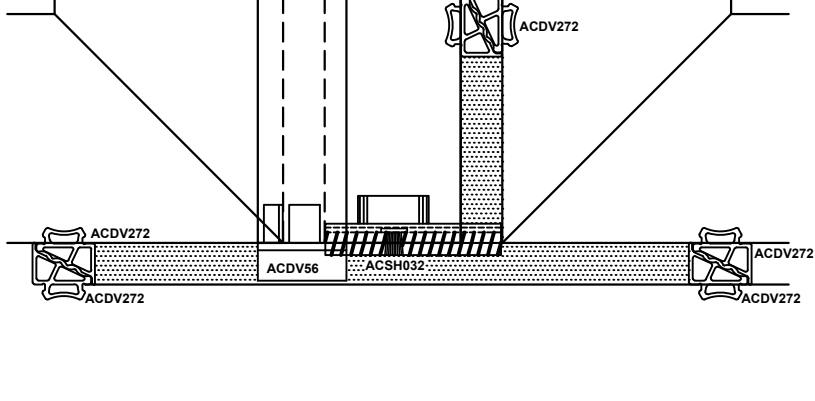


Do Not Scale From This Drawing

Typical Sealing Details Against DV14

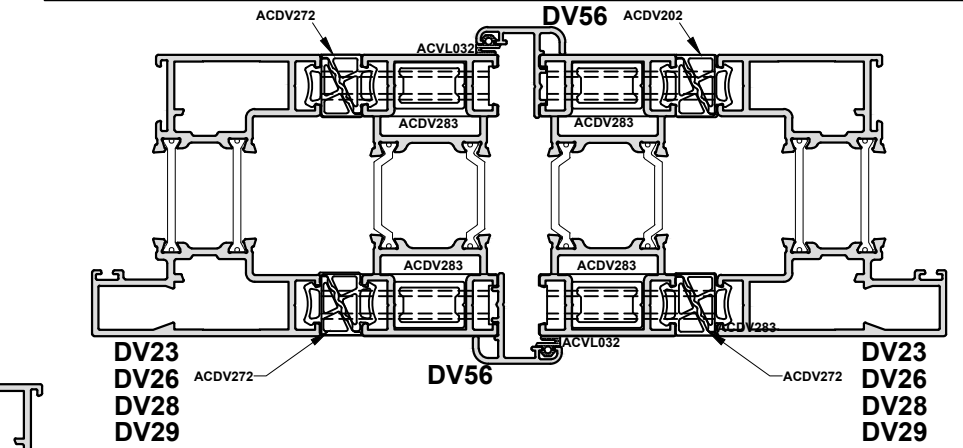
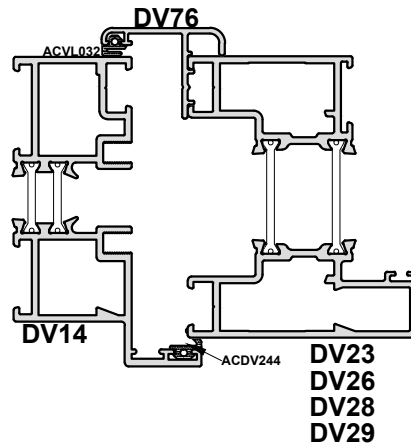
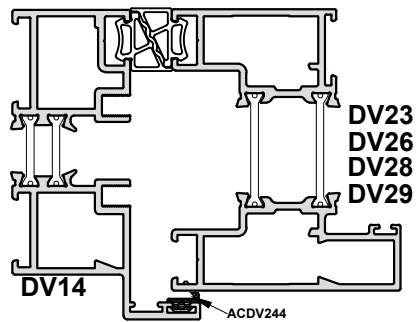
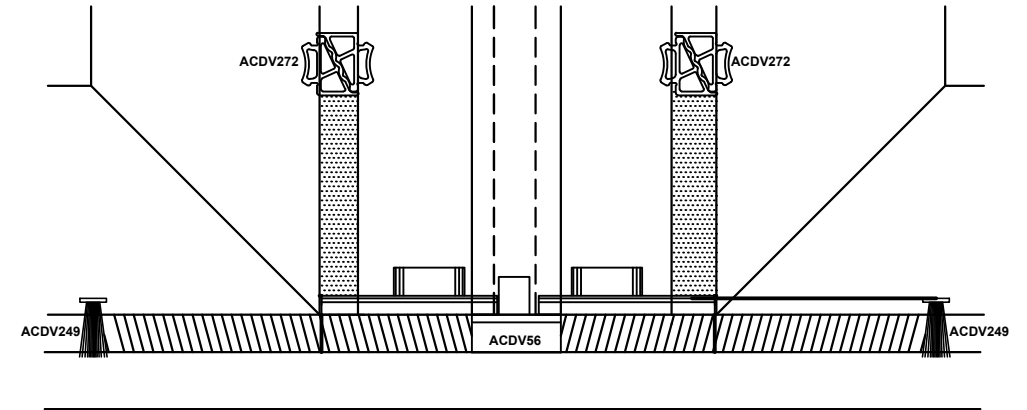
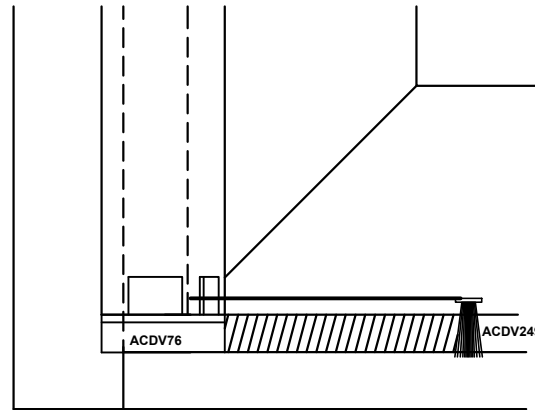
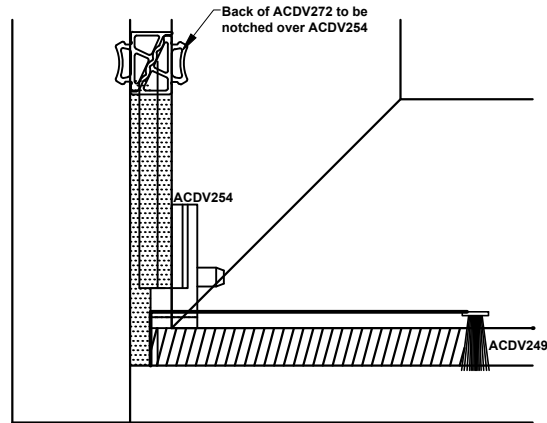




 = Gasket
 = Woolpile

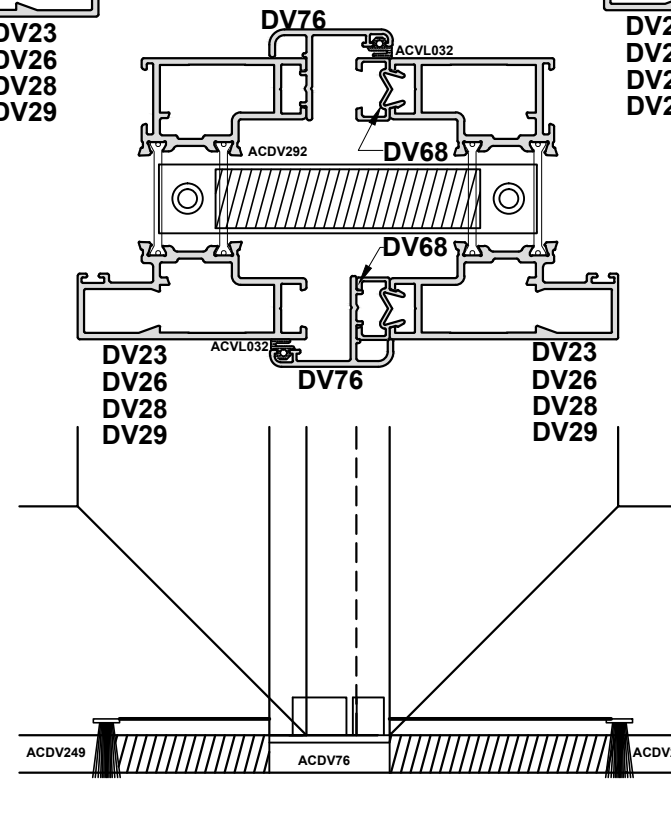
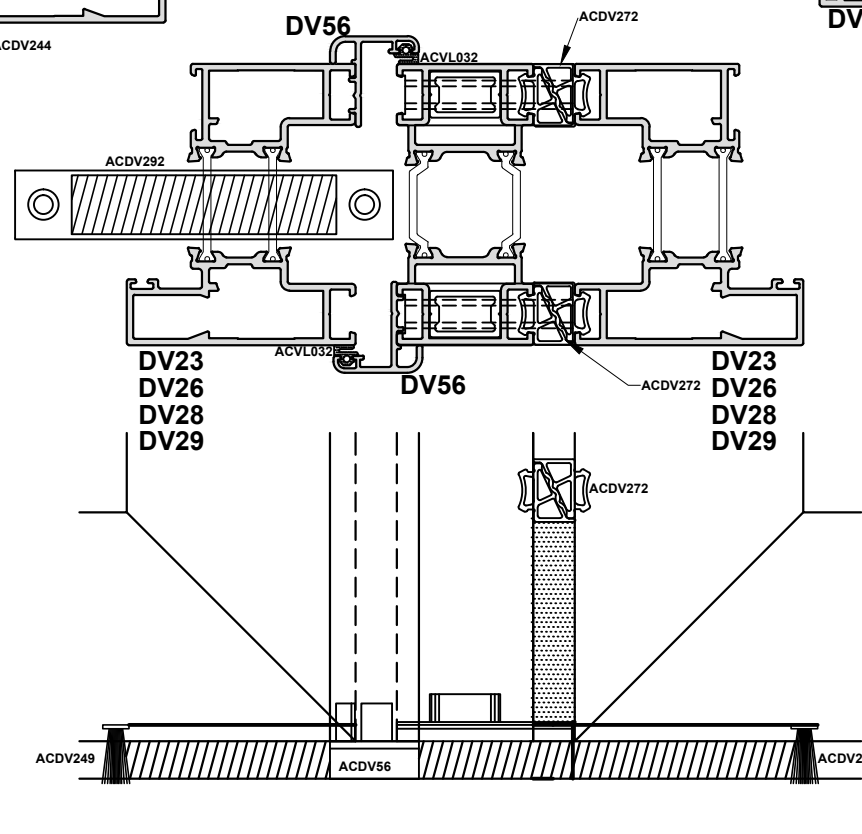


Do Not Scale From This Drawing

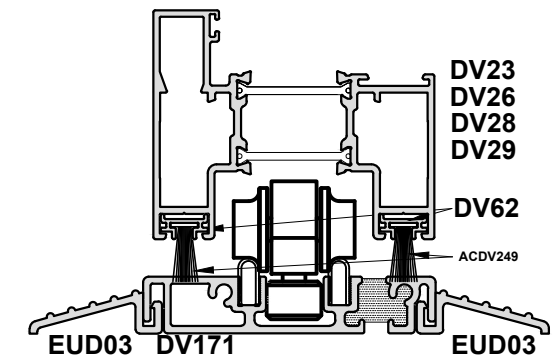
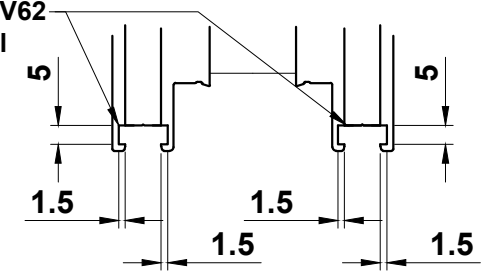
Typical Sealing Details Against DV171/173/175



 = Gasket
 = Woolpile



Stile cut-out to allow DV62 to slide into bottom rail

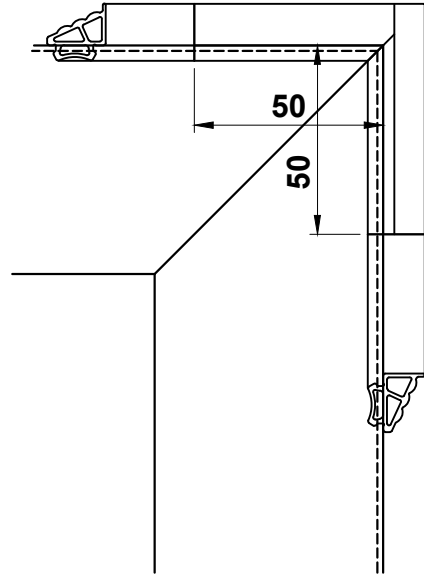


Do Not Scale From This Drawing

Gasket Details

Vent Gasket Detail Where Closing Against DV14

Cut ACDV272 between ACDV275 corner moulds

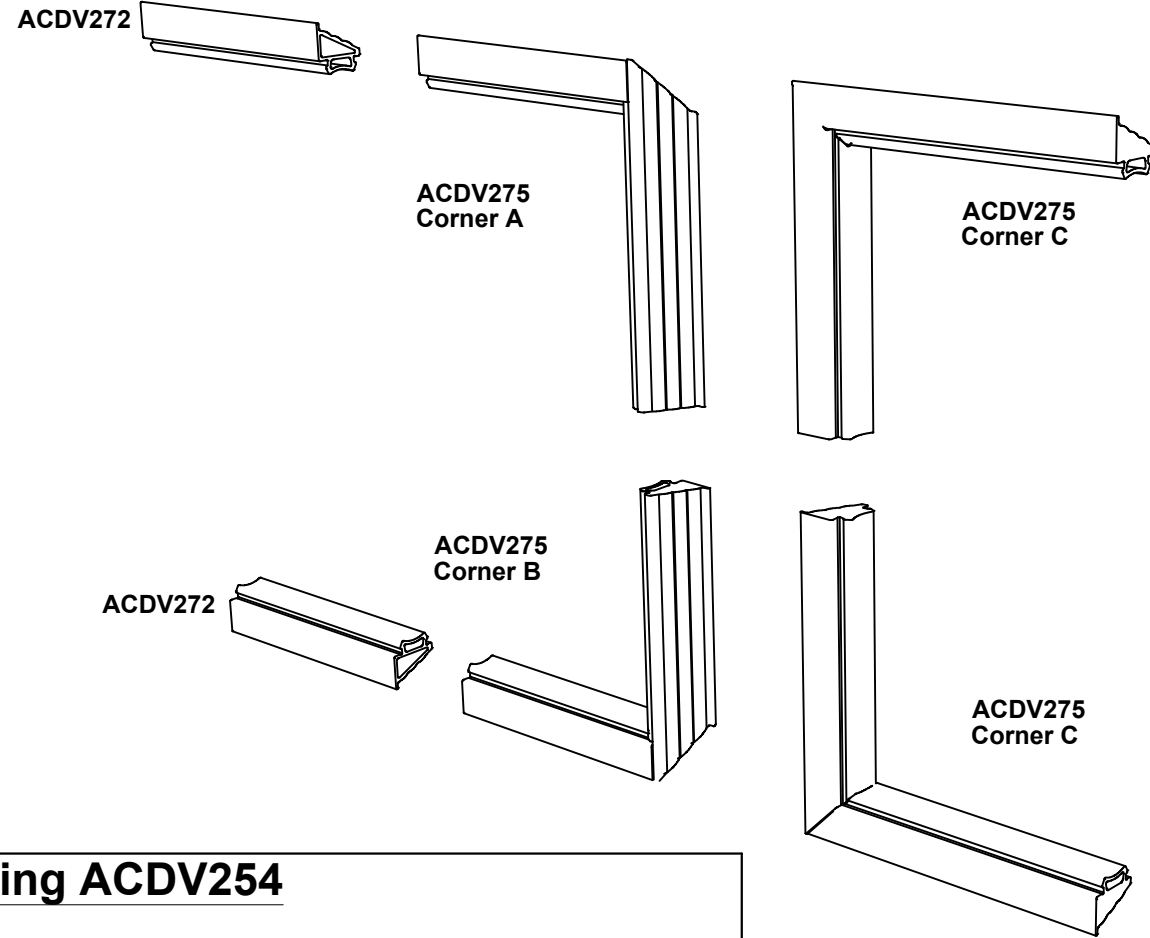


ACDV275
Corner A Shown

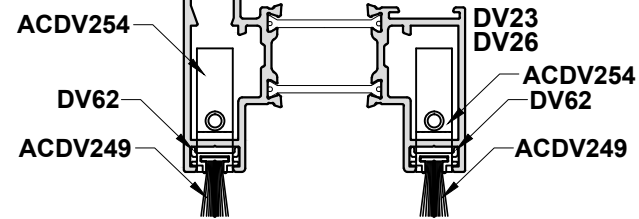
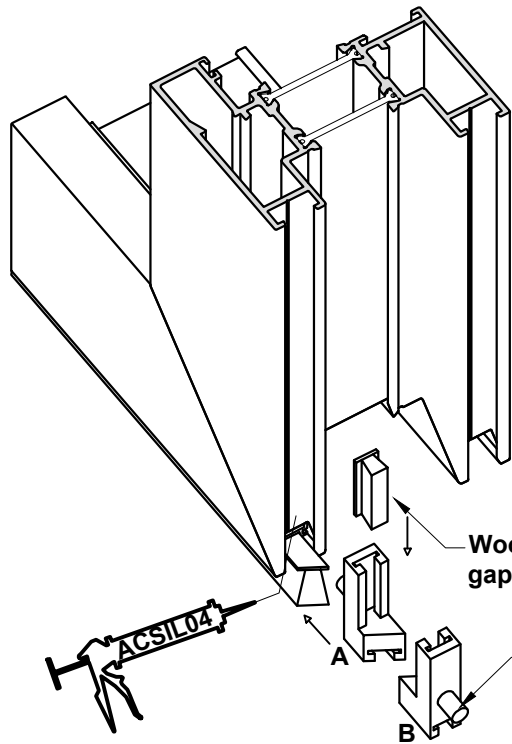
ACDV275 needs to be cut to fit above or below the hinges

Cut ACDV272 between ACDV275 corner moulds

ACDV275:
1 x Corner A
1 x Corner B
2 x Corner C

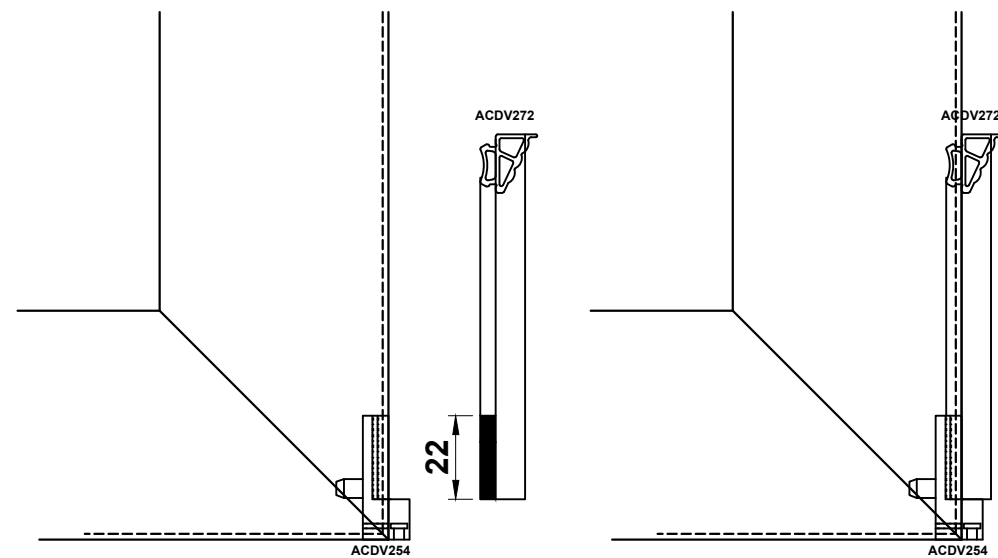


Vent Gasket Detail Where Using ACDV254



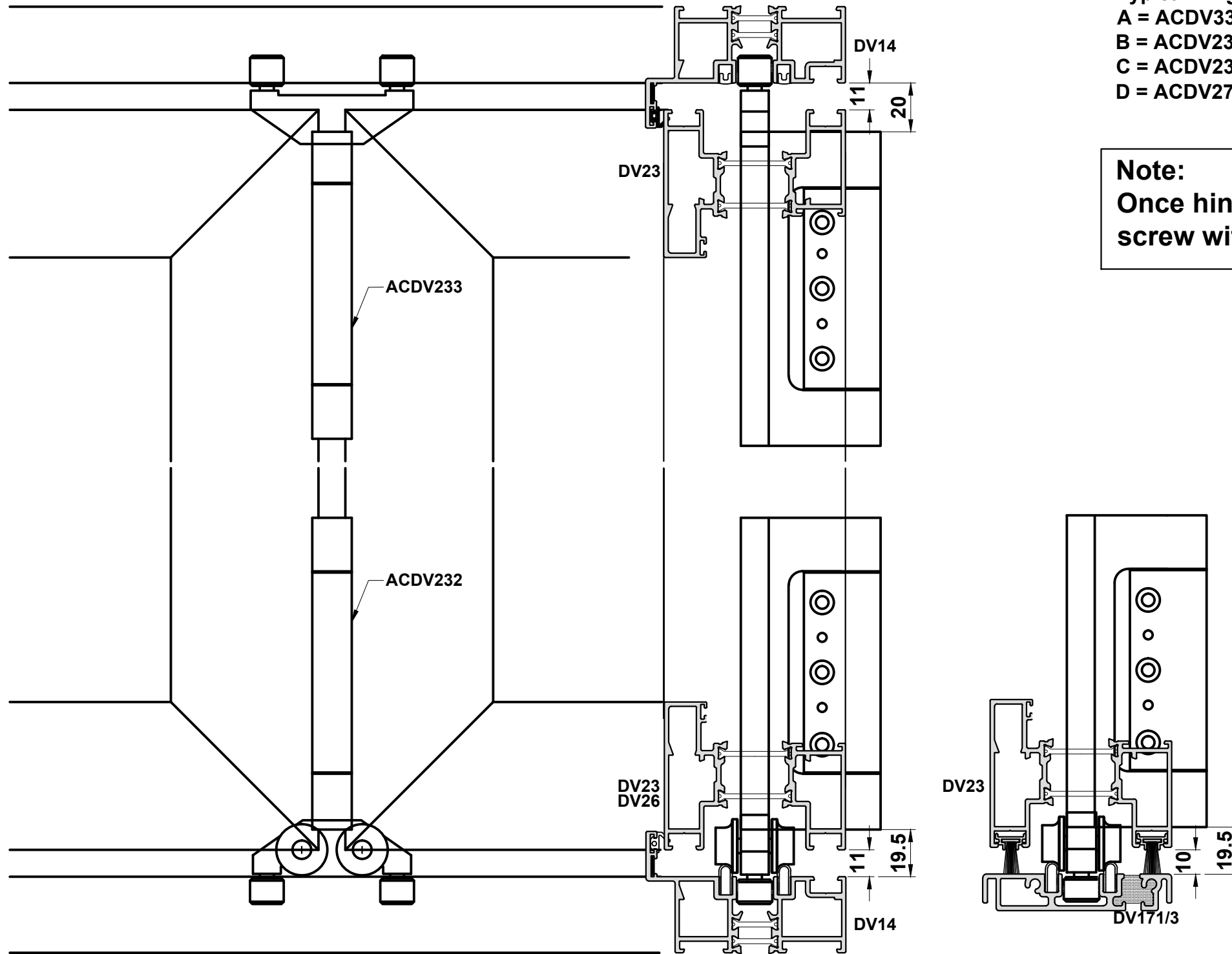
Woolpile ACSH032 is used to seal gap against bottom hinge

Cylindrical part slots into punched grub screw access for cleat



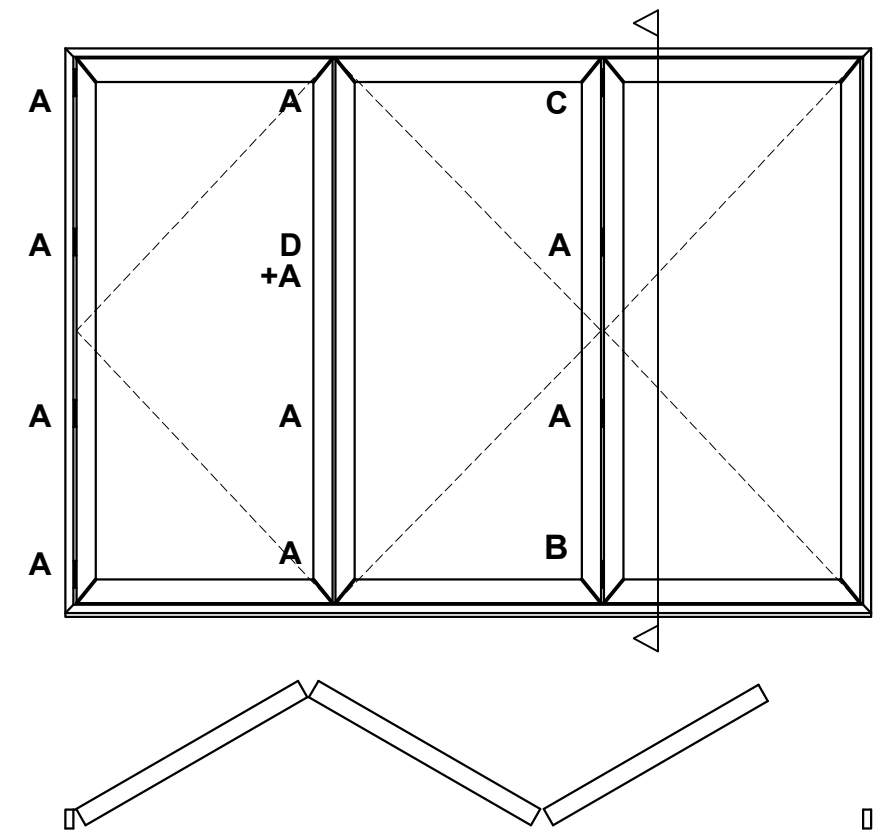
Do Not Scale From This Drawing

Hinge Location Details



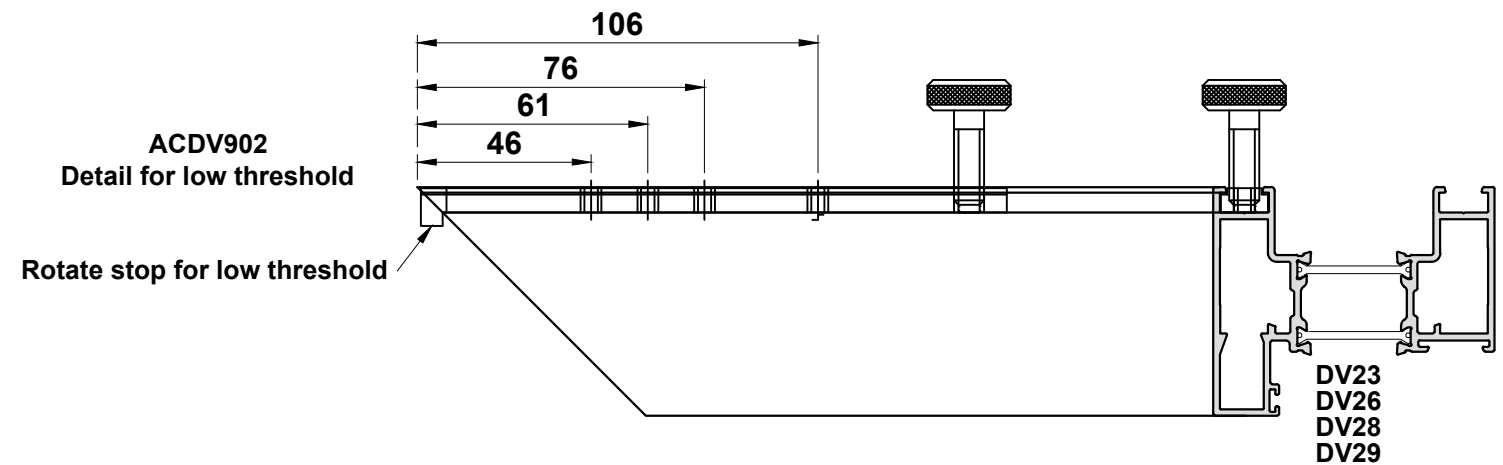
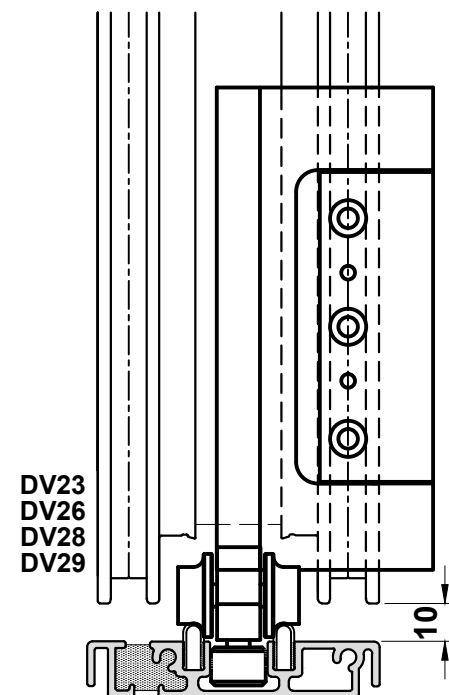
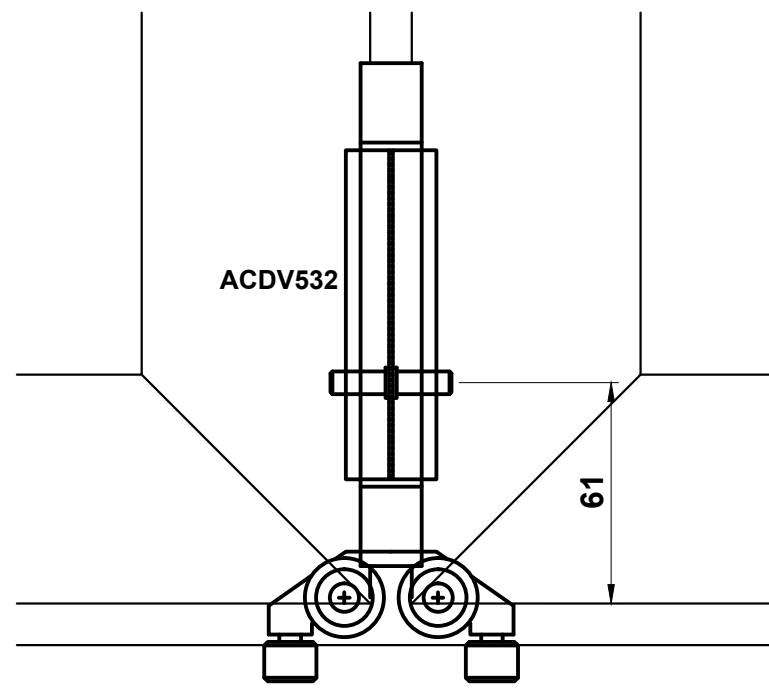
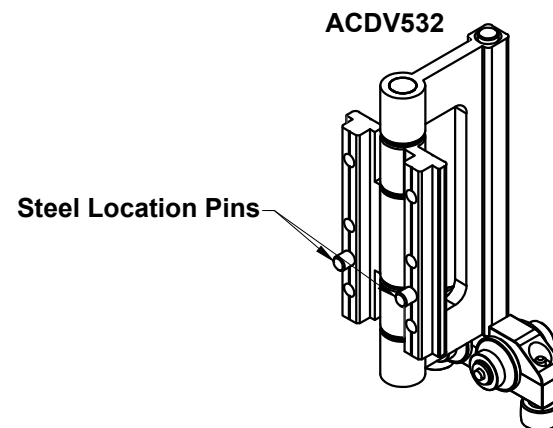
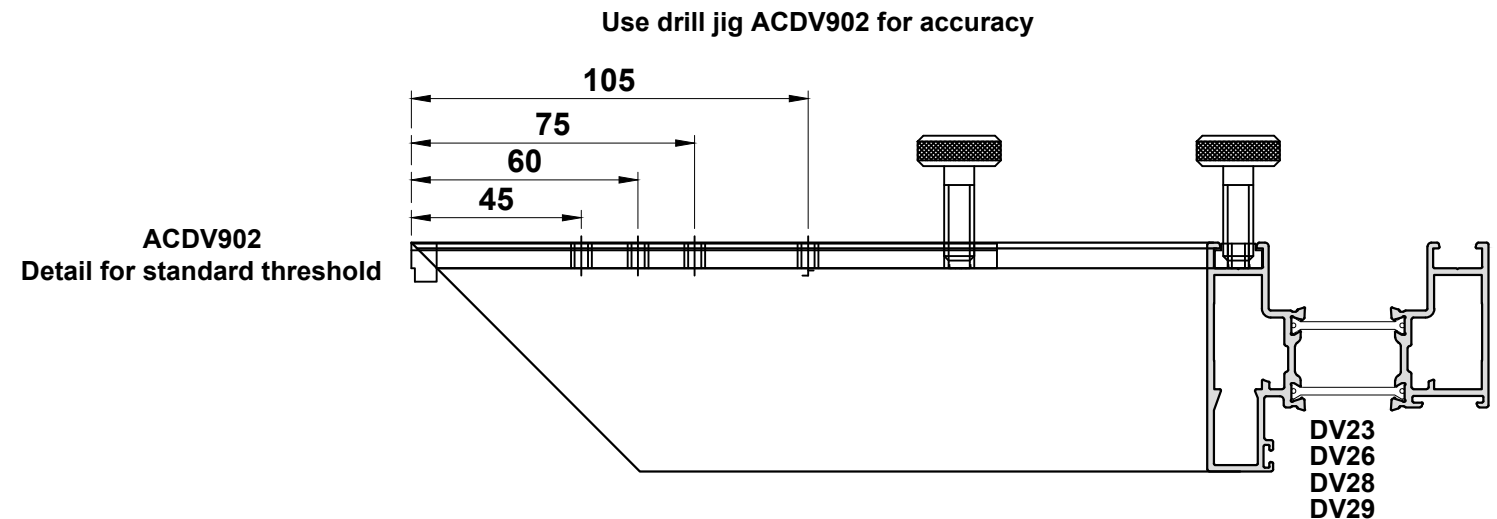
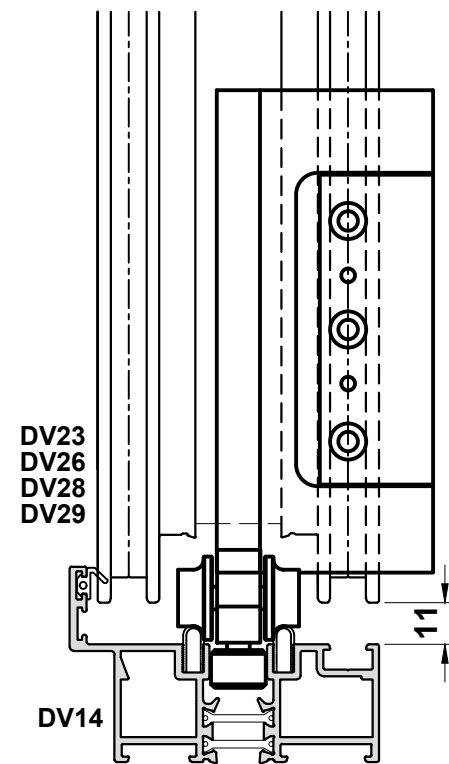
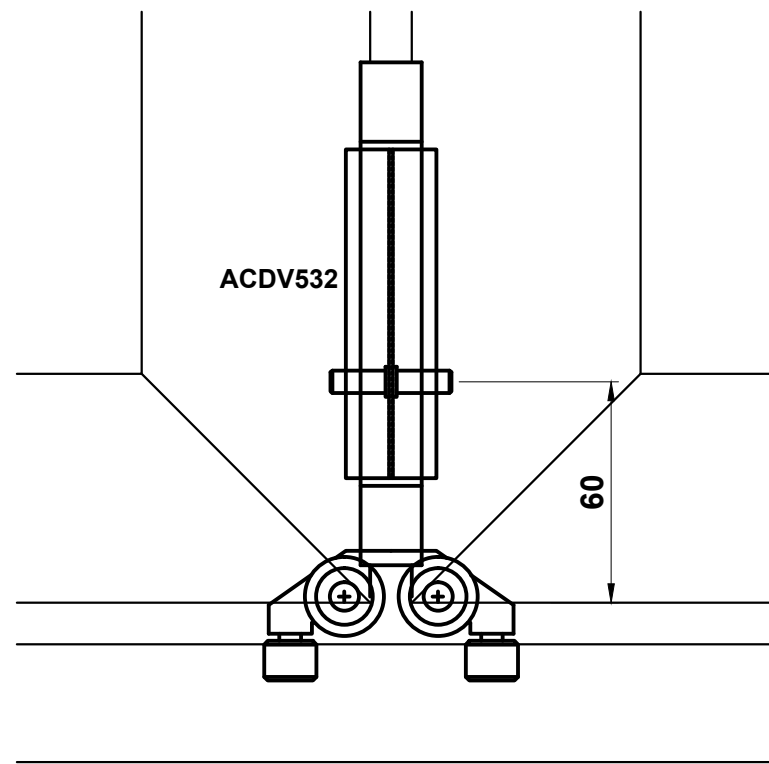
Typical Hinge Layout:
 A = ACDV331 Intermediate Hinge
 B = ACDV232 Bottom Roller Carrier
 C = ACDV233 Top Guide Carrier
 D = ACDV274 Internal 'D' Handle Hinge

Note:
 Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.



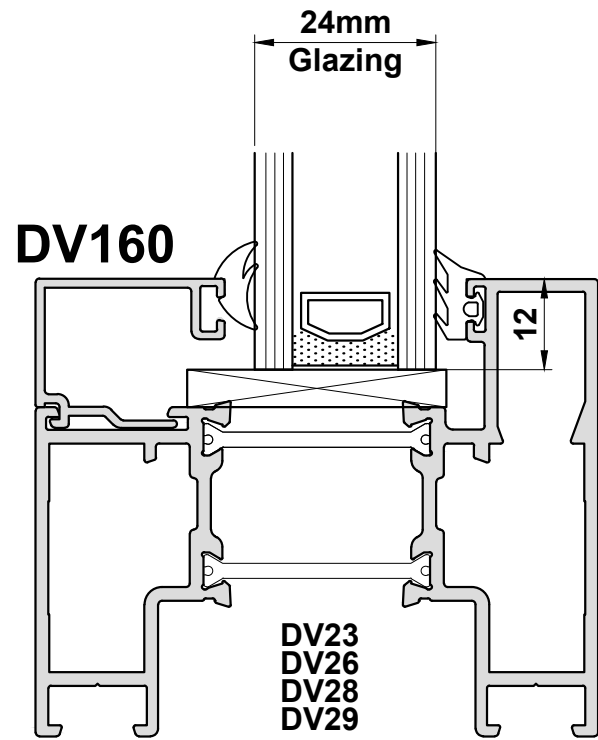
Do Not Scale From This Drawing

ACDV532 Hinge Location Details

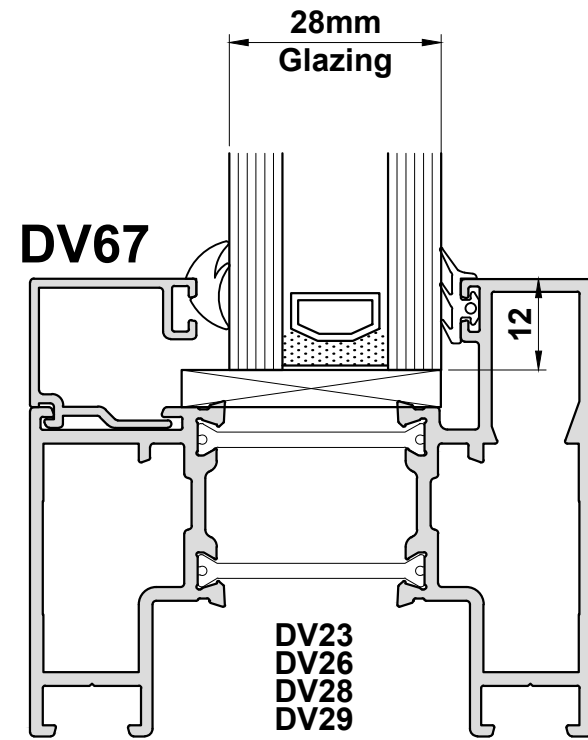


Do Not Scale From This Drawing

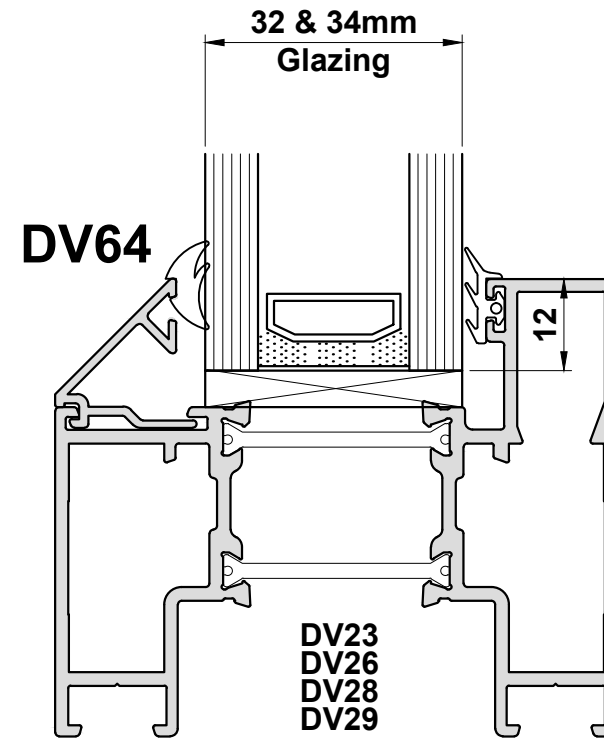
INTERNALLY BEADED



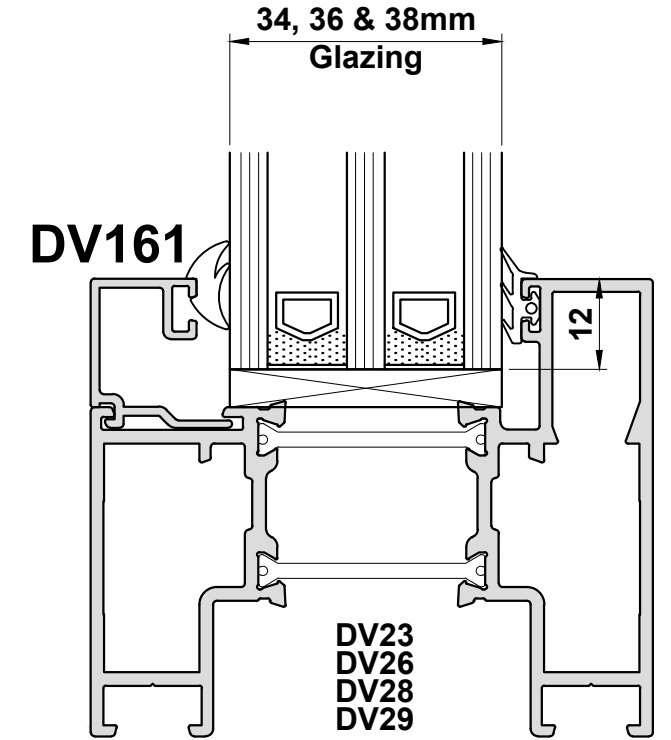
24mm Units	
BEADS	GASKET
DV64	Outside: ACVG131 4mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket



28mm Units	
BEADS	GASKET
DV67	Outside: ACVG31 3mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket



32mm Units	
BEADS	GASKET
DV64	Outside: ACVG131 4mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket



34mm Units	
BEADS	GASKET
DV161	Outside: ACVG131 4mm 'E' Gasket Inside: ACVG340 6mm Wedge Gasket

34mm Units	
BEADS	GASKET
DV64	Outside: ACVG31 3mm 'E' Gasket Inside: ACVG33 4mm Wedge Gasket

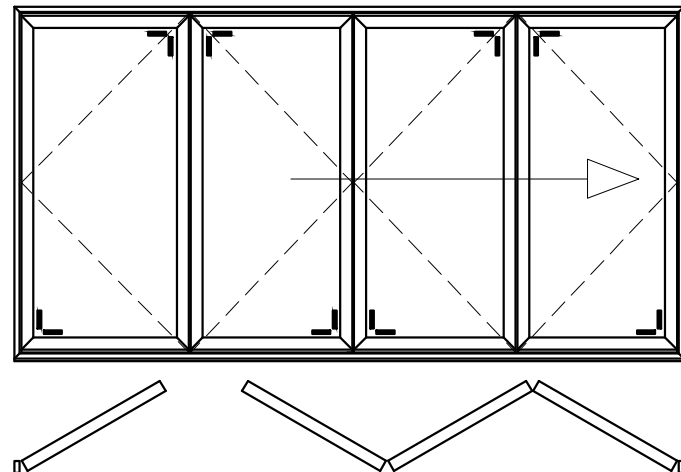
36mm Units	
BEADS	GASKET
DV161	Outside: ACVG31 3mm 'E' Gasket Inside: ACVG34 5mm Wedge Gasket

38mm Units	
BEADS	GASKET
DV161	Outside: ACVG231 2mm 'E' Gasket Inside: ACVG33 4mm Wedge Gasket

Please Note: Depending on the tolerance of the unit, 38mm glazing may require wedge gaskets internally & externally to allow the bead to locate.

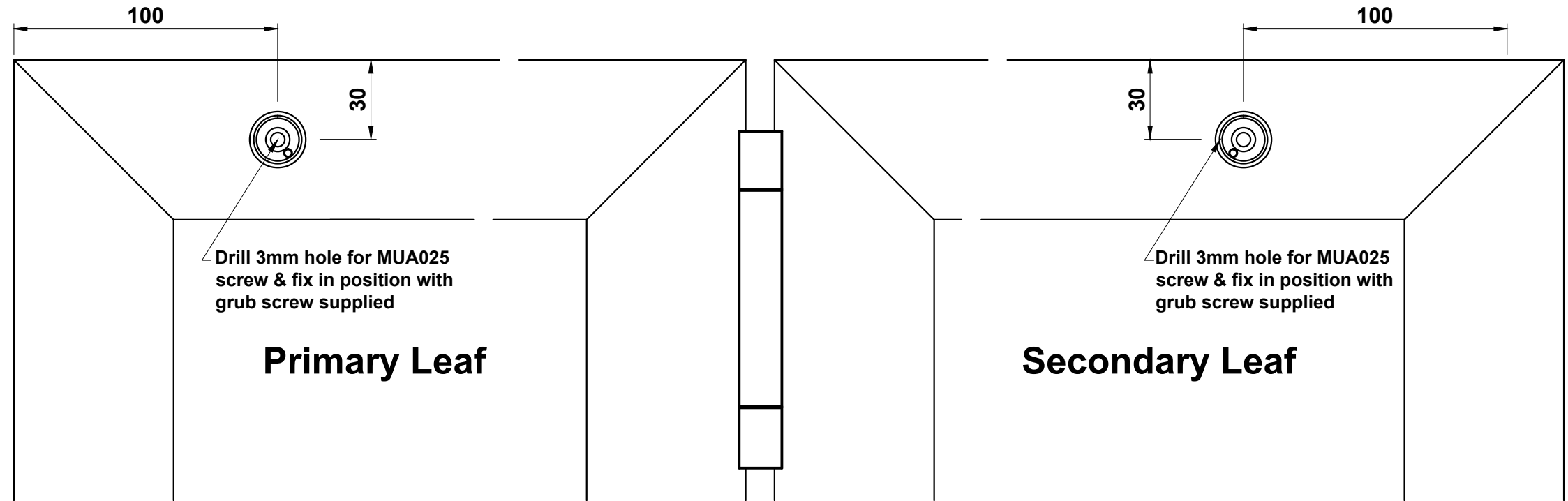
TYPICAL TOE & HEEL LOCATIONS

Consider using ACDV295 glass adjusters - see Page E72

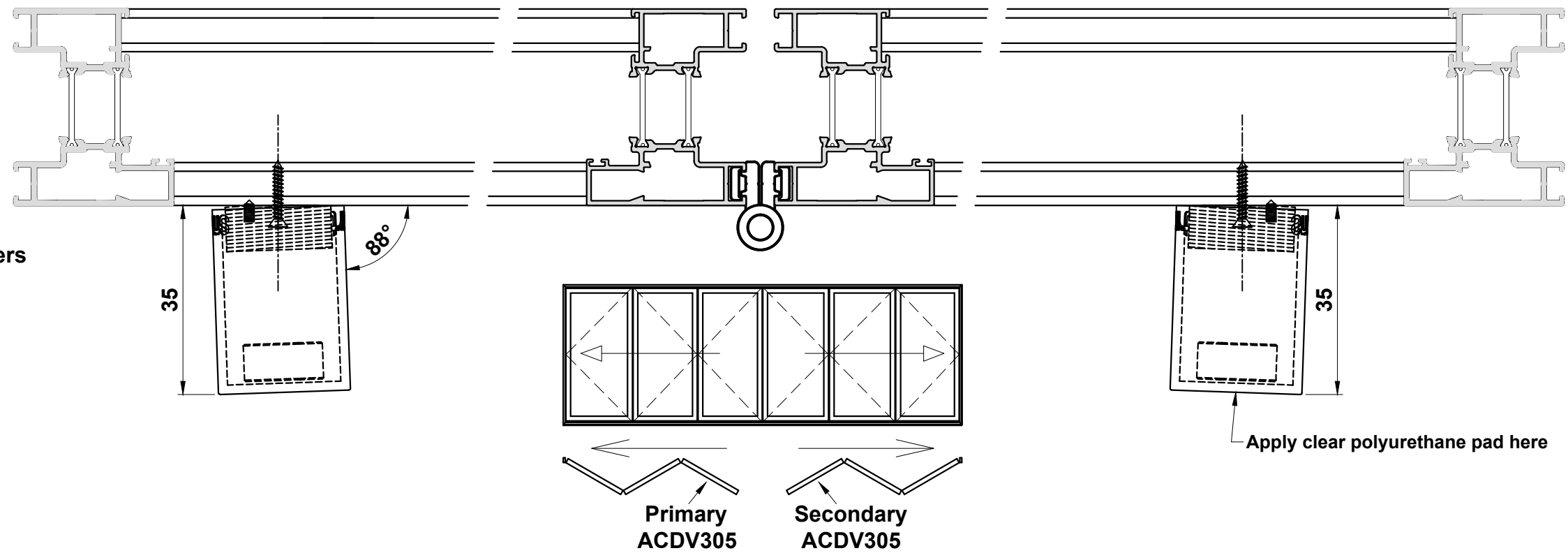
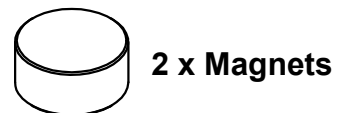
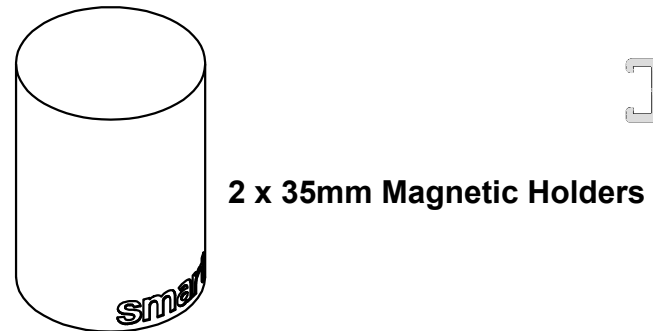
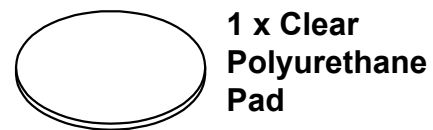


Do Not Scale From This Drawing

ACDV305 Fitting Details

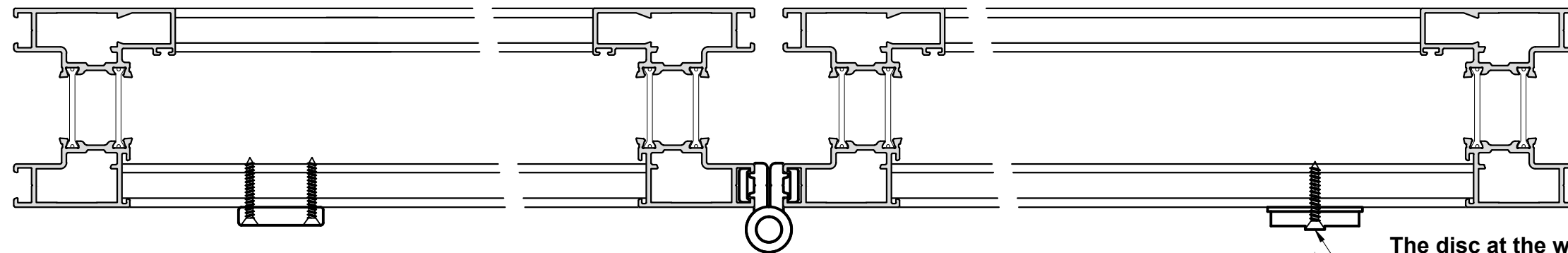
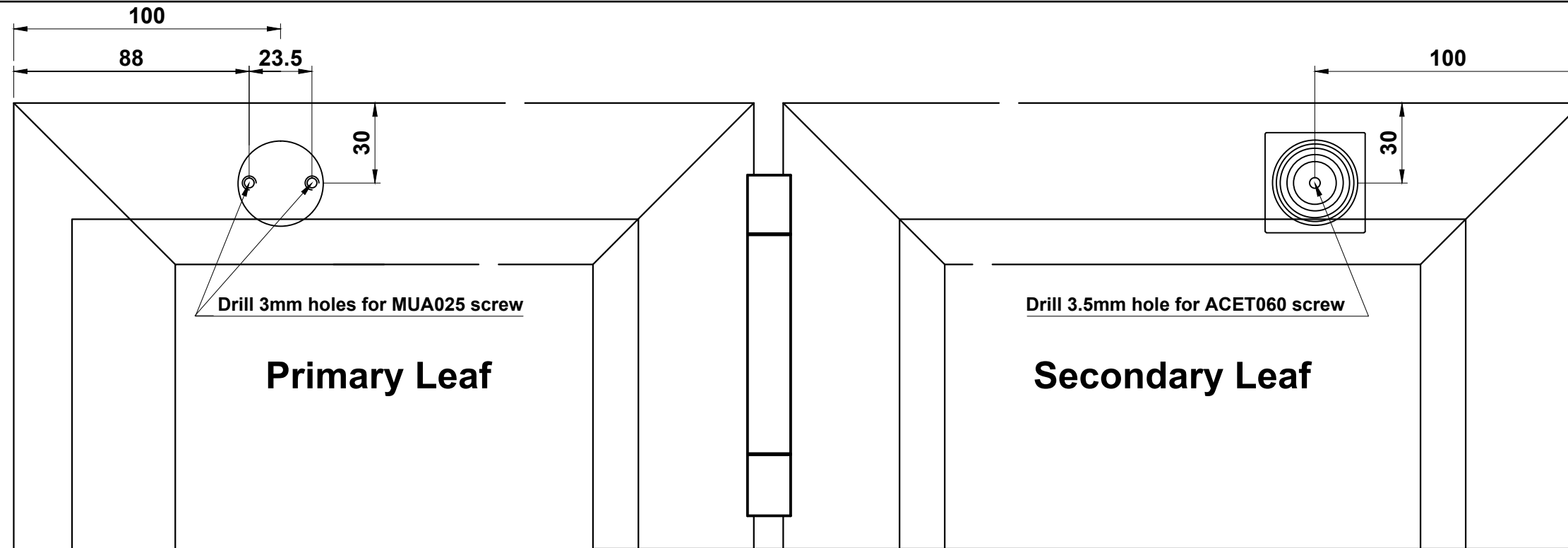


ACDV305 Kit Contains



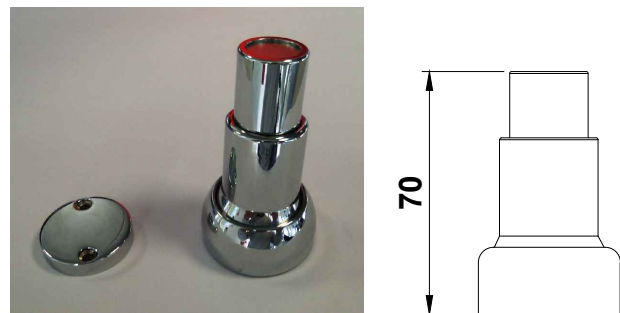
Do Not Scale From This Drawing

ACDV308/ACDV309 Fitting Details



ACDV308

ACDV309

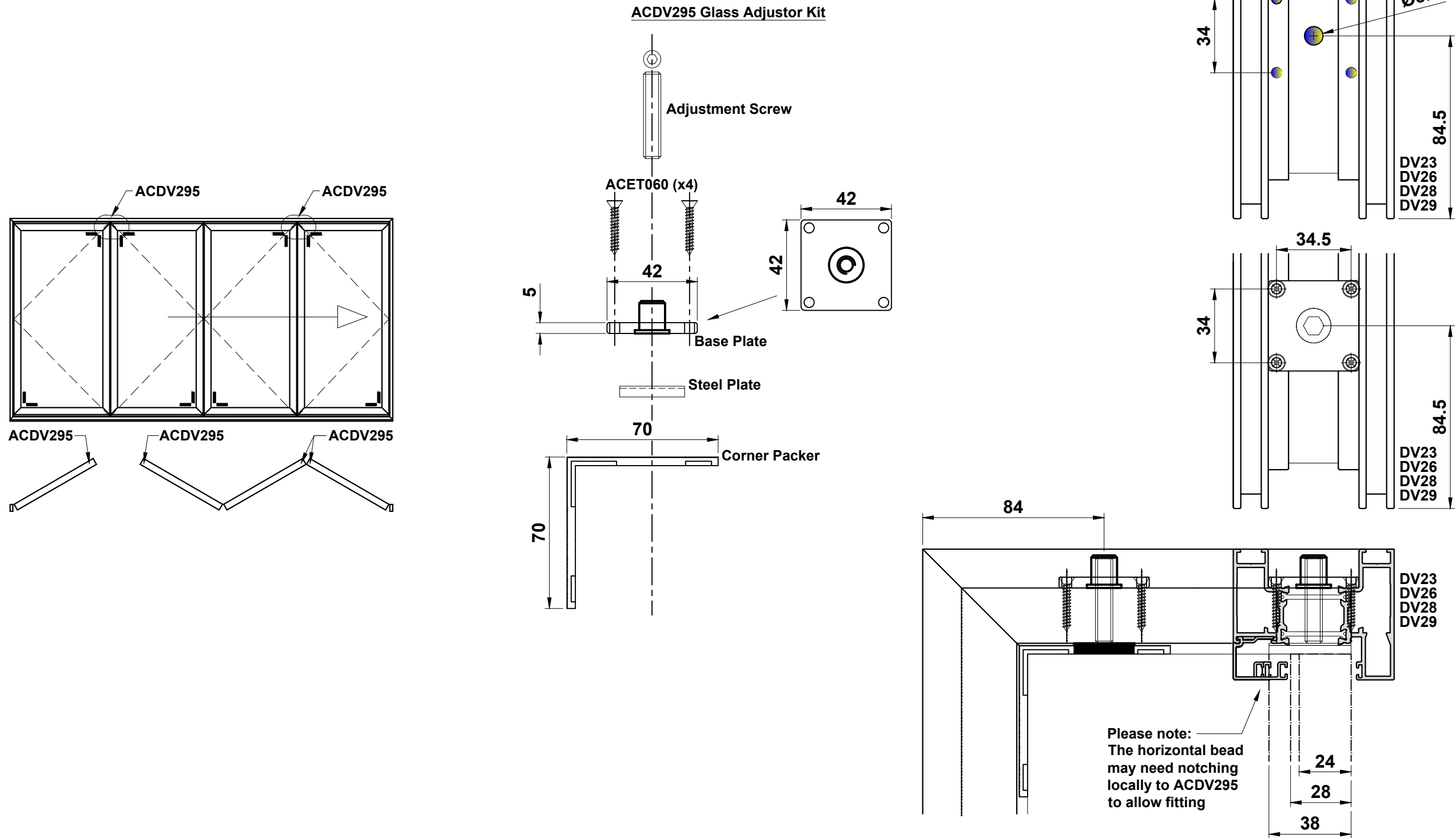


The disc at the wider end of the catch unscrews to allow fixing.

WARNING - the catch is SPRING LOADED, take care when removing from base plate and point in a safe direction

Do Not Scale From This Drawing

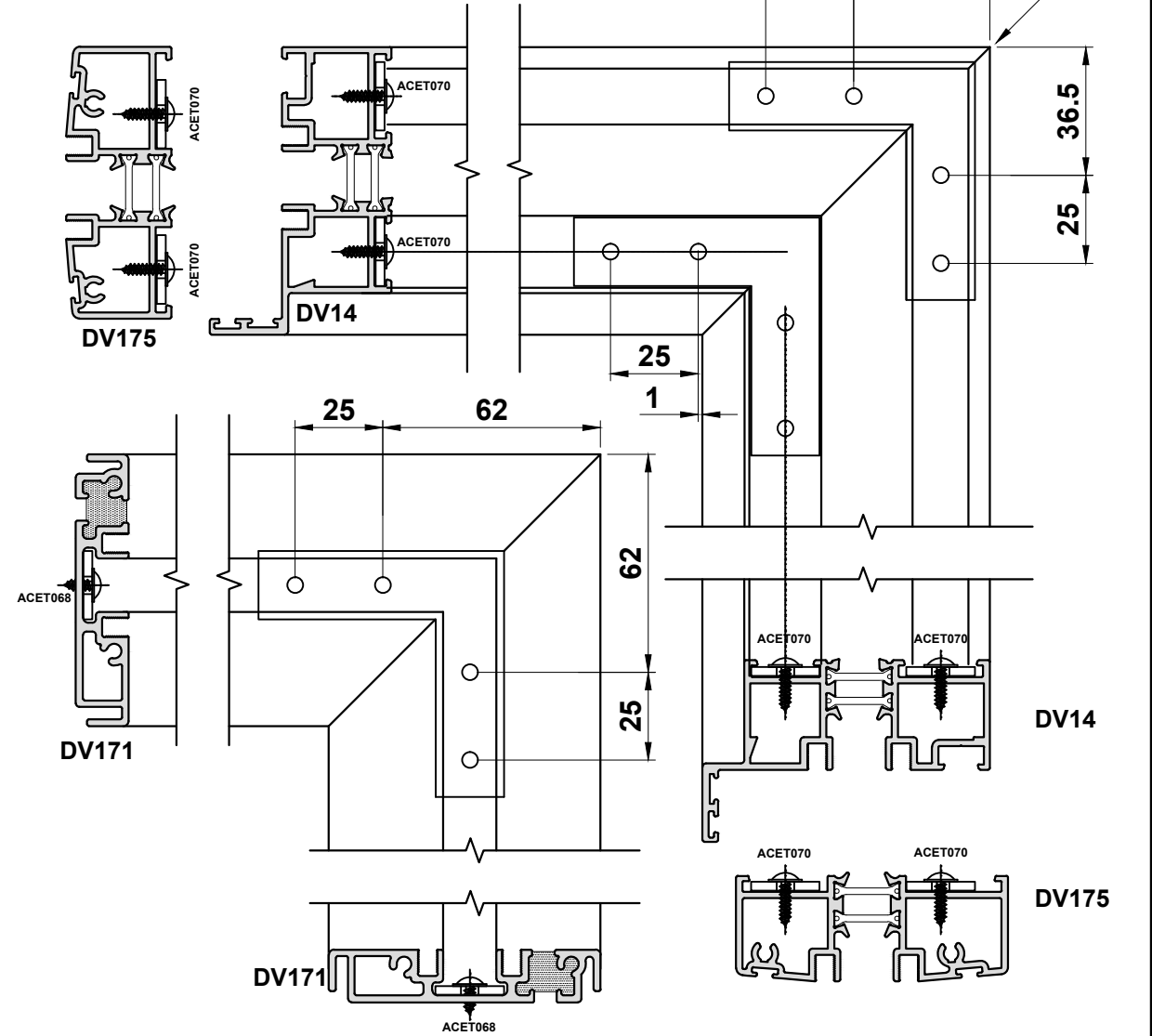
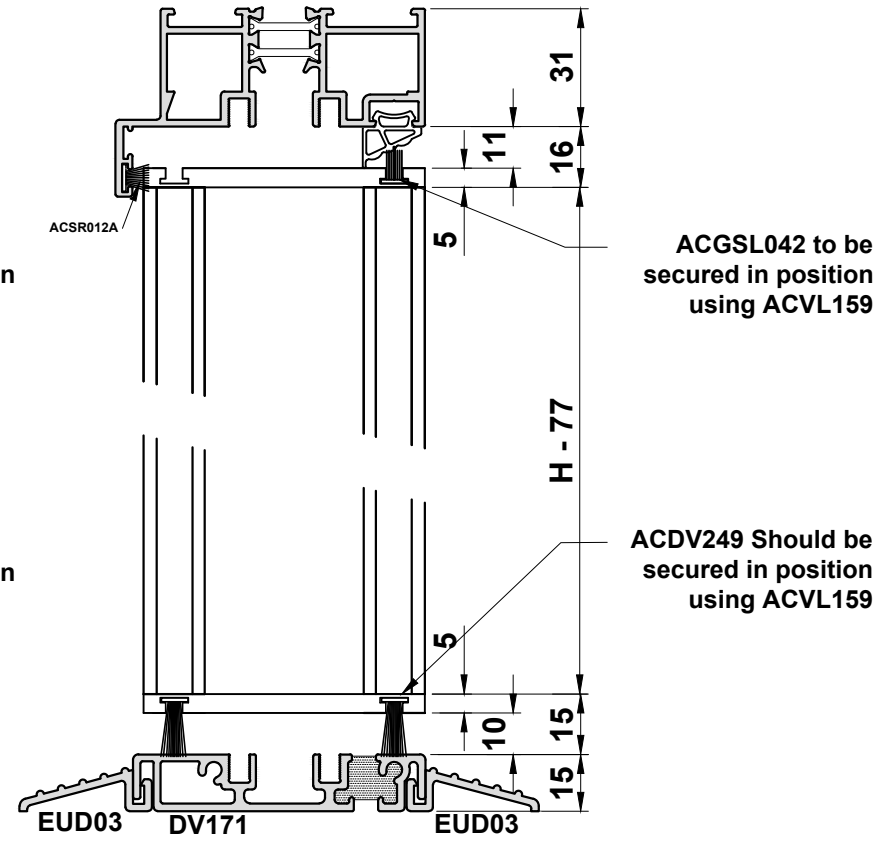
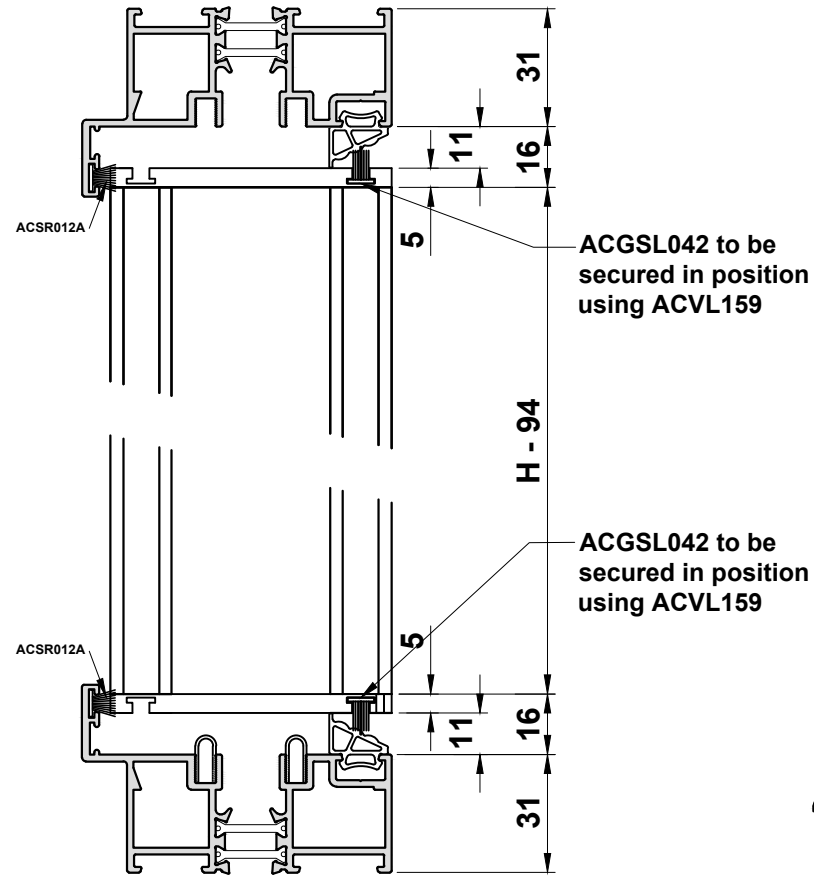
ACDV295 Glass Adjuster Kit



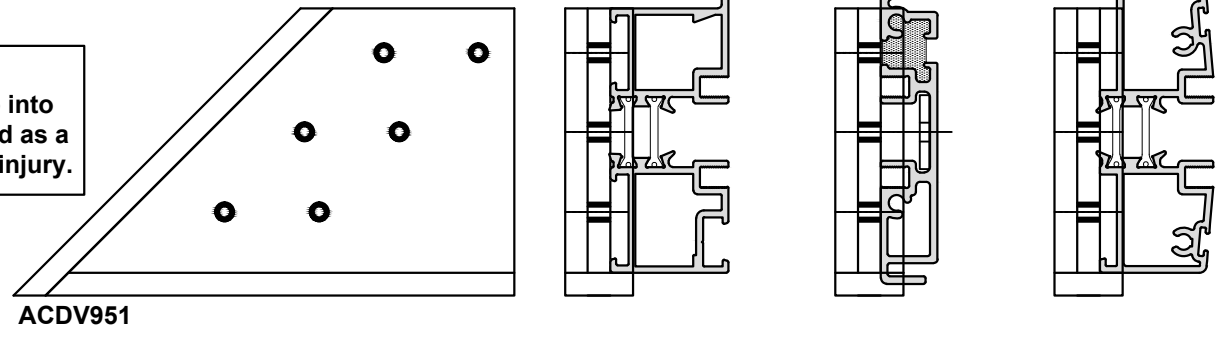
Do Not Scale From This Drawing

Outer Frame 90° Corner Assembly using ACDV552 & ACDV951

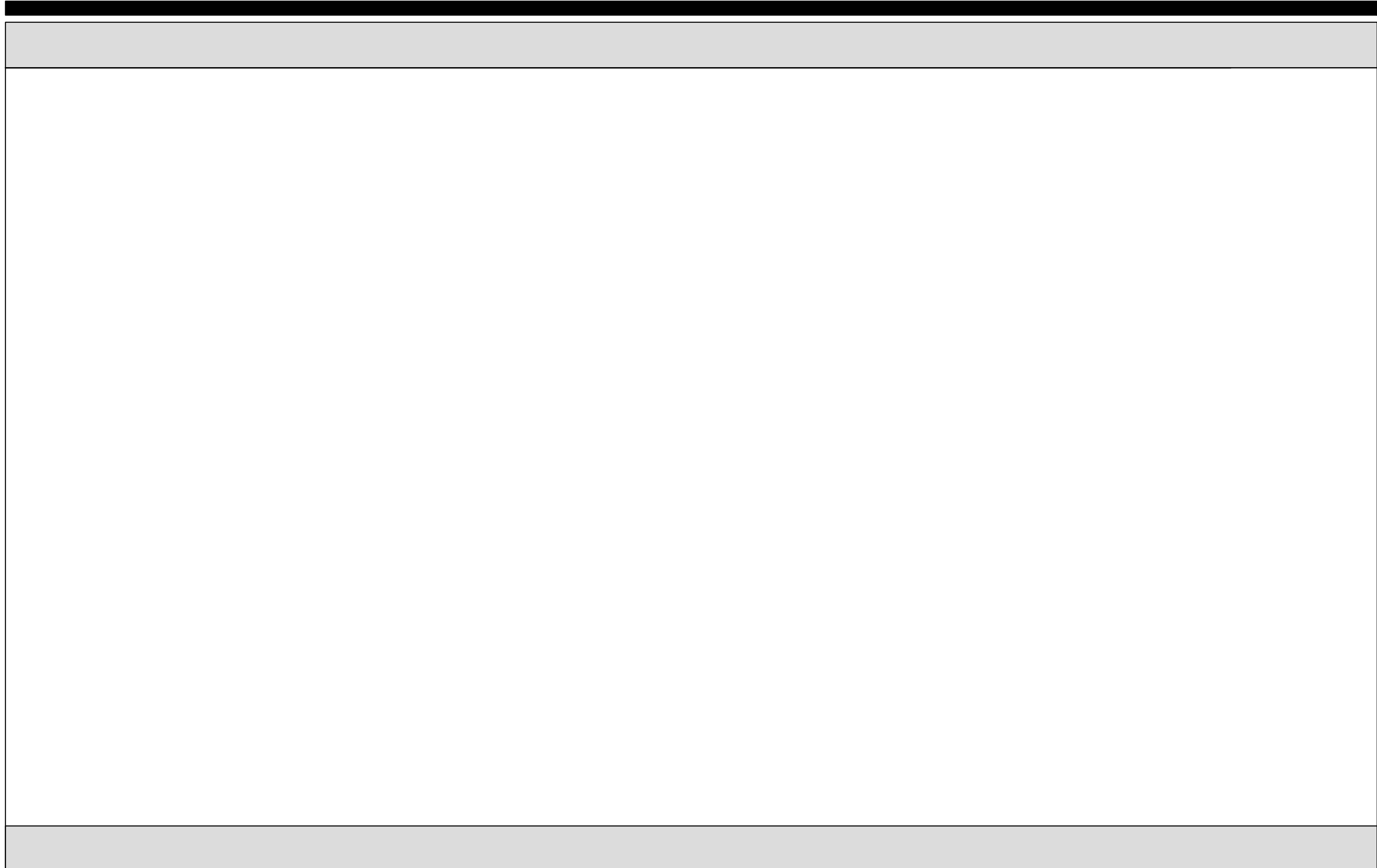
NOTE:
Where DV32 is used, ACSR012A
should replace ACDV244



NOTE:
ACDV951 does not clamp into position and must be used as a marking jig only to avoid injury.



Do Not Scale From This Drawing



Section F

Sawing Tables

Open Out

- F03 - Type 1e With Rebated Threshold
- F04 - Type 1e With Low Threshold
- F05 - Type 2e With Standard Threshold
- F06 - Type 2e With Low Threshold
- F07 - Type 3e With Standard Threshold
- F08 - Type 3e With Low Threshold
- F09 - Type 4e With Standard Threshold
- F10 - Type 4e With Low Threshold
- F11 - Type 5e With Standard Threshold
- F12 - Type 5e With Low Threshold
- F13 - Type 6e With Standard Threshold
- F14 - Type 6e With Low Threshold
- F15 - Type 7e With Standard Threshold
- F16 - Type 7e With Low Threshold
- F17 - Single Door With Standard Threshold
- F18 - Single Door With Low Threshold
- F19 - Double Swing Door Standard Threshold
- F20 - Double Swing Door Low Threshold
- F21 - Double Slide Door With Standard Threshold
- F22 - Double Slide Door With Low Threshold
- F23 - 3/2 Door Standard Threshold
- F24 - 3/2 Door Low Threshold
- F25 - 4/1 Door Standard Threshold
- F26 - 4/1 Door Low Threshold

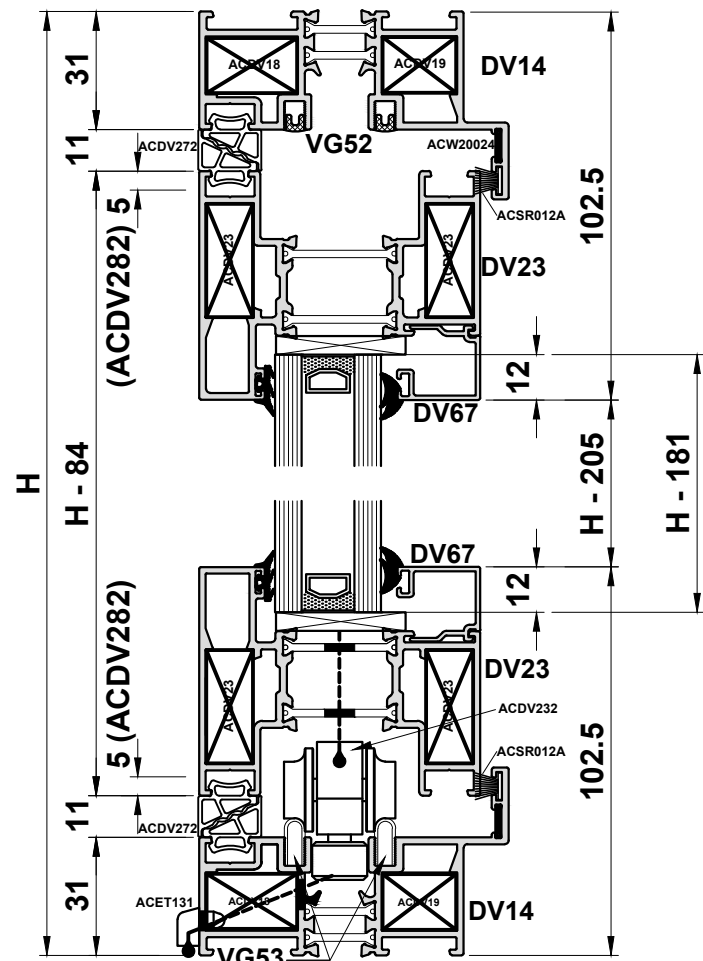
Sawing Tables

Open In

- F28 - Type 1e With Rebated Threshold
- F29 - Type 1e With Low Threshold
- F30 - Type 2e With Standard Threshold
- F31 - Type 2e With Low Threshold
- F32 - Type 3e With Standard Threshold
- F33 - Type 3e With Low Threshold
- F34 - Type 4e With Standard Threshold
- F35 - Type 4e With Low Threshold
- F36 - Type 5e With Standard Threshold
- F37 - Type 5e With Low Threshold
- F38 - Type 6e With Standard Threshold
- F39 - Type 6e With Low Threshold
- F40 - Type 7e With Standard Threshold
- F41 - Type 7e With Low Threshold
- F42 - Single Door With Standard Threshold
- F43 - Single Door With Low Threshold
- F44 - Double Swing Door Standard Threshold
- F45 - Double Swing Door Low Threshold
- F46 - Double Slide Door With Standard Threshold
- F47 - Double Slide Door With Low Threshold
- F48 - 3/2 Door Standard Threshold
- F49 - 3/2 Door Low Threshold
- F50 - 4/1 Door Standard Threshold
- F51 - 4/1 Door Low Threshold

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-52
DV23		6		H-84
DV38		1		H-94
DV76		2		H-84
Glazing Bead		6		W/3-139.5
Glazing Bead		6		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

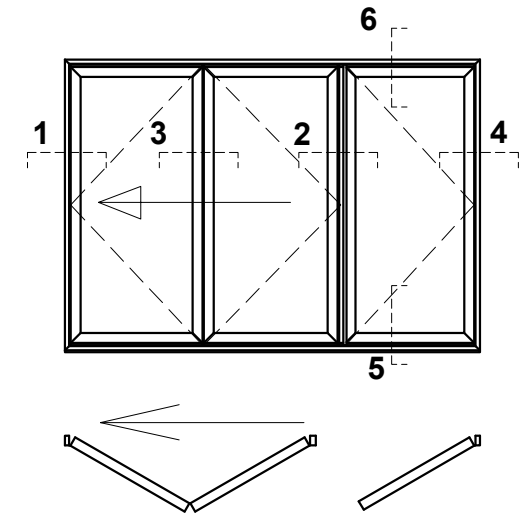
Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	W/3 - 149.5
3 X	H - 181

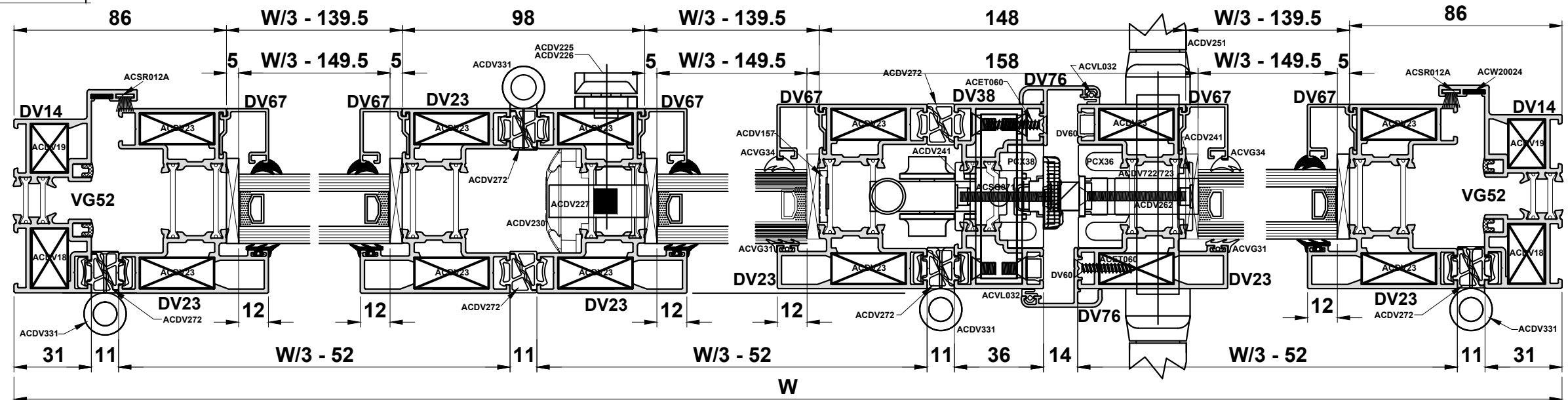
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	15	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	24	SCREW FOR DV56 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ENDCAPS
ACW20024	4	CHEVRON FOR DV14

Type 1e

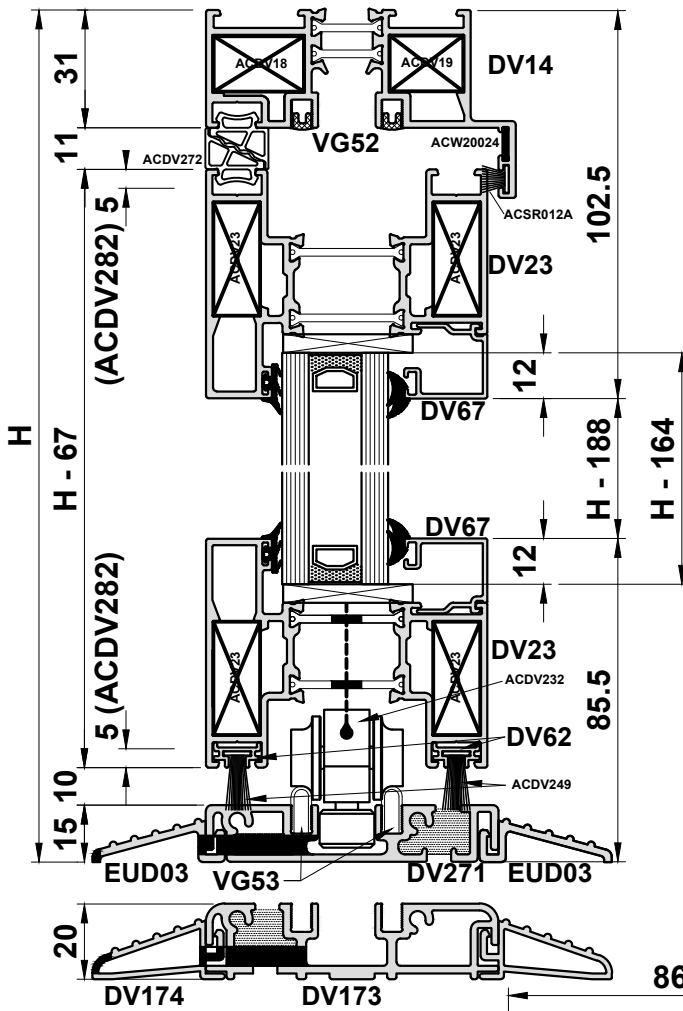


IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		6		W/3-52
DV23		6		H-67
DV38		1		H-77
DV76		2		H-67
DV62		2		W/3-58.5
DV62		4		W/3-65
Glazing Bead		6		W/3-138.5
Glazing Bead		6		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67
PCX38		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

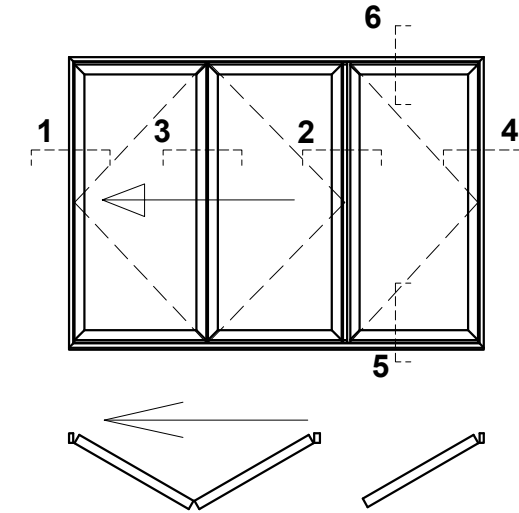
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV38		1		H-82
DV76		1		H-72
Glazing Bead		6		H-159
Glazing Bead		6		H-193
PCX36		1		H-72
PCX38		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV271/173	2	THRESHOLD ENDCAP
ACDV23	24	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	15	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV249	6 x (W/3-51) + 2 x (42)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	2 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV284	2	ACDV280 & ACDV281 ISOLATOR
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	24	SCREW FOR DV56 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACSR012A	1 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ENDCAPS
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

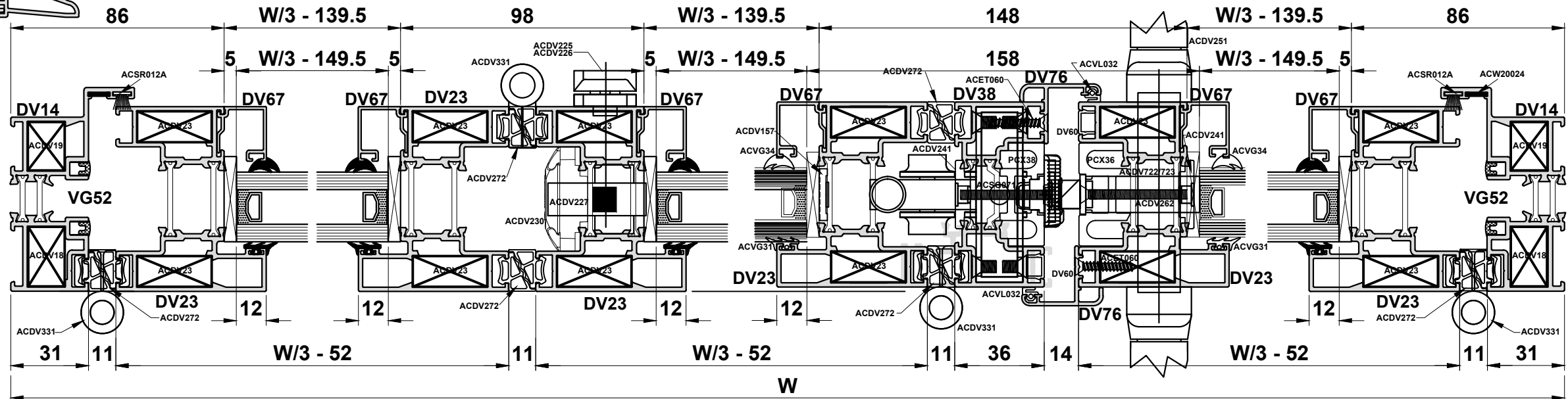
Type 1e



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

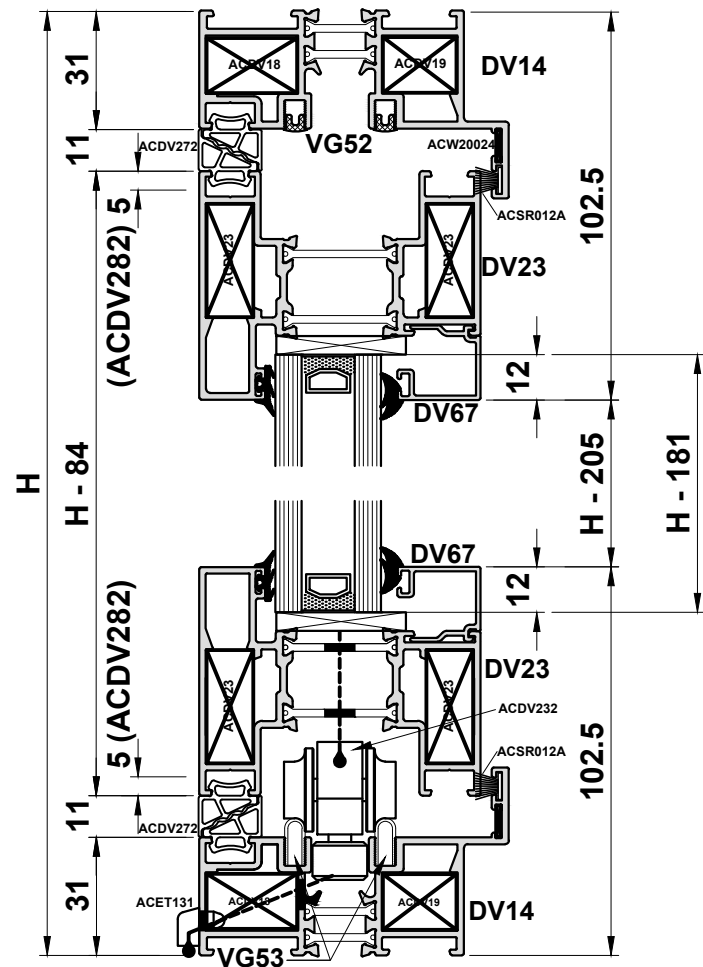
GLASS DEDUCTIONS

DV271	3 x	W/3 - 148.5	H - 164
DV173	3 x	W/3 - 148.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-36.5
DV23		6		H-84
DV76		1		H-84
Glazing Bead		6		W/3-124
Glazing Bead		6		H-205
DV60		1		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

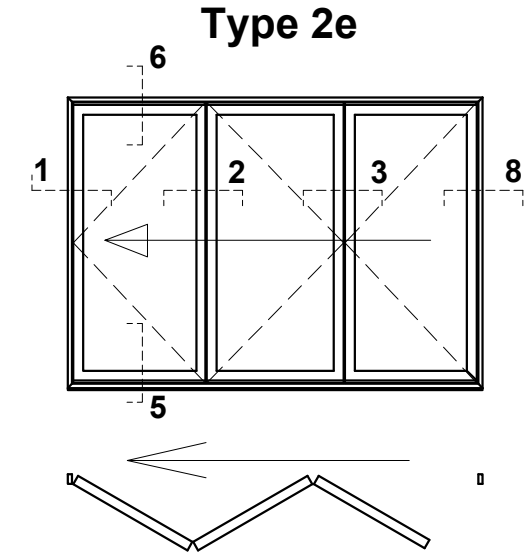
GLASS SIZES		W/3 - 134
	3 X	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

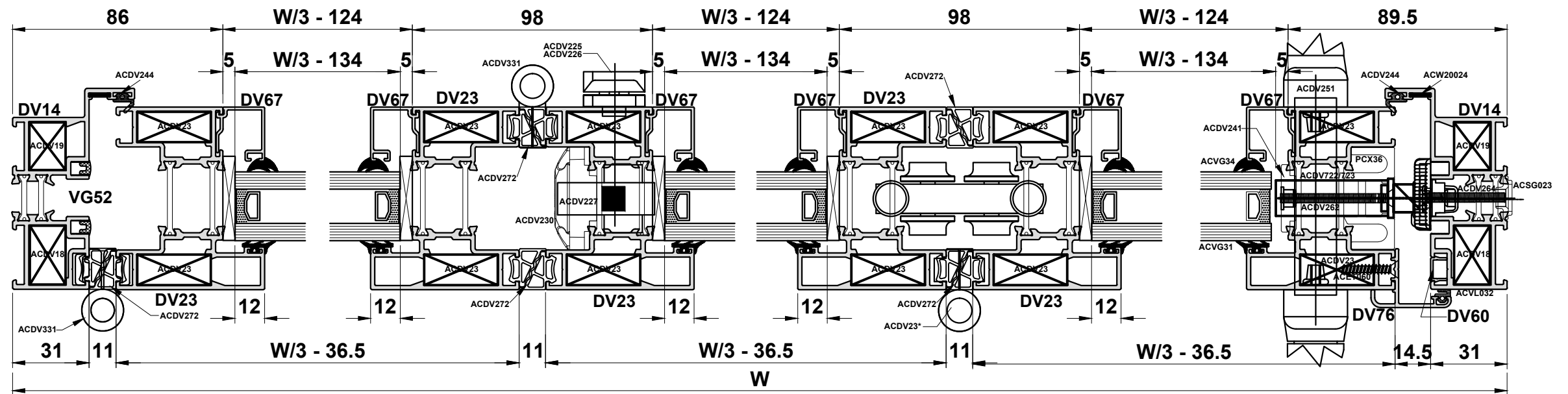
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) 10 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

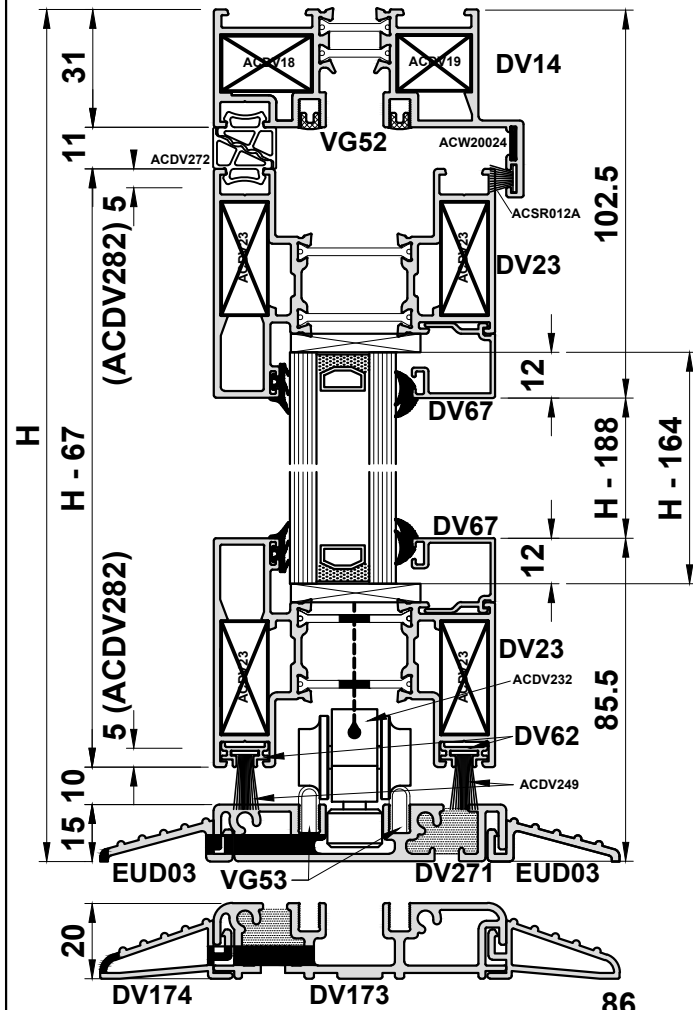


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		6		W/3-36.5
DV23		6		H-67
DV60		1		H-46
DV62		2		W/3-43
DV62		4		W/3-49.5
Glazing Bead		6		W/3-124
Glazing Bead		6		H-188
DV76		1		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV60		1		H-51
DV76		1		H-72
Glazing Bead		6		H-193
PCX36		1		H-72

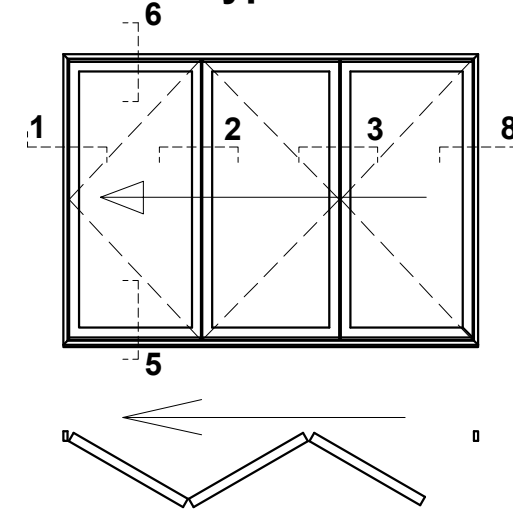
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	6 x (W/3-63)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	6 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) 10 x (H-62)	SEALING GASKET
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	41	SCREW FOR DV56 & ACDV252
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 2e

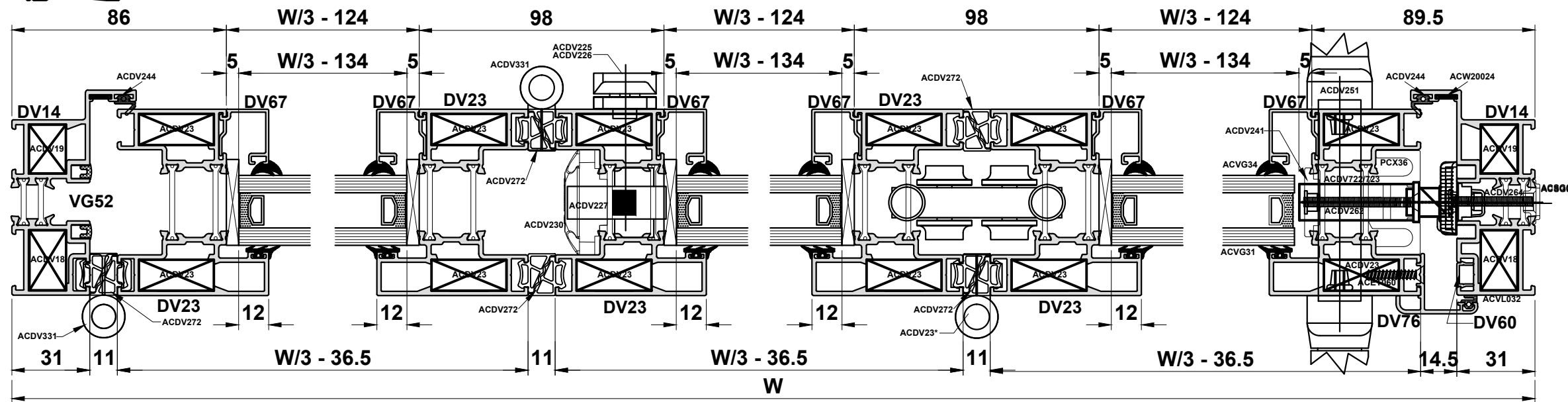


IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

GLASS DEDUCTIONS

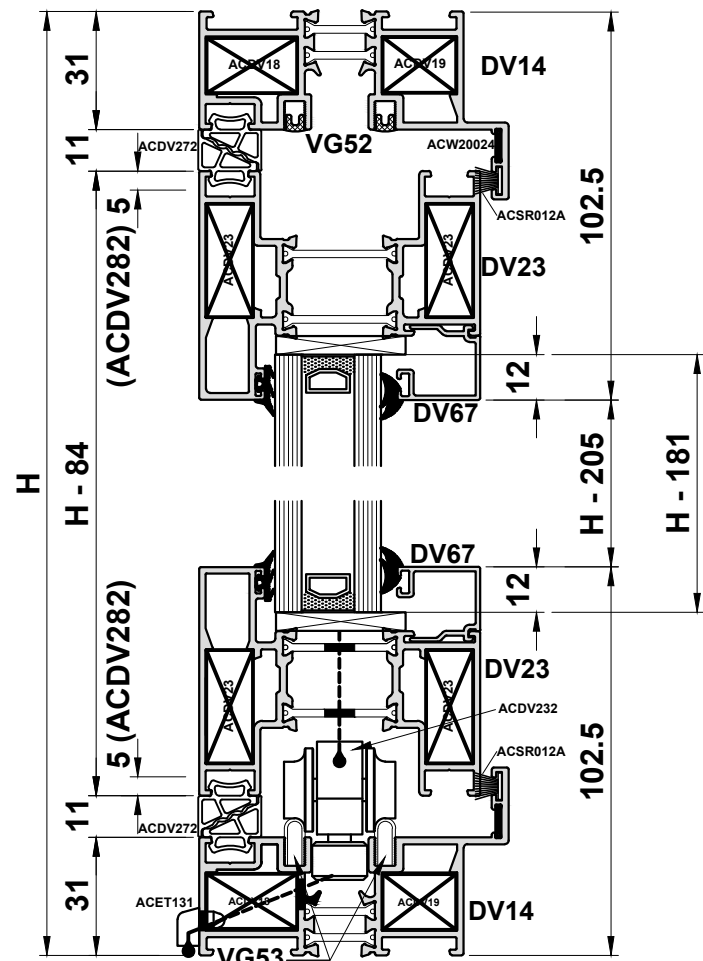
DV271	3 x	W/3 - 134	H - 164
DV173	3 x	W/3 - 134	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		8		W/4 - 32
DV23		8		H-84
Glazing Bead		8		W/4-119.5
Glazing Bead		8		H-205
DV68		2		H-84
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	W/4 - 129.5
4 X	H - 181

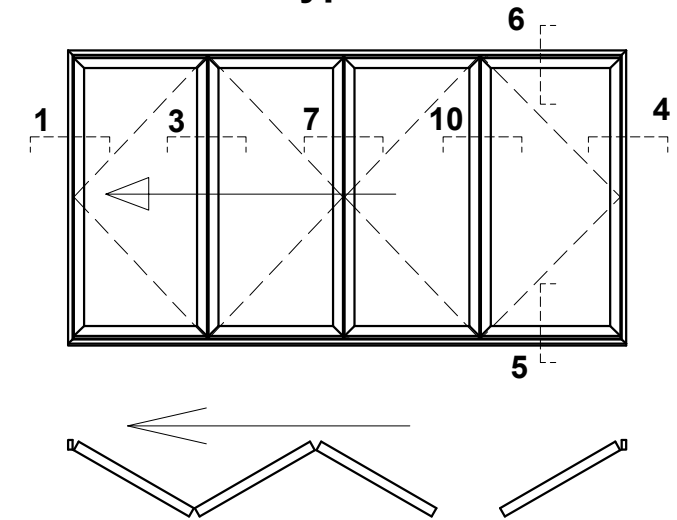
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

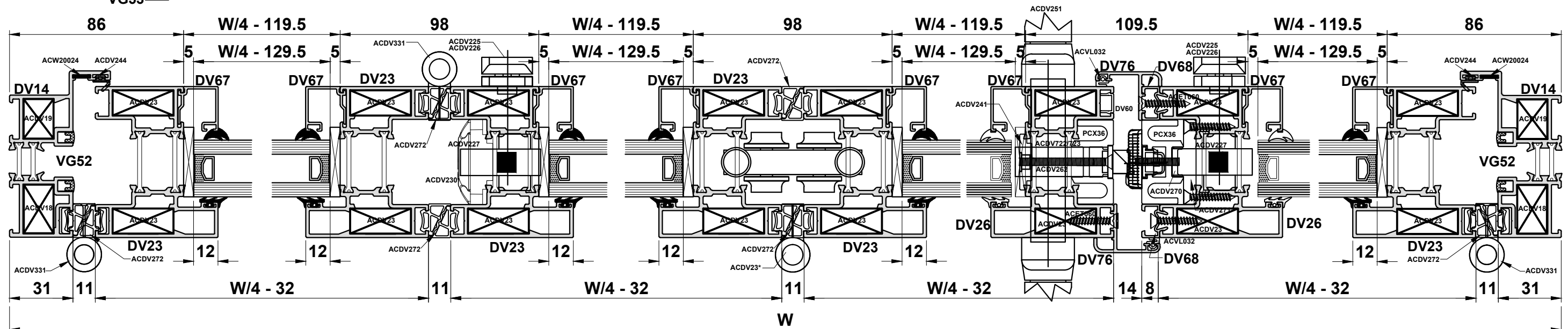
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	55	SCREW FOR DV68/DV76
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 4e

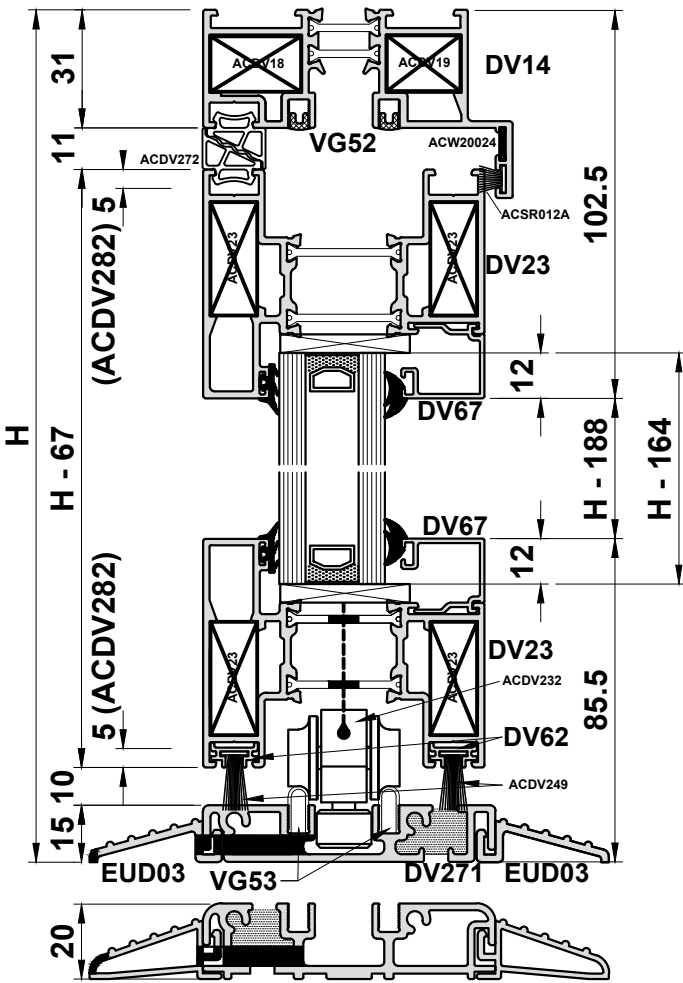


IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/4-32
DV23		8		H-67
DV62		1		W/4-32
DV62		4		W/4-38.5
DV62		3		W/4-45
Glazing Bead		8		W/4-119.5
Glazing Bead		8		H-188
DV68		2		H-67
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
Glazing Bead		8		H-193
DV68		2		H-72
DV76		2		H-72
PCX36		2		H-72

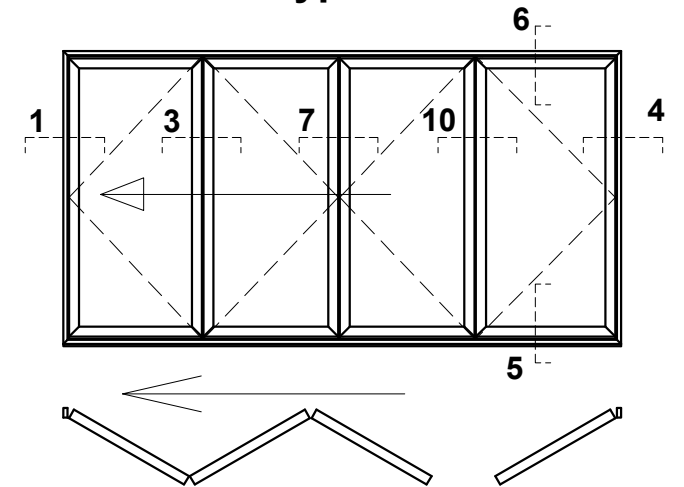
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-32) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-32)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	3 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	55	SCREW FOR DV68 & DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

+ Optional: 1 x ACDV308 Magnetic Catch

Type 4e

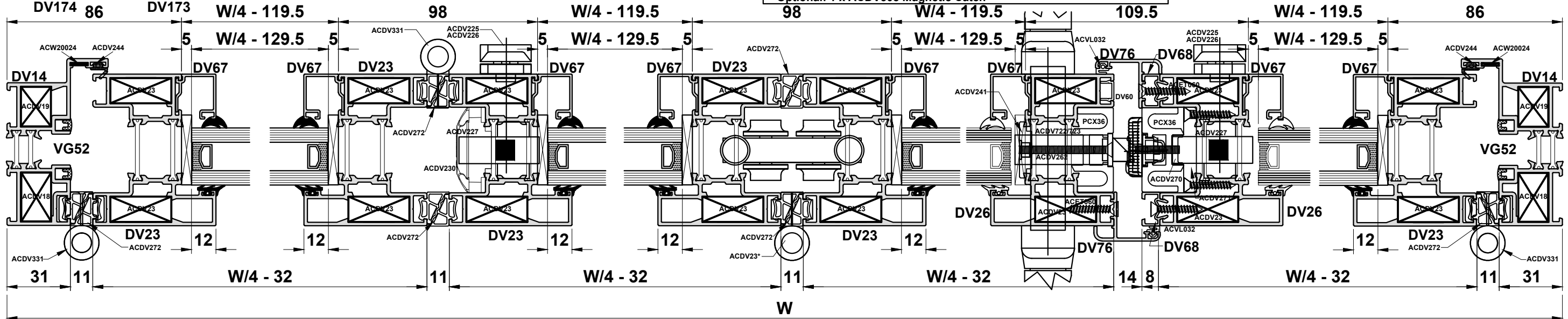


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

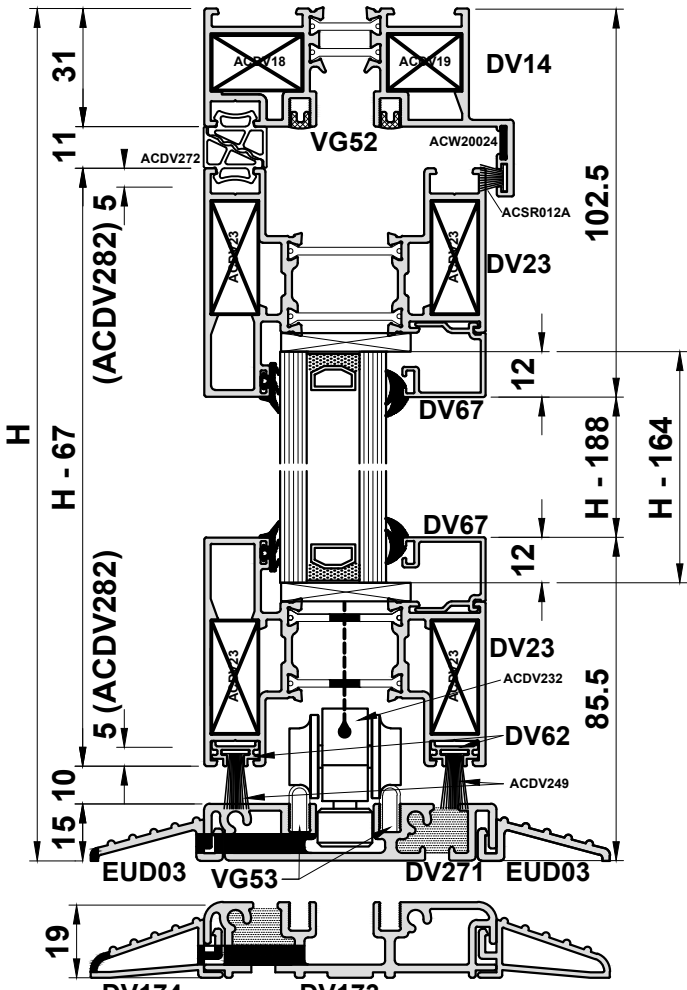
DV271	4 x	W/4 - 129.5	H - 164
DV173	4 x	W/4 - 129.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/4-53
DV23		8		H-67
DV32		2		H-77
DV56		2		H-67
DV62		2		W/4-67
DV62		6		W/4-81
Glazing Bead		8		W/4-140
Glazing Bead		8		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

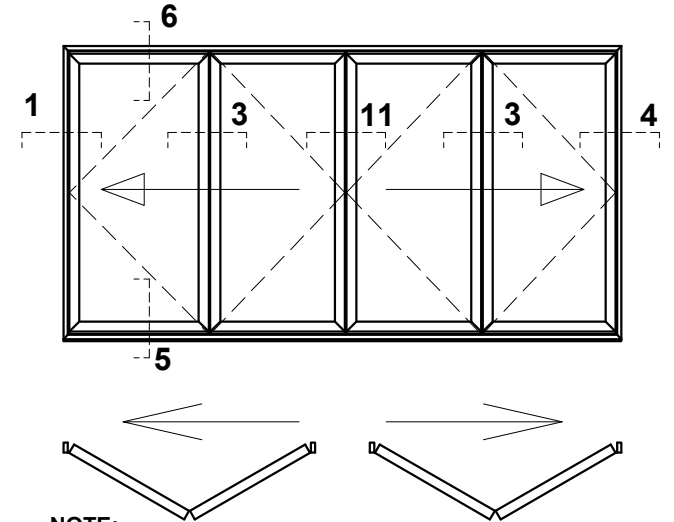
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV32		2		H-82
DV56		2		H-72
Glazing Bead		8		H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV242	2	END CAP FOR DV32
ACDV249	8 x (W/4-41) + 4 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV272	4 x (W-62) 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV280	2	DV32 BOTTOM ROLLER
ACDV281	2	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-150) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Type 5e



NOTE:

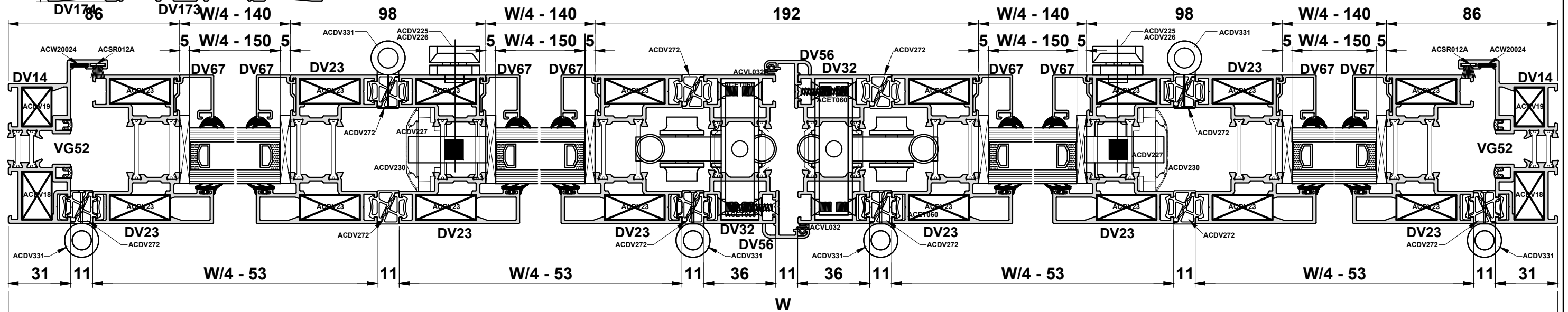
Design Type 5e does not offer external access or an individual traffic door.

IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

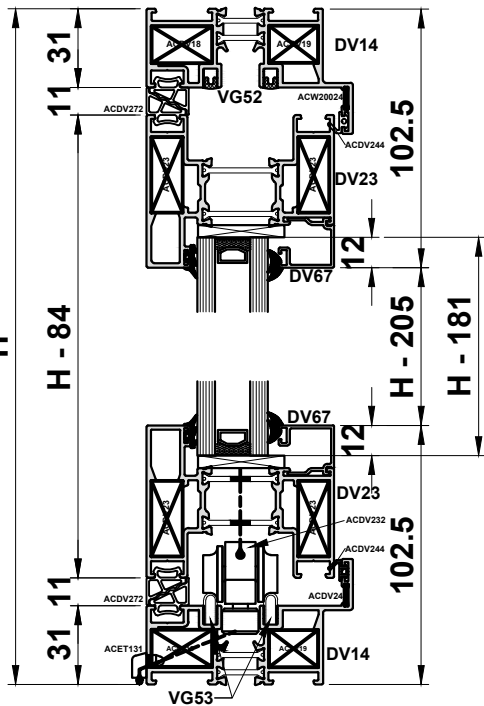
GLASS DEDUCTIONS

DV271	4 x	W/4 - 150	H - 164
DV173	4 x	W/4 - 150	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 26.5
DV23		10		H-84
Glazing Bead		10		W/5-113
Glazing Bead		10		H-205
DV60		1		H-46
DV76		1		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	W/5 - 123
5 X	H - 181

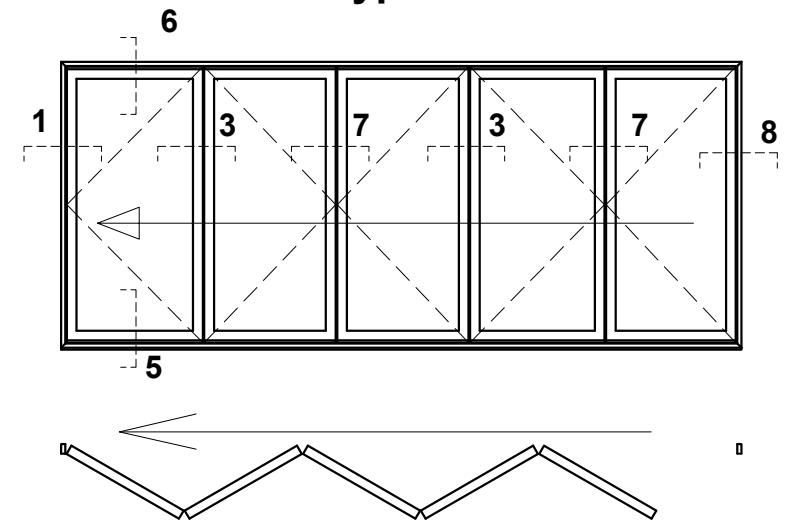
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

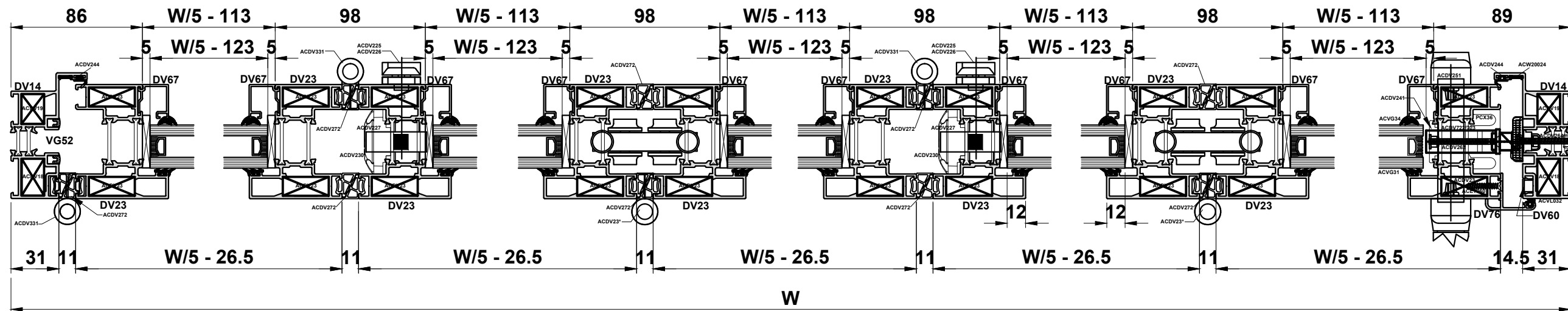
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) + 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 6e



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		10		W/5-26.5
DV23		10		H-67
DV60		1		H-46
DV62		3		W/5-33
DV62		7		W/5-39.5
Glazing Bead		10		W/5-123
Glazing Bead		10		H-188
DV76		1		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		10		H-72
Glazing Bead		10		H-159
Glazing Bead		10		H-193
DV76		1		H-72
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

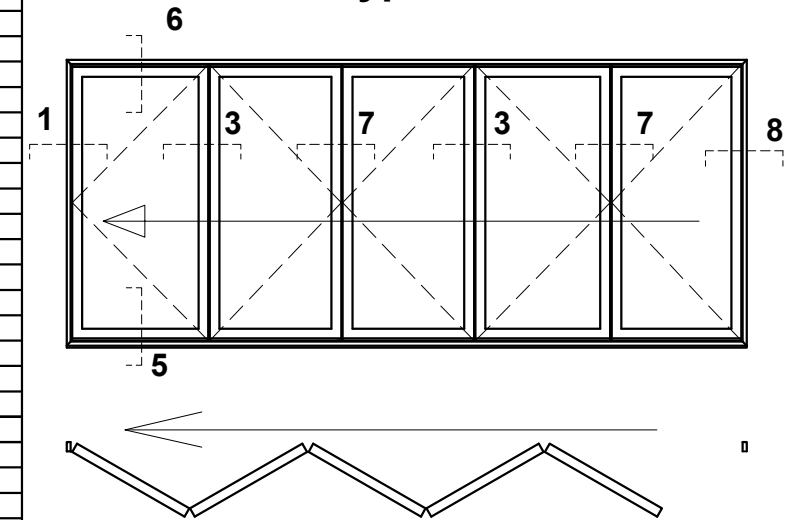
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

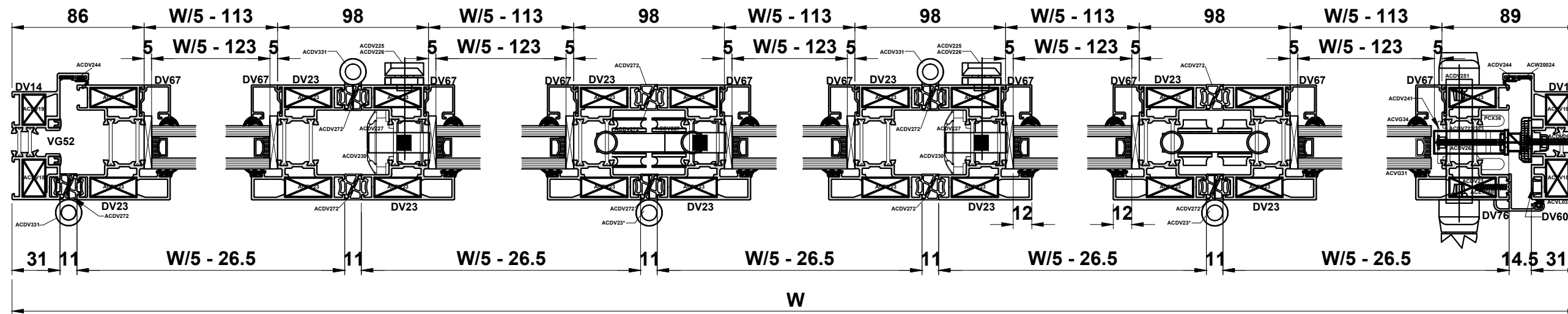
Type 6e



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

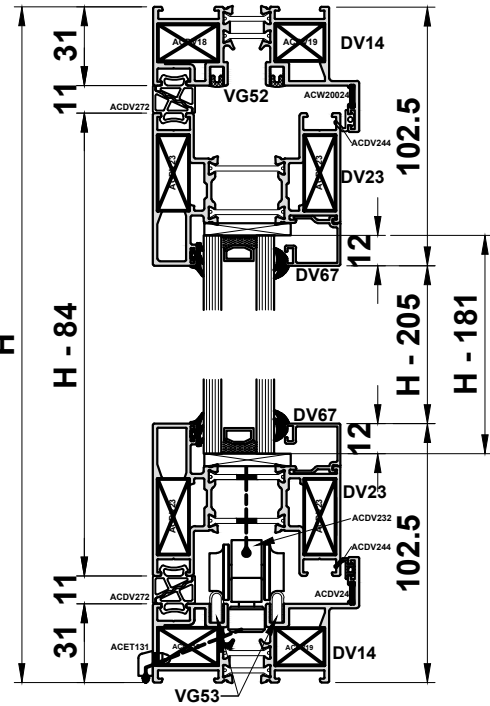
GLASS DEDUCTIONS

DV271	5 x	W/5 - 123	H - 164
DV173	5 x	W/5 - 123	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		12		W/6 - 25
DV23		12		H-84
DV60		1		H-62
DV68		2		H-84
Glazing Bead		12		W/6-112
Glazing Bead		12		H-205
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

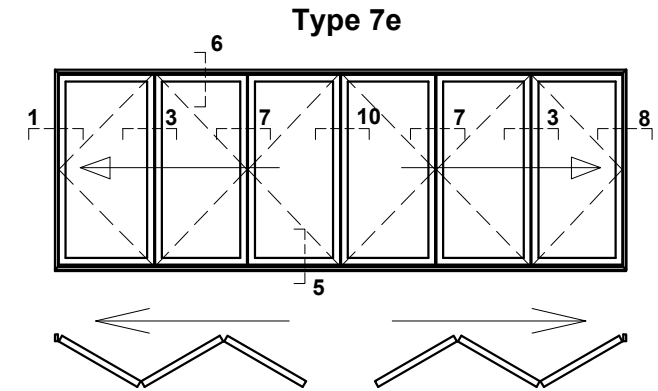
GLASS SIZES	W/6 - 122
6 X	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

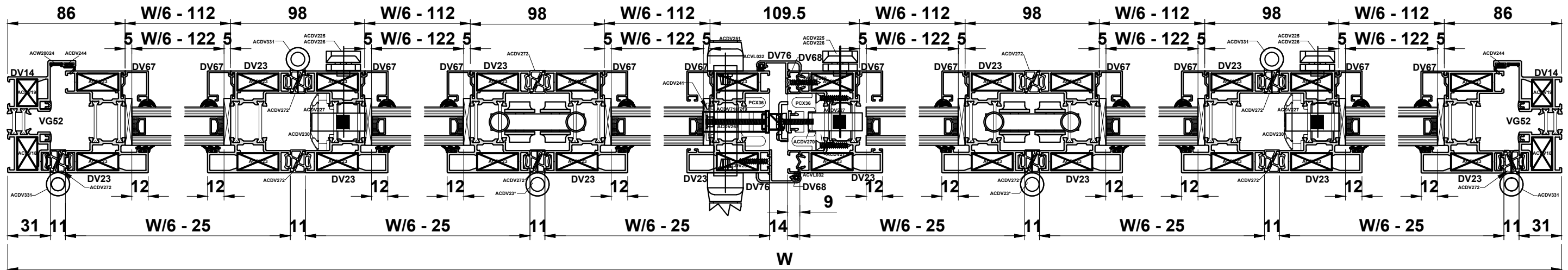
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACET131	4	DRAIN HOLE COVER
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 2 x ACDV308 Magnetic Catch



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		12		W/6-25
DV23		12		H-67
DV60		1		H-46
DV62		6		W/6-31.5
DV62		6		W/6-38
Glazing Bead		12		W/6-112
Glazing Bead		12		H-188
DV68		2		H-67
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		12		H-72
DV68		2		H-72
DV76		2		H-72
Glazing Bead		12		H-193
PCX36		2		H-72

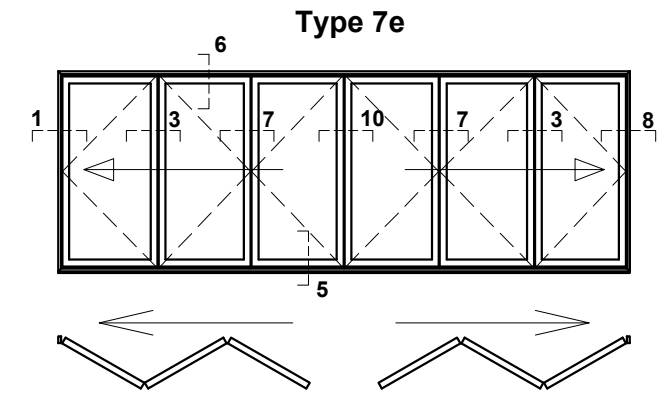
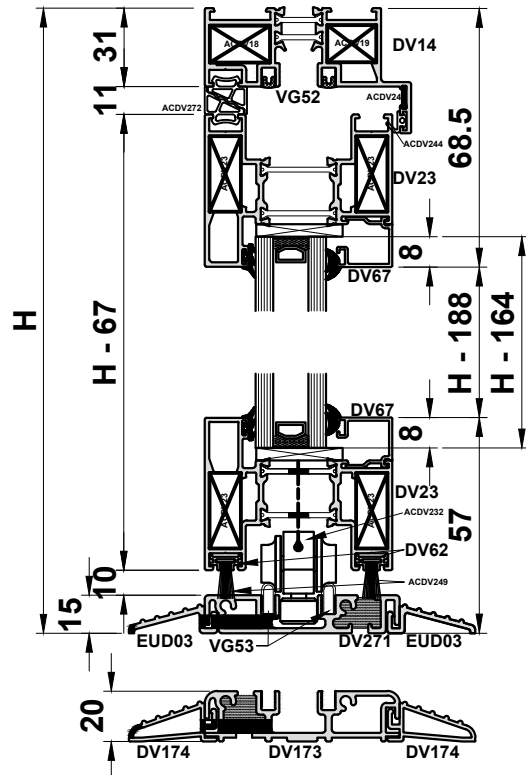
Note: PCX15 required for leaf heights over 2285mm.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	12 x (W/6-25)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	12 (PAIRS)	INFILL BLOCKS
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 122 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 122 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

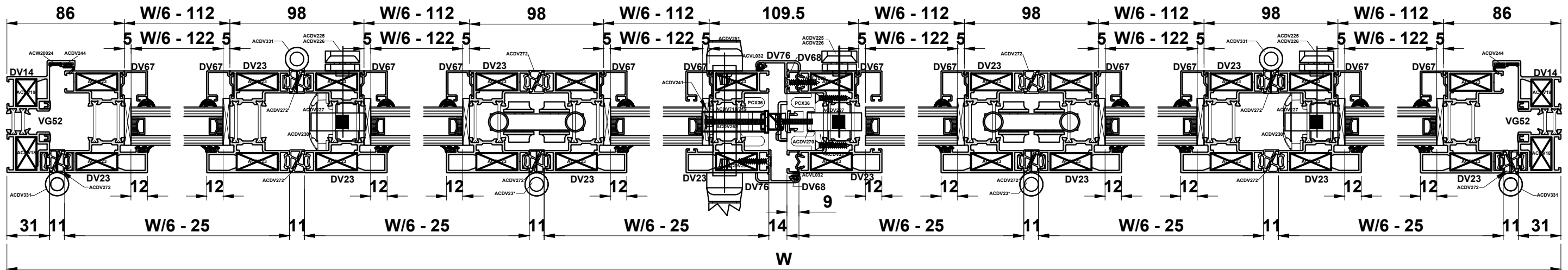
+ Optional: 2 x ACDV308 Magnetic Catch



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

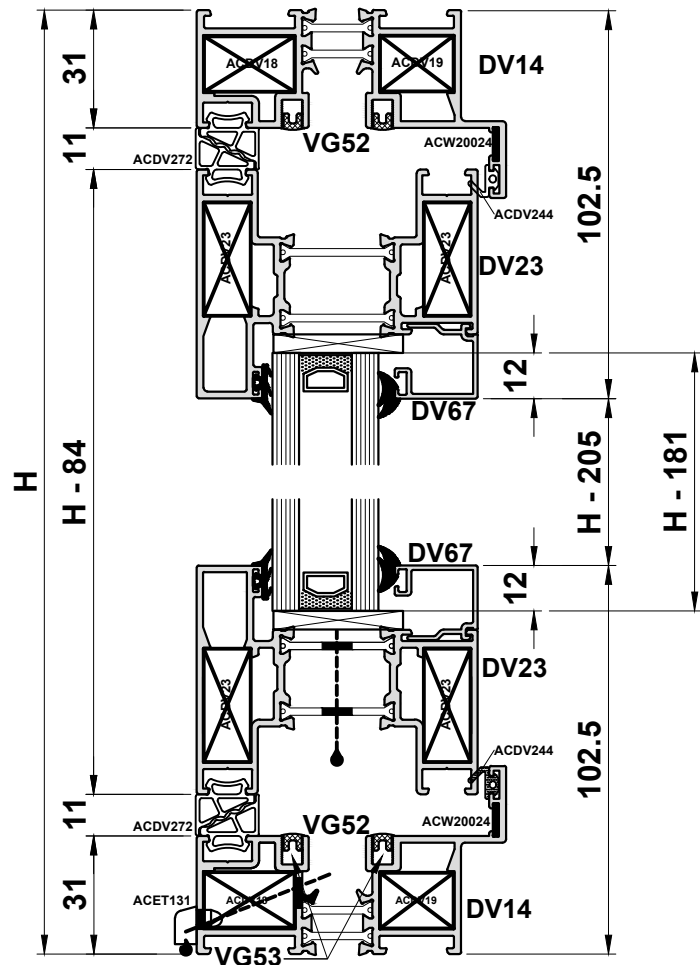
GLASS DEDUCTIONS

DV271	6 x	W/6 - 122	H - 164
DV173	6 x	W/6 - 122	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		2		W-87.5
DV23		2		H-84
Glazing Bead		2		W-175.5
Glazing Bead		2		H-205
DV60		1		H-62
DV76		1		H-84
VG52		4		W-62
VG52		4		H-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

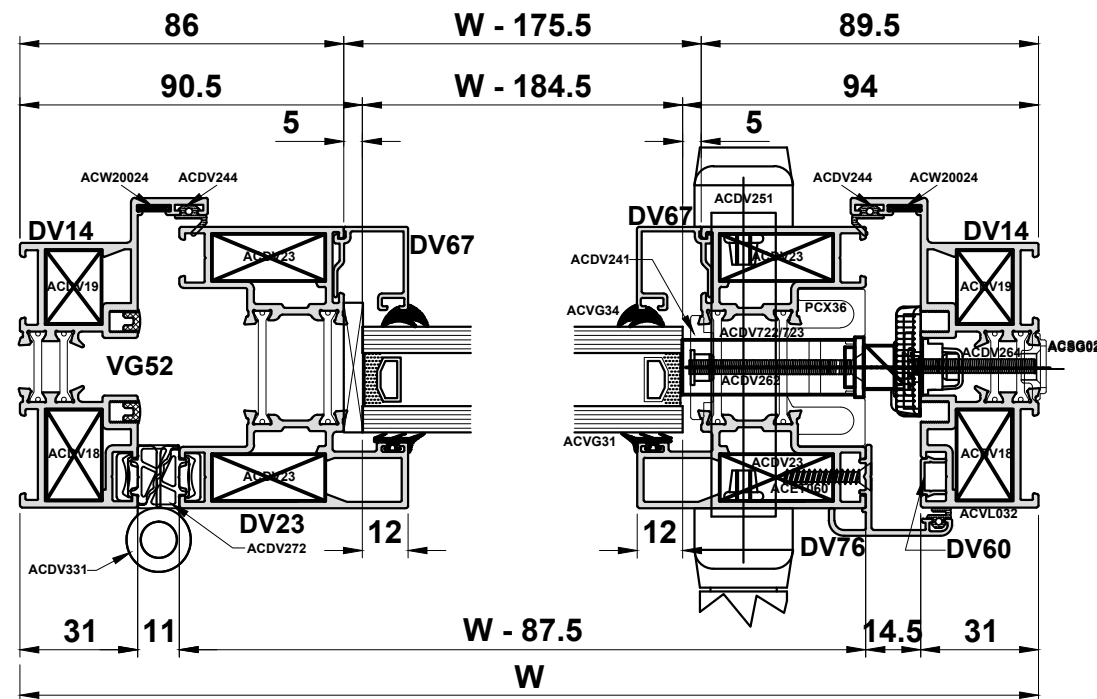
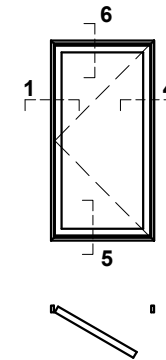
GLASS SIZES	1 X	W - 184.5
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV331	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-90) + 2 x (H-90)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET131	2	DRAIN HOLE COVER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

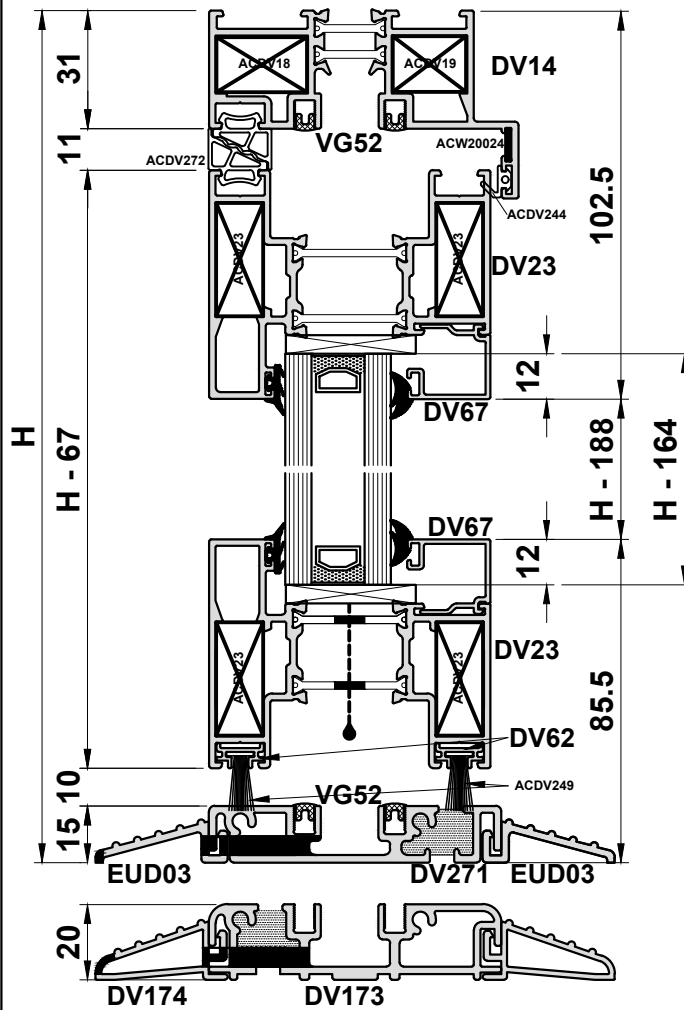
Single Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1	W
DV14		2	H
DV271		1	W-66
EUD03		1	W-66
EUD03		1	W-99
DV23		2	W-87.5
DV23		2	H-67
DV60		1	H-46
DV62		2	W-87
Glazing Bead		2	W-172
Glazing Bead		2	H-188
DV76		1	H-67
VG52		4	W-62
VG52		4	H-46
PCX36		1	H-67

PROFILE CUTTING SCHEDULE (DV173)

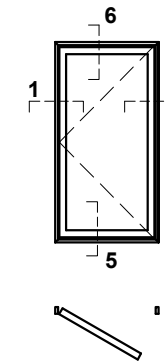
DV173		1	W-66
DV174		1	W-66
DV174		1	W-99
DV23		2	H-72
Glazing Bead		2	H-193
DV76		1	H-72
PCX36		1	H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV331	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	2 x (W-84)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	1 (PAIR)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-90) + 2 x (H-90)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV76
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Single Door

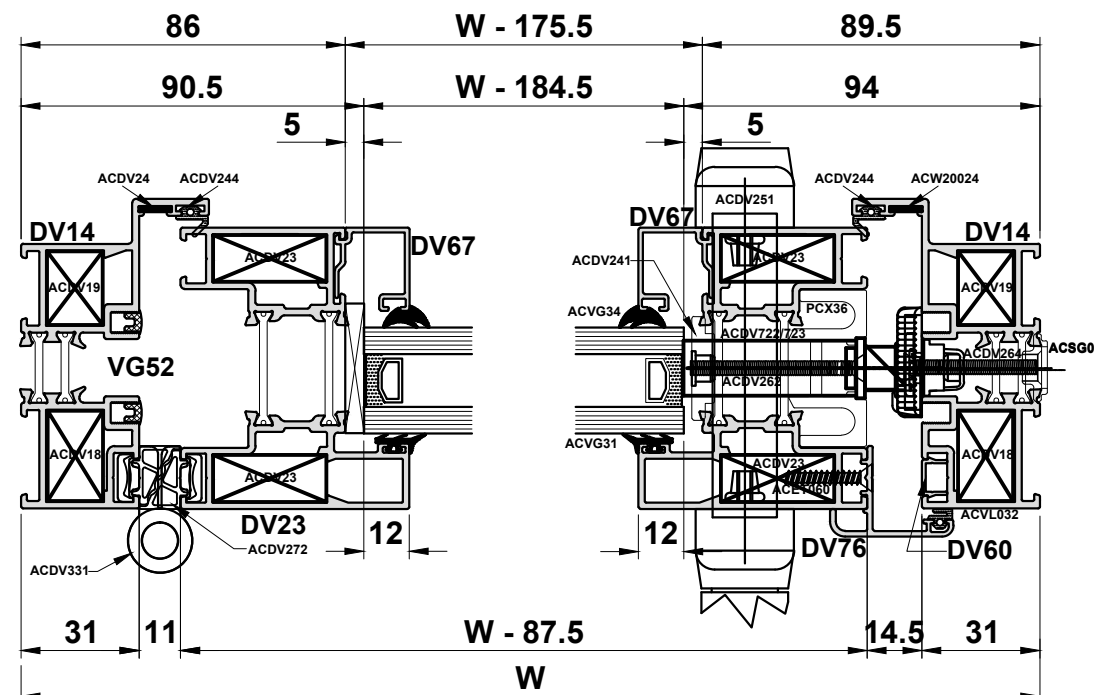


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

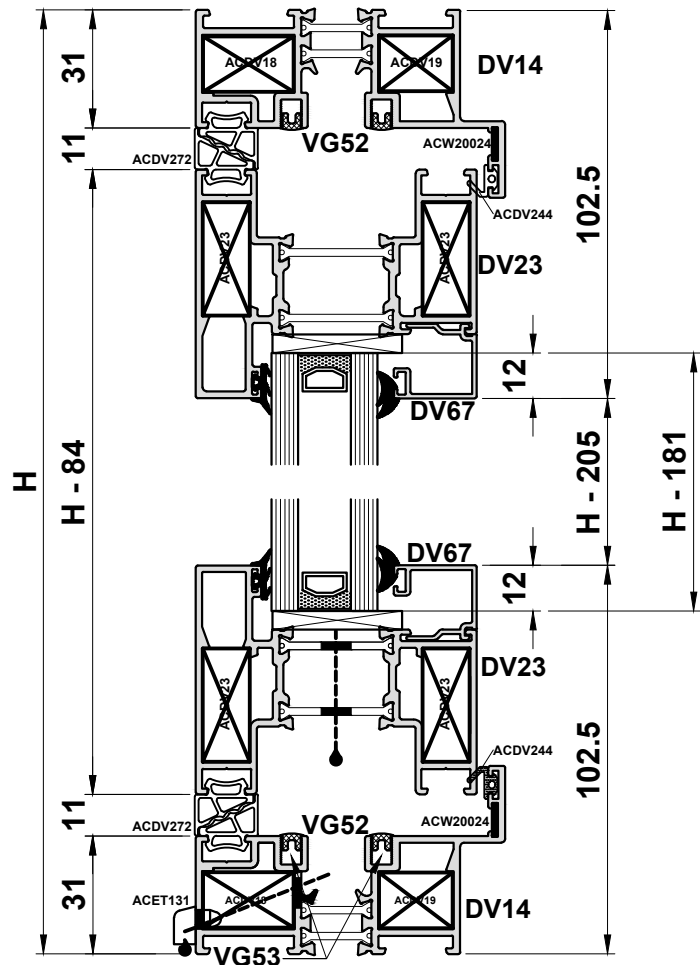
DV271	1 x	W - 184.5	H - 164
DV173	1 x	W - 184.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		4		W/2 - 53.5
DV23		4		H-84
DV60		1		H-62
Glazing Bead		4		W/2-141
Glazing Bead		4		H-205
DV68		2		H-84
DV76		2		H-84
VG52		4		W-62
VG52		4		H-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

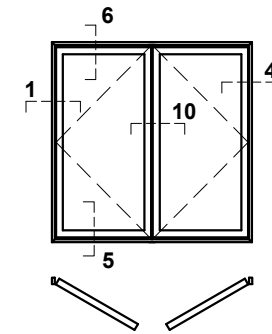
GLASS SIZES	2 X	W/2 - 151
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

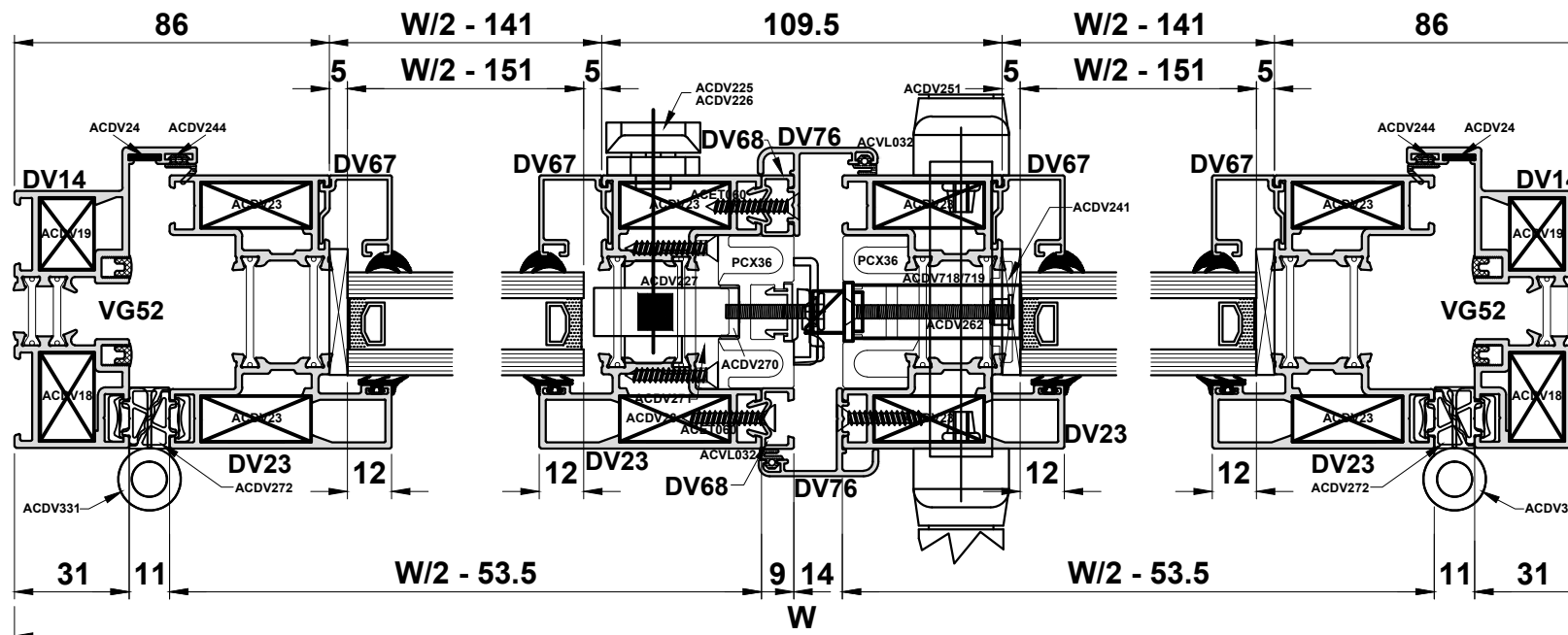
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV331	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-90) + 4 x (H-90)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	55	SCREW FOR DV68 & DV76
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-141) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-141) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Double Swing Door

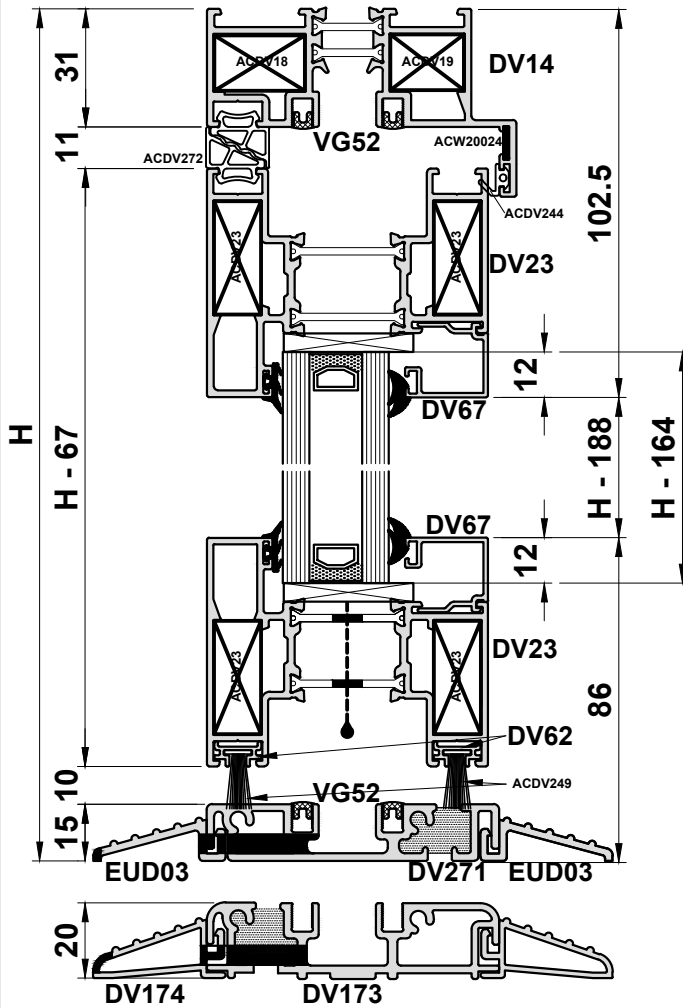


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		4		W/2-53
DV23		4		H-67
DV56		2		H-67
DV60		1		H-46
DV62		4		W/2-67
Glazing Bead		4		W/2-140.5
Glazing Bead		4		H-188
DV68		2		H-67
VG52		4		W-62
VG52		4		H-46
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

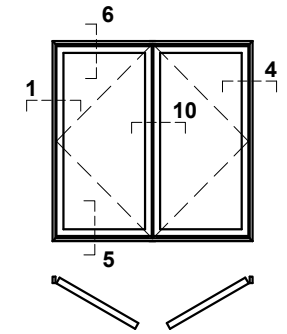
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		4		H-72
DV76		2		H-72
DV68		2		H-72
Glazing Bead		4		H-193
PCX36		2		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV331	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	3 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-90) + 2 x (H-90)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDR722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	91	SCREW FOR DV68 & DV76
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-141) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-141) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

Double Swing Door

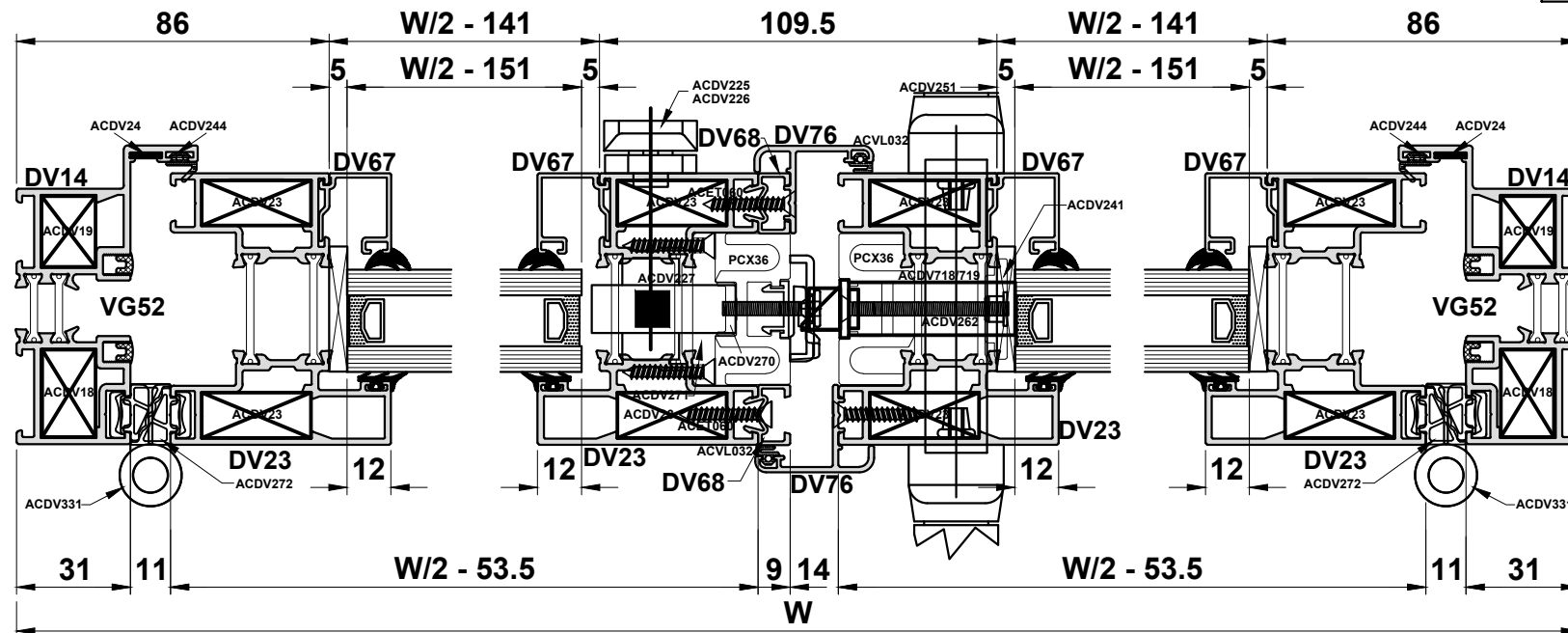


IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

GLASS DEDUCTIONS

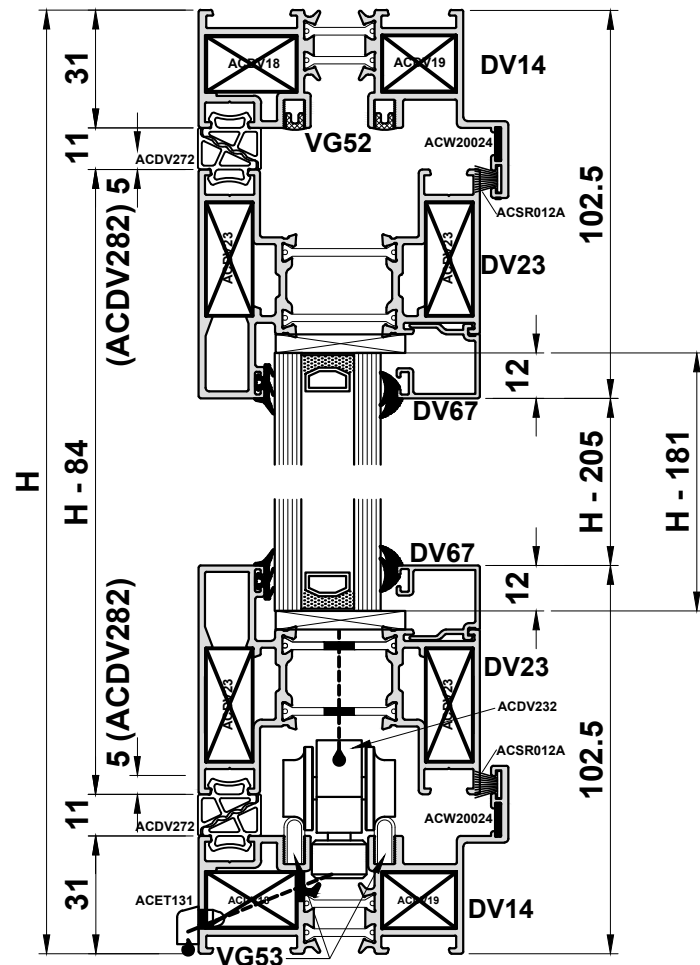
DV271	2 x	W/2 - 150.5	H - 164
DV173	2 x	W/2 - 150.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

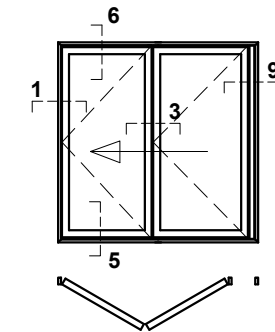
DV14		2		W
DV14		2		H
DV23		4		W/2 - 71
DV23		4		H-84
DV32		1		H-94
DV56		1		H-84
DV60		1		H-46
Glazing Bead		4		W/2-158.5
Glazing Bead		4		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	2 X	W/2 - 168.5
		H - 181

ACCESSORIES

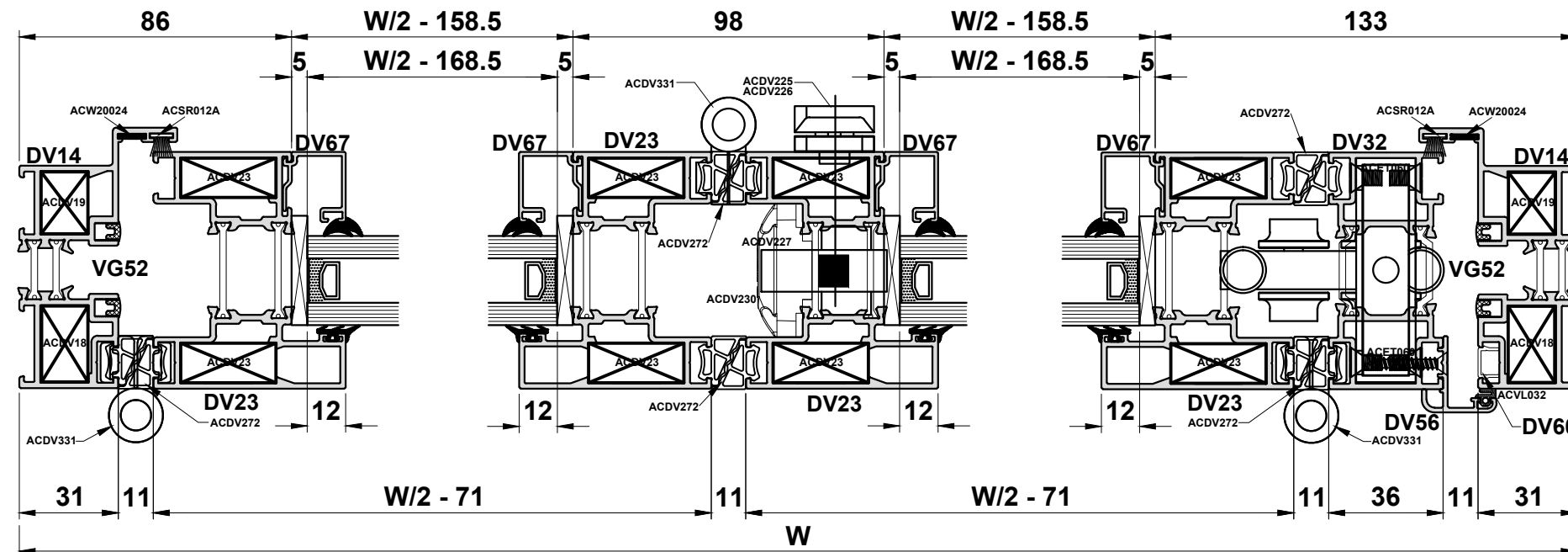
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV331	11	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV272	2 x (W-90) + 10 x (H-90)	SEALING GASKET (cut to fit)
ACDV275	2	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACET060	15	SCREW FOR DV56
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	2 x (W/2-168) + 4 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 4 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Double Slide Door



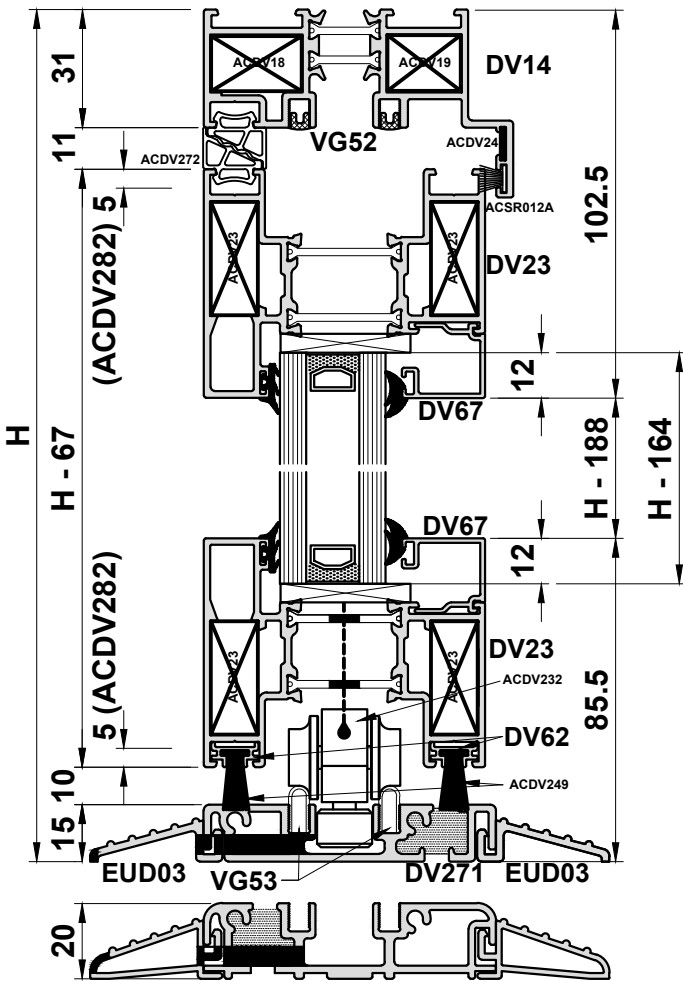
NOTE:
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		4		W/2-71
DV23		4		H-67
DV32		1		H-78
DV56		1		H-67
DV62		1		W/2-84
DV62		3		W/2-77.5
Glazing Bead		4		W/2-158.5
Glazing Bead		4		H-154 H-188
DV60		1		H-46
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

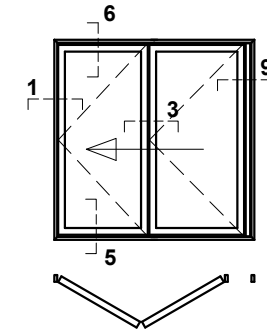
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		4		H-72
DV32		1		H-83
DV56		2		H-72
Glazing Bead		4		H-159 H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV331	11	INTERMEDIATE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE
ACDV254	5 (PAIRS)	INFILL BLOCK
ACDV272	2 x (W-90) + 10 x (H-90)	SEALING GASKET (cut to fit)
ACDV275	2	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	2 x (W/2-168) + 4 x (H-188)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 4 x (H-188)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Double Slide Door



NOTE:

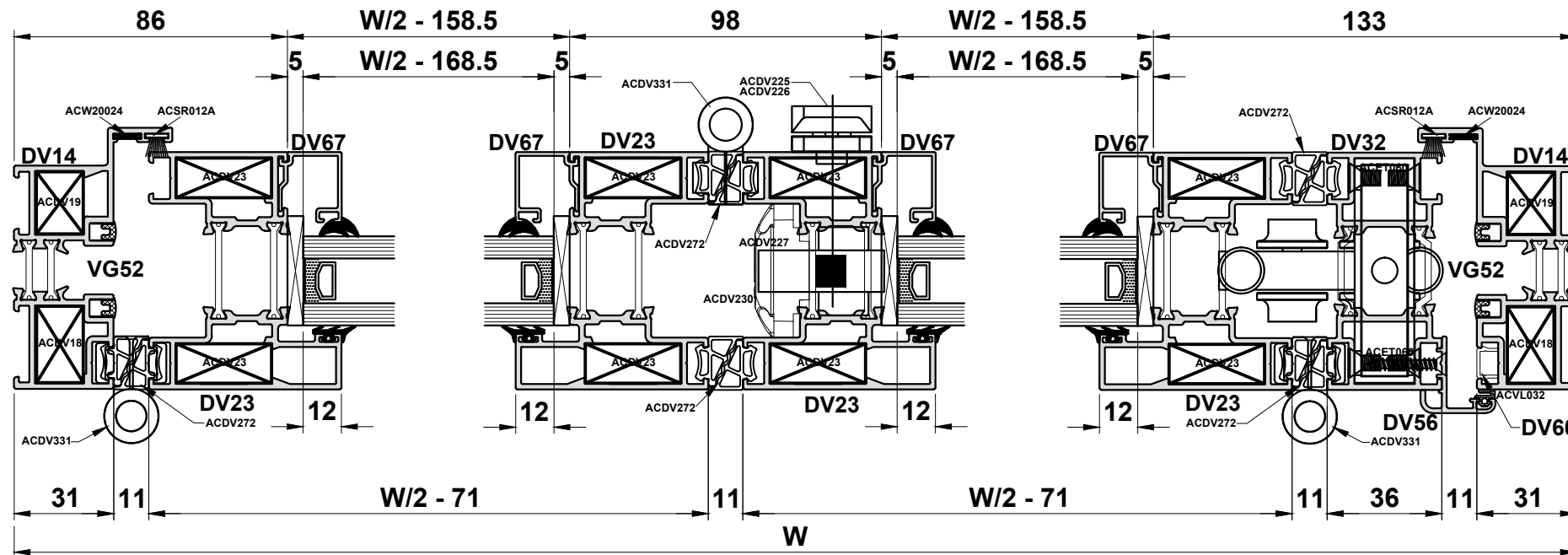
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

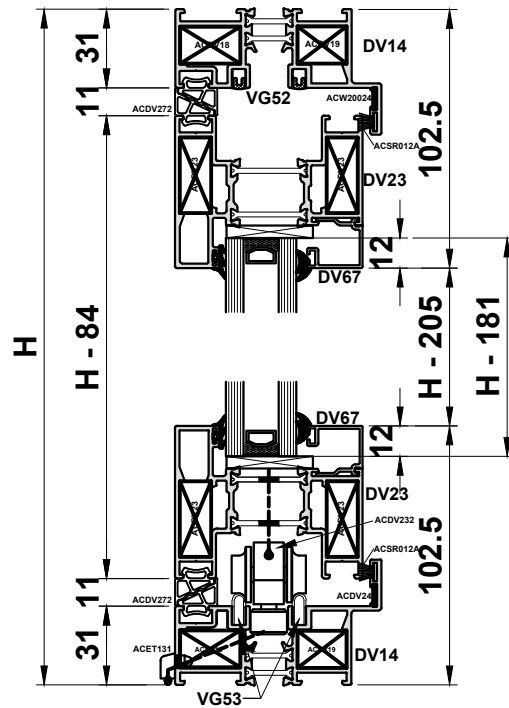
GLASS DEDUCTIONS

DV271	2 x	W/2 - 168.5	H - 164
DV173	2 x	W/2 - 168.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 35.5
DV23		10		H-84
DV38		1		H-94
DV60		2		H-62
DV76		2		H-84
Glazing Bead		10		W/5-113
Glazing Bead		10		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

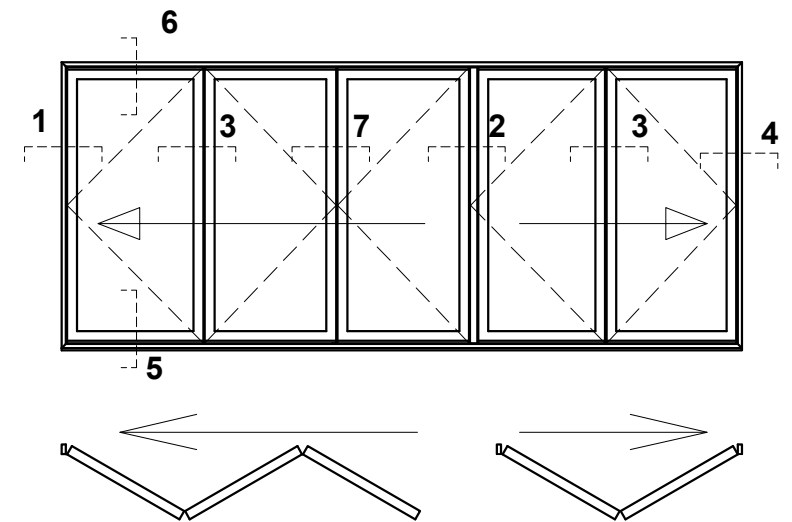
GLASS SIZES	5 X	W/5 - 132
		H - 181

ACCESSORIES

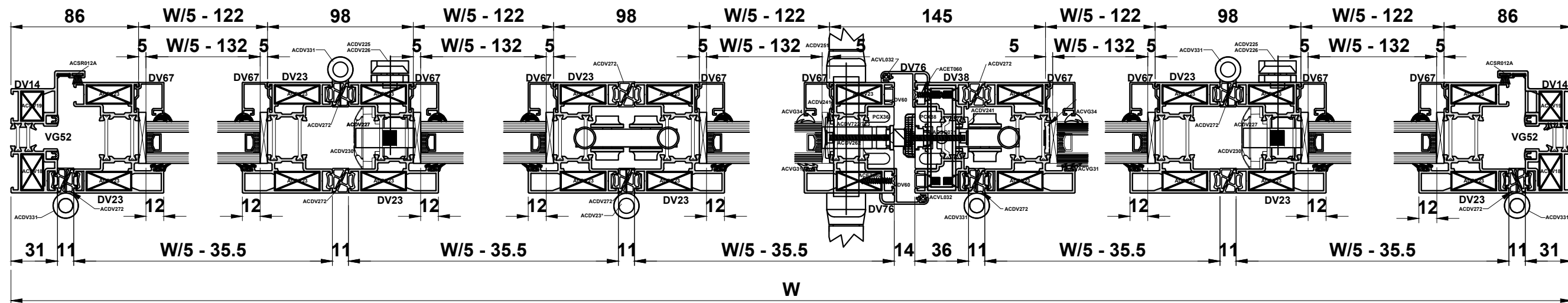
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET
ACDV275	5	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV722/23	1	MULTI-POINT LOCK
ACET060	26	SCREW FOR DV56 & HINGES
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

3/2 Door



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		10		W/5-35.5
DV23		10		H-67
DV38		1		H-77
DV60		2		H-46
DV76		1		H-67
DV62		2		W/5-40
DV62		8		W/5-54
Glazing Bead		10		W/5-123
Glazing Bead		10		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67
PCX38		1		H-84

PROFILE CUTTING SCHEDULE (DV173)

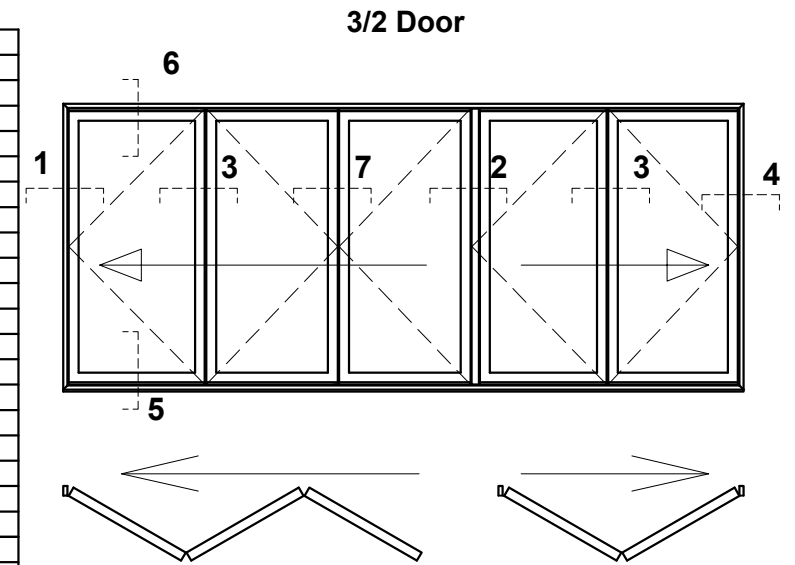
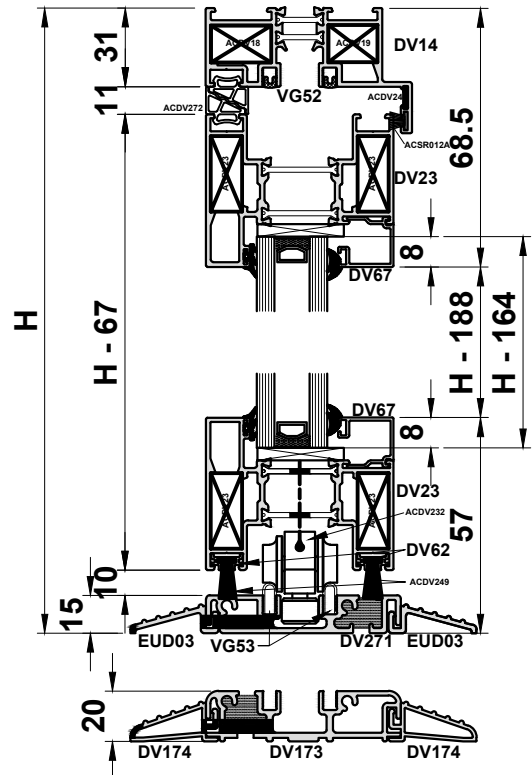
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		10		H-72
DV38		1		H-82
DV76		2		H-72
Glazing Bead		10		H-193
PCX36		1		H-72
PCX38		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV249	10 x (W/5-35)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV272	2 x (W-62) + 20 x (H-62)	SEALING GASKET
ACDV275	5	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV222/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV56 & ACDV252
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-60)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-132) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

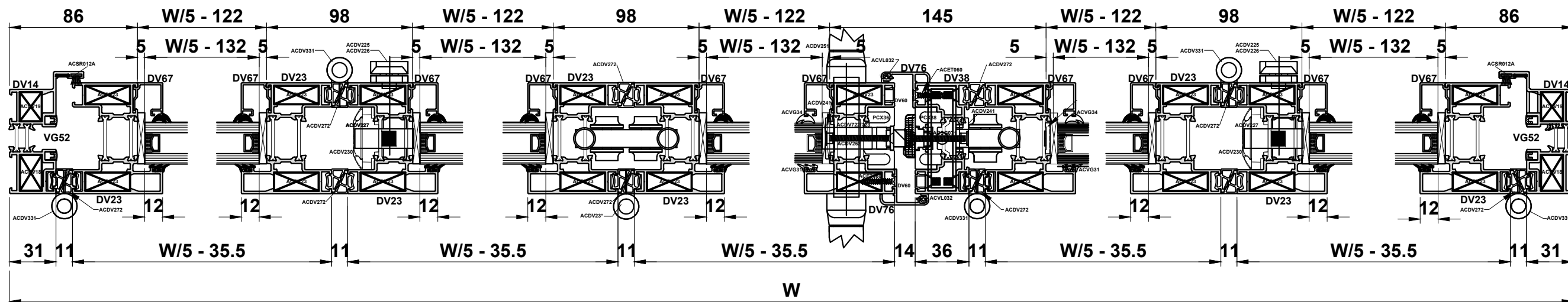
+ Optional: 1 x ACDV308 Magnetic Catch



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

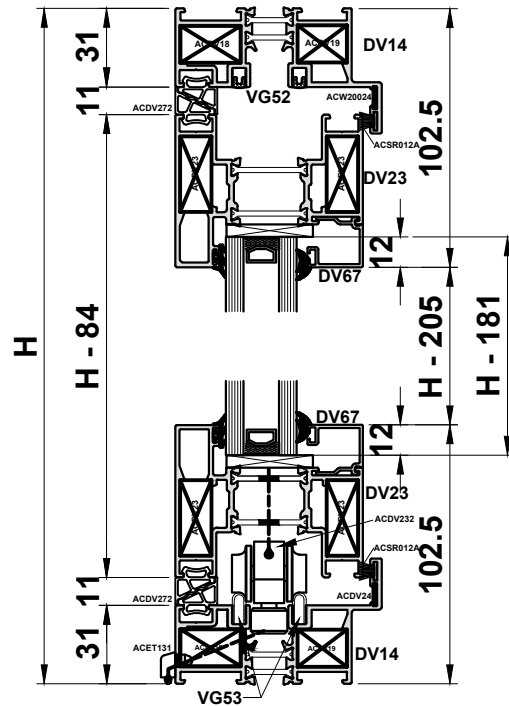
GLASS DEDUCTIONS

DV271	5 x	W/5 - 132	H - 164
DV173	5 x	W/5 - 132	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 35.5
DV23		10		H-84
DV38		1		H-94
Glazing Bead		10		W/5-123
Glazing Bead		10		H-205
DV60		2		H-62
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

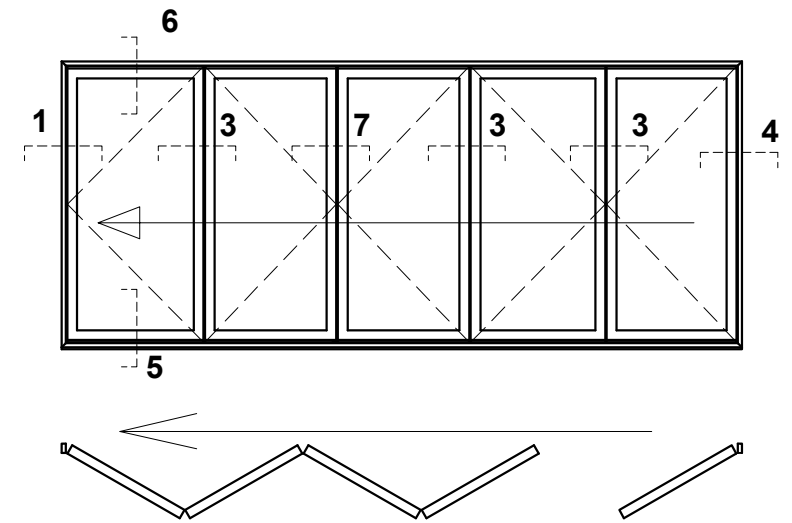
Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	
5 X	W/5 - 133
	H - 181

ACCESSORIES

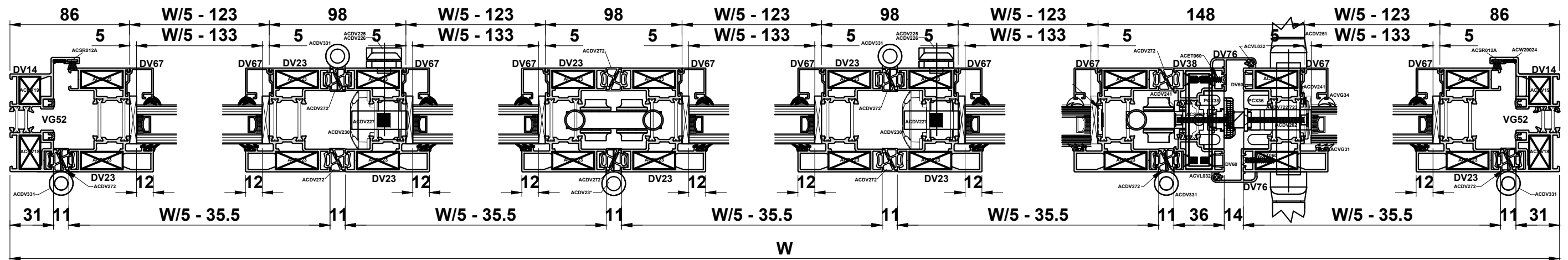
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	62	SCREW FOR DV56
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-132) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

4/1 Door



IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV271		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		10		W/5-35
DV23		10		H-67
DV38		1		H-77
DV60		2		H-46
DV62		2		W/5-41.5
DV62		8		W/5-48.5
Glazing Bead		10		W/5-122
Glazing Bead		10		H-188
DV76		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67
PCX38		1		H-67

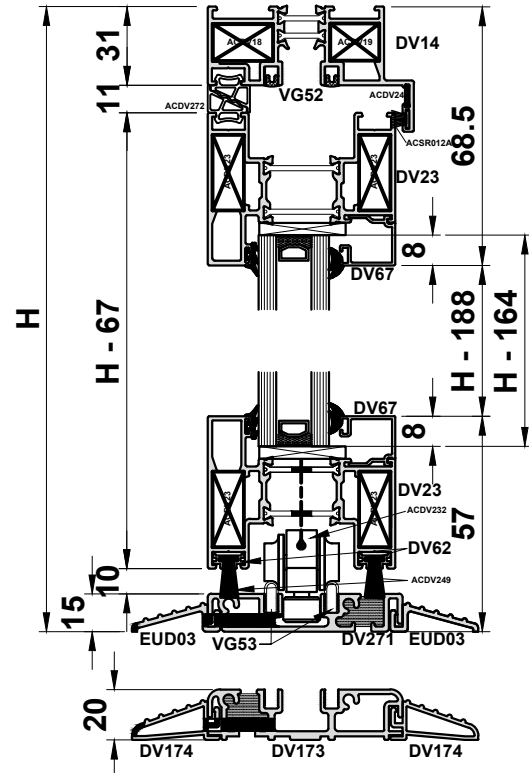
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		10		H-72
DV38		1		H-82
Glazing Bead		10		H-193
DV76		2		H-72
PCX36		1		H-72
PCX38		1		H-72

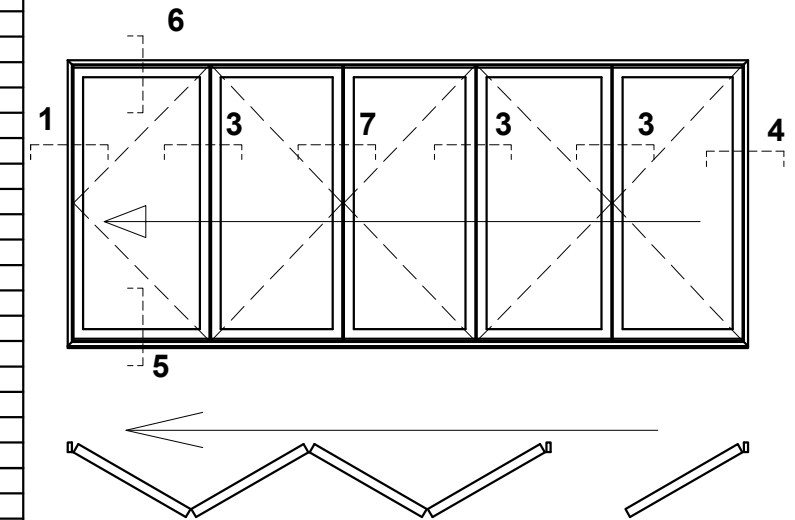
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV271/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	1 (PAIR)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	62	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACSR012A	1 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER



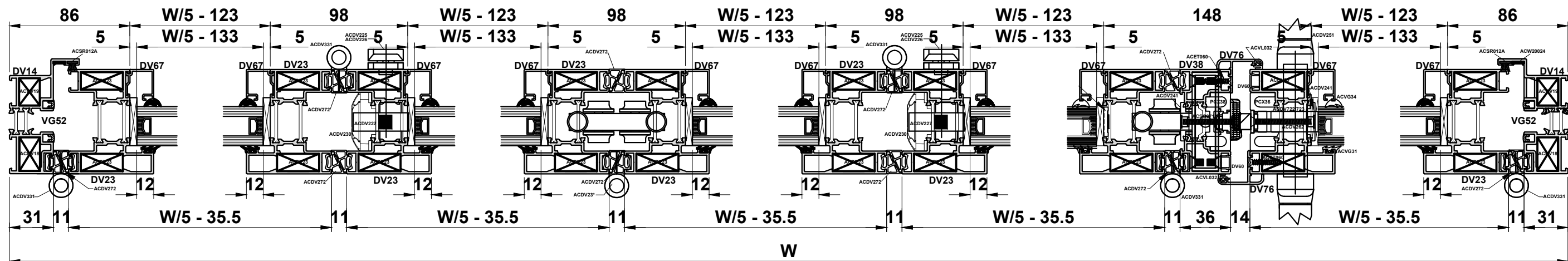
4/1 Door



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV271	5 x	W/5 - 133	H - 164
DV173	5 x	W/5 - 133	H - 169



Do Not Scale From This Drawing

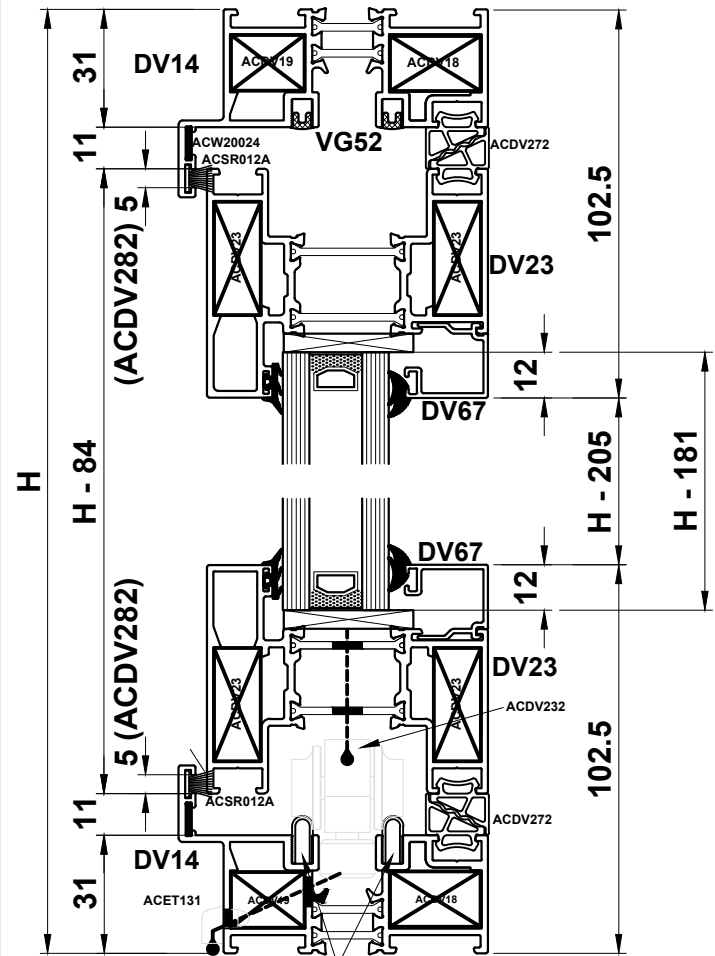
Cutting Information

OPEN IN

- F28 - Type 1e With Rebated Threshold
- F29 - Type 1e With Low Threshold
- F30 - Type 2e With Standard Threshold
- F31 - Type 2e With Low Threshold
- F32 - Type 3e With Standard Threshold
- F33 - Type 3e With Low Threshold
- F34 - Type 4e With Standard Threshold
- F35 - Type 4e With Low Threshold
- F36 - Type 5e With Standard Threshold
- F37 - Type 5e With Low Threshold
- F38 - Type 6e With Standard Threshold
- F39 - Type 6e With Low Threshold
- F40 - Type 7e With Standard Threshold
- F41 - Type 7e With Low Threshold
- F42 - Single Door With Standard Threshold
- F43 - Single Door With Low Threshold
- F44 - Double Swing Door Standard Threshold
- F45 - Double Swing Door Low Threshold
- F46 - Double Slide Door With Standard Threshold
- F47 - Double Slide Door With Low Threshold
- F48 - 3/2 Door Standard Threshold
- F49 - 3/2 Door Low Threshold
- F50 - 4/1 Door Standard Threshold
- F51 - 4/1 Door Low Threshold

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2	W
DV14		2	H
DV23		6	W/3-52
DV23		6	H-84
DV38		1	H-94
DV60		2	H-84
DV76		2	H-84
Glazing Bead		6	W/3-138.5
Glazing Bead		6	H-205
VG52		2	W-62
VG52		4	H-62
VG53		2	W-62
PCX36		1	H-84
PCX38		1	H-84

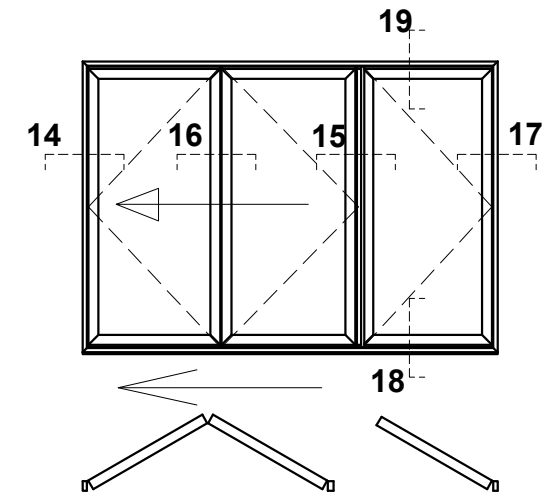
Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	3 X	W/3 - 149.5
		H - 181

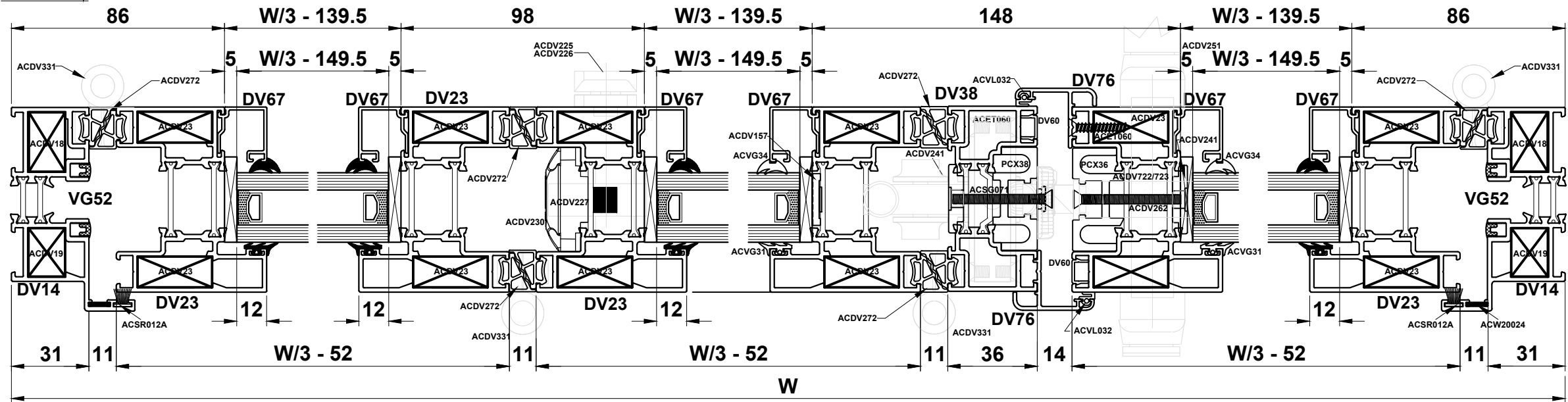
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV274	1	D-HANDLE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	4 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	24	SCREW FOR DV56 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ENDCAPS
ACW20024	4	CHEVRON FOR DV14

Type 1i

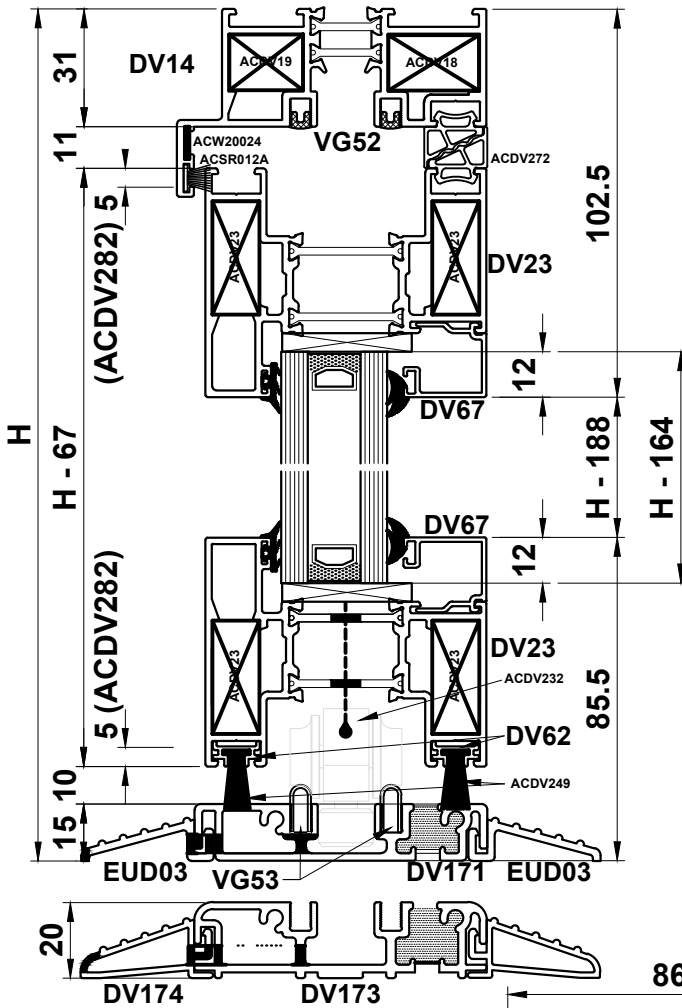


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	1	W
DV14	2	H
DV171	1	W-66
EUD03	1	W-66
EUD03	1	W-99
DV23	6	W/3-52
DV23	6	H-67
DV38	1	H-77
DV60	2	H-46
DV76	2	H-67
DV62	2	W/3-79
DV62	4	W/3-65
Glazing Bead	6	W/3-139.5
Glazing Bead	6	H-188
VG52	2	W-62
VG52	4	H-46
VG53	2	W-62
PCX36	1	H-67

PROFILE CUTTING SCHEDULE (DV173)

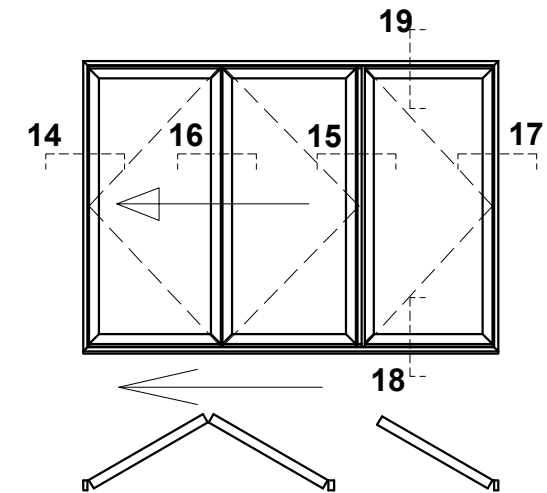
DV173	1	W-66
DV174	1	W-66
DV174	1	W-99
DV23	8	H-72
DV38	1	H-82
DV76	2	H-72
Glazing Bead	6	H-193
PCX36	1	H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV171/173	2	THRESHOLD ENDCAP
ACDV23	24	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV274	1	D-HANDLE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV249	6 x (W/3-51) + 2 x (42)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV272	2 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	24	SCREW FOR DV56 & ACDV282
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	6 x (W/3-149) + 6 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACSR012A	1 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ENDCAPS
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

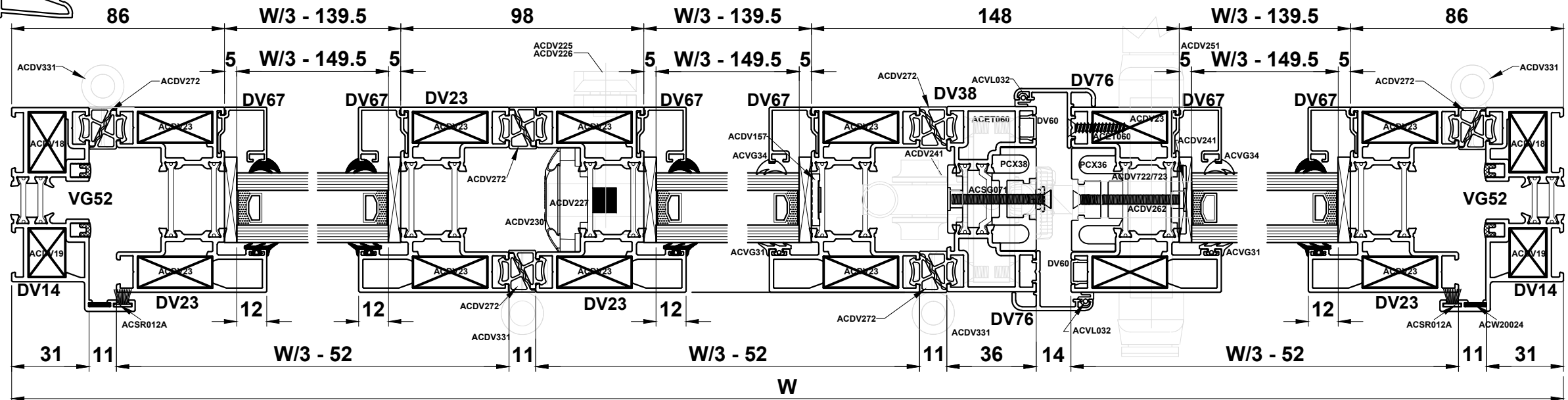
Type 1i



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

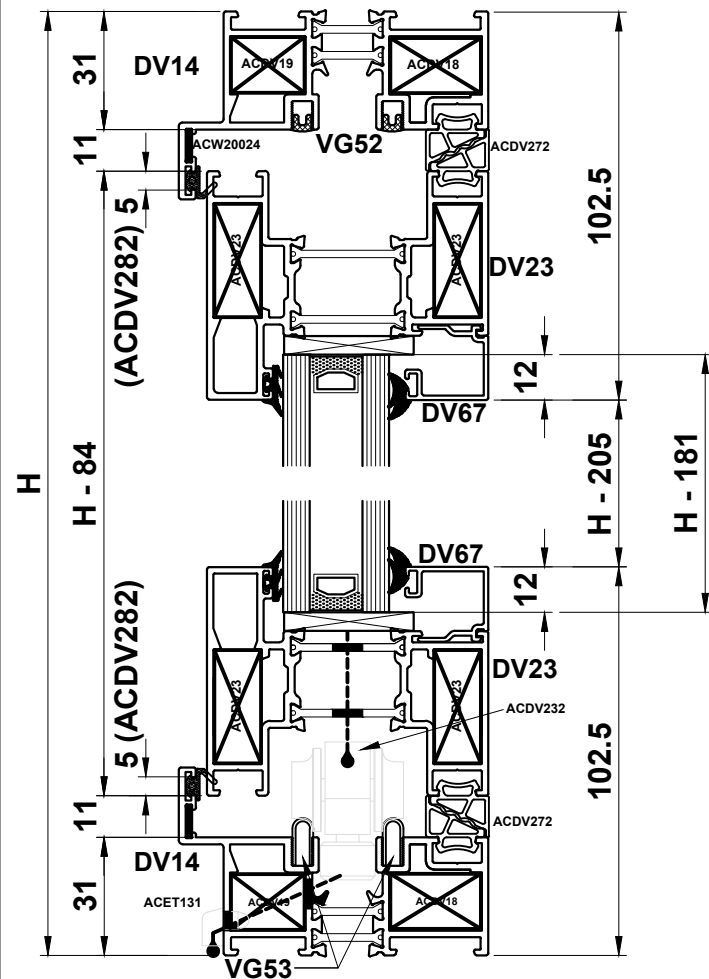
GLASS DEDUCTIONS

DV171	3 x	W/3 - 149.5	H - 164
DV173	3 x	W/3 - 149.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-36.5
DV23		6		H-84
DV76		1		H-84
Glazing Bead		6		W/3-124
Glazing Bead		6		H-205
DV60		2		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

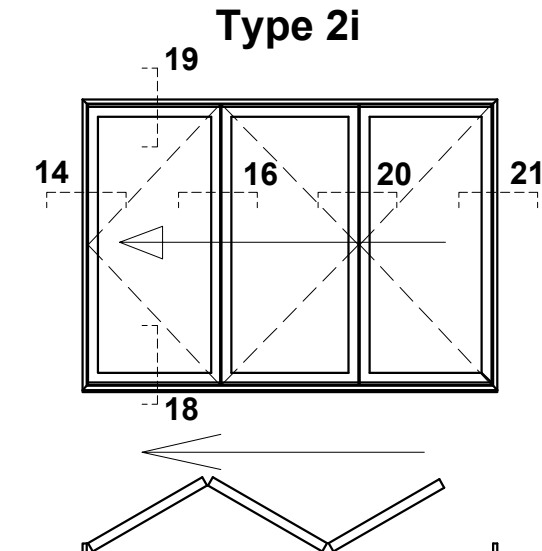
GLASS SIZES	3 X	W/3 - 134
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

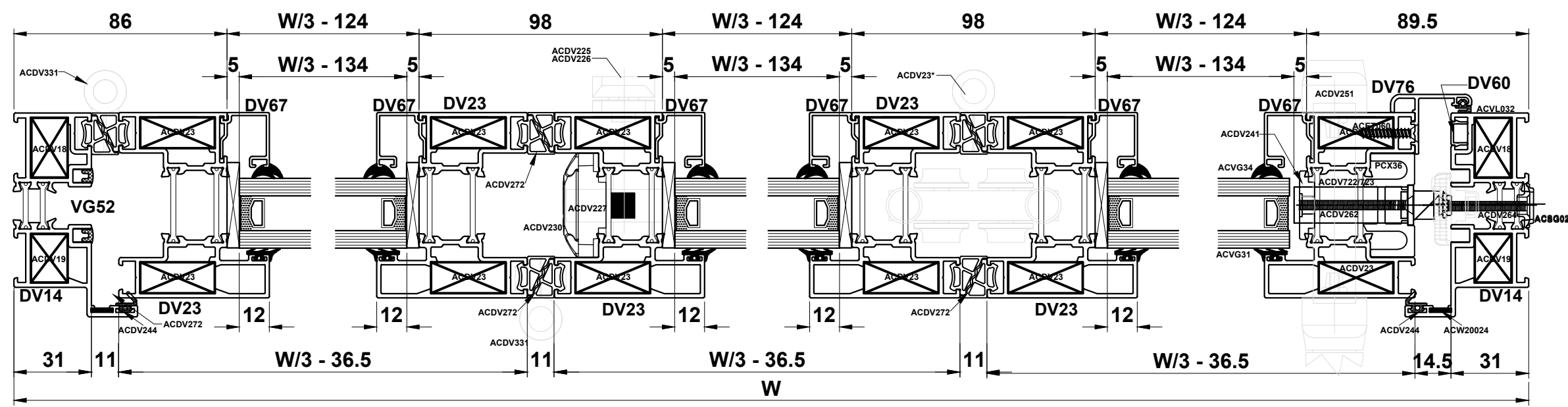
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	10	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) 10 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	3	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

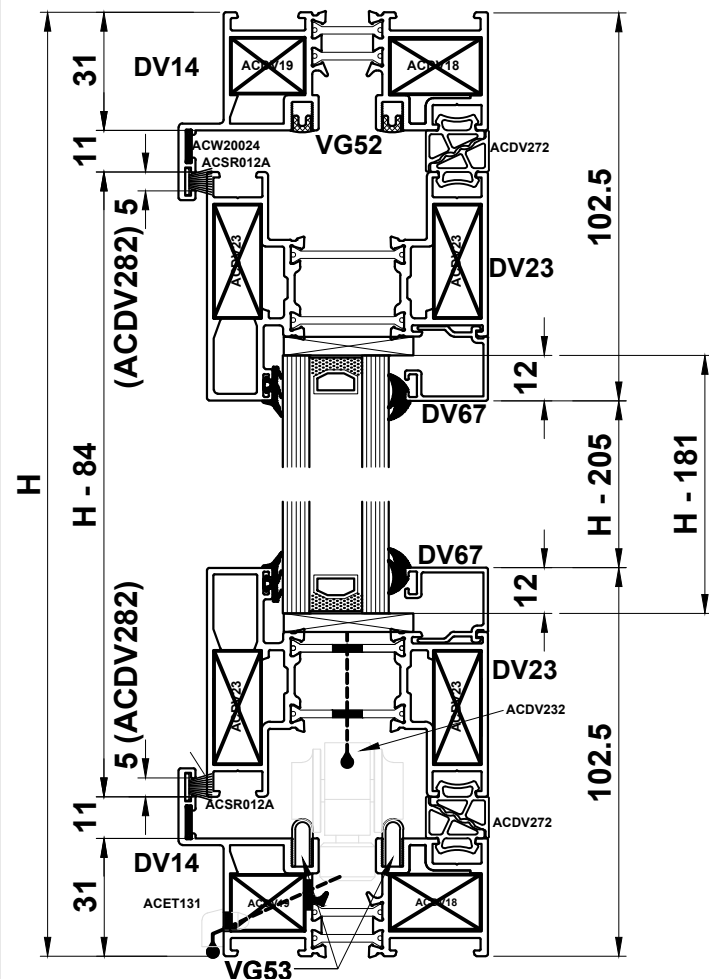


IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



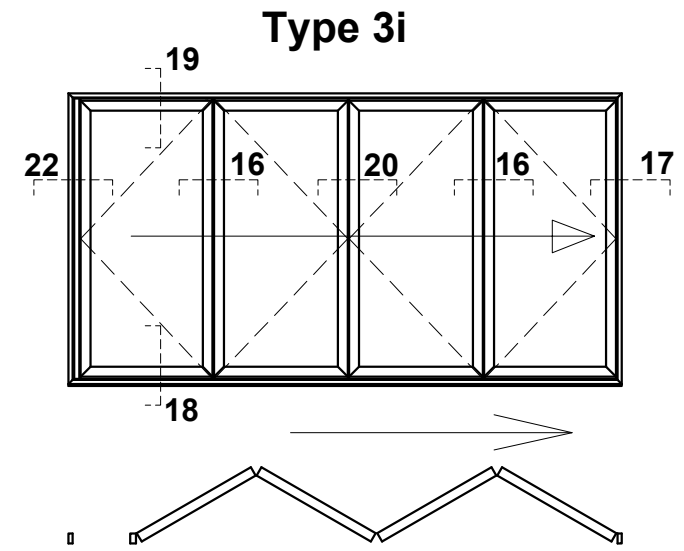
PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		8		W/4 - 41
DV23		8		H-84
DV32		1		H-94
DV56		1		H-84
DV60		2		H-62
Glazing Bead		8		W/4 - 128.5
Glazing Bead		8		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	
4 X	W/4 - 138.5
	H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	18	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE
ACDV272	4 x (W-62) 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACET060	27	SCREW FOR DV56 & ACDV282
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-139) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

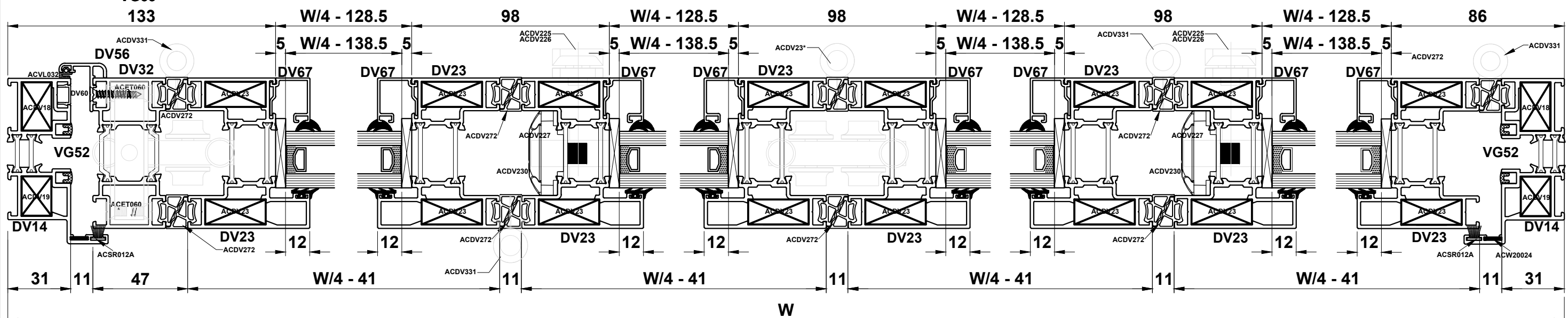


NOTE:

Design Type 3e does not offer external access or an individual traffic door.

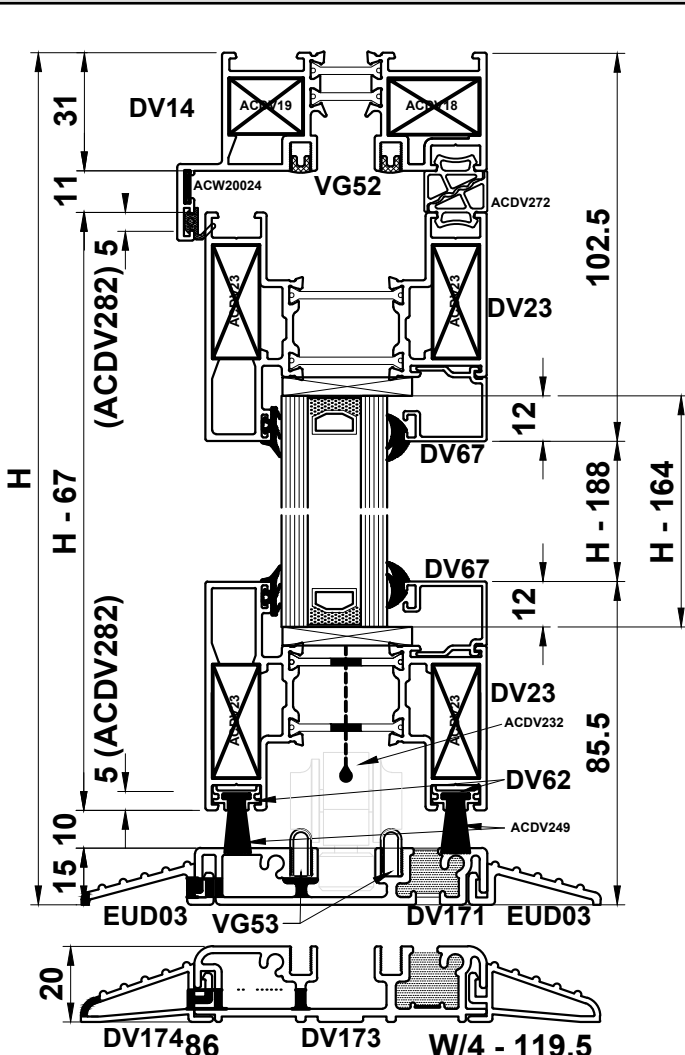
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	1		W
DV14	2		H
DV171	1		W-66
EUD03	1		W-66
EUD03	1		W-99
DV23	8		W/4-32
DV23	8		H-67
DV60	2		H-46
DV62	2		W/4-36
DV62	3		W/4-46
DV62	3		W/4-60
Glazing Bead	8		W/4-119.5
Glazing Bead	8		H-188
DV68	2		H-67
DV76	2		H-67
VG52	2		W-62
VG52	4		H-46
VG53	2		W-62
PCX36	2		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173	1		W-66
DV174	1		W-66
DV174	1		W-99
DV23	8		H-72
Glazing Bead	8		H-193
DV68	2		H-72
DV76	2		H-72
PCX36	2		H-72

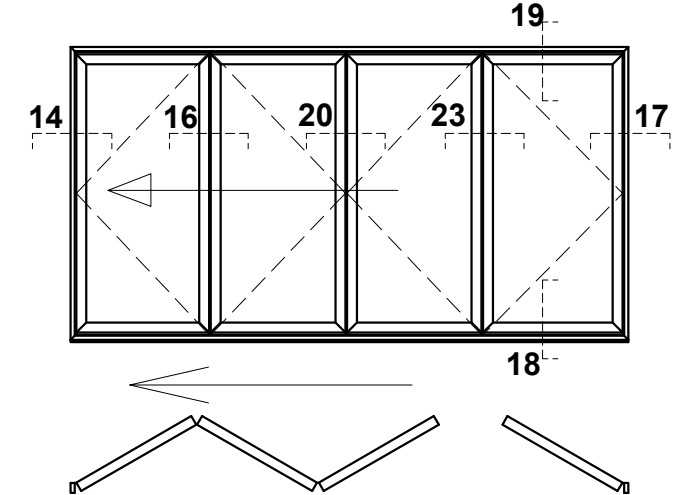
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV331	14	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-32) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-32)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-62) 12 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	55	SCREW FOR DV68 & DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

+ Optional: 1 x ACDV308 Magnetic Catch

Type 4i

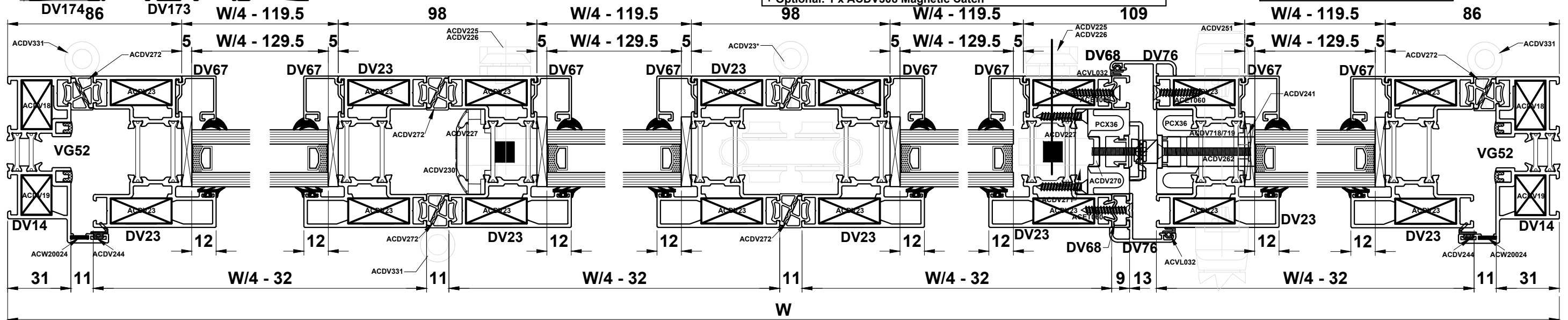


IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

GLASS DEDUCTIONS

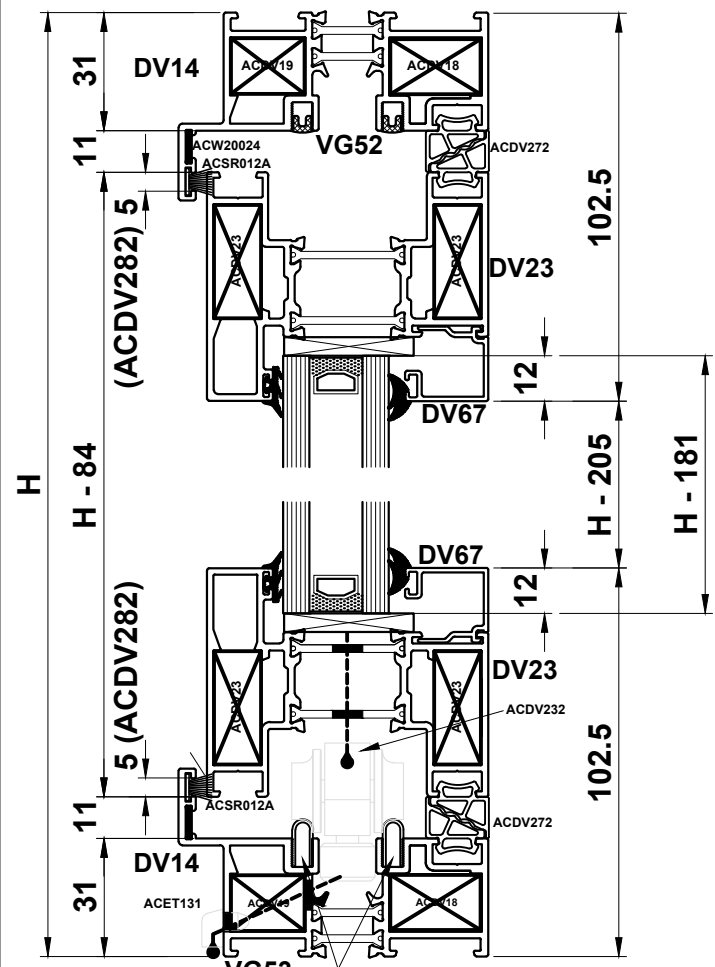
DV171	4 x	W/4 - 129.5	H - 164
DV173	4 x	W/4 - 129.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

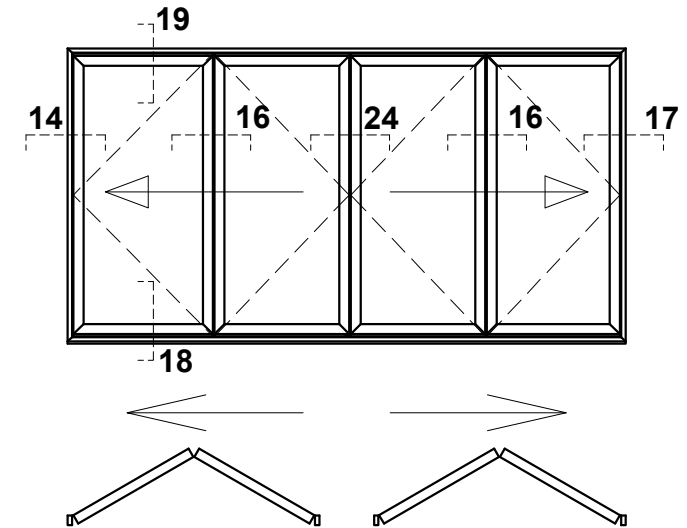
DV14		2		W
DV14		2		H
DV23		8		W/4 - 53
DV23		8		H-84
DV32		2		H-94
DV60		2		H-62
DV56		2		H-84
Glazing Bead		8		W/4 - 140
Glazing Bead		8		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	4 X	W/4 - 150
		H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	24	INTERMEDIATE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV272	4 x (W-62) 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV280	2	DV32 BOTTOM ROLLER
ACDV281	2	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACET060	26	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-60)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-150) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Type 5i

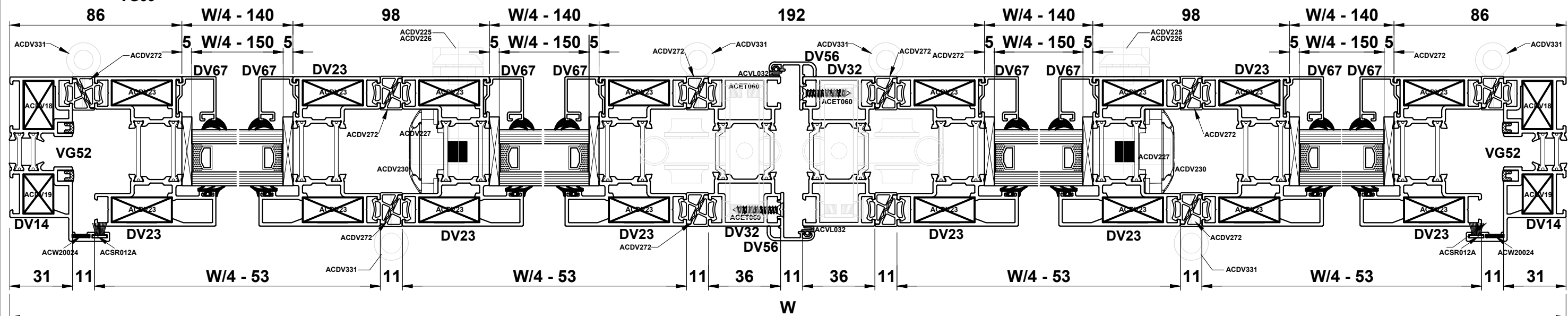


NOTE:

Design Type 5e does not offer external access or an individual traffic door.

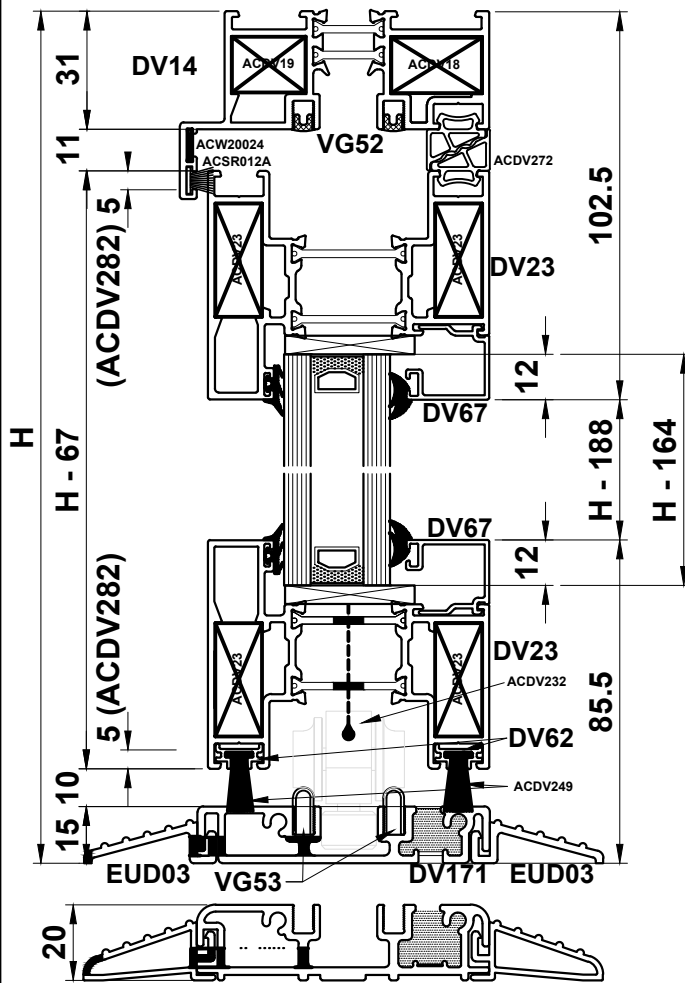
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/4-53
DV23		8		H-67
DV32		2		H-77
DV56		2		H-67
DV60		2		H-46
DV62		2		W/4-67
DV62		6		W/4-81
Glazing Bead		8		W/4-140
Glazing Bead		8		H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

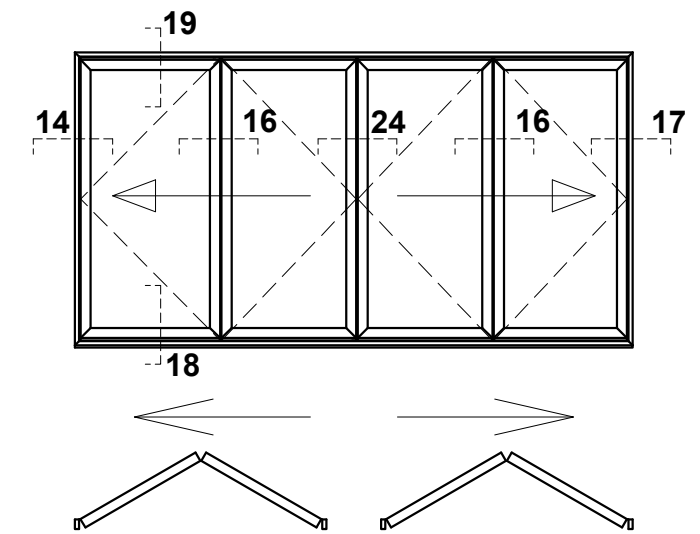
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV32		2		H-82
DV56		2		H-72
Glazing Bead		8		H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	24	INTERMEDIATE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV242	2	END CAP FOR DV32
ACDV249	8 x (W/4-41) + 4 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV272	4 x (W-62) 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	4	CORNER MOULDS
ACDV280	2	DV32 BOTTOM ROLLER
ACDV281	2	DV32 TOP GUIDE
ACDV282	8	WOOLPILE CARRIER
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV56 & HINGE
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACDV249	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	8 x (W/4-150) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

Type 5i

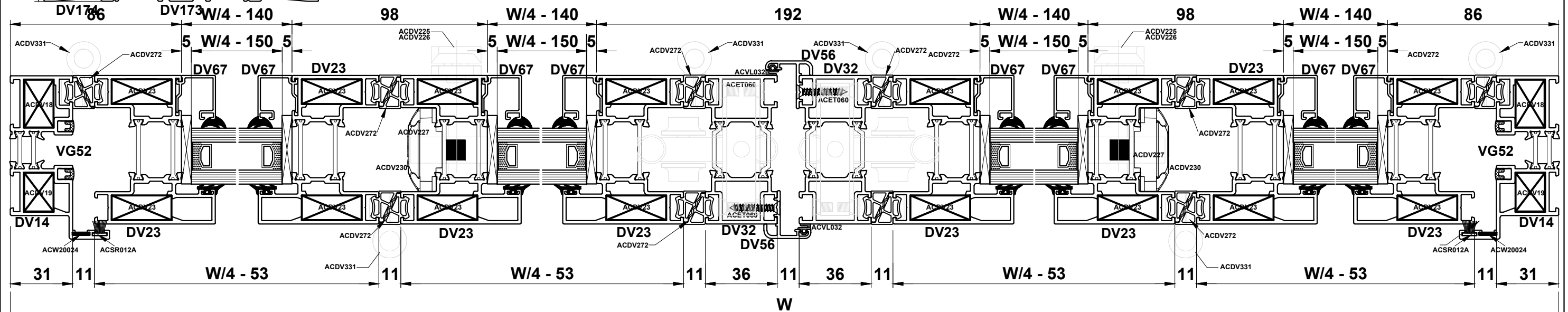


NOTE:
Design Type 5e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	4 x	W/4 - 150	H - 164
DV173	4 x	W/4 - 150	H - 169



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 26.5
DV23		10		H-84
Glazing Bead		10		W/5-113
Glazing Bead		10		H-205
DV60		2		H-62
DV76		1		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

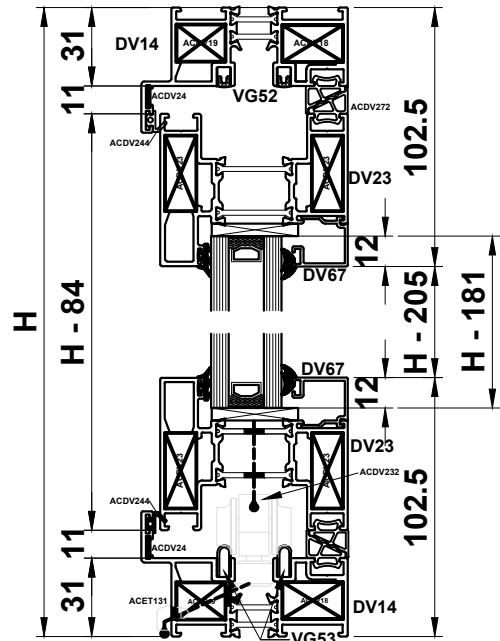
GLASS SIZES	5 X	W/5 - 123
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

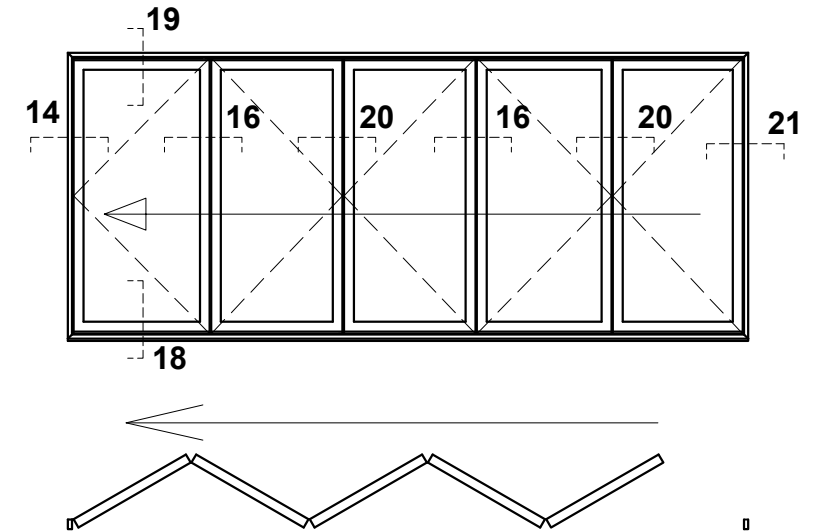
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-62) + 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

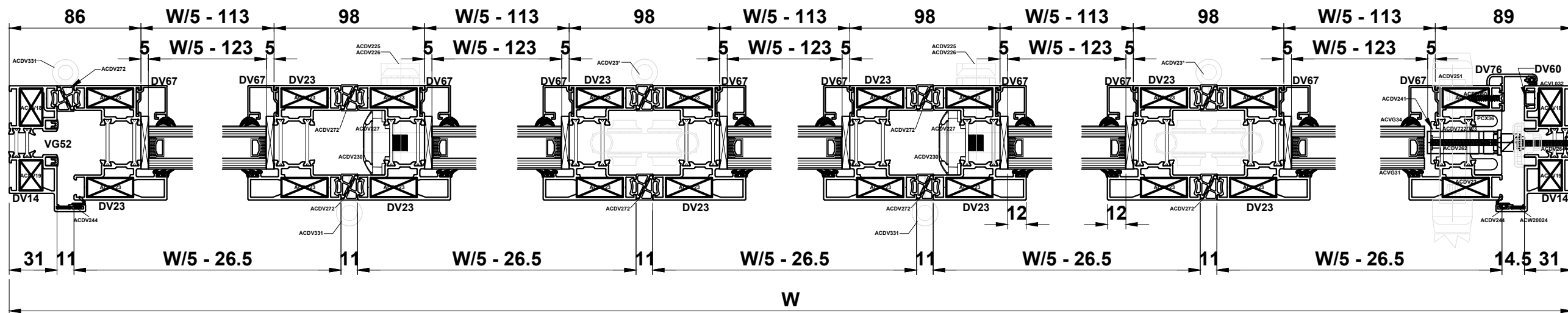
+ Optional: 1 x ACDV308 Magnetic Catch



Type 6i

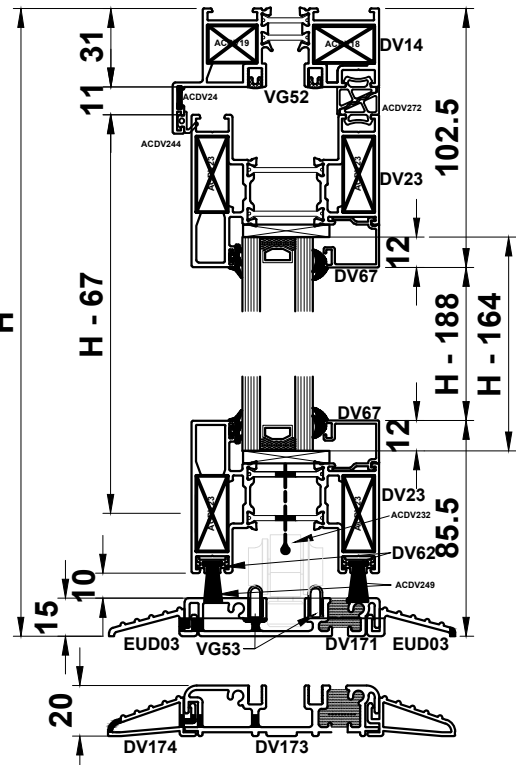


IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		10		W/5-26
DV23		10		H-67
DV60		2		H-46
DV62		2		W/5-40
DV62		8		W/5-54
Glazing Bead		10		W/5-123
Glazing Bead		10		H-188
DV76		1		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		10		H-72
Glazing Bead		10		H-193
DV76		1		H-72
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

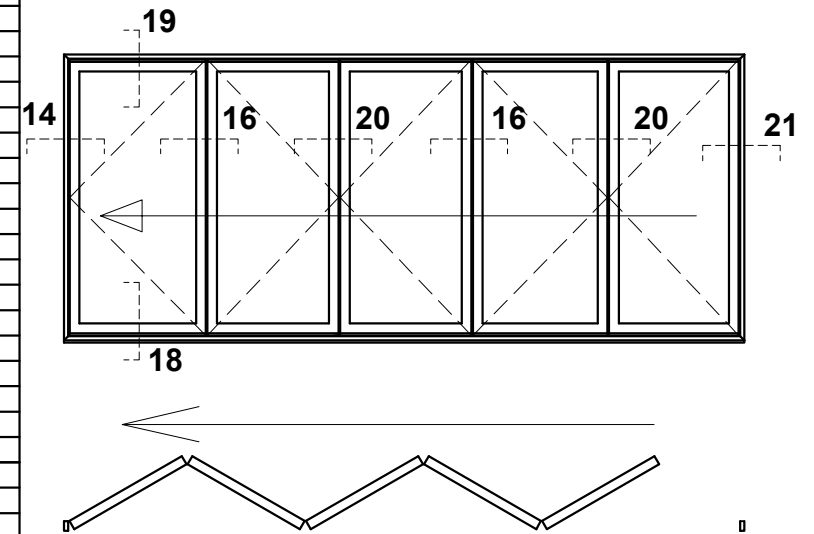
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV56
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	11	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

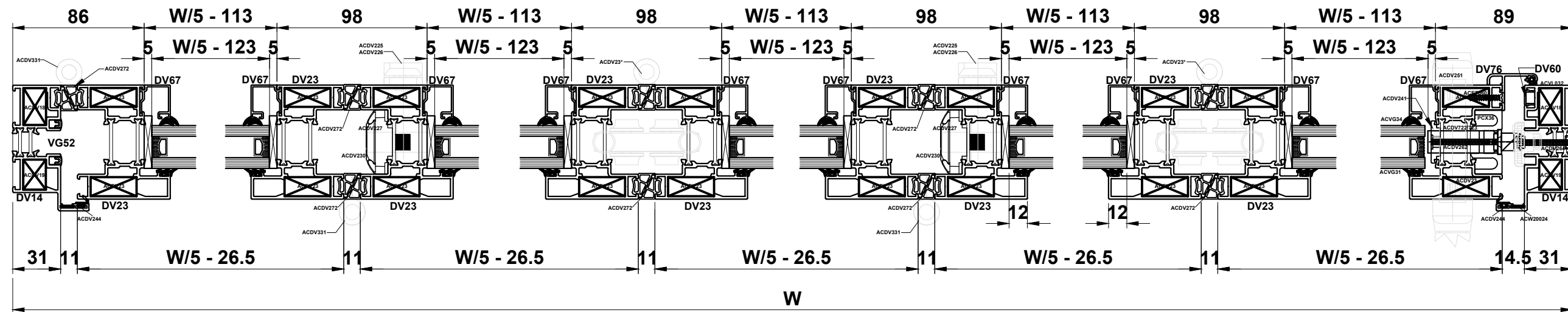
Type 6i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	5 x	W/5 - 123	H - 164
DV173	5 x	W/5 - 123	H - 169



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		12		W/6 - 25
DV23		12		H-84
DV60		2		H-62
DV68		2		H-84
Glazing Bead		12		W/6-112
Glazing Bead		12		H-205
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

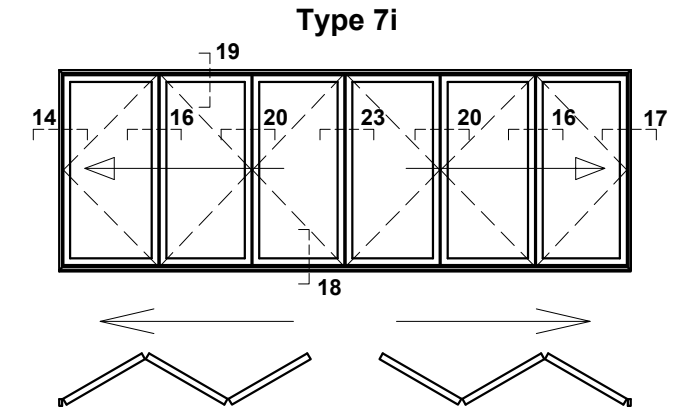
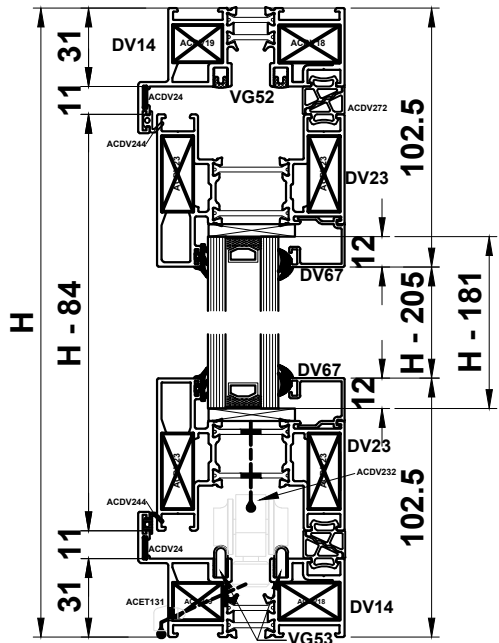
GLASS SIZES	W/6 - 122
6 X	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

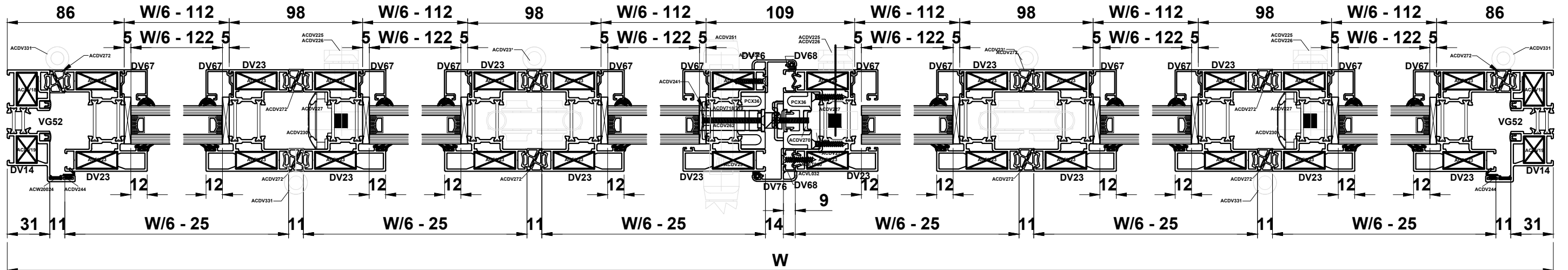
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV080	2	RUN UP BLOCK
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	4 x (W-62) + 18 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACET131	4	DRAIN HOLE COVER
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 2 x ACDV308 Magnetic Catch

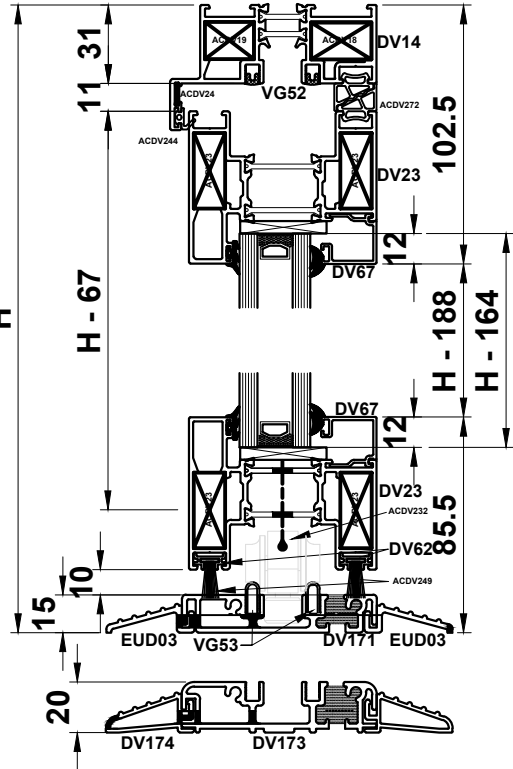


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	1	1	W
DV14	2	1	H
DV171	1	1	W-66
EUD03	1	1	W-66
EUD03	1	1	W-99
DV23	12	1	W/6-25
DV23	12	1	H-67
DV60	2	1	H-46
DV62	2	1	W/6-39
DV62	10	1	W/6-53
Glazing Bead	12	1	W/6-112
Glazing Bead	12	1	H-188
DV68	2	1	H-67
DV76	2	1	H-67
VG52	2	1	W-62
VG52	4	1	H-46
VG53	2	1	W-62
PCX36	2	1	H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173	1	1	W-66
DV174	1	1	W-66
DV174	1	1	W-99
DV23	12	1	H-72
DV68	2	1	H-72
DV76	2	1	H-72
Glazing Bead	12	1	H-193
PCX36	2	1	H-72

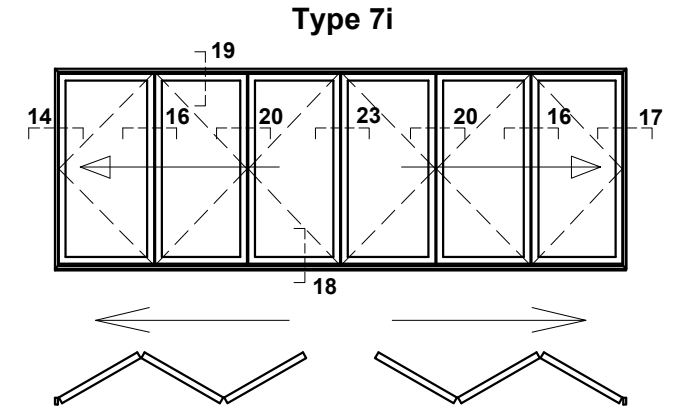
Note: PCX15 required for leaf heights over 2285mm.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV249	12 x (W/6-25)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	12 (PAIRS)	INFILL BLOCKS
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV272	2 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV274	2	D-HANDLE/HINGE
ACDV275	6	CORNER MOULDS
ACDV76	2 (PAIRS)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	44	SCREW FOR DV68 & DV76
ACET133	6	SCREW FOR ACDV225/6
ACMX01604 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 122 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 122 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV76 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14
ACDV292	1	BRUSH PILE CARRIER

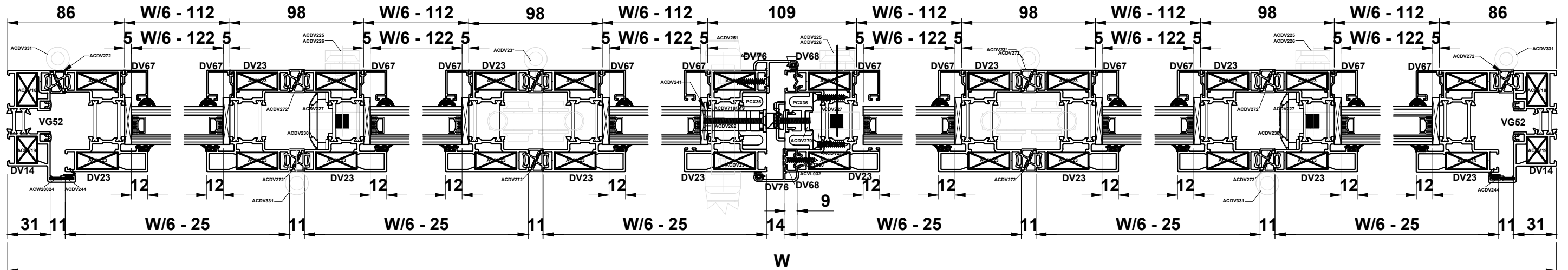
+ Optional: 2 x ACDV308 Magnetic Catch



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

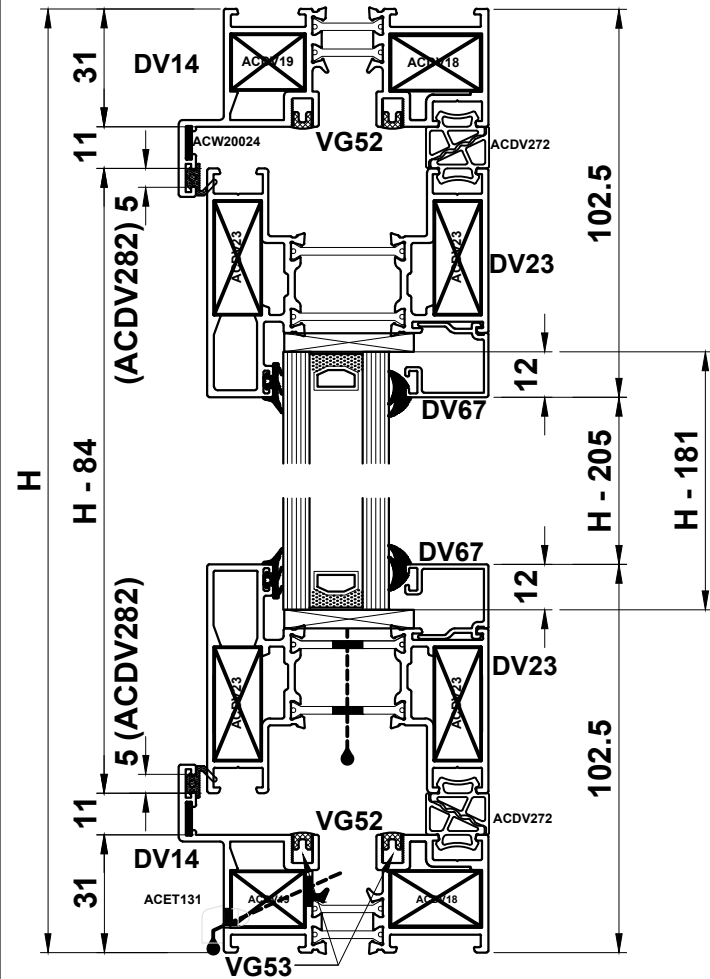
GLASS DEDUCTIONS

DV171	6 x	W/6 - 122	H - 164
DV173	6 x	W/6 - 122	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2	W
DV14		2	H
DV23		2	W-84
DV23		2	H-87.5
Glazing Bead		2	W-175.5
Glazing Bead		2	H-205
DV60		2	H-62
DV76		1	H-84
VG52		4	W-62
VG52		4	H-62
PCX36		1	H-84

Note: PCX15 required for leaf heights over 2285mm.

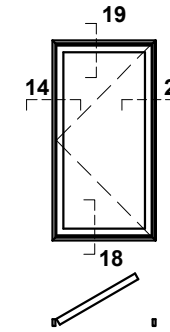
GLASS SIZES	W - 185.5
1 X	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

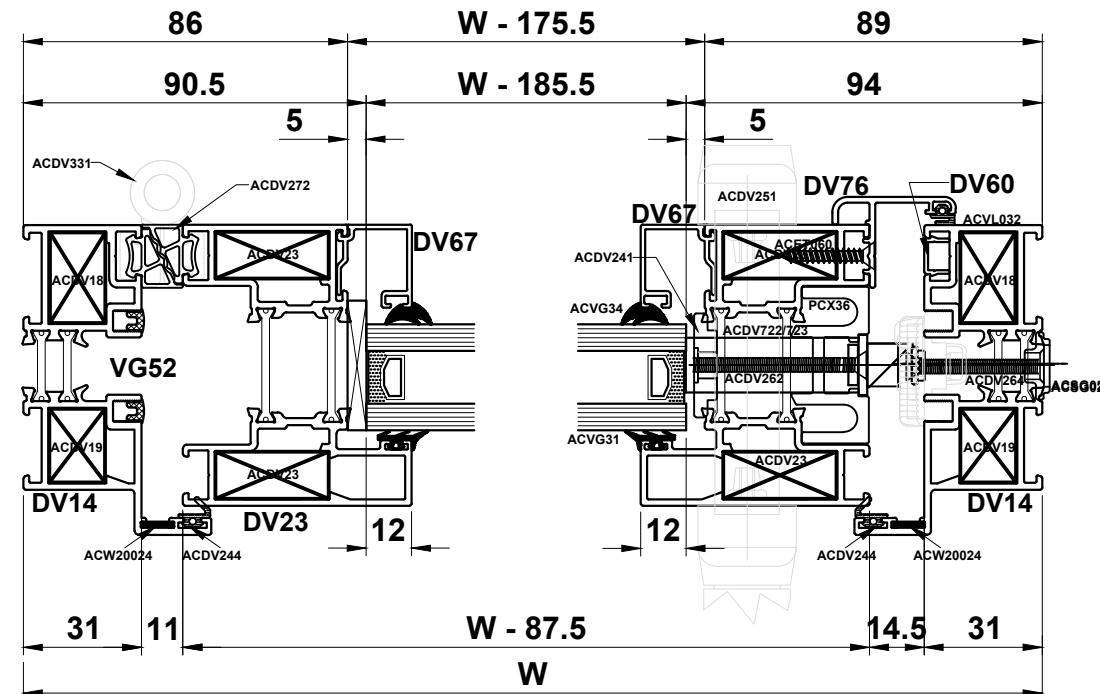
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV331	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	4 x (W-90) + 2 x (H-90)	SEALING GASKET
ACDV275	1	CORNER MOULDS
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	11	SCREW FOR DV76
ACET131	2	DRAIN HOLE COVER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV76 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Single Door



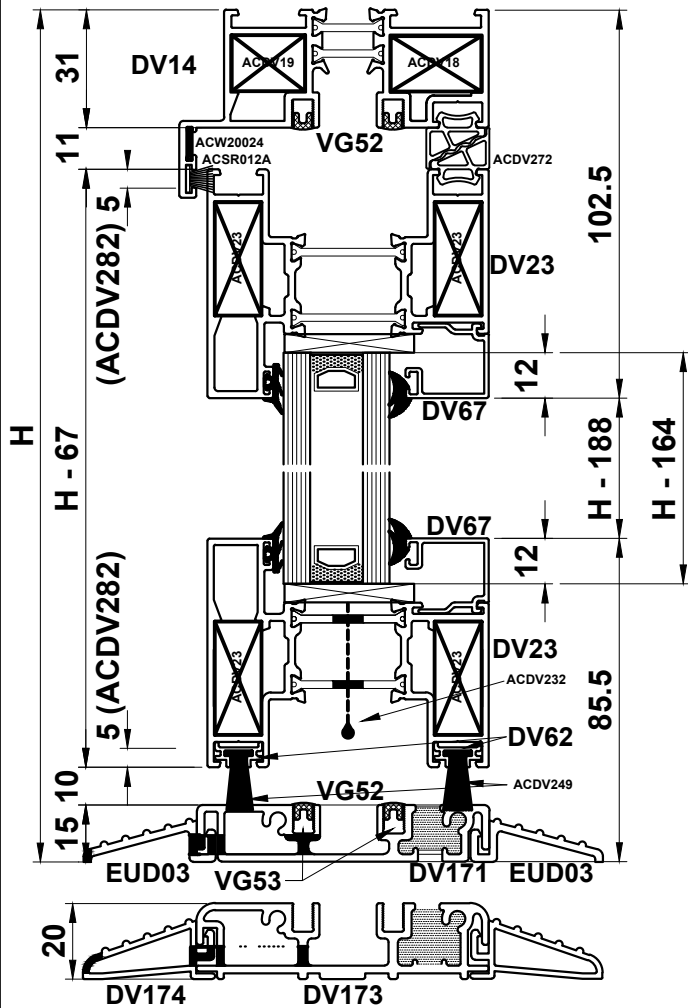
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		4		W/2-71
DV23		4		H-67
DV32		1		H-77
DV56		1		H-67
DV62		1		W/2-85
DV62		3		W/2-99
Glazing Bead		4		W/2-158.5
Glazing Bead		4		H-188
DV60		1		H-62
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

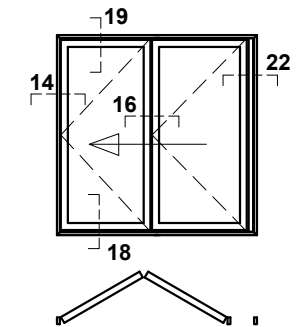
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		4		H-72
DV32		1		H-82
DV56		2		H-72
Glazing Bead		4		H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV331	12	INTERMEDIATE HINGE
ACDV274	1	D-HANDLE
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV249	2 x 47mm	WOOLPILE
ACDV254	5 (PAIRS)	INFILL BLOCK
ACDV272	2 x (W-90) + 10 x (H-90)	SEALING GASKET (cut to fit)
ACDV275	2	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56
ACET133	2	SCREW FOR ACDV225/6
ACMX01604 (SL)	1	HALF CYLINDER
ACSR012A	1 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	2 x (W/2-168) + 2 x (H-188)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 2 x (H-188)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Double Slide Door



NOTE:

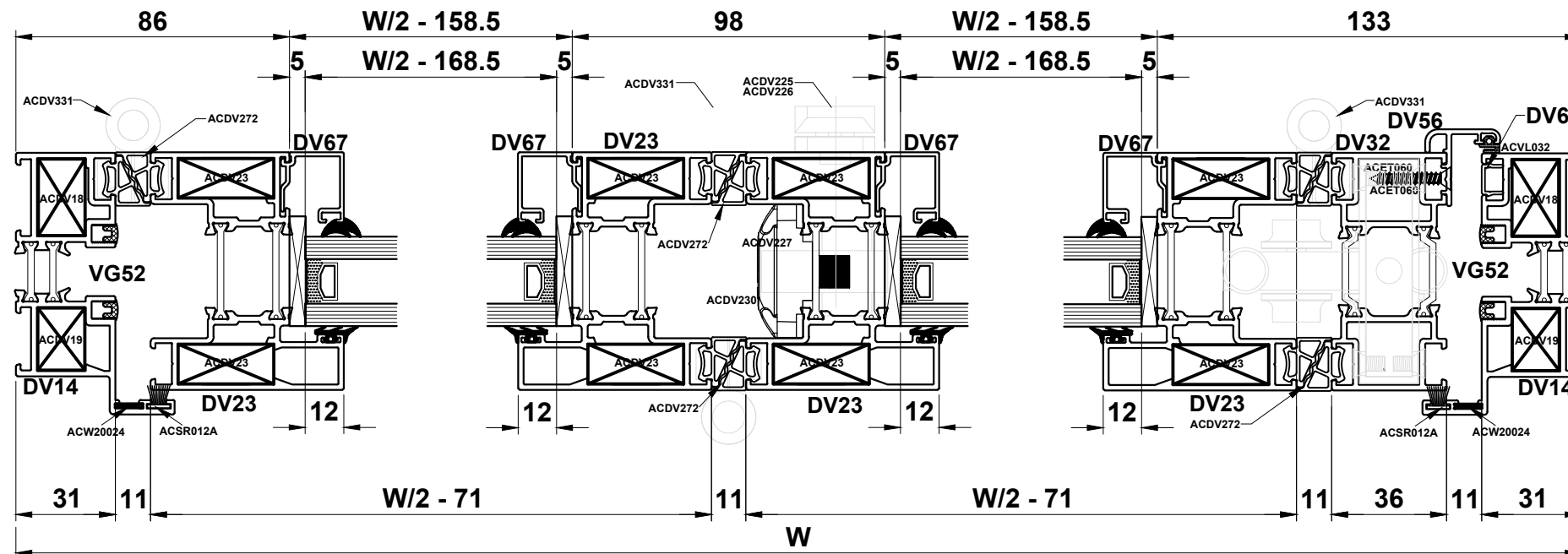
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	2 x	W/2 - 168.5	H - 164
DV173	2 x	W/2 - 168.5	H - 169



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5-35.5
DV23		10		H-84
DV38		1		H-94
DV60		2		H-62
DV76		2		H-84
Glazing Bead		10		W/5-123
Glazing Bead		10		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

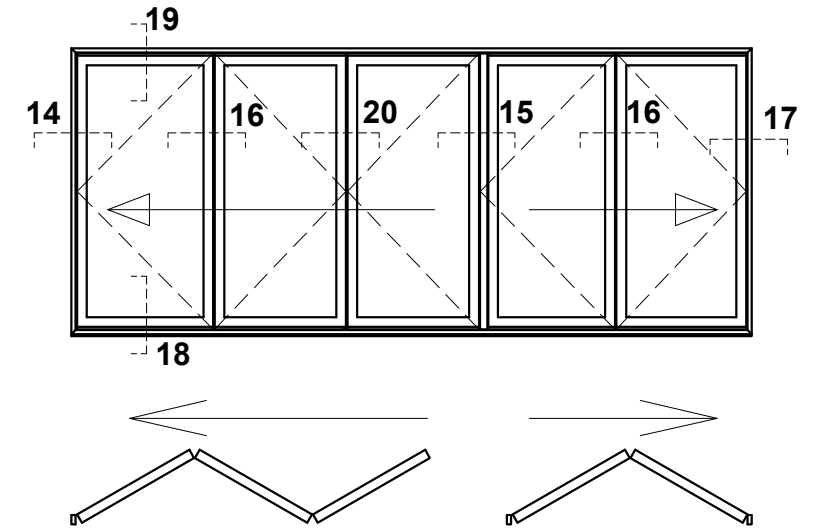
GLASS SIZES	
5 X	W/5 - 133
	H - 181

ACCESSORIES

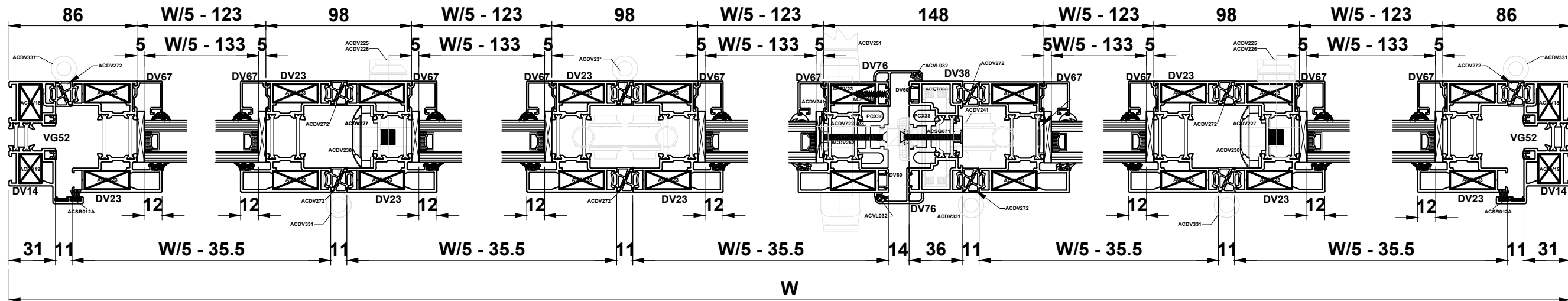
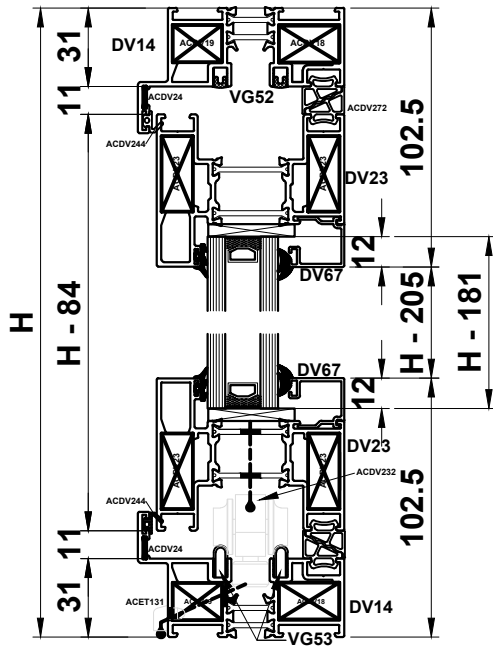
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	20	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV56	2 (PAIRS)	END CAP FOR DV76
ACDV272	4 x (W-62) + 20 x (H-62)	SEALING GASKET
ACDV275	5	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV722/23	1	MULTI-POINT LOCK
ACET060	26	SCREW FOR DV56 & HINGES
ACET133	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01604 (SL)	2	HALF CYLINDER
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	2 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

3/2 Door



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1200mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

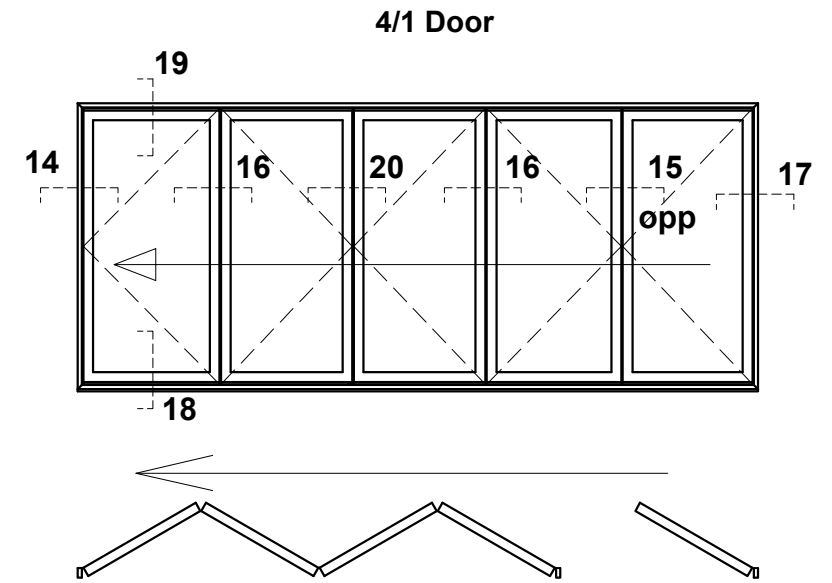
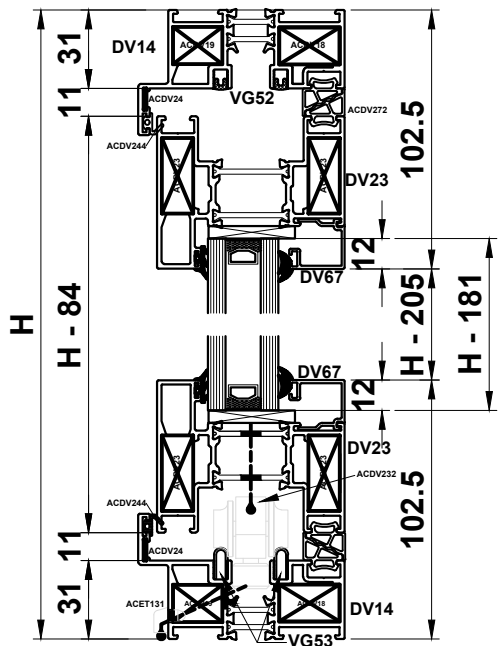
DV14		2		W
DV14		2		H
DV23		10		W/5-35.5
DV23		10		H-84
DV38		1		H-84
Glazing Bead		10		W/5-123
Glazing Bead		10		H-205
DV60		2		H-62
DV76		2		H-84
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84
PCX38		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

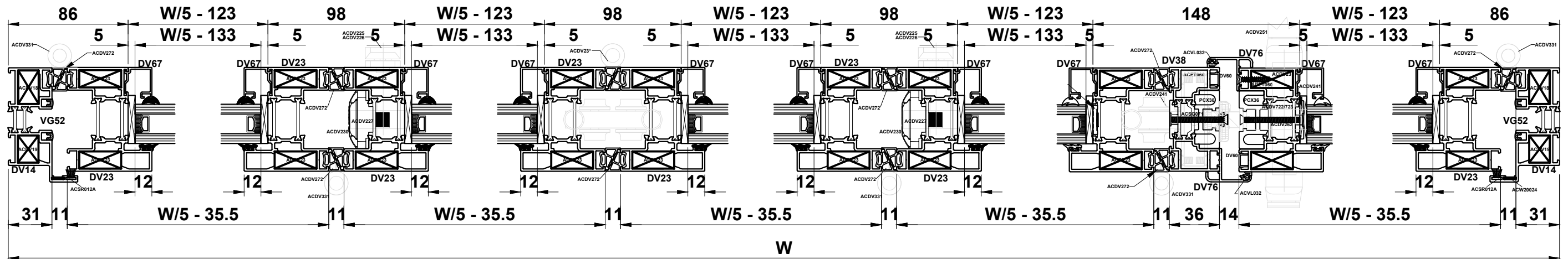
GLASS SIZES	W/5 - 133
5 X	H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV080	1	RUN UP BLOCK
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV331	22	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV274	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV272	2 x (W-62) + 20 x (H-62)	SEALING GASKET (cut to fit)
ACDV275	5	CORNER MOULDS
ACDV280	1	DV32 BOTTOM ROLLER
ACDV281	1	DV32 TOP GUIDE
ACDV282	4	WOOLPILE CARRIER
ACDV76	1 (PAIR)	END CAP FOR DV76
ACDV722/23	1	MULTI-POINT LOCK
ACET060	62	SCREW FOR DV76
ACET133	4	SCREW FOR ACDV225/6
ACMX01604 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACSR012A	2 x (W-90) + 2 x (H-90)	WOOLPILE
ACSR012A	4 x 47mm	WOOLPILE FOR ACDV282
ACVG31	10 x (W/5-132) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1200mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

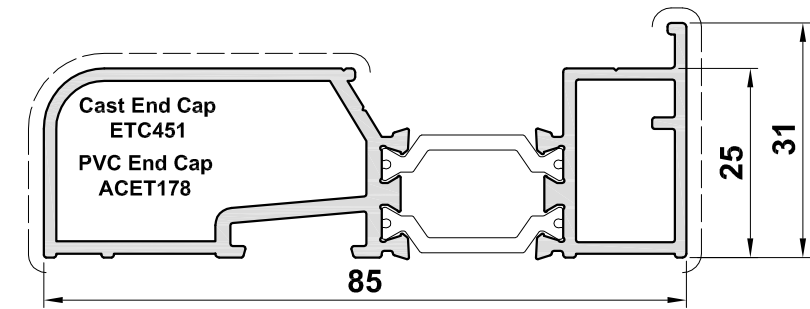


Do Not Scale From This Drawing

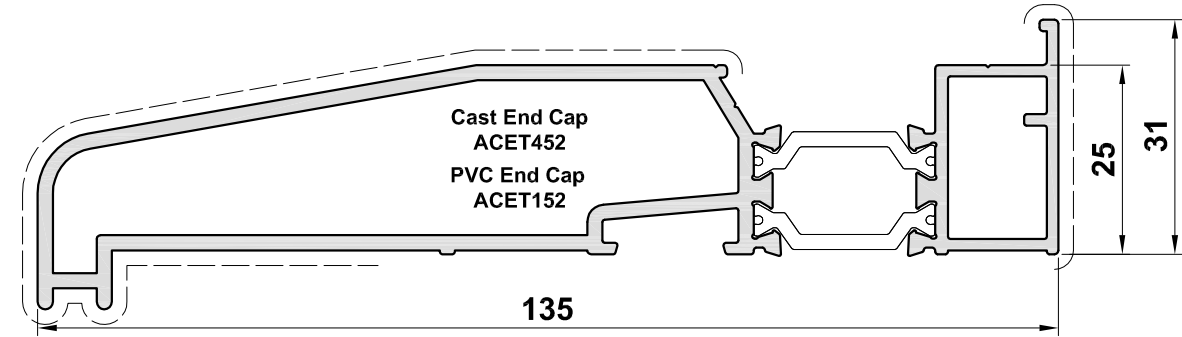


New sub cills designed to allow an improved direct fixing & lug fixing detail. ETC451, 452, 457, 458 & 479 offer the option of black or white PVC end caps, or cast end caps which may be powder coated to match. ETC478 is a new 300mm sub cill for wider profiles with cast end caps.

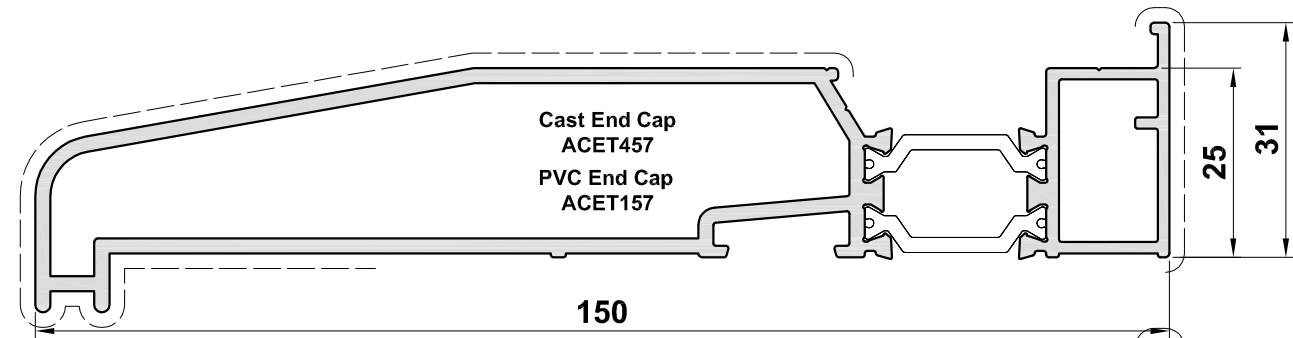
	Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
New	ETC451	304	109	32.44 7.29	3.46 2.79	6.5	1	✓	✓	✓	✓	✓
New	ETC452	414	197	122.46 18.03	6.01 3.34	6.5	1	✓	✓	✓	✓	✓
New	ETC457	444	212	163.27 21.60	6.79 3.73	6.5	1	✓	✓	✓	✓	✓
New	ETC458	524	252	313.62 32.63	8.87 4.79	6.5	1	✓	✓	✓	✓	✓
New	ETC479	594	287	501.64 44.04	9.72 5.34	6.5	1	✓	✓	✓	✓	✓
Available Soon	ETC478	736	314	1410.74 87.73	16.30 8.62	5	1	✓	✓	✓	✓	✓



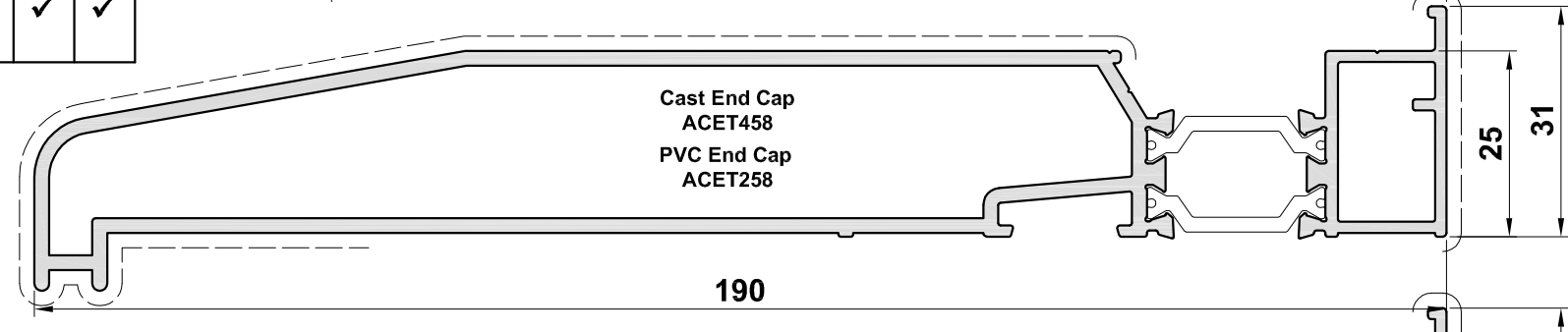
ETC451
85mm Cill



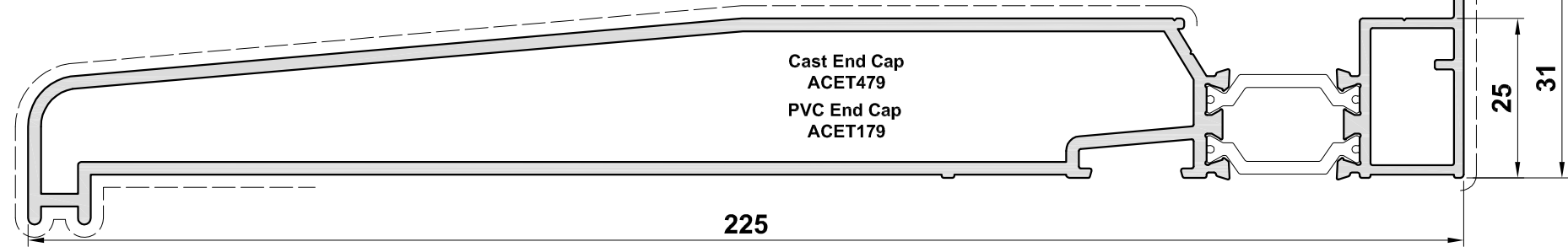
ETC452
135mm Cill



ETC457
150mm Cill



ETC458
190mm Cill



ETC479
225mm Cill

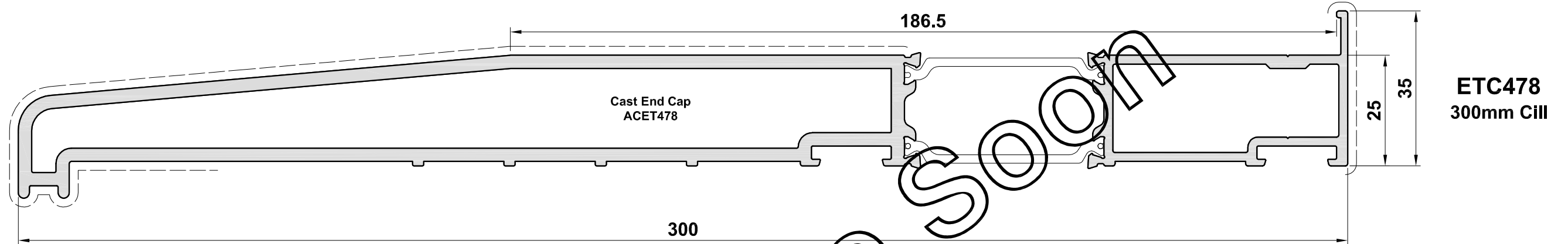
PVC End Caps

Cast End Caps

	ACET152 PVC Cill End Cap	10	pairs	ETC452	MF	
					KL	
					HP	
					W	✓
					Z	✓
	ACET157 PVC Cill End Cap	10	pairs	ETC457	MF	
					KL	
					HP	
					W	✓
					Z	✓
	ACET178 PVC Cill End Cap	10	pairs	ETC451	MF	
					KL	
					HP	
					W	✓
					Z	✓
	ACET179 PVC Cill End Cap	10	pairs	ETC479	MF	
					KL	
					HP	
					W	✓
					Z	✓
	ACET258 PVC Cill End Cap	10	pairs	ETC458	MF	
					KL	
					HP	
					W	✓
					Z	✓

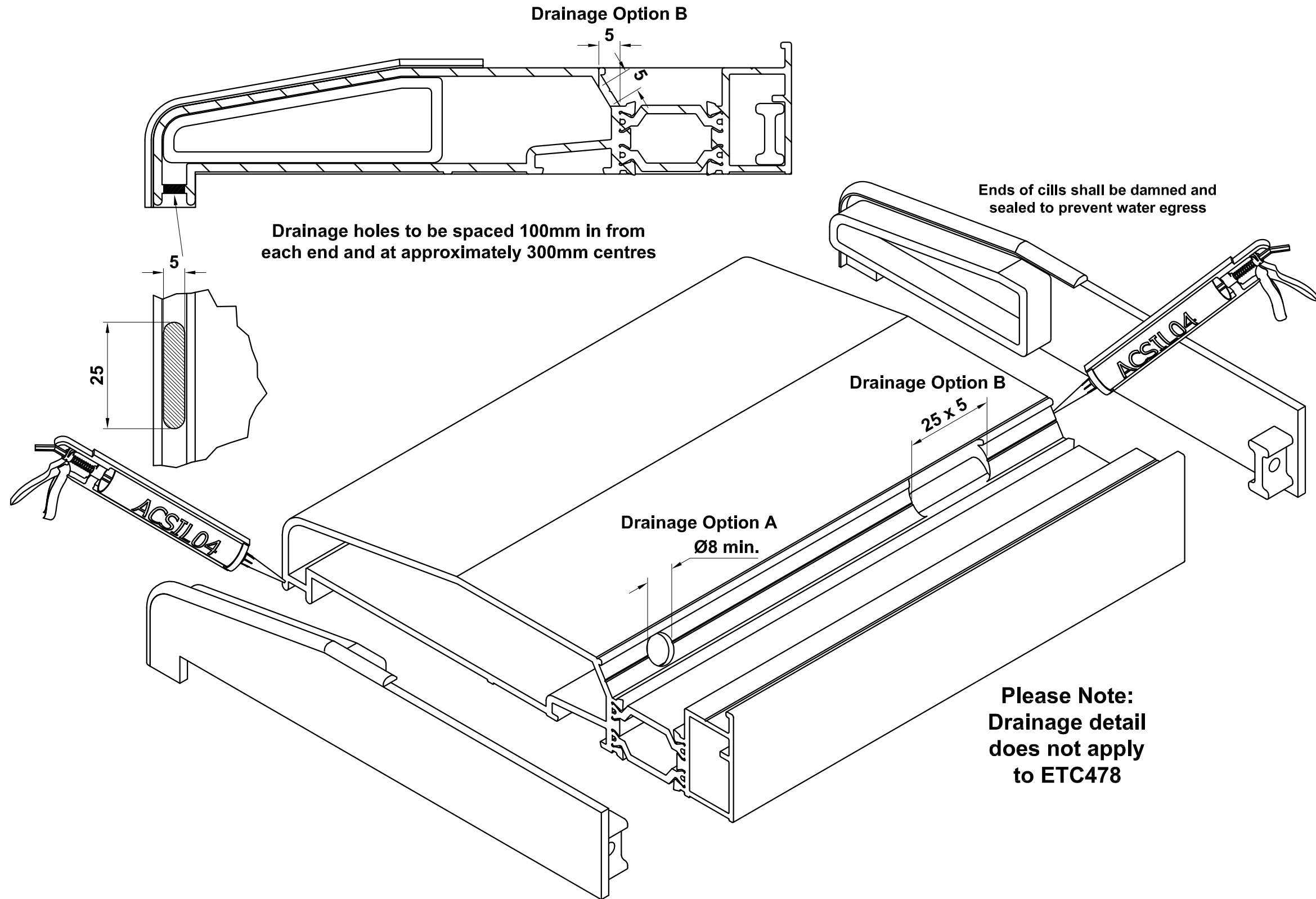
	ACET451 Cast Cill End Caps	1	pair	ETC451	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	ACET452 Cast Cill End Caps	1	pair	ETC452	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	ACET457 Cast Cill End Caps	1	pair	ETC457	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	ACET458 Cast Cill End Caps	1	pair	ETC458	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓
	ACET479 Cast Cill End Caps	1	pair	ETC479	MF	✓
					KL	✓
					HP	✓
					W	✓
					Z	✓

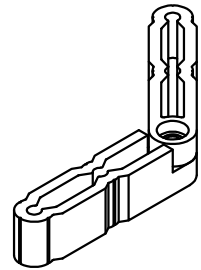
Note: ETC478 is not designed for concealed drainage

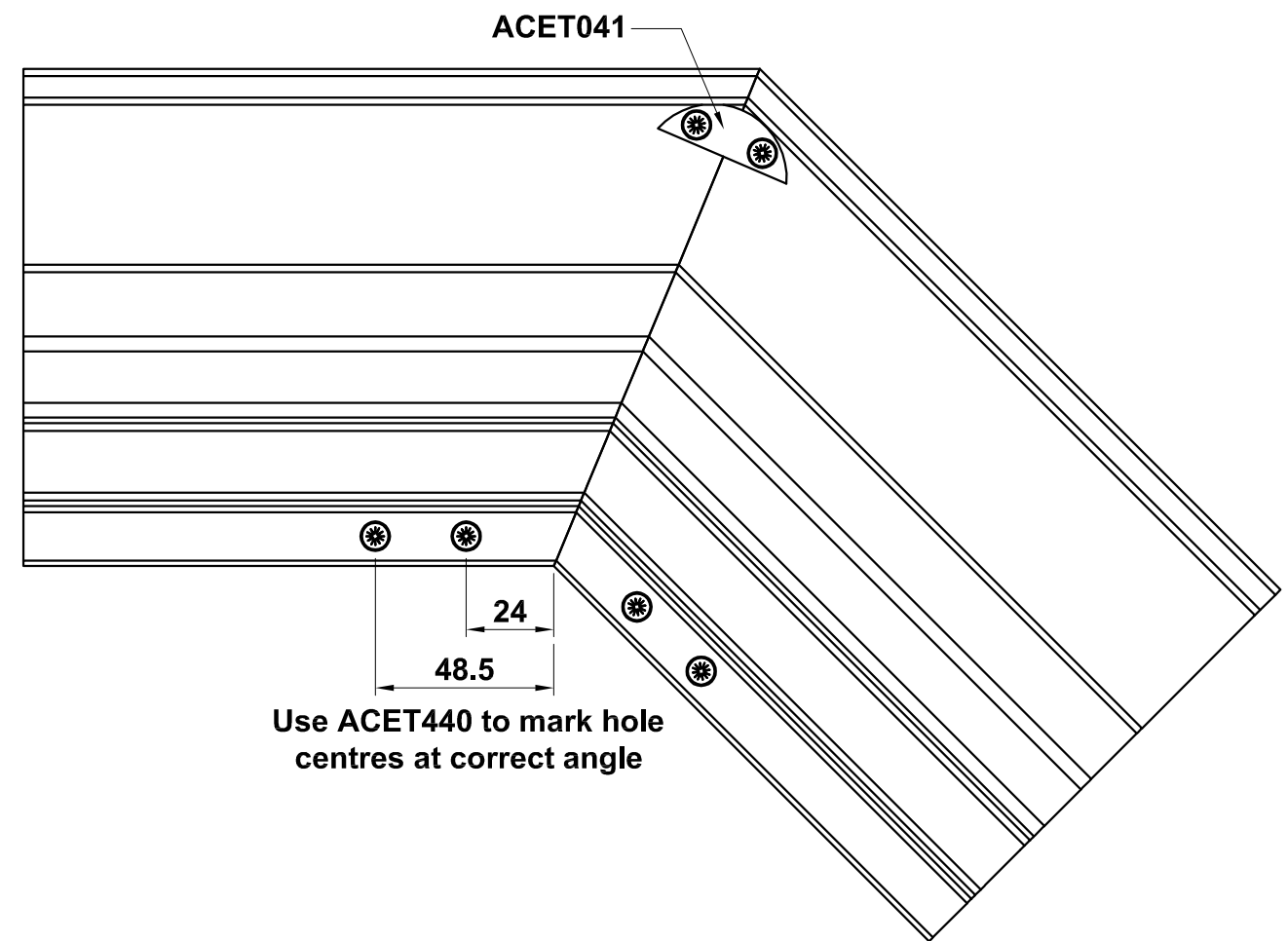
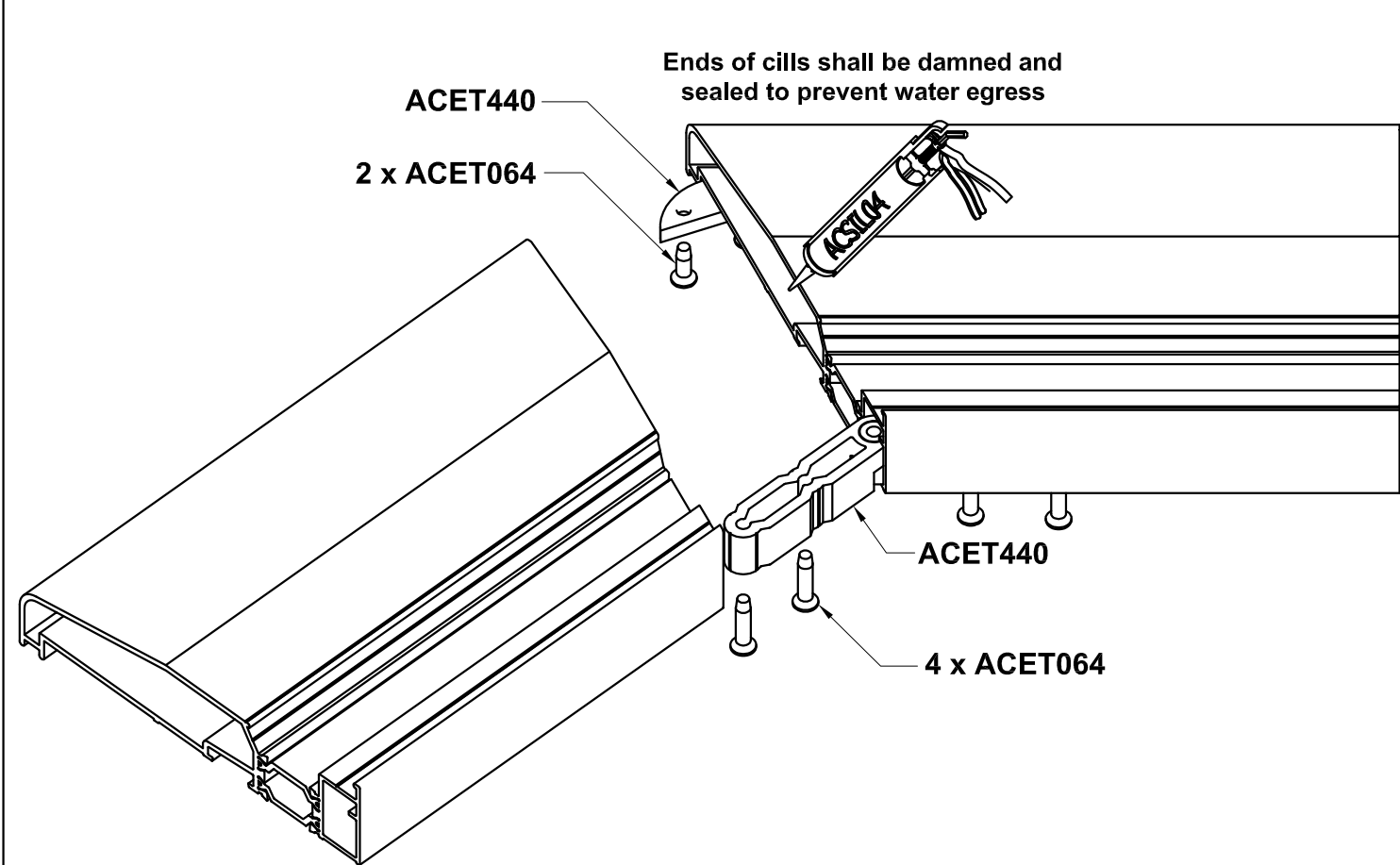


	ACET478	1	pair	ETC478	MF	✓
	Cast Cill End Cap				KL	✓
					HP	✓
					W	✓
					Z	✓

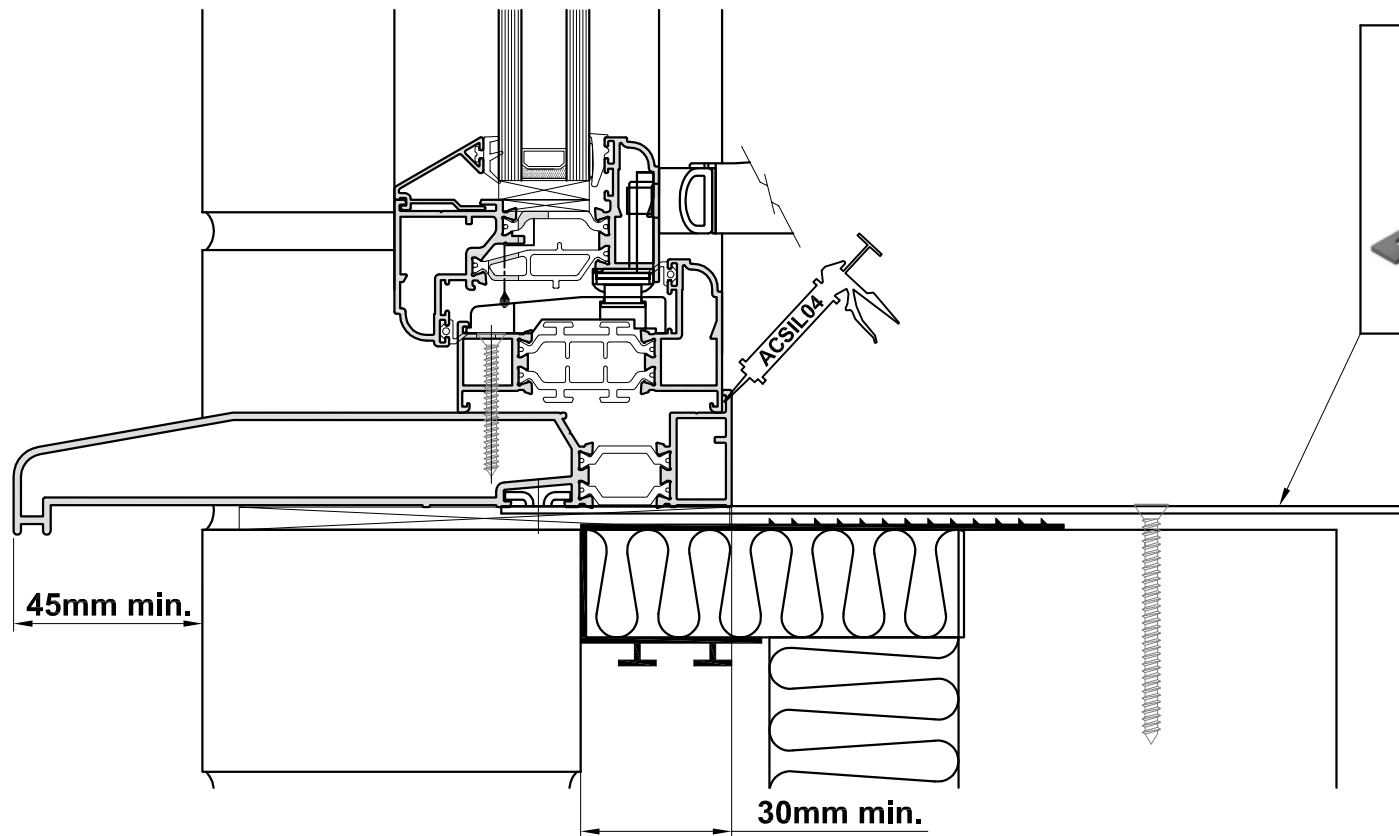
Available Soon




	ACET440	10	pack	ETC451 ETC452 ETC457 ETC458 ETC479	MF	✓
	90°-180° Variable angle bracket				KL	
					HP	
					W	
					Z	

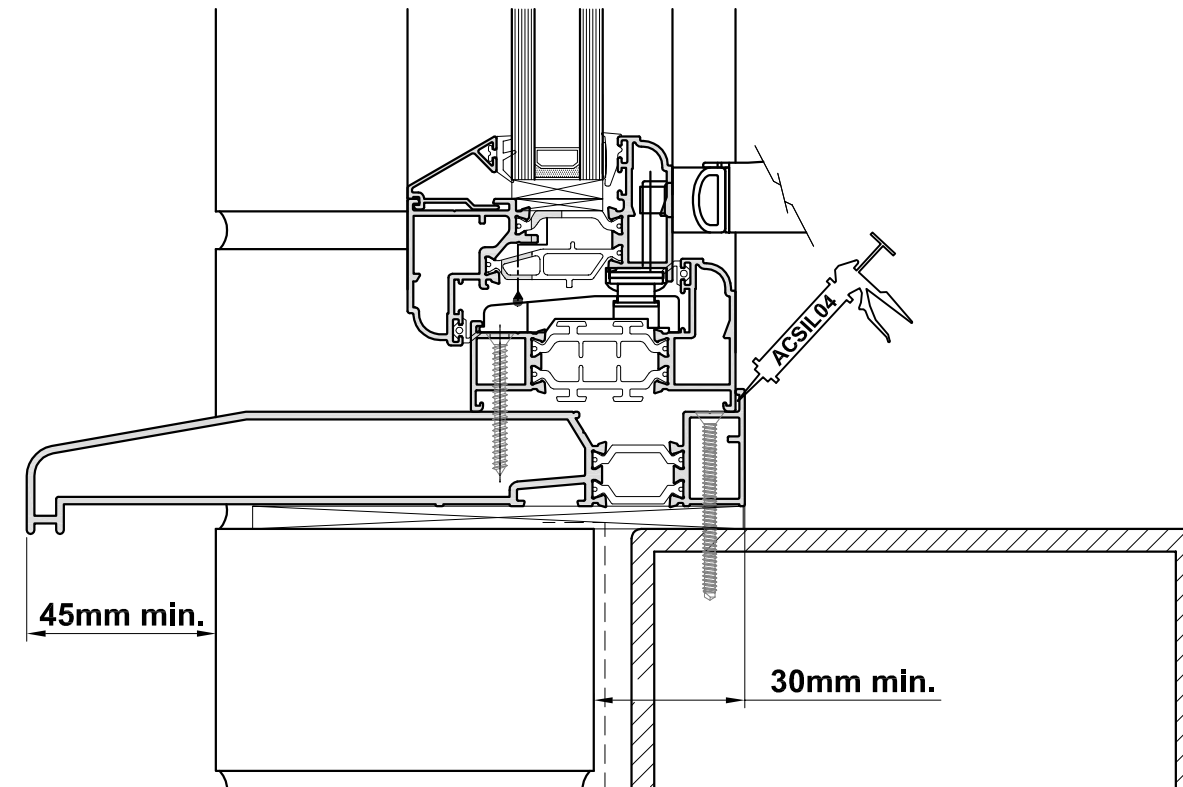


Example Lug Fixing Detail



	ACUN23X	100	Pack	ETC451	MF	✓
	Screw Fixing Lug			ETC452	KL	
	ACUN230: B = 160MM			ETC457	HP	
	ACUN232: B = 240MM			ETC458	W	
	ACUN233: B = 280MM			ETC478	Z	
				ETC479		

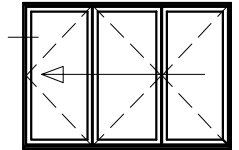
Example Direct Fixing Detail



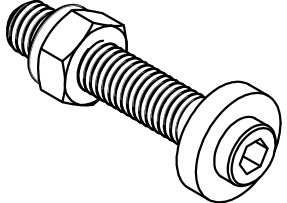
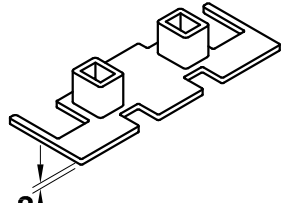
Primary Visible Side

Secondary Visible Side

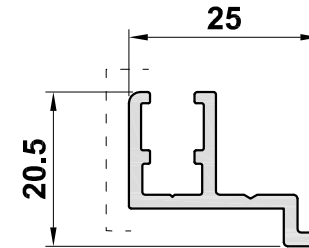
New adjustable hinge jamb sections and fixings providing
+/- 4mm horizontal adjustment.
Compatible with DV17, DV176 & all low threshold options.



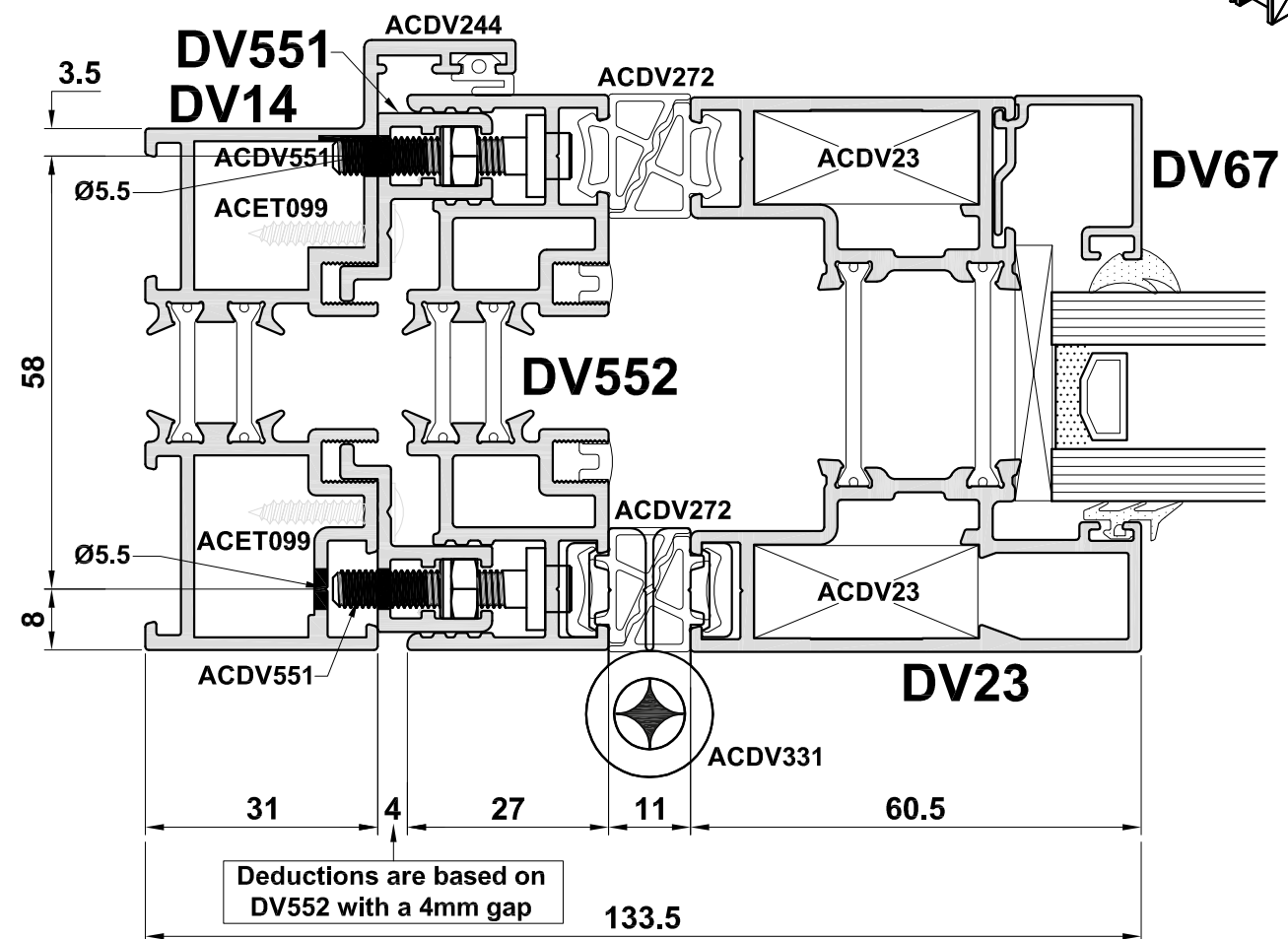
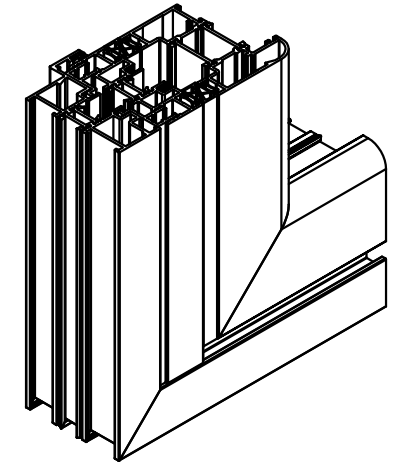
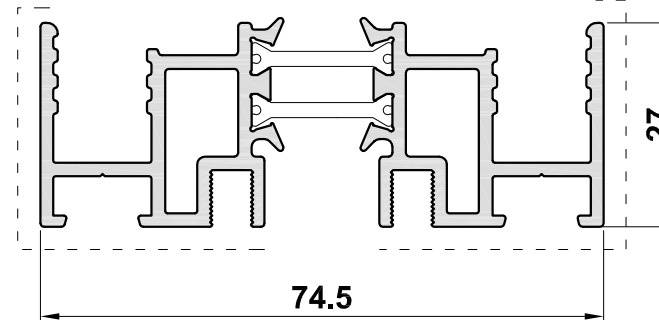
	Number	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
New	DV551	106	18	0.31 ----- 0.28	0.60 ----- 0.60	6.5	1	✓	✓	✓	✓	
New	DV552	316	114	25.81 ----- 6.92	2.94 ----- 1.92	6.5	1	✓	✓	✓	✓	✓

	Image	Part Code	Pack	Unit
New		ACDV551 Adjustable Jamb Fixing	Pack	100
New		ACDV553 DV552 End Cap Black or White	Pack	10

DV551
Adjustable Jamb Locator

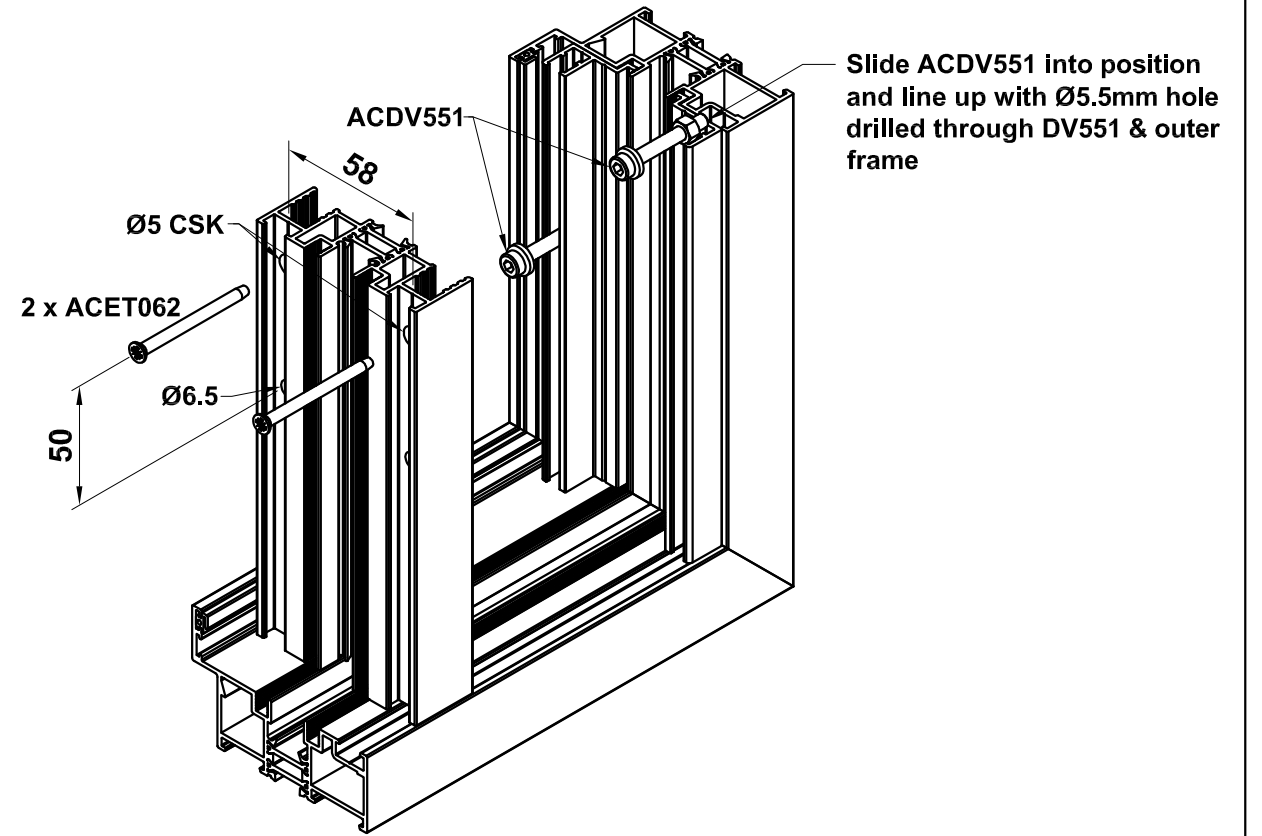
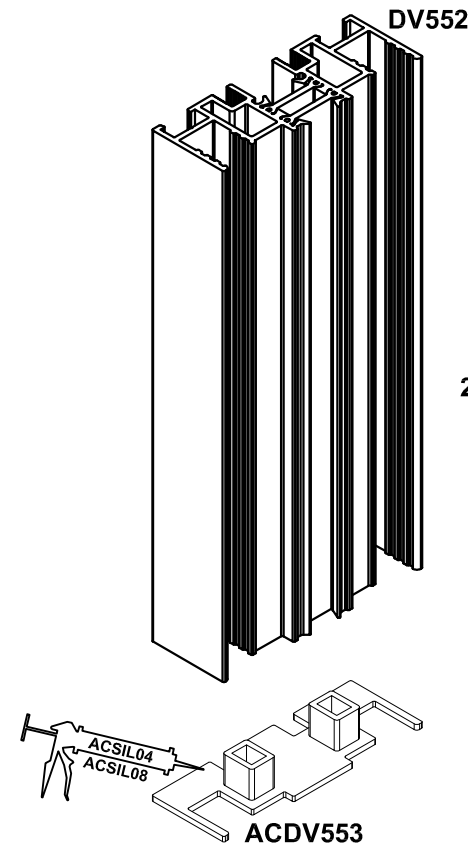
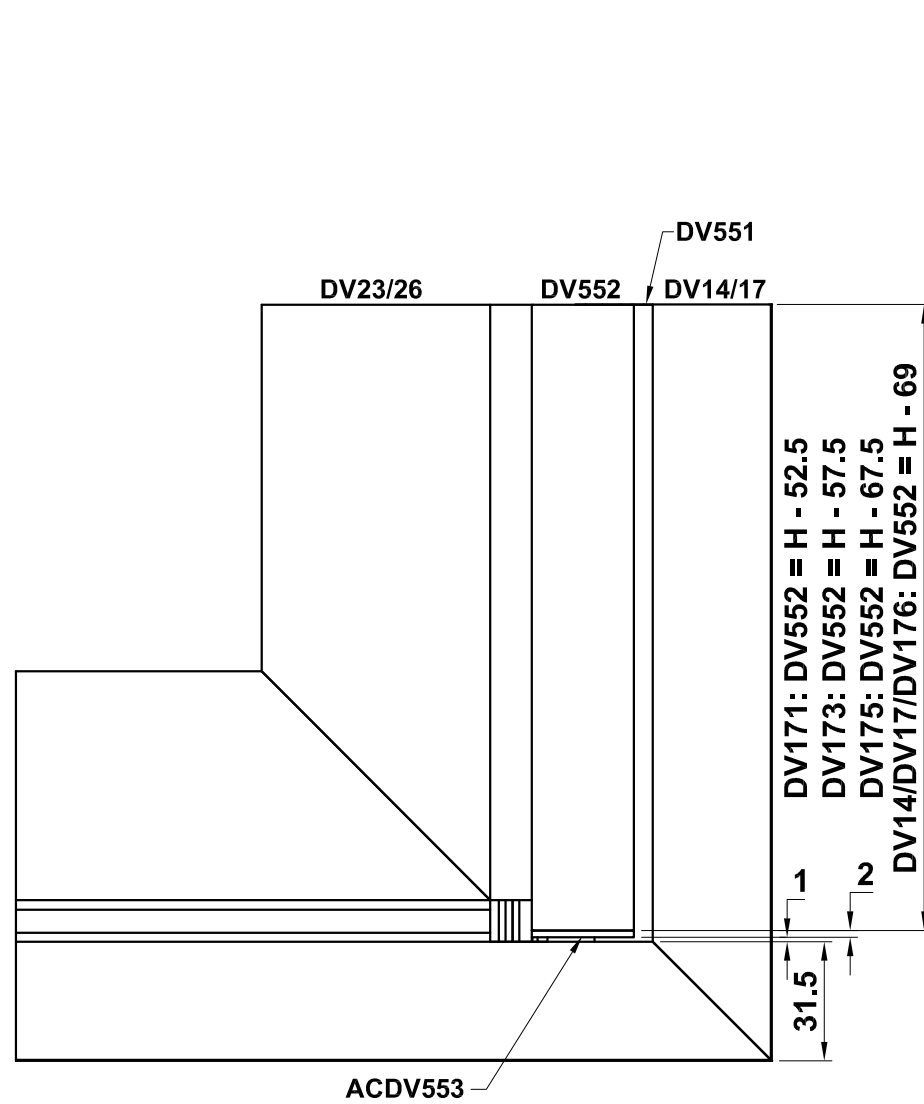


DV552
Adjustable Jamb



Do Not Scale From This Drawing

Assembly Details



Assembly Steps:

- 1, Fix both DV551's to jamb using ACET099 screws at a max. of 100mm from each end and 500mm centres
- 2, Mark & drill DV551 & DV552 for the ACDV551 fixings allowing: 1 x 50mm above the bottom hinge, 1 x 50mm below the top hinge and at a maximum of 500mm centres, taking care to avoid drilling in the same position as the intermediate hinges
- 3, Mark, drill and countersink DV551 & DV552 50mm above or below the ACDV551 fixings for the ACET062 securing screw
- 4, Insert the ACDV551 fixings into DV551 and wind up tight enough to hold the screw heads in a steady position
- 5, Fix hinges in position on DV552 and position on the jamb ensuring the head of the ACDV551 fixings are accessible.

Do Not Scale From This Drawing

SAWING TABLES : OPEN OUT

Do Not Scale From This Drawing